

The Security Hardening Guide for the NPort IA5000-G2 Series

Moxa Technical Support Team

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Released on Sep 24, 2025

About Moxa

Moxa is a leading provider of edge connectivity, industrial computing, and network infrastructure solutions for enabling connectivity for the Industrial Internet of Things. With over 35 years of industry experience, Moxa has connected more than 111 million devices worldwide and has a distribution and service network that reaches customers in more than 91 countries. Moxa delivers lasting business value by empowering industry with reliable networks and sincere service for industrial communications infrastructures. Information about Moxa's solutions is available at www.moxa.com.

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1 Introduction

The NPort IA5000-G2 Series configuration and security guidelines are detailed in this document. Consider the recommended steps in this document as best practices for security in most applications. We highly recommend that you review and test the configurations thoroughly before implementing them in your production system to ensure that your application is not negatively affected.

2 General System Information

2.1 Basic Information About the Device

Model	Function	Operating System	Firmware Version
NPort IA5000-G2 Series	Device server	Zephyr RTOS	Version 1.0

The NPort IA5000-G2 Series is a device server specifically designed to allow industrial devices to be accessible directly from a network. Thus, legacy devices can be transformed into Ethernet devices, enabling them to be monitored and controlled from any network location or even the Internet.

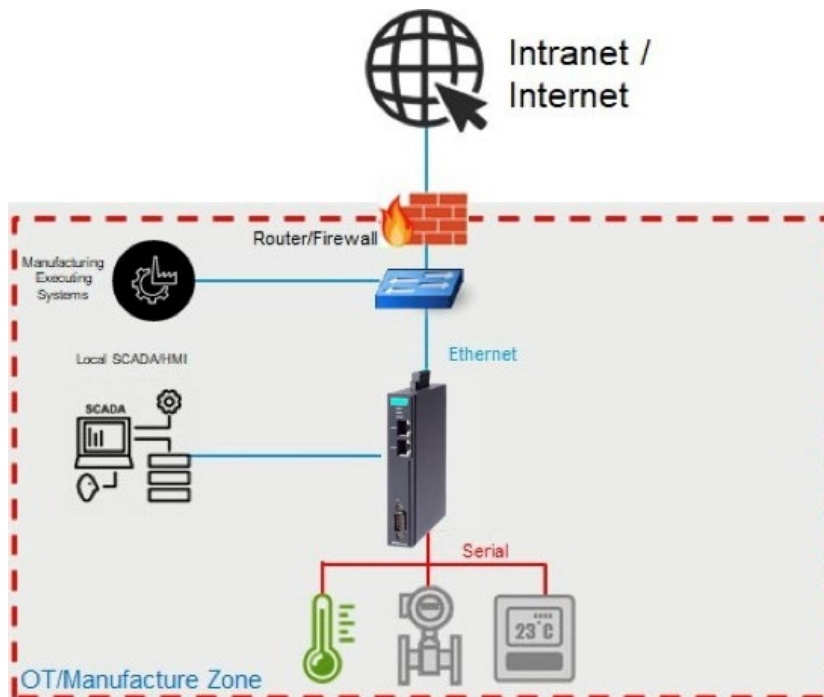
Different configurations and features are available for specific applications, such as Real COM drivers and TCP operation modes, to name a few. The NPort IA5000-G2 Series uses TLS protocols to transmit encrypted serial data over Ethernet.

Zephyr RTOS is a full-featured OS with an architecture that is developed with security in mind. The open-source project governance model of this ensures that all aspects of the code are developed securely and conform to the expectations of the next generation RTOS of Moxa.

2.2 Deployment of the Device

Deploy the NPort IA5000-G2 Series behind a secure firewall network that has sufficient security features in place to ensure that networks are safe from internal and external threats.

Make sure that the physical protection of the NPort devices and/or the system meets the security needs of your application. Depending on the environment and the threat situation, the form of protection can vary significantly.



2.3 Security Threats

The security threats that can harm the NPort IA5000-G2 are:

1. Attacks over the network

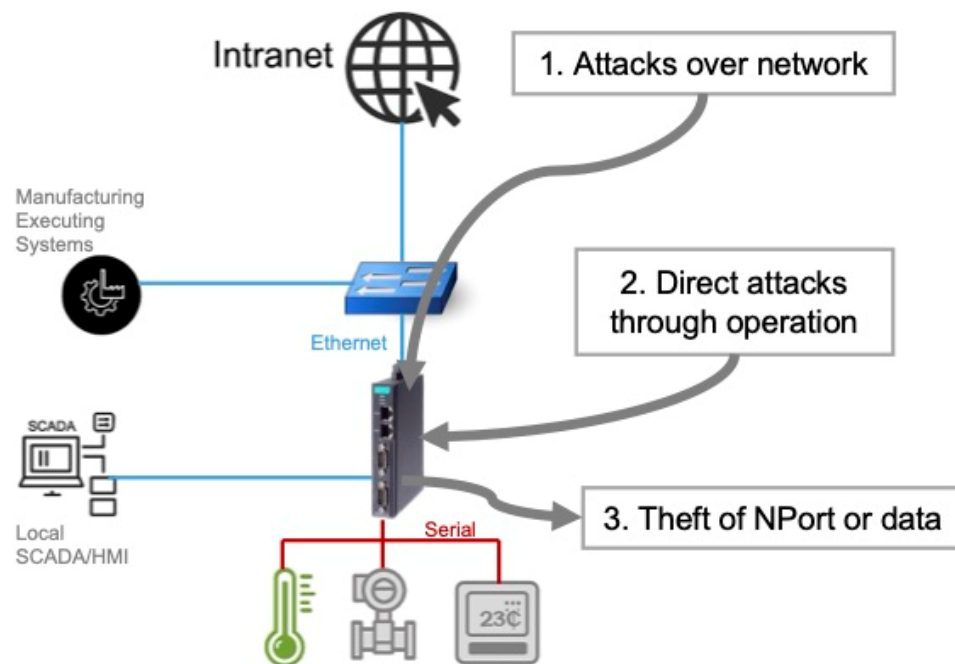
Threats from individuals with no rights to the NPort IA5000-G2 via networks such as intranets.

2. Direct attacks through operation

Threats where individuals with no rights to the NPort IA5000-G2 directly operate a device to affect the system and steal important data.

3. Theft of the NPort or data

Threats where the NPort IA5000-G2 or data is stolen, enabling critical data to be analyzed and used.



2.4 Security Measures

To fend off security threats, we arranged security measures applied in security guides for the general business network environment and identified a set of security measures for the NPort IA5000-G2 Series. We classify the security measures into three security types. The following table describes the security measures and the threats that each measure handles.

Security Measure	Subcategory	Threat Handled		
		1	2	3
Access control	–	Yes	Yes	No
Stopping unused services	–	Yes	No	No
Changing IT environment settings	Disabling the built-in Administrator account or changing its username	Yes	Yes	No
	IT firewall tuning	Yes	No	No
	Hiding the last log-on username	Yes	Yes	No
	Applying the software restriction policies	Yes	Yes	No
	Applying AutoRun restrictions	No	Yes	No
	Applying the StorageDevicePolicies function	No	Yes	Yes
	Disabling USB storage devices	No	Yes	Yes
	Disabling NetBIOS over TCP/IP	Yes	No	No
	Applying the password policy	Yes	Yes	No
	Applying the audit policy	Yes	Yes	No
	Applying the account lockout policy	Yes	Yes	No

Note

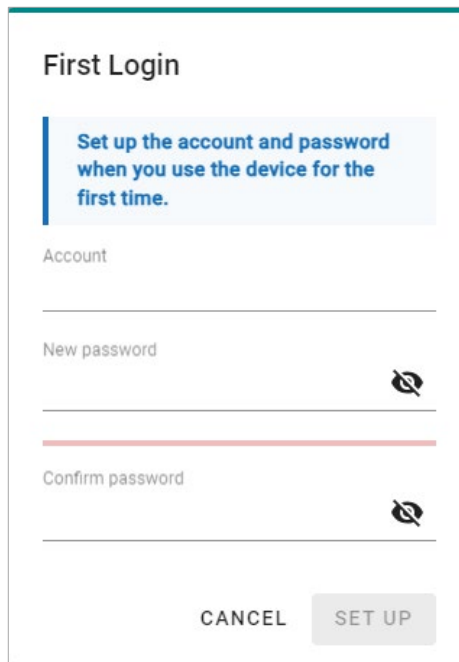
1. Attacks over the network.
2. Direct attacks through the operation.
3. Theft of the NPort or data.

To defend against the theft of the NPort or data, we recommend you use the NPort IA5000-G2 Series within a secure local network, as mentioned above. We also suggest that you enable the Allowlist function (for more details, refer to chapter 3.3) to only allow the necessary hosts/IPs to access the device and Secure Connection function (for more details, refer to chapter 3.1) to encode the data and protect the data from a stolen.

3 Configuration and Hardening Information

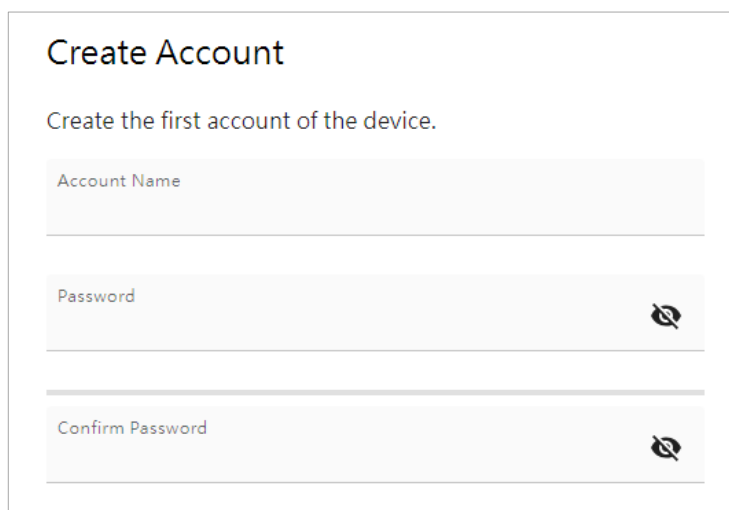
For security reasons, there is no default account name or password. When accessing the NPort IA5000-G2 for the first time, you will be reminded to create an account name and password before logging in via the Device Search Utility (DSU) or the web console.

Device Search Utility V3.0 or later



The 'First Login' screen in the Device Search Utility (DSU) features a light blue header with the title 'First Login'. Below the header is a blue instruction box that reads: 'Set up the account and password when you use the device for the first time.' The form contains three input fields: 'Account', 'New password', and 'Confirm password'. Each password field is accompanied by an eye icon for toggling visibility. A red horizontal line is positioned between the 'New password' and 'Confirm password' fields. At the bottom of the form are two buttons: 'CANCEL' and 'SET UP'.

Web console



The 'Create Account' screen in the Web console has a title 'Create Account' and a subtitle 'Create the first account of the device.' The form includes three input fields: 'Account Name', 'Password', and 'Confirm Password'. Each password field has an eye icon for visibility control. A horizontal line separates the 'Password' and 'Confirm Password' fields.

3.1 TCP/UDP Ports and Recommended Services

Refer to the table below for all the ports, protocols, and services that are used to communicate between the NPort IA5000-G2 Series and other devices.

Service Name	Option	Default Settings	Type	Port Number	Description
Moxa server	Enable/ Disable	Enable	TCP	443	For Moxa utility communication
			UDP	5353	
SNMP agent	Enable/ Disable	Disable	UDP	161	SNMP handling routine
HTTPS server	Enable/ Disable	Enable	TCP	443	Secured web console
DHCP client	Enable/ Disable	Disable	UDP	68	The DHCP client needs to get the system IP address from the server
SNTP	Enable/ Disable	Disable	UDP	Random port	Synchronize time settings with a time server

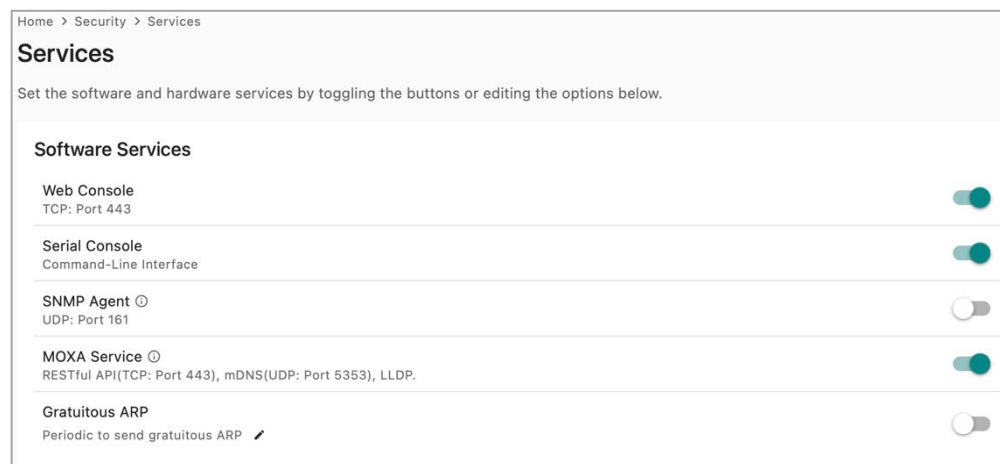
Operation Mode	Option	Default Settings	Type	Port Number
Real COM Mode	Enable/ Disable	Disable (Changed to Enable after user set username/password)	TCP	949+ (Serial port No.) 965+ (Serial port No.)
RFC2217 Mode	Enable/ Disable	Disable	TCP	User-defined (default: 4000+Serial port No.)
TCP Server Mode	Enable/ Disable	Disable	TCP	User-defined (default: 4000+Serial Port No.) User-defined (default: 965+Serial Port No.)
UDP Mode	Enable/ Disable	Disable	UDP	User-defined (default: 4000+Serial Port No.)
Pair Connection Slave Mode	Enable/ Disable	Disable	TCP	User-defined (default: 4000+Serial Port No.)
Reverse Terminal-Telnet	Enable/ Disable	Disable	TCP	User-defined (default: 4000+Serial Port No.)
Reverse Terminal-SSH	Enable/ Disable	Disable	TCP	User-defined (default: 4000+Serial Port No.)
Disabled Mode	Enable/ Disable	Disable	N/A	N/A

For security reasons, the NPort IA5000-G2 Series only enables limited services to ensure the security of the device itself. It will only enable the Moxa services, HTTPS, and serial console for the user to configure the device and the Real COM mode for the COM-based Control application users. If this is not the case, you may modify or disable the above services.

To integrate the NPort IA5000-G2 Series to your network topology and secure applications, consider enabling the services below with proper settings to enhance the security architecture of the network and to protect the network with depth of defense.

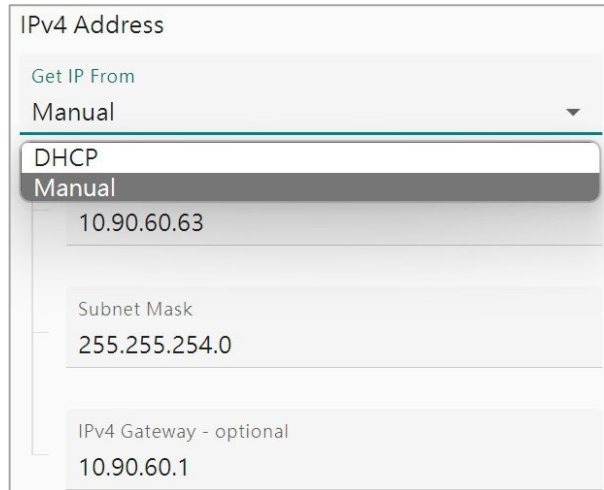
Service Name	Type	Port Number	Security Remark
SNMP agent	UDP	161	The Simple Network Management Protocol is a popular tool for remote device monitoring and management. If needed, turn on SNMPv3 to encrypt the communication data.
DHCP Client	UDP	67, 68	If you have a DHCP Server to assign an IP automatically, enable this service for easy management.
SNTP Client	UDP	Random port	For log tracing, the time synchronization is important.

To enable or disable these services, log in to the HTTPS console and select **Security > Services**.



To enable the SNMP agent service, certain SNMP Agent settings must be configured. Please visit **Administration > SNMP Agent** to configure the settings properly.

If you want to enable DHCP Client, log in to the HTTPS console, select **Network Settings > IP Address**, and select Get IP From **DHCP**.



IPv4 Address

Get IP From

Manual

DHCP

Manual

10.90.60.63

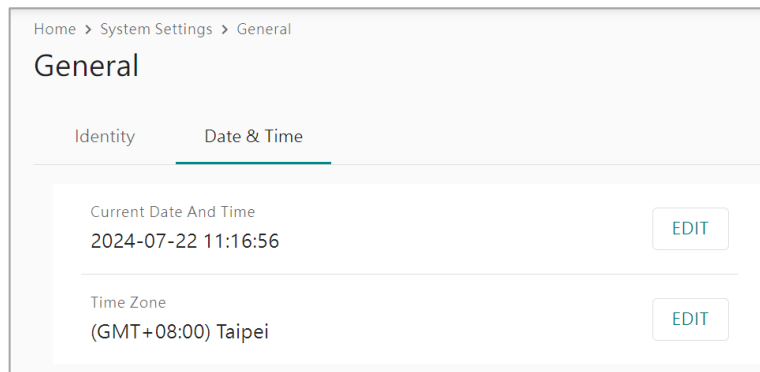
Subnet Mask

255.255.254.0

IPv4 Gateway - optional

10.90.60.1

If you want to enable SNTP Client, log in the HTTPS console, select **System Settings > General**, and select the **Date & Time** tab.



Home > System Settings > General

General

Identity Date & Time

Current Date And Time

2024-07-22 11:16:56

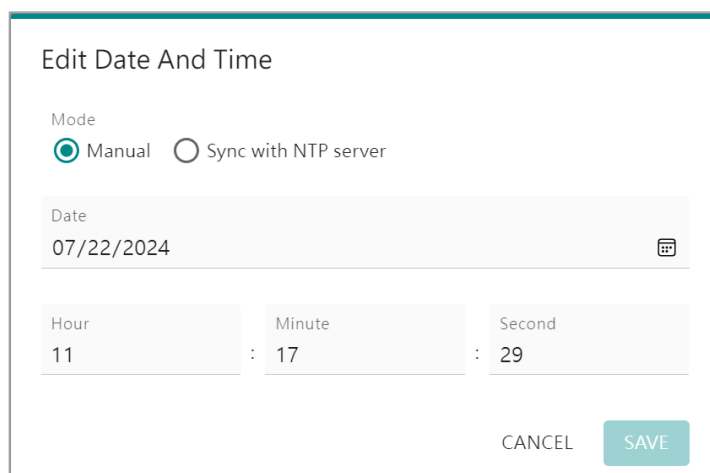
EDIT

Time Zone

(GMT+08:00) Taipei

EDIT

Click the **EDIT** button and select **Sync with NTP server**. Then, click the **SAVE** button to enable it.



Edit Date And Time

Mode

☒ Manual ☐ Sync with NTP server

Date

07/22/2024

Hour

11

Minute

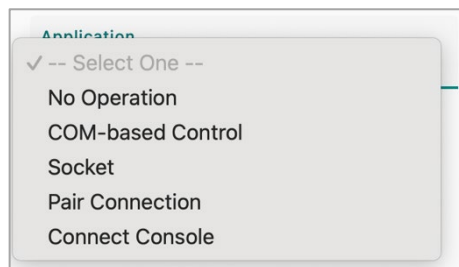
17

Second

29

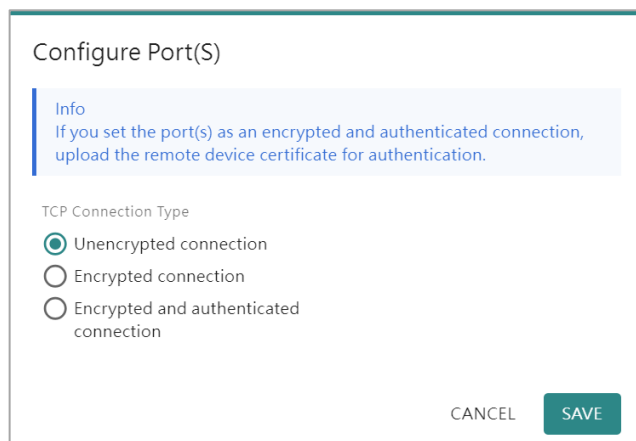
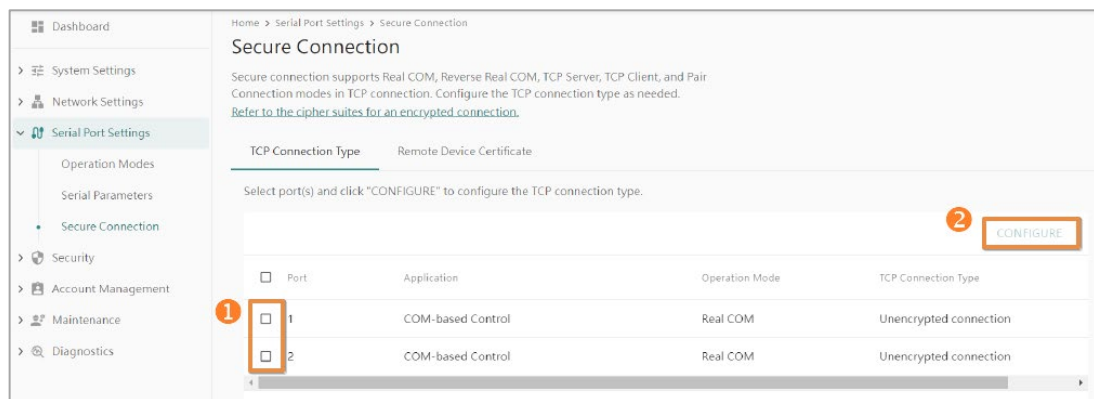
CANCEL SAVE

The operation mode services depend on your serial device's Ethernet network connection method. For example, if your host PC uses legacy software to open a COM port to communicate with the serial device, then the NPort will enable the Real COM mode for this application. If you don't want the NPort to provide such a service, log in to the HTTPS console, select **Serial Port Settings > Operation Modes > Port # > CONFIGURE**, and then select **No Operation**.

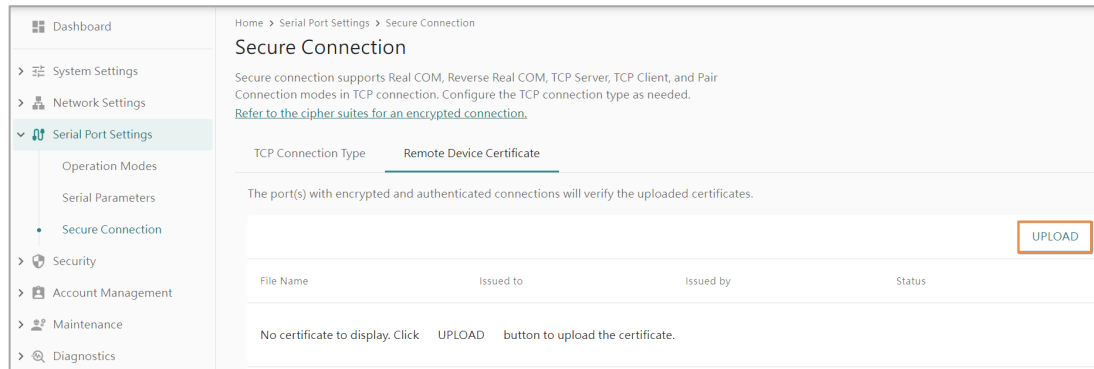


If you are concerned about serial data being transmitted or received in plain text over the Ethernet network, enable the TLS encryption to encode the serial data. Log in the HTTPS console and select **Serial Port Settings > Secure Connection**.

Select the target serial ports and click the **CONFIGURE** button to select the Encrypted connection option to enable the TLS encryption function.

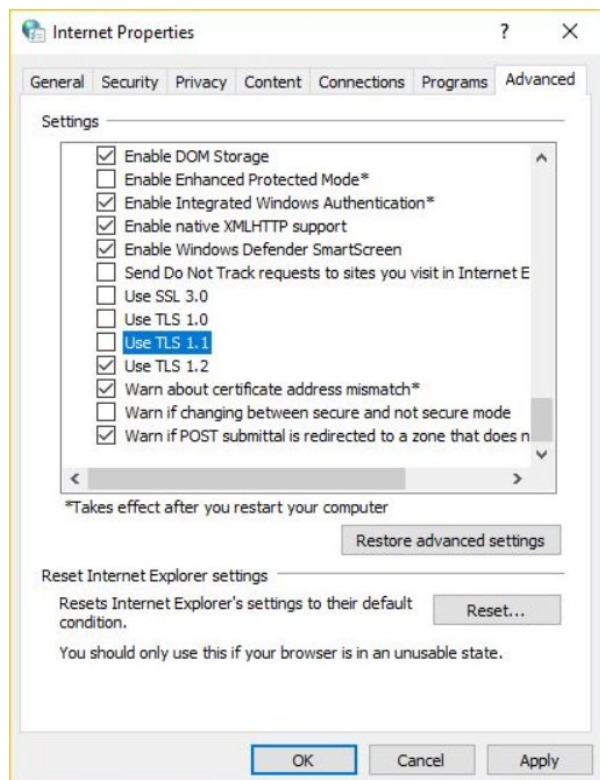


Selecting the **Encrypted and authenticated connection** will also trigger the NPort IA5000-G2 to authenticate whether the remote device/host is the correct one or not. This function will require you to import the CA Certificate by switching to the **Remote Device Certificate** tab and clicking the **UPLOAD** button.



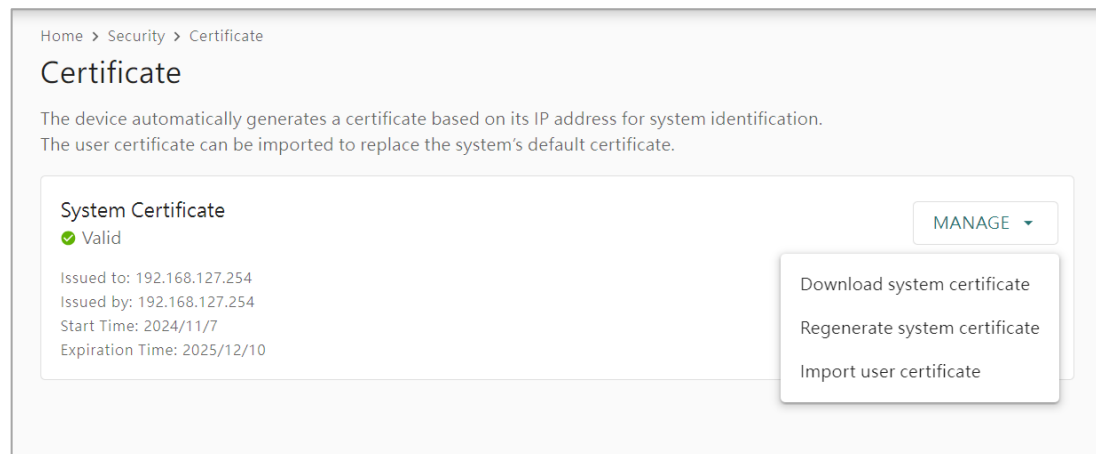
3.2 HTTPS and SSL Certificates

HTTPS is an encrypted communication channel. Because TLS v1.1 and lower versions have severe, easily exploitable vulnerabilities, the NPort IA5000-G2 Series uses TLS v1.2 for HTTPS to secure data transmissions. Make sure your browser has TLS v1.2 enabled.



To use the HTTPS console without a certificate warning appearing, you need to import a trusted certificate issued by a third-party certificate authority or export the "NPort self-signed" certificate to the browser.

Log in to the HTTPS console and select **Security > Certificate**. Click the **MANAGE** button to **Import user certificate**.



- Behavior of the System Certificate on an NPort IA5000-G2 device
 - NPort devices will auto-generate a self-signed SSL certificate when the IP address is changed or you can click the **Regenerate system certificate** option to generate a new one manually. It is recommended that you import SSL certificates that are certified by a trusted third-party Certificate Authority (CA) or by an organization's CA.
 - The NPort device's self-signed certificate is encoded based on the Elliptic Curve Cryptography (ECC) 256-bit algorithm, which should be compatible with most applications. Some applications may need a longer or stronger key, requiring importing a third-party certificate. Note that longer keys will mean browsing the web console will be slower because of the increased complexity of encrypting and decrypting communicated data.
- Importing the third-party trusted SSL certificate:

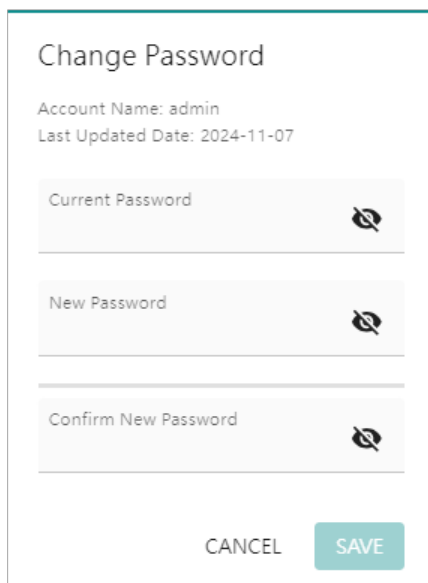
To generate the SSL certificate through the third party, here are the steps:

 - Step 1. Create a certification authority (Root CA), such as Microsoft AD Certificate Service (<https://mizitechinfo.wordpress.com/2014/07/19/step-by-step-installing-certificate-authority-on-windows-server-2012-r2/>)
 - Step 2. Find a tool to issue a certificate signing request (CSR) file. Get one from a third-party CA company such as DigiCert (<https://www.digicert.com/easy-csr/openssl.htm>).
 - Step 3. Submit the CSR file to a public certification authority to get a signed certificate.
 - Step 4. Import the certificate to the NPort device. Note that NPort devices only accept certificates using a **".pem"** format. The NPort IA5000-G2 Series supports the algorithms below:
 - RSA-1024, RSA-2048, RSA-3072, RSA-4096
 - ECC-256, ECC-384, ECC-521

- Some well-known third-party CA (Certificate Authority) companies for your reference (https://en.wikipedia.org/wiki/Certificate_authority):
 - IdenTrust (<https://www.identrust.com/>)
 - DigiCert (<https://www.digicert.com/>)
 - Comodo Cybersecurity (<https://www.comodo.com/>)
 - GoDaddy (<https://www.godaddy.com/>)
 - Verisign (<https://www.verisign.com/>)

3.3 Account Management

- The NPort IA5000-G2 Series provides two different user groups, Administrator, and Operator. With an Administrator account, you can access and change all settings through the web console. With an Operator account, you can change and monitor most of the settings, except **Security** and **Account Management**.
- Set the Administrator's account and password before you log in the first time. To manage accounts, log in to the web console and select **Account Management > Accounts**. To change the password of an existing account, click on the account name's option icon. Input the old password and the new password twice (at least 8 characters) to change the password.



The screenshot shows a 'Change Password' dialog box. At the top, it displays 'Account Name: admin' and 'Last Updated Date: 2024-11-07'. Below this are three input fields: 'Current Password', 'New Password', and 'Confirm New Password'. Each field has a toggle icon on the right. At the bottom, there are two buttons: 'CANCEL' and 'SAVE'.

- To add new accounts, select **Account Management > Accounts > CREAT**. A window will pop up for you to input account information and assign a password to the user. Also, the Administrator(s) shall assign a proper **Group** to users to limit their privileges of using the NPort IA5000-G2. To add/delete/edit the **Group** privileges, go to the **Groups** section in the menu. The **Password** rules can be set up in **Password Policy** section.

Home > Account Management > Accounts

Accounts

CREATE

Account Name	Group	Status	Date of Creation	
admin (You)	Administrator	Active	2024-11-07	⋮
test	Operator	Active	2024-11-20	⋮

- Configure the login password policy and account login failure logout to improve security. To configure them, log in to the HTTPS console and select **Account management > Password Policy**.

Dashboard

> System Settings

> Network Settings

> Serial Port Settings

> Security

> Account Management

- Accounts
- Groups
- Password Policy**

> Maintenance

> Diagnostics

Home > Account Management > Password Policy

Password Policy

You have the option to enhance password security by selecting a minimum length and strength policy.

Min. Password Length
8

Password Strength Policy

☐ At least one digit (0-9)

☐ Mixed upper and lower case letters (A-Z, a-z)

☐ At least one special character (~!@#\$%^&*_-+=`'(){}[]:;'"<>.,?)

You can enhance account security by setting a password lifetime. When an account reaches the lifetime threshold and a user logs in, the system will mandate password changes.

☒ Enable password lifetime

Password Lifetime (day)
90

SAVE

Adjust the password policy to require more complex passwords. For example, set the **Min. Password Length** to 16, enable all **Password Strength Policy** checks, and enable the **Password lifetime** options. Also, to avoid a brute-force attack, we suggest that you **Enable login failure logout** feature. Select **Security > Login Settings > Login Lockout** to enable the function.

The screenshot shows the 'Login Settings' page with the 'Login Lockout' tab selected. The page title is 'Login Settings' and the breadcrumb is 'Home > Security > Login Settings'. The 'Login Lockout' tab is highlighted with an orange border. Below the tabs, there is a descriptive text: 'To prevent hackers from repeatedly attempting to log in and crack passwords, you can enable login failure logout and adjust the necessary settings.' There are two main settings: 'Enable login failure logout' which is checked, and 'Max. Failure Retry (times)' set to 5. Below this is an unchecked option 'Enable reset login failure counter' with a subtext: 'The login failure counter will reset and recalculate based on the period you have set.' Below that is 'Lockout Time (min)' set to 5. A 'SAVE' button is at the bottom left.

- For some system security requirements, a warning message may be shown to every user who logs in. To add a login message, select **Security > Login Settings > Login Message**, and enter the messages to be delivered.

The screenshot shows the 'Login Settings' page with the 'Login Message' tab selected. The page title is 'Login Settings' and the breadcrumb is 'Home > Security > Login Settings'. The 'Login Message' tab is highlighted with a blue border. Below the tabs, there is a descriptive text: 'The following text description will be displayed on the system's login page.' There are two main sections: 'Login Message' with a text area labeled 'Message Text - Optional' and a character count '0/256', and 'Login Authentication Failure Message' with a 'Mode' dropdown set to 'Default message' and a text area labeled 'Message Text' containing the text: 'The account or password you entered is incorrect. (Your account will be temporarily locked if tried excessively.)'. A 'SAVE' button is at the bottom left.

3.4 Allowlist

- An allowlist is a list of IP addresses or domains that are provided privileged access. Enabling this function limits the number of IP addresses that can access the device server, which can prevent unauthorized access from an untrusted network.

- You can add a specific address or range of addresses by using a combination of an IP address and a subnet mask:
 - **To allow access to a specific IP address:** Enter the IP address in the corresponding field; enter 255.255.255.255 for the netmask.
 - **To allow access to hosts on a specific subnet:** For both the IP address and netmask, use 0 for the last digit (e.g., "192.168.1.0" and "255.255.255.0").
 - **To allow access to all IP addresses:** Make sure that the **Allowlist** toggle button is closed.

Additional configuration examples are shown in the following table:

Desired IP Range	IP Address Field	Netmask Field
Any host	Disable	Enable
192.168.1.120	192.168.1.120	255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0	255.255.255.0
192.168.1.1 to 192.168.255.254	192.168.0.0	255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0	255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128	255.255.255.128



WARNING

Ensure that the IP address of the PC you are using to access the web console is in the **Allowlist**.

3.5 Logging and Auditing

- The local syslog function is enabled to record the events that happened on the NPort IA5000-G2 device. Under the Security category, the severity of events—Notice, Warning and Error—will be saved on the local flash memory by default. The events can be recorded for up to 10,000 items.
- These are five categories of events:

Category	Description
System	The events related to the NPort itself, like firmware ready.
Network	The events related to the Ethernet interface, for example, the Ethernet link up.
Security	The events which may be considered security related; the administrator may need to figure out why it happened. For example, a login fail event.
Maintenance	The events which usually happen during the maintenance process, for example, firmware upgrades.
Serial	The events related to the serial interface(s), for example, Port connect.

- There are four severities of the events:

Priority	Severity	Description
1	Error	Events that indicate problems, but in a category that may or may not require immediate attention.
2	Warning	Events that provide forewarning of potential problems indicate that some further actions could result in a critical error.
3	Notice	Events that are not error conditions but may require special handling.
4	Informational	Confirmation that the program works as expected.

- To enable what events shall be recorded, log in to the HTTPS console and select **Diagnostics > System Log > Log Settings > EDIT > Events Settings**. Select the events you would like to save in the system log.

System Log

Log View Log Settings

Log Settings
✔ 50 enabled event(s)
Current Log Capacity: 3%
Log Capacity Policy: Overwrite the oldest log

EDIT

Events Settings
Log Capacity Settings

Dashboard

System Settings

General

Notification

SNMP Agent

Network Settings

Serial Port Settings

Security

Account Management

Maintenance

Diagnostics

Home > System Settings > Notification > Events Settings

← Events Settings

Get notified by selecting the events and channels. Events can be sorted by various levels of severity.
[Refer to the specifics of the severity.](#)

Severity: ☒ Error ☒ Warning ☒ Notice ☒ Informational

SEARCH

System (5)	Network (5)	Security (9)	Maintenance (3)	Serial (5)
Severity	Event Name	<input type="checkbox"/> Email	<input type="checkbox"/> SNMP Trap/Inform	<input type="checkbox"/> Relay
Notice	User trigger reboot	<input type="checkbox"/>	<input type="checkbox"/>	
Warning	Power input failure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Warning	NTP fail	<input type="checkbox"/>	<input type="checkbox"/>	
Notice	Email service is back	<input type="checkbox"/>	<input type="checkbox"/>	
Notice	SNMP inform service is back	<input type="checkbox"/>	<input type="checkbox"/>	

- To view events in the system log, select **Diagnostics > System Log > Log View**.

Dashboard

System Settings

Network Settings

Serial Port Settings

Security

Account Management

Maintenance

Diagnostics

Support

System Log

Active Relay Events

Operation Mode Statistics

Home > Diagnostics > System Log

System Log

Log View Log Settings

FILTER CLEAR EXPORT REFRESH

No	Severity	Category	Event Name	Timestamp
> 1	Notice	Security	Service disabled	2025-06-17 15:51:56
> 2	Informational	Security	Service enabled	2025-06-17 15:50:35
> 3	Notice	Security	Service disabled	2025-06-17 15:49:13
> 4	Informational	Security	Service enabled	2025-06-17 15:48:57
> 5	Informational	Security	Login success	2025-06-17 15:48:39

4 Patching/Upgrades

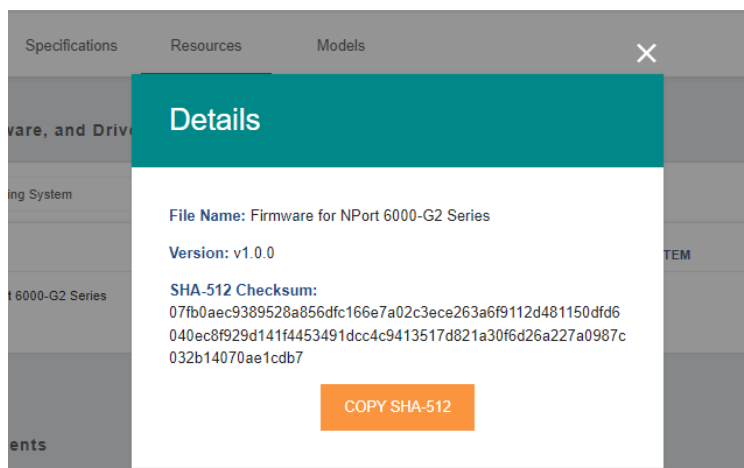
4.1 Patch Management

Regarding patch management, Moxa releases version enhancements annually, with detailed release notes.

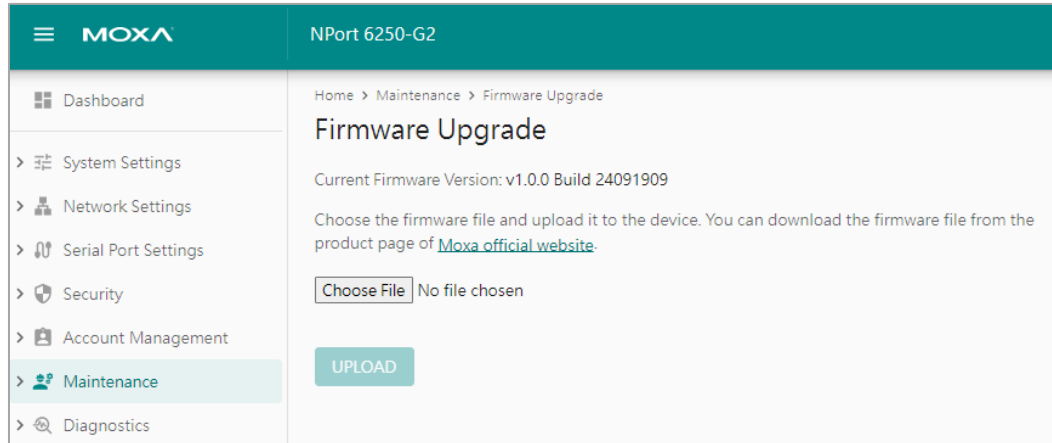
4.2 Firmware Upgrades

The process for upgrading firmware is:

- Download the latest firmware and software, along with its release notes and hash values for your NPort device from the Moxa website:
 - Firmware of NPort IA5000-G2 Series:
<https://www.moxa.com/en/support/search?psid=137659>
- Moxa's website provides the SHA-512 hash value for you to double-check if the firmware is identical to the one on the website.



- Log in to the HTTPS console and select **Maintenance > Firmware Upgrade**. Click the **Choose File** button to select the proper firmware and click **UPLOAD** to upgrade the firmware.



- Manual for the NPort IA5000-G2 Series:
<https://www.moxa.com/en/support/search?psid=137659>

5 Decommission

Since the NPort is the primary device for transferring serial data to Ethernet devices, decommissioning an NPort device requires arranging annual maintenance to replace the old unit with a new one. Follow these steps to complete the process:

1. Export the configuration file from the old NPort and import it to the new unit. This will save you from having to configure the new unit manually.
2. Stop the communication and replace the old unit.
3. Re-start communication and check if everything works fine. If yes, proceed to step d to decommission the old unit. If not, you may need assistance to troubleshoot the issue.
4. Keep the old unit powered on and press the Reset button for 5 seconds to restore the settings to factory default.
5. After the device reboots and all user settings are removed or overwritten, you may scrap it.

Note If you enable the function Reset button "Only enable with 60 seconds after booting". You will need to push the Reset button within 60 seconds after booting to enable the Reset function.

6 Security Information and Vulnerability Feedback

As the adoption of the Industrial IoT (IIoT) continues to grow rapidly, security has become one of the top priorities. The Moxa Product Security Incident Response Team (PSIRT) is taking a proactive approach to protect our products from security vulnerabilities and help our customers better manage security risks.

Follow the updated Moxa security information from the link below:

<https://www.moxa.com/en/support/product-support/security-advisory>