

ioPAC 6500 Series (65M) Backplane Modules

Backplane modules for modular programmable IIN controllers



Features and Benefits

- Supports multiple IT/OT protocols for seamless communication between SCADA, Plant Information System, and cloud applications
- Tool-free hardware installation and hot-swappable design , maximizing operation efficiency
- Fully modular design for maximum deployment flexibility
- Turbo Ring, Turbo Chain, and RSTP/STP for network redundancy
- IINxpress IDE utility combines IEC 61131-3 programming, configuration, and protocol services to streamline workflow and reduce programming efforts
- Developed according to IEC 62443-4-2 SL2 standards to ensure a secure foundation for critical applications

Certifications



Introduction

The ioPAC 6500 Series is a new generation of Linux-based controllers featuring a built-in Layer-2 managed switch. Equipped with an Arm Cortex-A53 quad-core CPU, the ioPAC 6500 Series delivers robust performance.

6C Competencies

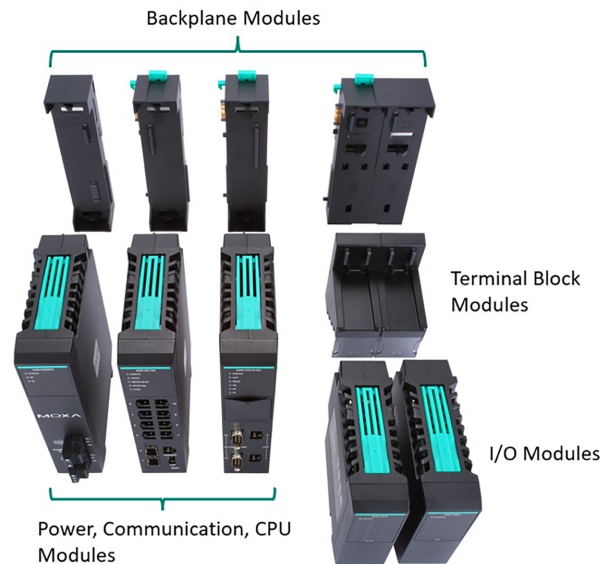
The ioPAC 6500 Series delivers the following competencies to your projects:

- **Control:** Precision control of your equipment
- **Communication:** Protocol support to connect to other devices and systems
- **Computing:** Applications for computing and data processing
- **Connectivity:** Versatile set of media interface supported by the ioPAC 6500 Series
- **Cloud:** Cloud connectivity and cloud edge computing
- **Cybersecurity:** Security features to protect the devices and data



Fully Modular Design

The IoPAC 6500 Series features a unique Lego-like mechanical design that allows for flexible deployment while minimizing installation efforts. The series can be divided into the components: Backplane modules, power modules, communication modules, CPU modules, I/O modules, and terminal-block modules.



IEC 61131-3 Automation Programming

IoPAC 6500 Series features IEC 61131-3 automation programming for flexibility in automation design and consistency in syntax and semantics, promoting interoperability between systems, thereby reducing development complexity in automation projects. Five languages are available: LD, FBD, SFC, IL, and ST, allowing automation professionals to choose the programming language that best suits their needs.

Specifications

Power Parameters

Power Consumption	65M-BMIO02: 0.093 A @ 12 VDC 65M-BMIO04: 0.117 A @ 12 VDC
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Physical Characteristics

Slots	65M-BMPW01-CT-T: 1 (for power module) 65M-BMPW02-CT-T: 2 (for power modules) 65M-BMCM01-CT-T: 1 (for communication module) 65M-BMCM02-CT-T: 2 (for communication modules) 65M-BMCPU01-CT-T: 1 (for CPU module) 65M-BMCPU02-CT-T: 2 (for CPU modules) 65M-BMIO02-CT-T: 2 (for IO modules) 65M-BMIO04-CT-T: 4 (for IO modules)
Housing	Plastic
Dimensions	65M-BMPW01-CT-T/BMCM01-CT-T/BMCPU01-CT-T: 43 x 177 x 45.5 mm (1.69 x 6.97 x 1.79 in) 65M-BMPW02-CT-T/BMCM02-CT-T/BMCPU02-CT-T/BMIO02-CT-T: 86 x 177 x 45.5 mm (3.39 x 6.97 x 1.79 in) 65M-BMIO04-CT-T: 172 x 177 x 45.5 mm (6.77 x 6.97 x 1.79 in)
Weight	65M-BMPW01-CT-T: 162 g (0.36 lb) 65M-BMPW02-CT-T: 320 g (0.71 lb) 65M-BMCM01-CT-T: 169 g (0.37 lb) 65M-BMCM02-CT-T: 330 g (0.73 lb) 65M-BMCPU01-CT-T: 170 g (0.37 lb) 65M-BMCPU02-CT-T: 325 g (0.72 lb) 65M-BMIO02-CT-T: 205 g (0.45 lb) 65M-BMIO04-CT-T: 395 g (0.87 lb)
Installation	DIN-rail mounting Rack mounting (with optional kit)

Environmental Limits

Operating Temperature	-40 to 75°C (-40 to 167°F) Note: Proper airflow is required in an environment with temperature > 65°C
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Altitude	2000 m ¹

Standards and Certifications

EMC	EN 55032/35 EN 61000-6-2/-6-4
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m IEC 61000-4-4 EFT: Power: (DC) 1 kV; Signal: 1 kV IEC 61000-4-5 Surge: Power: (DC) 0.5 kV L-N, 1 kV L/N-PE; Signal: 1 kV; IO: 0.5 kV IEC 61000-4-6 CS: Power: 10 Vrms; Signal: 10 Vrms IEC 61000-4-8 PFMF: 30 A/m
Safety	UL 61010-1 UL 61010-2-201
Shock	IEC 60068-2-27 Half sine wave; acceleration: 15 g; time: 11 ms
Vibration	IEC 60068-2-6 DIN-rail mounted: 7 mm peak-peak (p-p) (2 to 8.42 Hz), 1 g (8.42 to 150 Hz) Rack mounted (with optional kit): 7 mm peak-peak (p-p) (2 to 8.42 Hz), 0.5 g (8.42 to 150 Hz)
Package Vibration Test	ISTA 1A
Package Drop Test	ISTA 1A

MTBF

Time	65M-BMPW01-CT-T: 1,130,092,735 hrs 65M-BMPW02-CT-T: 1,382,748,219 hrs 65M-BMCM01-CT-T: 1,856,744,727 hrs 65M-BMCM02-CT-T: 1,856,744,727 hrs 65M-BMCP01-CT-T: 5,032,783,357 hrs 65M-BMCP02-CT-T: 3,554,206,267 hrs 65M-BMIO02-CT-T: 6,140,939 hrs 65M-BMIO04-CT-T: 6,124,471 hrs
Standards	Telcordia Standard SR-332

Warranty

Warranty Period	5 years
Details	See www.moxa.com/warranty

Package Contents

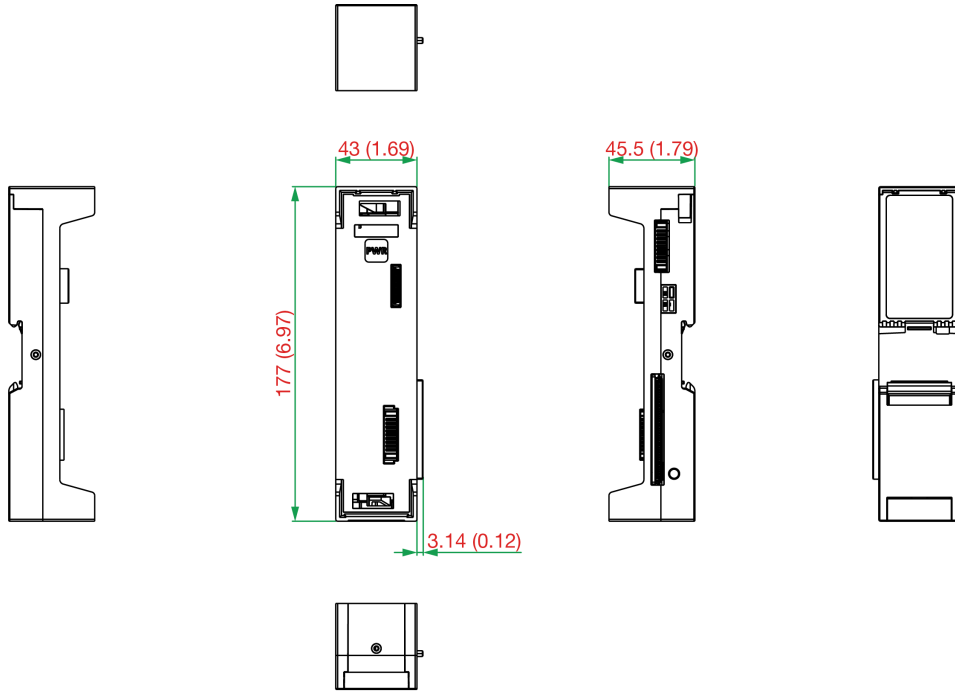
Device	1 x ioPAC 6500 Series (65M) Backplane Module
Documentation	1 x quick installation guide 1 x warranty card

1. Please contact Moxa if you require products guaranteed to function properly at higher altitudes.

Dimensions

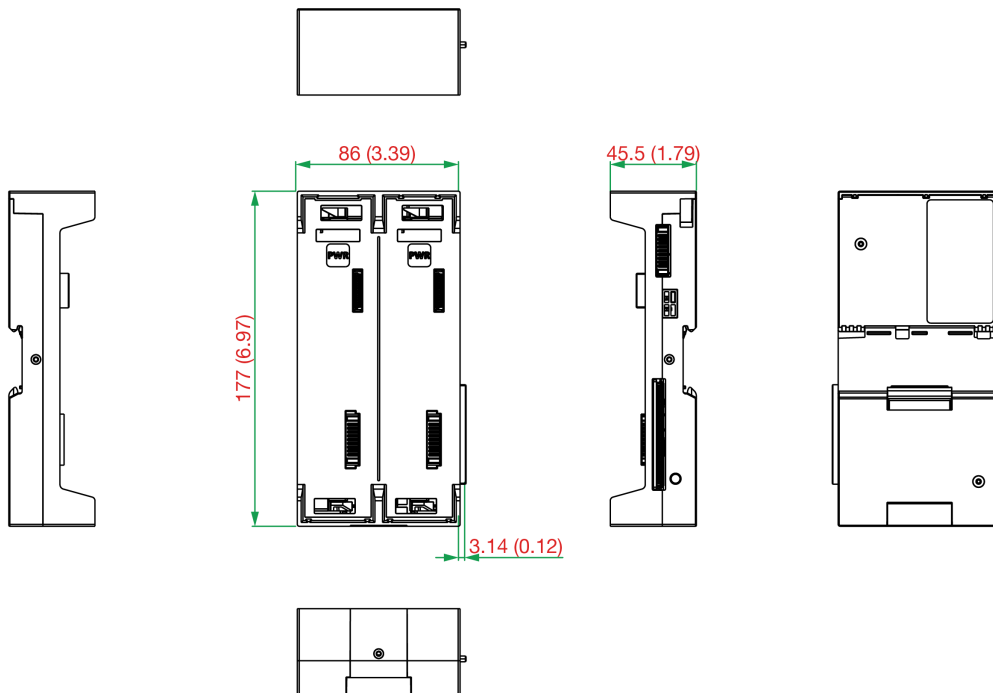
65M-BMPW01-CT-T

Unit: mm (inch)



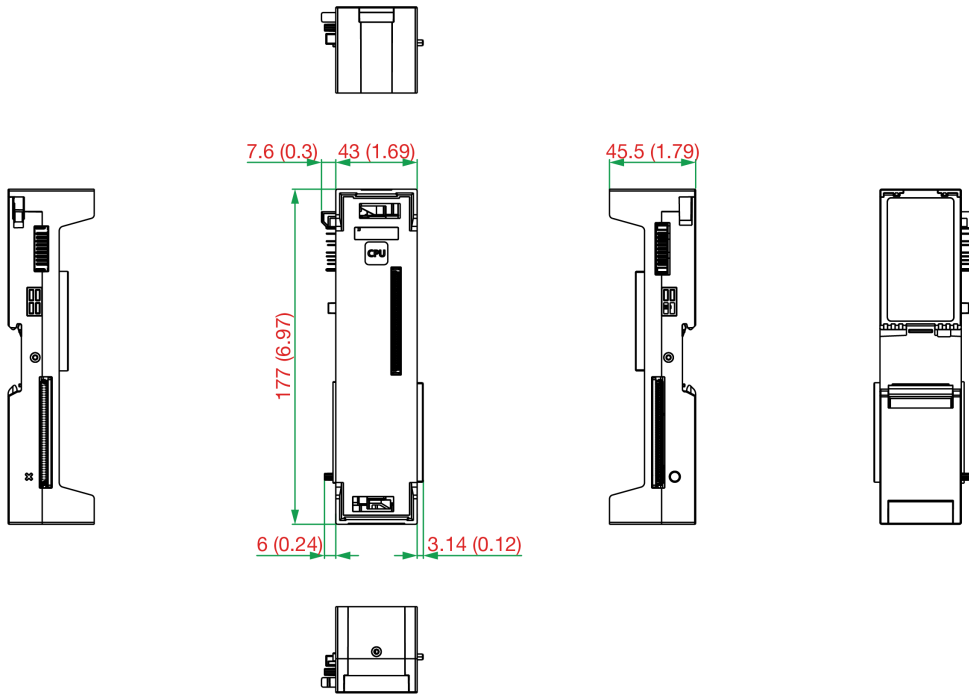
65M-BMPW02-CT-T

Unit: mm (inch)



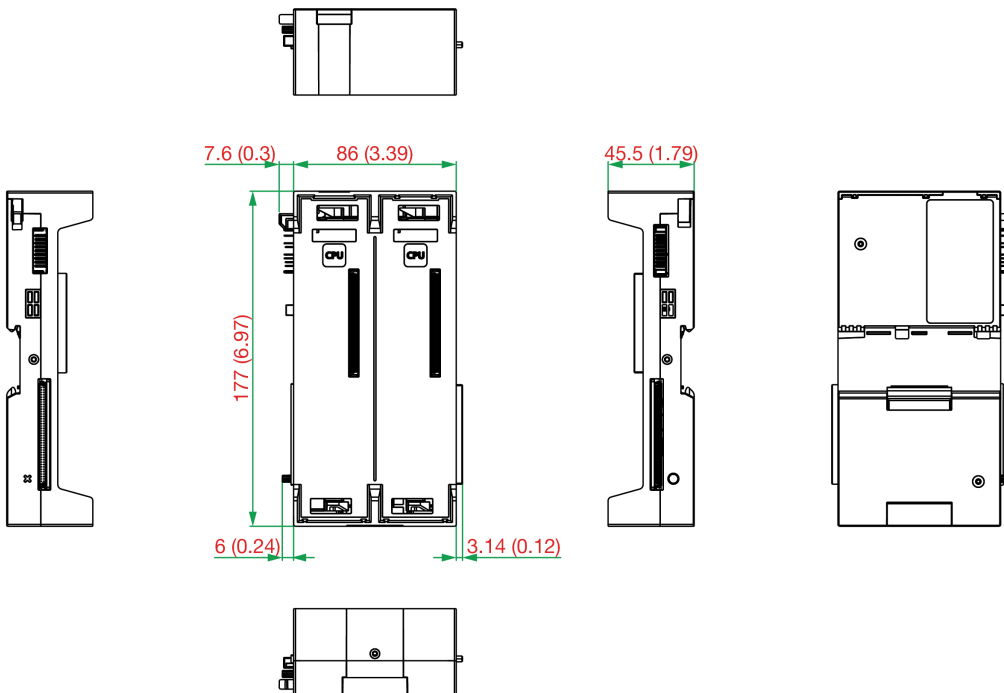
65M-BMCPU01-CT-T

Unit: mm (inch)



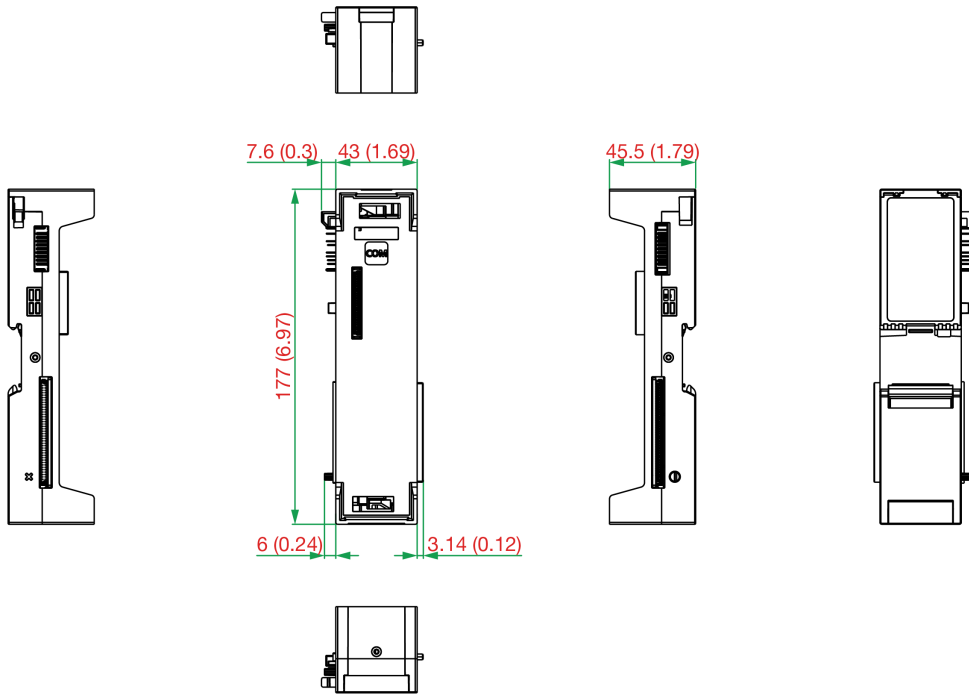
65M-BMCPU02-CT-T

Unit: mm (inch)



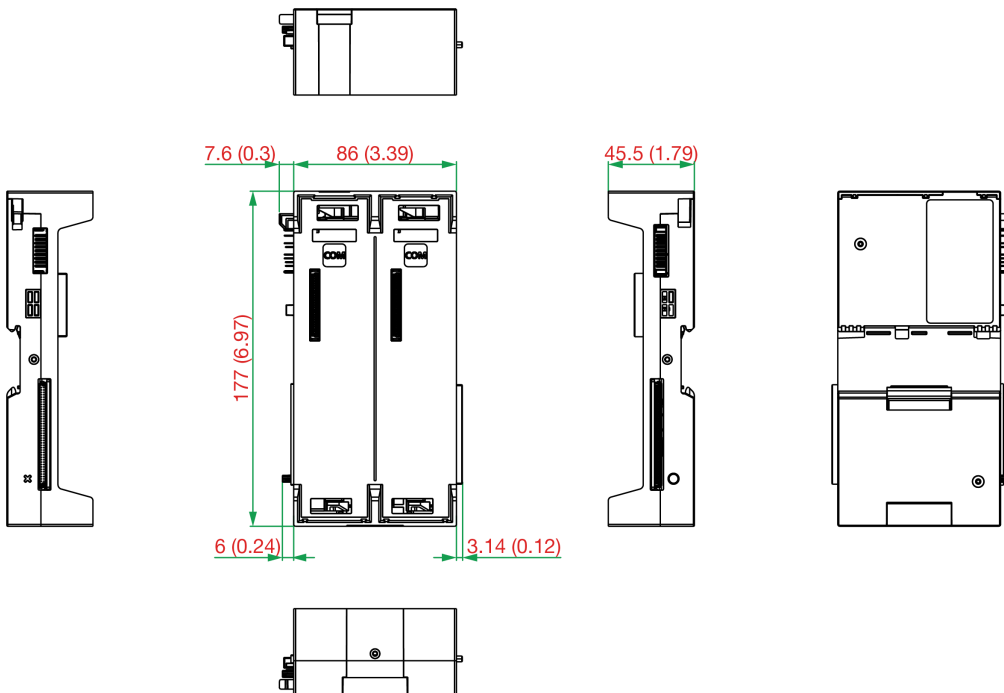
65M-BMCM01-CT-T

Unit: mm (inch)



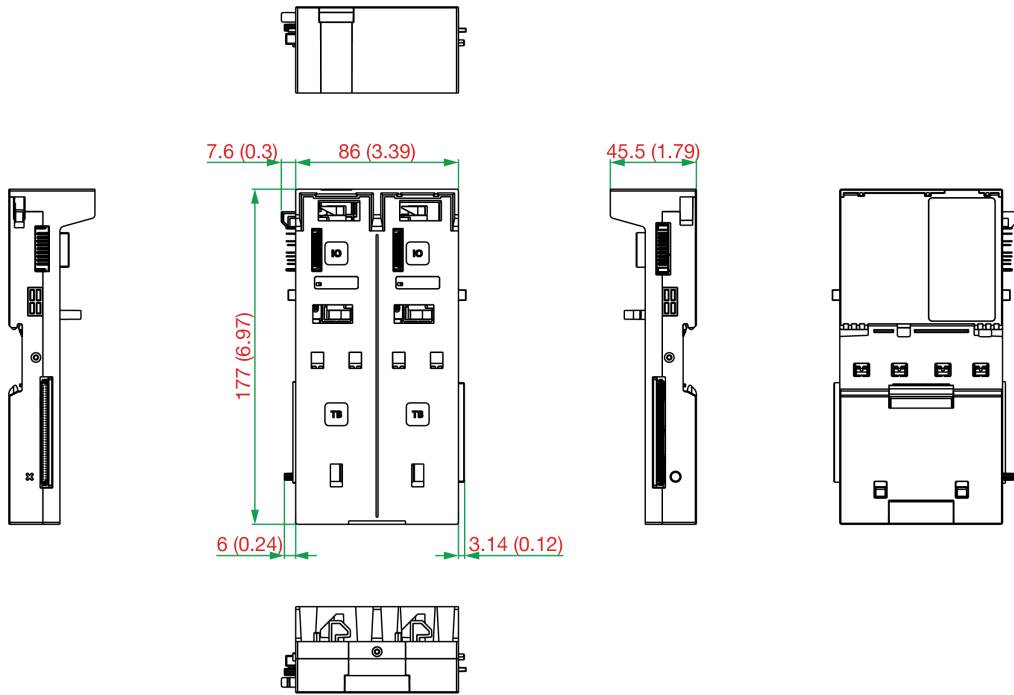
65M-BMCM02-CT-T

Unit: mm (inch)



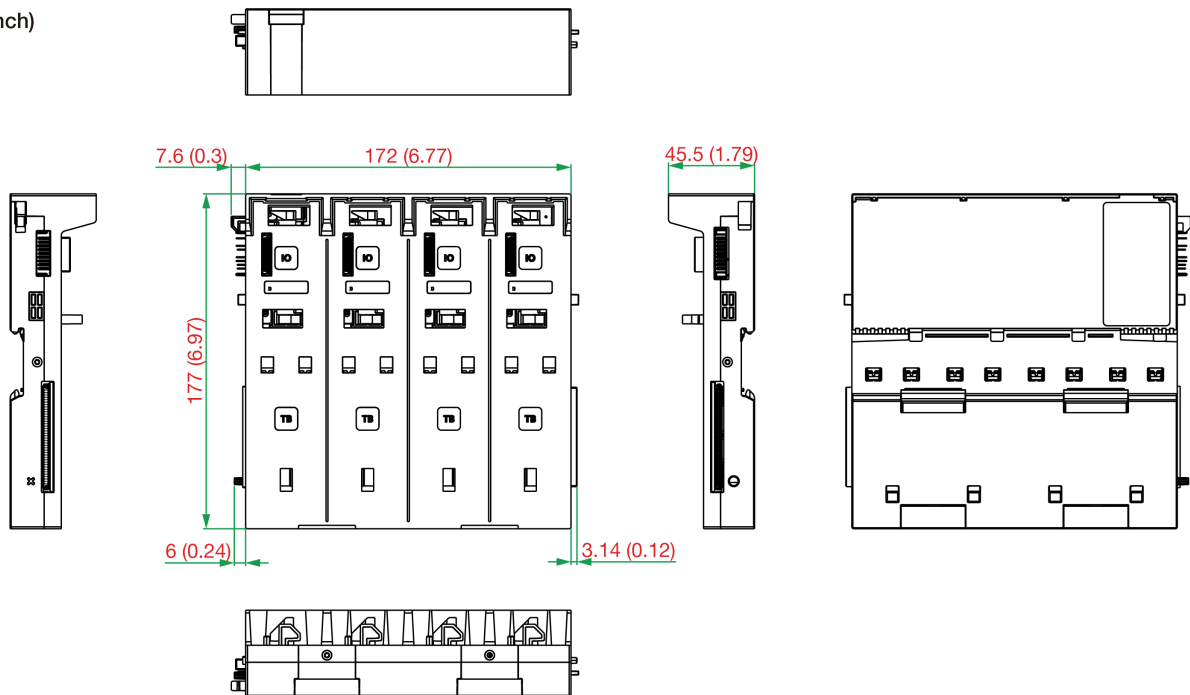
65M-BMIO02-CT-T

Unit: mm (inch)



65M-BMIO04-CT-T

Unit: mm (inch)



Ordering Information

Model Name	Slots	Module Supported	Conformal Coating	Operating Temperature
65M-BMPW01-CT-T	1	Power	Yes	-40 to 75°C
65M-BMPW02-CT-T	2	Power	Yes	-40 to 75°C
65M-BMCM01-CT-T	1	Communication	Yes	-40 to 75°C
65M-BMCM02-CT-T	2	Communication	Yes	-40 to 75°C
65M-BMCP01-CT-T	1	CPU	Yes	-40 to 75°C
65M-BMCP02-CT-T	2	CPU	Yes	-40 to 75°C

Model Name	Slots	Module Supported	Conformal Coating	Operating Temperature
65M-BMIO02-CT-T	2	IO	Yes	-40 to 75°C
65M-BMIO04-CT-T	4	IO	Yes	-40 to 75°C

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