Moxa Managed Ethernet Switch (UI_2.0_FW_5.x) User Manual

Version 2.8, November 2026

www.moxa.com/products

Models covered by this user manual (only applies to products using firmware version 5.0 or higher):
EDS-510E, EDS-518E, EDS-528E, EDS-G508E, EDS-G512E, EDS-G516E, EDS-P506E-4PoE, EDS-G512E-8PoE, IKS-6726A, IKS-6728A, IKS-6728A-8PoE, IKS-G6524A, ICS-G7526A, ICS-G7528A, ICS-G7748A, ICS-G7750A, ICS-G7752A, IKS-G6824A, ICS-G7826A, ICS-G7828A, ICS-G7848A, ICS-G7850A, ICS-G7852A, PT-G7728, PT-G7828

© 2026 Moxa Inc. All rights reserved.

Moxa Managed Ethernet Switch (UI_2.0_FW_5.x) User Manual

The software described in this manual is furnished under a license agreement and may be used only in accordance with the terms of that agreement.

Copyright Notice

© 2026 Moxa Inc. All rights reserved.

Trademarks

The MOXA logo is a registered trademark of Moxa Inc.
All other trademarks or registered marks in this manual belong to their respective manufacturers.

Disclaimer

- Information in this document is subject to change without notice and does not represent a commitment on the part of Moxa.
- Moxa provides this document as is, without warranty of any kind, either expressed or implied, including, but not limited to, its particular purpose. Moxa reserves the right to make improvements and/or changes to this manual, or to the products and/or the programs described in this manual, at any time.
- Information provided in this manual is intended to be accurate and reliable. However, Moxa assumes no responsibility for its use, or for any infringements on the rights of third parties that may result from its use.
- This product might include unintentional technical or typographical errors. Changes are periodically made to the information herein to correct such errors, and these changes are incorporated into new editions of the publication.

Technical Support Contact Information

www.moxa.com/support

Table of Contents

1. About This Manual 5
2. Getting Started 6
USB Console Configuration (115200, None, 8, 1, VT100) 6
Configuration by Command Line Interface (CLI) 9
Configuration by Web Console 11
Disabling Telnet and Browser Access 12
3. Featured Functions 13
Home 13
System Settings 14
System Information 14
User Account 15
Password Login Policy 18
Network 19
Date and Time 21
IEEE 1588 PTP 24
Warning Notification 27
MAC Address Table 34
System Files 35
Turbo Ring DIP Switch 39
Restart 41
Factory Default 41
PoE (PoE Models Only) 41
PoE Settings 43
VLAN 53
The Virtual LAN (VLAN) Concept 53
Sample Applications of VLANs Using Moxa Switches 55
Configuring a Virtual LAN 56
VLAN Name Setting 58
QinQ Settings 59
VLAN Table 59
Port 60
Port Settings 60
Port Status 61
Link Aggregation 61
Link-Swap Fast Recovery 63
Multicast 64
The Concept of Multicast Filtering 64
IGMP Snooping 67
IGMP Snooping Setting 67
IGMP Group Status 68
Stream Table 69
Static Multicast Address 70
GMRP 70
Multicast Filtering Behavior 71
QoS 72
The Traffic Prioritization Concept 72
Configuring Traffic Prioritization 74
CoS Classification 74
Priority Mapping (Type 1) 75
Priority Mapping (Type 2) 76
DSCP Mapping 76
Rate Limiting 77
Security 84
Management Interface 85
Trusted Access 87
SSL Certificate Management 88
SSH Key Management 88
Authentication 90

Port Security 96
Port Access Control Table 100
Broadcast Storm Protection 100
Loop Protection 101
Access Control List 101
DHCP 108
IP-Port Binding 108
DHCP Relay Agent 110
SNMP 112
SNMP Read/Write Settings 113
Trap Settings 114
Industrial Protocols 118
Diagnostics 118
LLDP 118
Ping 119
Port Mirroring 120
Monitoring 122
CPU/Memory Utilization 122
Statistics 123
Fiber Digital Diagnostics Monitoring (SFP DDM and Fiber Check) 126
Event Log 129
Session Monitor 130
Tracking 131
Interface Tracking 131
Ping Tracking 132
Logic Tracking 134
Tracking Table 135
A. MIB Groups 136

1. About This Manual

Thank you for purchasing a Moxa managed Ethernet switch. Read this user's manual to learn how to connect your Moxa switch to Ethernet-enabled devices used for industrial applications.

A synopsis of chapters 2 and 3 are given below:

- **Chapter 2: Getting Started**
  In this chapter, we explain the initial installation process for a Moxa switch. Moxa switches provide three interfaces to access the configuration settings: USB console interface, command line interface, and web console interface.
- **Chapter 3: Featured Functions**
  In this chapter, we explain how to access a Moxa switch's various configuration, monitoring, and management functions. The functions can be accessed by USB console, Telnet console, and web console (web browser). We describe how to configure the switch functions via web console, which provides the most user-friendly way to configure a Moxa switch.

2. Getting Started

In this chapter, we explain how to install a Moxa switch for the first time. There are three ways to access the Moxa switch's configuration settings: USB console, command line interface, or web-based interface. If you do not know the Moxa switch's IP address, you can open the USB console by connecting the Moxa switch to a PC's USB port with a USB cable. You can open the Telnet or web-based console over an Ethernet LAN or over the Internet.

USB Console Configuration (115200, None, 8, 1, VT100)

NOTE

A Moxa switch allows multi-session connections (up to 6) by connecting to the web console and another console (serial or Telnet) at the same time.

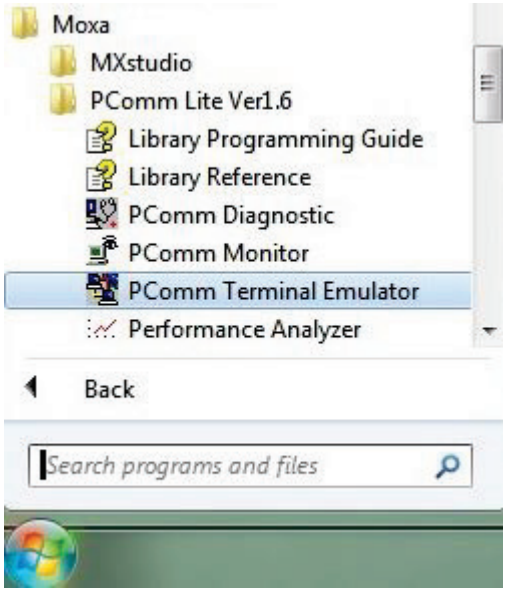
NOTE

We recommend using **PComm Terminal Emulator** when opening the USB console. This software can be downloaded free of charge from the Moxa website.

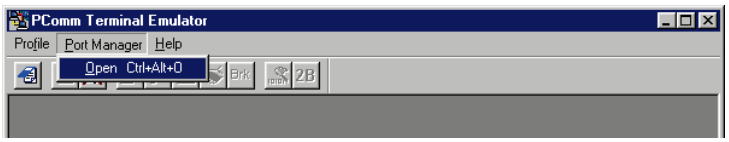
Before running PComm Terminal Emulator, first install the USB console driver on your PC and then connect the Moxa switch's USB console port to your PC's USB port with a USB cable.

After installing PComm Terminal Emulator, open the Moxa switch's USB console as follows:

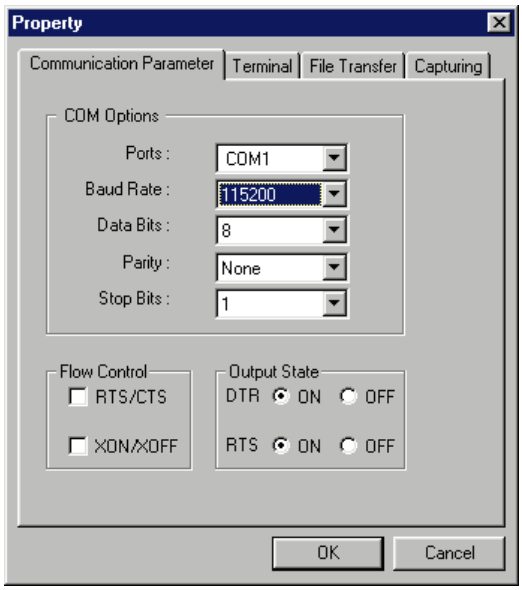
1. From the Windows desktop, click **Start > Moxa > PComm Lite Ver1.6 > Terminal Emulator**.



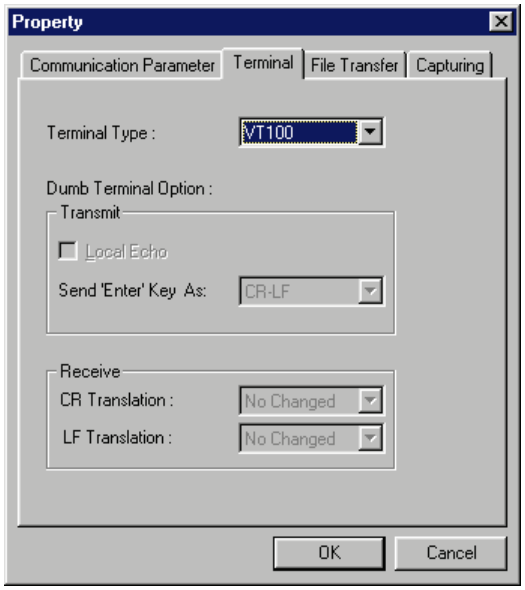
2. Select **Open** under the **Port Manager** menu to open a new connection.



3. The **Property** window should open. On the **Communication Parameter** tab for **Ports**, select the COM port that is being used for the console connection. Set the other fields as follows: **115200** for **Baud Rate**, **8** for **Data Bits**, **None** for **Parity**, and **1** for **Stop Bits**.



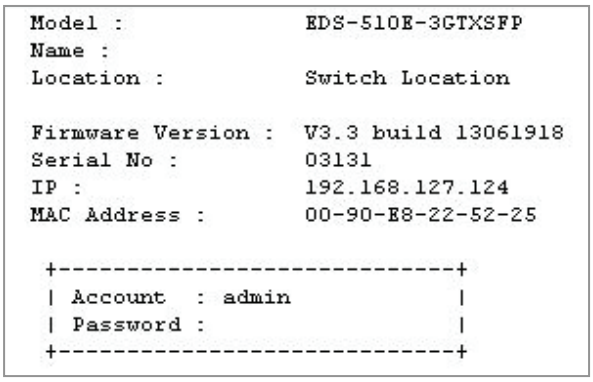
4. On the **Terminal** tab, select **VT100** for **Terminal Type**, and then click **OK** to continue.



5. In the terminal window, the Moxa switch will prompt you to select a terminal type. Enter **1** to select **ansi/vt100** and then press **Enter**.

```
MOXA EtherDevice Switch  EDS-510E-3GTXSFP
Console terminal type (1: ansi/vt100, 2: vt52) : 1
```

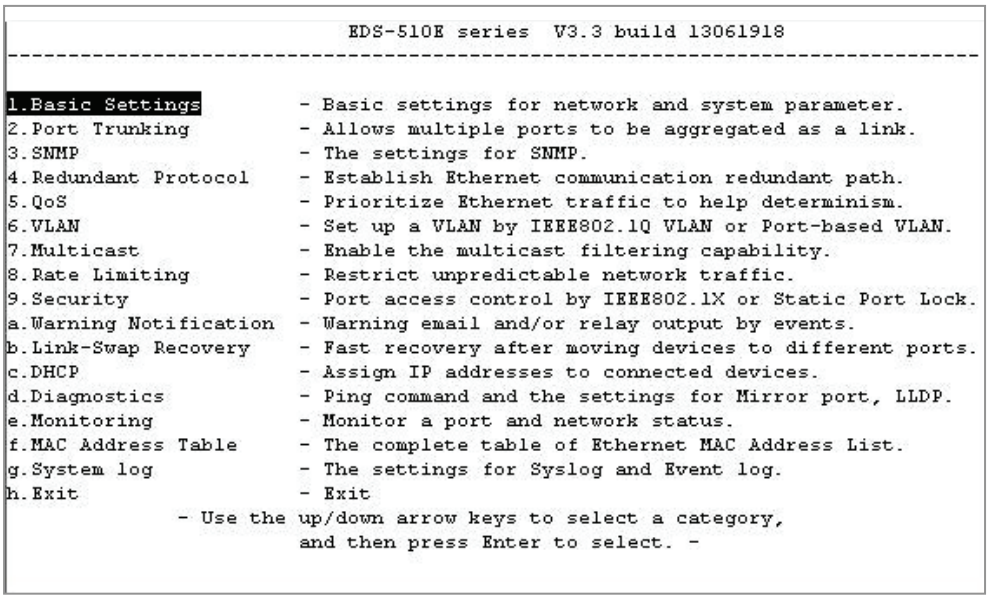
6. The USB console will prompt you to log in. Press **Enter** and select **admin** or **user**. Use the down arrow key on your keyboard to select the **Password** field and enter a password if desired. This password will be required to access any of the consoles (web, serial, Telnet).



NOTE

By default, the password assigned to the Moxa switch is **moxa**. Be sure to change the default password after you first log in to help keep your system secure.

7. The **Main Menu** of the Moxa switch's USB console should appear. (In PComm Terminal Emulator, you can adjust the font by selecting **Font...** from the **Edit** menu.)



8. Use the following keys on your keyboard to navigate the Moxa switch's USB console:

Key	Function
Up, down, right, left arrow keys, Tab	Move the onscreen cursor
Enter	Display and select options
Space	Toggle options
Esc	Previous menu

Configuration by Command Line Interface (CLI)

Opening the Moxa switch's Telnet or web console over a network requires that the PC host and Moxa switch are on the same logical subnet. You may need to adjust your PC host's IP address and subnet mask. By default, the Moxa switch's IP address is 192.168.127.253 and the Moxa switch's subnet mask is 255.255.255.0 (referred to as a Class B network). Your PC's IP address must be set to 192.168.xxx.xxx if the subnet mask is 255.255.0.0, or to 192.168.127.xxx if the subnet mask is 255.255.255.0.

NOTE

To connect to the Moxa switch's Telnet or web console, your PC host and the Moxa switch must be on the same logical subnet.

NOTE

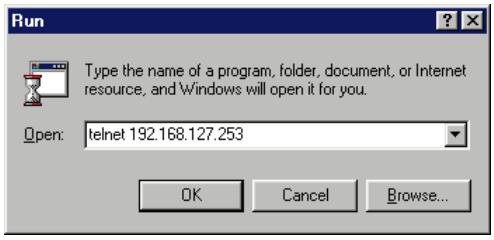
When connecting to the Moxa switch's Telnet or web console, first connect one of the Moxa switch's Ethernet ports to your Ethernet LAN, or directly to your PC's Ethernet port. You may use either a straight-through or cross-over Ethernet cable.

NOTE

The Moxa switch's default IP address is 192.168.127.253.

After making sure that the Moxa switch is connected to the same LAN and logical subnet as your PC, open the Moxa switch's Telnet console as follows:

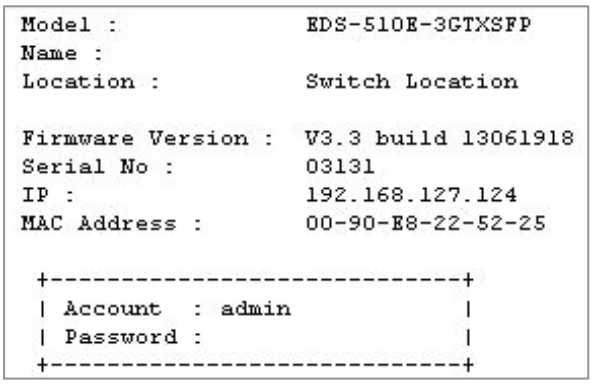
1. Click **Start > Run** from the Windows Start menu and then Telnet to the Moxa switch's IP address from the Windows **Run** window. You may also issue the Telnet command from a DOS prompt.



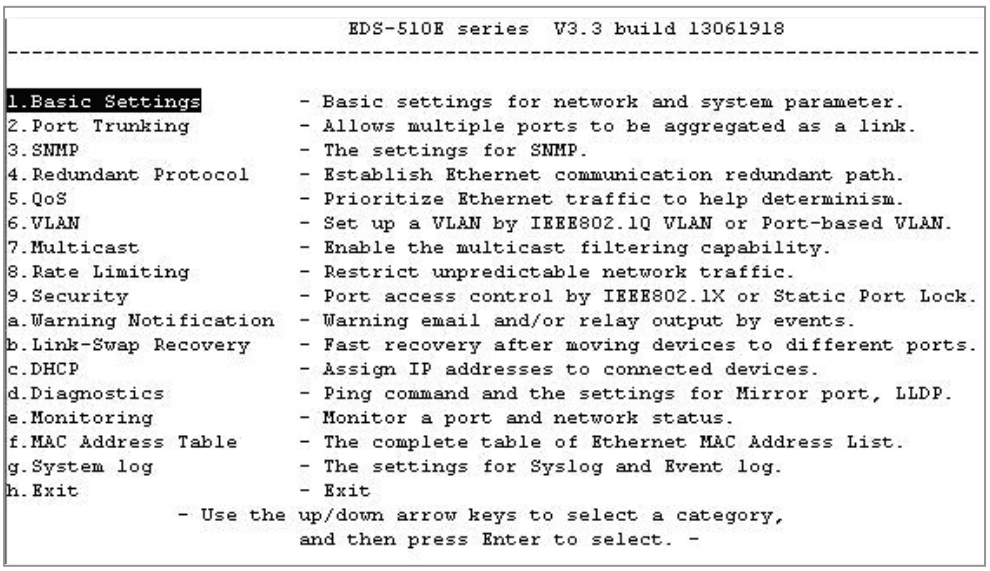
2. In the terminal window, the Telnet console will prompt you to select a terminal type. Type **1** to choose **ansi/vt100**, and then press **Enter**.

```
MOXA EtherDevice Switch  EDS-510E-3GTXSFP
Console terminal type (1: ansi/vt100, 2: vt52) : 1
```

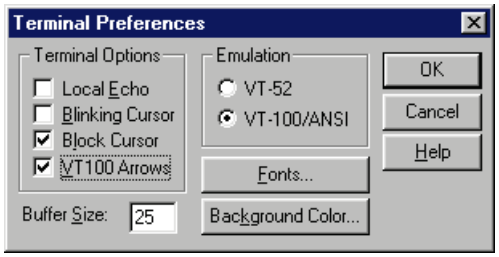
3. The Telnet console will prompt you to log in. Press **Enter** and then select **admin** or **user**. Use the down arrow key on your keyboard to select the **Password** field and enter a password if desired. This password will be required to access any of the consoles (web, serial, Telnet). If you do not wish to create a password, leave the **Password** field blank and press **Enter**.



4. The **Main Menu** of the Moxa switch's Telnet console should appear.



5. In the terminal window, select **Preferences...** from the **Terminal** menu on the menu bar.
6. The Terminal Preferences window should appear. Make sure that **VT100 Arrows** is checked.



7. Use the following keys on your keyboard to navigate the Moxa switch's Telnet console:

Key	Function
Up, down, right, left arrow keys, Tab	Move the onscreen cursor
Enter	Display and select options
Space	Toggle options
Esc	Previous menu

NOTE

The Telnet console looks and operates in precisely the same manner as the USB console.

Configuration by Web Console

The Moxa switch's web console is a convenient platform for modifying the configuration and accessing the built-in monitoring and network management functions. You can open the Moxa switch's web console using a standard web browser, such as Internet Explorer.

NOTE

When connecting to the Moxa switch's Telnet or web console, your PC host and the Moxa switch must be on the same logical subnet.

NOTE

If the Moxa switch is configured for other VLAN settings, you must make sure your PC host is on the management VLAN.

NOTE

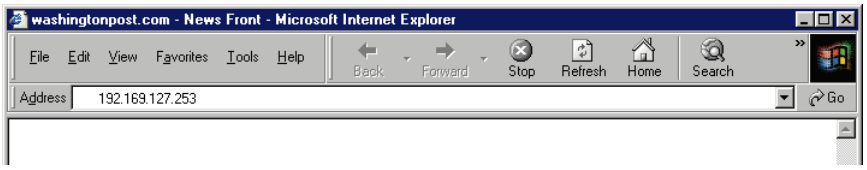
When connecting to the Moxa switch's Telnet or web console, first connect one of the Moxa switch's Ethernet ports to your Ethernet LAN, or directly to your PC's Ethernet port. You may use either a straight-through or cross-over Ethernet cable.

NOTE

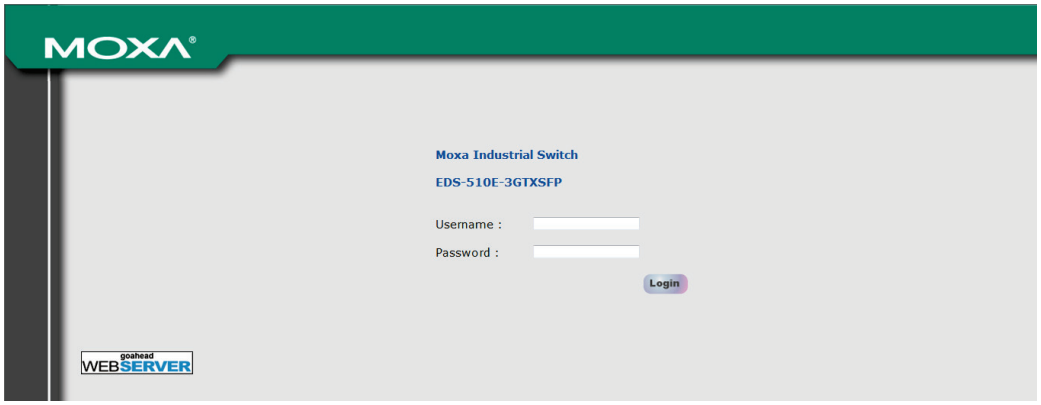
The Moxa switch's default IP address is 192.168.127.253.

After making sure that the Moxa switch is connected to the same LAN and logical subnet as your PC, open the Moxa switch's web console as follows:

1. Connect your web browser to the Moxa switch's IP address by entering it in the **Address** or **URL** field.



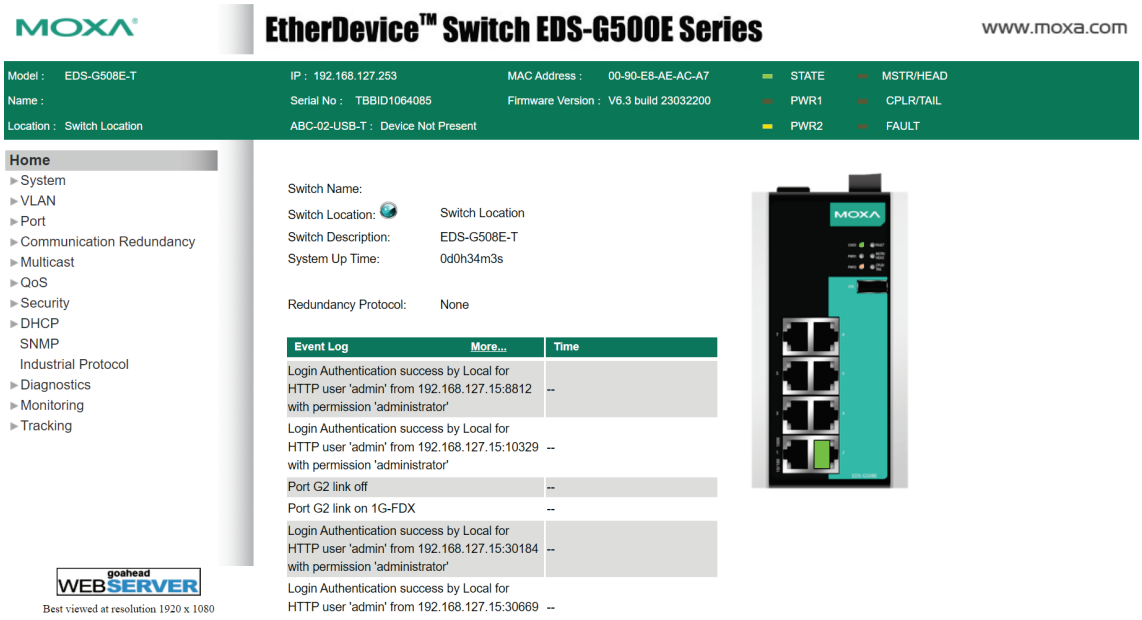
2. The Moxa switch's web console will open, and you will be prompted to log in. Select the login account (admin or user) and enter the **Password**. This password will be required to access any of the consoles (web, serial, Telnet). If you do not wish to create a password, leave the **Password** field blank and press **Enter**.



NOTE

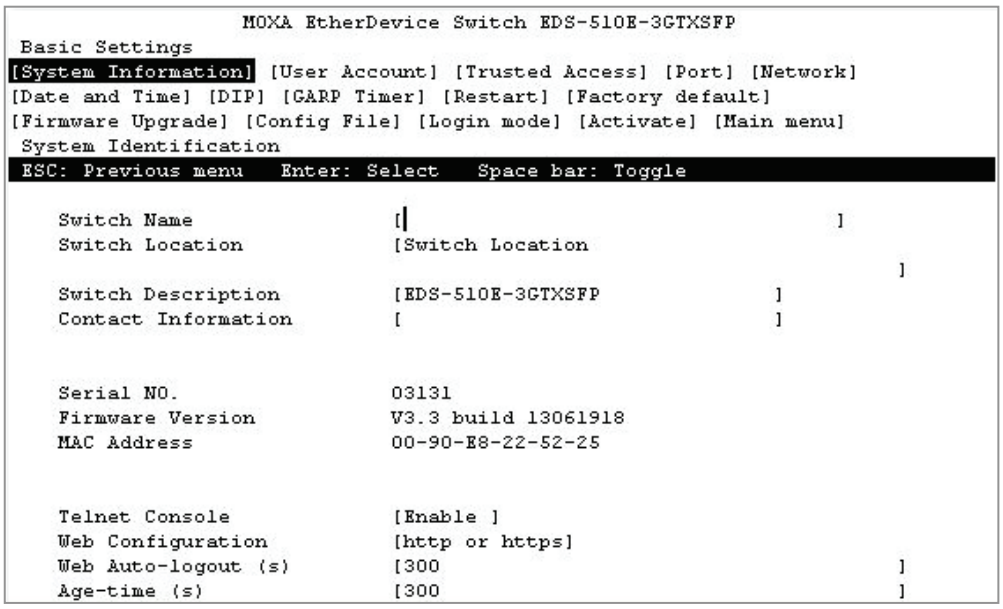
By default, the password assigned to the Moxa switch is **moxa**. Be sure to change the default password after you first log in to help keep your system secure.

3. After logging in, you may need to wait a few moments for the web console to appear. Use the folders in the left navigation panel to navigate between different pages of configuration options.



Disabling Telnet and Browser Access

If you are connecting the Moxa switch to a public network but do not intend to manage it over the network, we suggest disabling both the Telnet and web consoles. This is done from the USB console by navigating to System Identification under **Basic Settings > System Information**. Disable or enable the **Telnet Console** and **Web Configuration** as shown below:



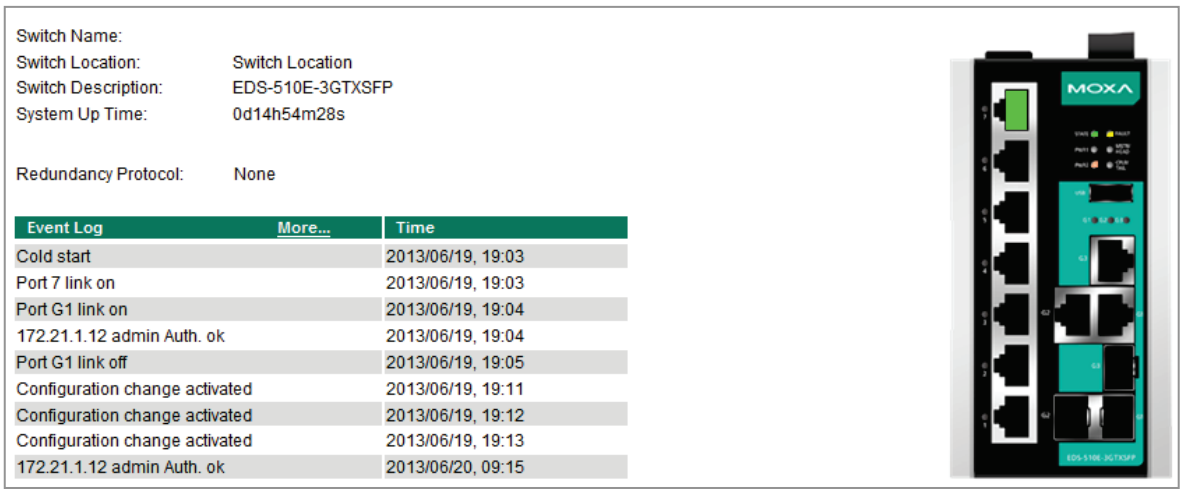
3. Featured Functions

In this chapter, we explain how to access the Moxa switch's various configuration, monitoring, and management functions. These functions can be accessed by USB console, Telnet console, or web console. The USB console can be used if you do not know the Moxa switch's IP address. To access the USB console, connect switch's USB port to your PC's COM port. The Telnet and web consoles can be opened over an Ethernet LAN or the Internet.

The web console is the most user-friendly interface for configuring a Moxa switch. In this chapter, we use the web console interface to introduce the console functions. There are only a few differences between the web console, USB console, and Telnet console.

Home

The Home page shows the summary of the Moxa switch information including System Information, Redundancy Protocol, Event Log, and Device virtualization panel. By showing the switch's information and event log, the operators can easily understand the system and port link status at a glance.

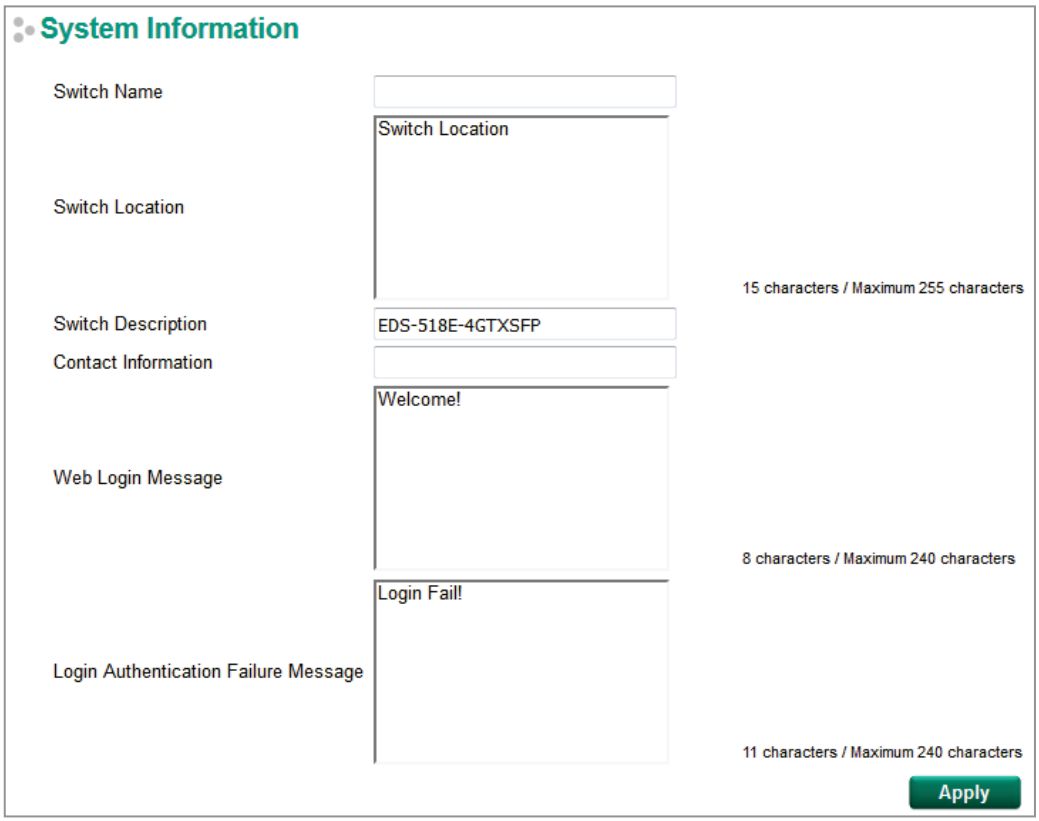


System Settings

The **System Settings** section includes the most common settings required by administrators to maintain and control a Moxa switch.

System Information

Define **System Information** items to make it easier to identify different switches that are connected to your network.



Switch Name

Setting	Description	Factory Default
Max. 30 characters	This option is useful for differentiating between the roles or applications of different units. Example: factorySwitch1	none

NOTE

The Switch Name field follows the PROFINET I/O naming rule. The name can only include any of these characters, **a-z/A-Z/0-9/-/.**, and the name cannot start with **port-xyz** or **port-xyz-abcde** where xyzabcde=0...9 or is in the form n.n.n.n where n=0...9

Switch Location

Setting	Description	Factory Default
Max. 255 characters	This option is useful for differentiating between the locations of different switches. Example: production line 1.	Switch Location

Switch Description

Setting	Description	Factory Default
Max. 30 characters	This option is useful for recording a more detailed description of the unit.	Switch Model name

Contact Information

Setting	Description	Factory Default
Max. 30 characters	This option is useful for providing information about who is responsible for maintaining this unit and how to contact this person.	None

Web Login Message

Setting	Description	Factory Default
Max. 240 characters	This option is useful as it shows a message when a user's login is successful	Switch Location

Login Authentication Failure Message

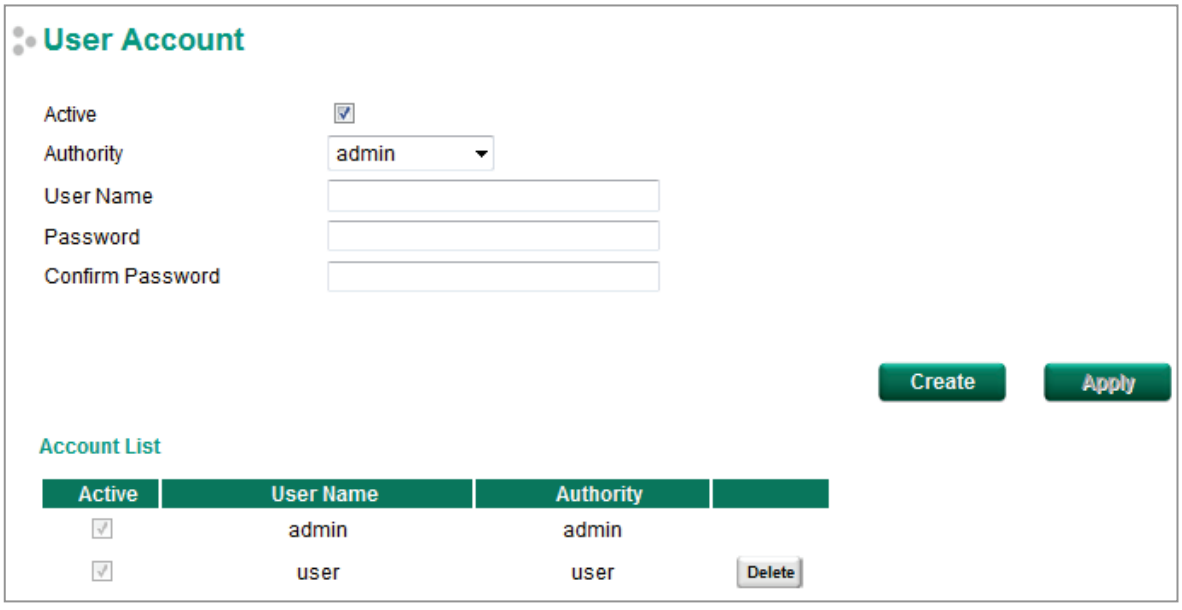
Setting	Description	Factory Default
Max. 240 characters	This option is useful as it shows a message when a user's login has failed	Switch Location

User Account

The Moxa switch supports the management of accounts, including establishing, activating, modifying, disabling, and removing accounts. There are two levels of configuration access: admin and user. Accounts with **admin** authority have read/write access of all configuration parameters, whereas accounts with **user** authority only have read access to view configuration items.

NOTE

1. In order to maintain a higher level of security, we strongly suggest that you change the password after you first log in.
2. By default, the **admin** user account cannot be deleted or disabled.



Active

Setting	Description	Factory Default
Checked	This account can access the switch's configuration settings.	Checked
Unchecked	This account cannot access the switch's configuration settings.	

Authority

Setting	Description	Factory Default
admin	This account has read/write access of all configuration parameters.	admin
user	This account can only view configuration parameters.	

Creating a New Account

Click **Create**, type in the username and password, and assign an authority to the new account. Click **Apply** to add the account to the **Account List** table.

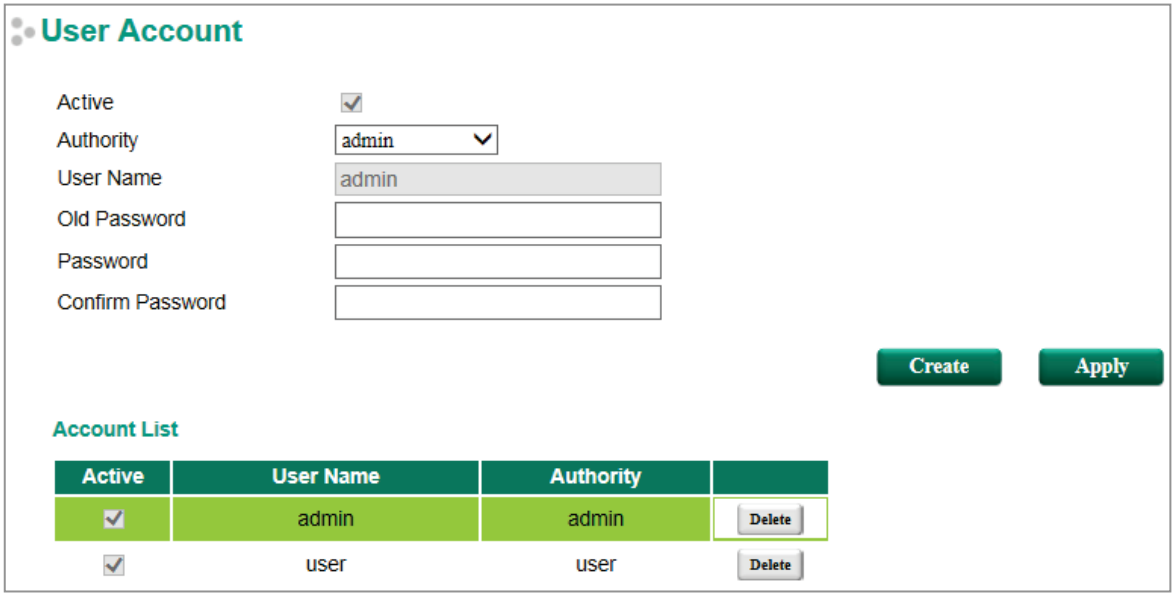
Setting	Description	Factory Default
User Name (Max. of 16 characters)	The username for the user account.	None
Password (4 to 16 characters)	Password for the user account.	None

NOTE

The maximum number of user accounts is 10.

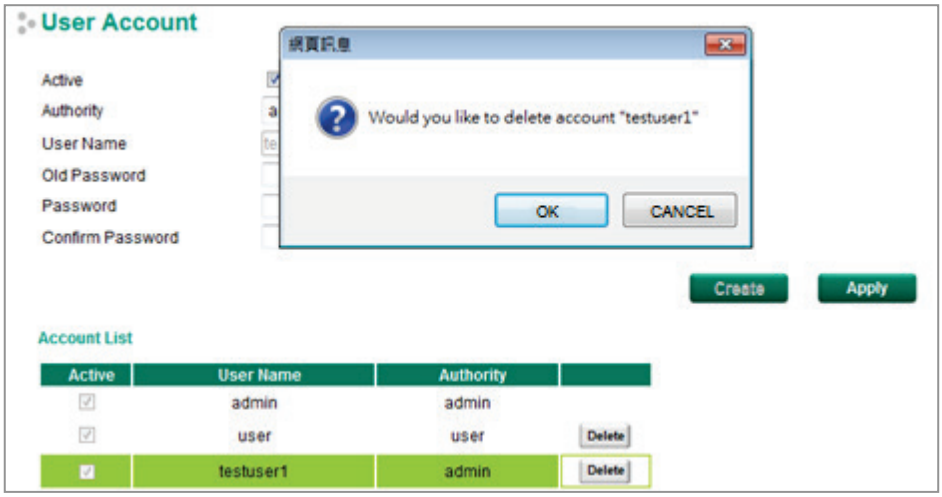
Modifying an Existing Account

Select an existing account from the Account List table, modify the account details, and then click **Apply** to save the changes.



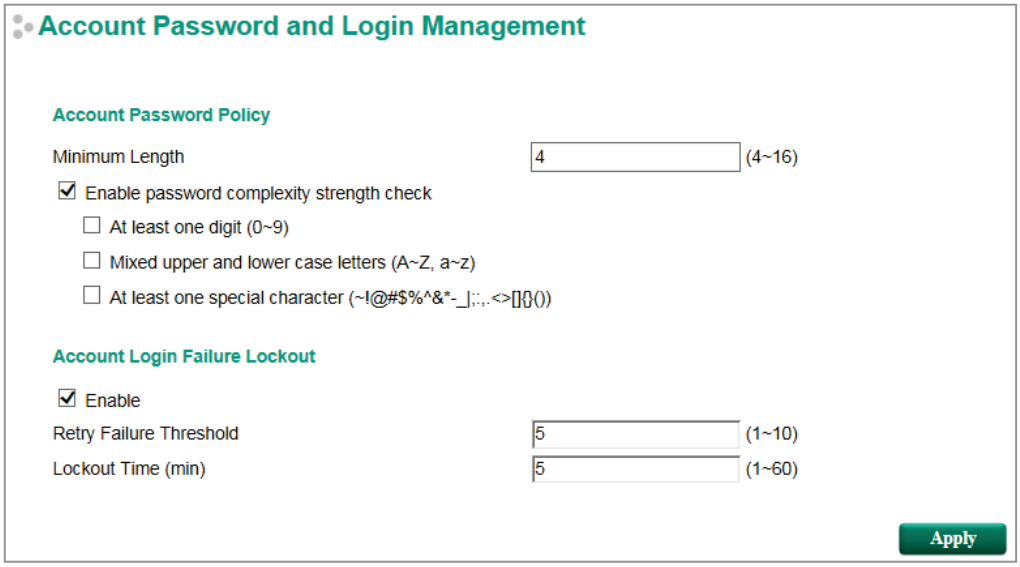
Deleting an Existing Account

Select an account from the **Account List** table and then click **Delete** to delete the account.



Password Login Policy

In order to prevent hackers from cracking the password, Moxa switches allow users to configure a password for their account and lock the account in the event that the wrong password is entered. The account password policy requires passwords to be of a minimum length and complexity with a strength check. If Account Login Failure Lockout is enabled, you will need to configure the **Retry Failure Threshold** and **Lockout Time** parameters. If the number of login attempts exceeds the Retry Failure Threshold, users will need to wait the number of minutes configured in Lockout Time before trying again.



NOTE

The valid special characters are: (~!@#$%^&*-_|;:,.<>[]{}()).

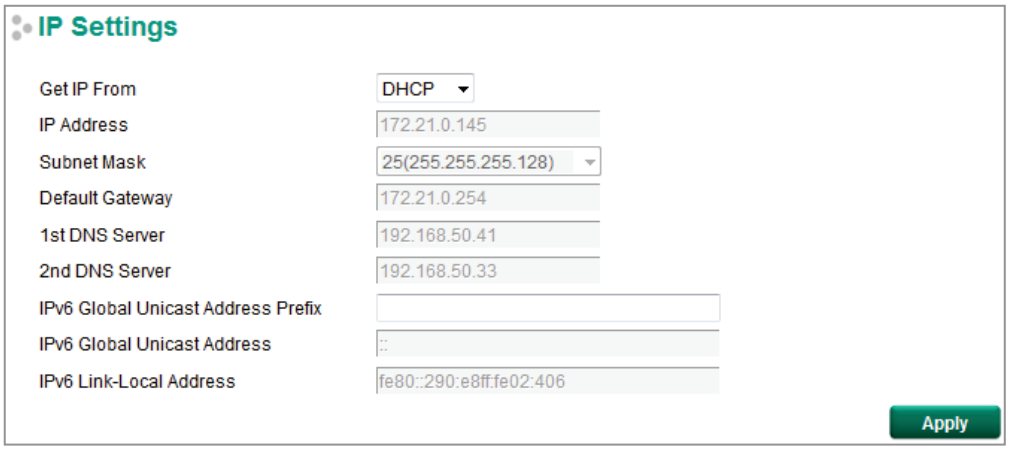
Network

Network configuration allows users to configure both IPv4 and IPv6 parameters for management access over the network. The Moxa switch supports both IPv4 and IPv6, and can be managed through either of these address types.

IP Settings

The IPv4 settings include the switch's IP address and subnet mask, as well as the IP address of the default gateway. In addition, input cells are provided for the IP addresses of a 1st and 2nd DNS server.

The IPv6 settings include two distinct address types—Link-Local Unicast addresses and Global Unicast addresses. A Link-Local address makes the switch accessible over IPv6 for all devices attached to the same local subnet. To connect to a larger network with multiple segments, the switch must be configured with a Global Unicast address.



Get IP From

Setting	Description	Factory Default
DHCP	The Moxa switch's IP address will be assigned automatically by the network's DHCP server.	Manual
BOOTP	The Moxa switch's IP address will be assigned automatically by the network's BootP server.	
Manual	The Moxa switch's IP address must be set manually.	

IP Address

Setting	Description	Factory Default
IP address for the Moxa switch	Assigns the Moxa switch's IP address on a TCP/IP network.	192.168.127.253

Subnet Mask

Setting	Description	Factory Default
Subnet mask for the Moxa switch	Identifies the type of network the Moxa switch is connected to (e.g., 255.255.0.0 for a Class B network, or 255.255.255.0 for a Class C network).	24(255.255.255.0)

Default Gateway

Setting	Description	Factory Default
IP address for gateway	Specifies the IP address of the router that connects the LAN to an outside network.	None

DNS Server IP Addresses

Setting	Description	Factory Default
1st DNS Server	Specifies the IP address of the DNS server used by your network. After specifying the DNS server's IP address, you can use the Moxa switch's URL (e.g., www.PT.company.com) to open the web console instead of entering the IP address.	None
2nd DNS Server	Specifies the IP address of the secondary DNS server used by your network. The Moxa switch will use the secondary DNS server if the first DNS server fails to connect.	None

IPv6 Global Unicast Address Prefix (Prefix Length: 64 bits) Default Gateway

Setting	Description	Factory Default
Global Unicast Address Prefix	The prefix value must be formatted according to the RFC 2373 "IPv6 Addressing Architecture," using 8 colon-separated 16-bit hexadecimal values. One double colon may be used in the address to indicate the appropriate number of zeros required to fill the undefined fields.	None

IPv6 Global Unicast Address

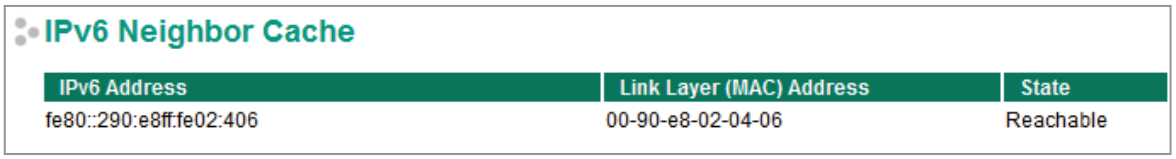
Setting	Description	Factory Default
None	Displays the IPv6 Global Unicast address. The network portion of the Global Unicast address can be configured by specifying the Global Unicast Prefix and using an EUI-64 interface ID in the low order 64 bits. The host portion of the Global Unicast address is automatically generated using the modified EUI-64 form of the interface identifier (Switch's MAC address).	None

IPv6 Link-Local Address

Setting	Description	Factory Default
None	The network portion of the Link-Local address is FE80 and the host portion of the Link-Local address is automatically generated using the modified EUI-64 form of the interface identifier (Switch's MAC address).	None

IPv6 Neighbor Cache

The IPv6 neighbor cache includes the neighboring node's IPv6 address, the corresponding Link-Layer address, and the current state of the entry.

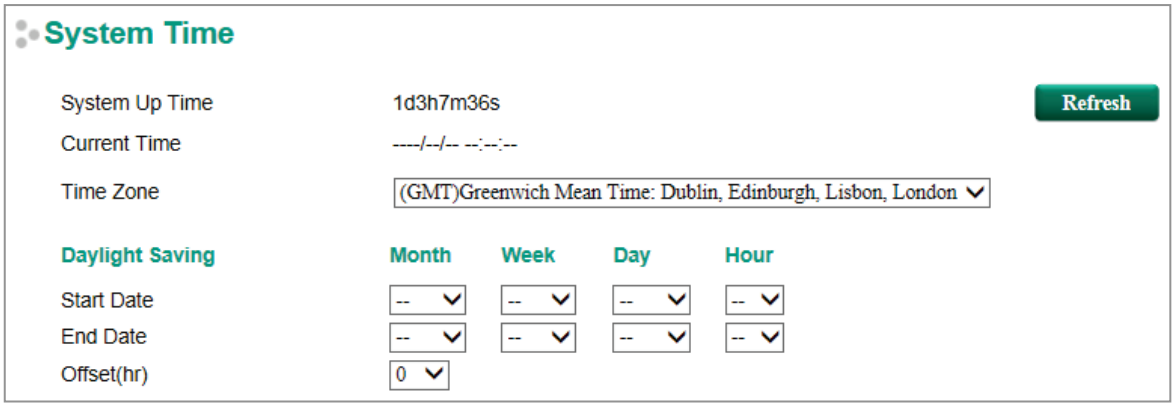


Date and Time

The Moxa switch has a time calibration function based on information from an NTP server or user specified time and date, allowing functions such as automatic warning emails to include a time and date stamp.

NOTE

The user must update the Current Time and Current Date after powering off the switch for a long period of time (for example a few days). The user must pay particular attention to this when there is no NTP server, LAN, or Internet connection.



System Up Time

Indicates how long the Moxa switch has been up and running since the last cold start.

Current Time

Setting	Description	Factory Default
User-specified time	Indicates time in yyyy-mm-dd format.	None

Time Zone

Setting	Description	Factory Default
Time zone	Specifies the time zone, which is used to determine the local time offset from GMT (Greenwich Mean Time).	GMT (Greenwich Mean Time)

Daylight Saving Time

The Daylight Saving Time settings are used to automatically set the Moxa switch's time ahead according to national standards.

Start Date

Setting	Description	Factory Default
User-specified date	Specifies the date that Daylight Saving Time begins.	None

End Date

Setting	Description	Factory Default
User-specified date	Specifies the date that Daylight Saving Time ends.	None

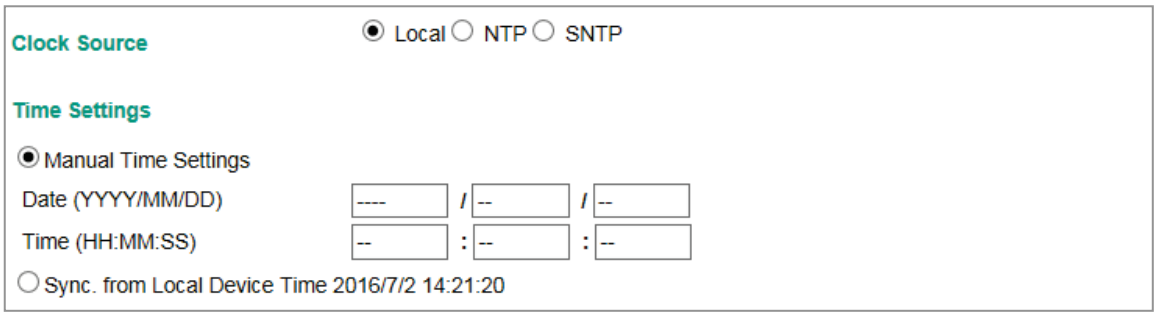
Offset

Setting	Description	Factory Default
User-specified hour	Specifies the number of hours that the time should be set forward during Daylight Saving Time.	None

Clock Source

Setting	Description	Factory Default
Local	Configure clock source from local time	Local
NTP	Configure clock source from NTP	
SNTP	Configure clock source from SNTP	

Clock Source is from Local

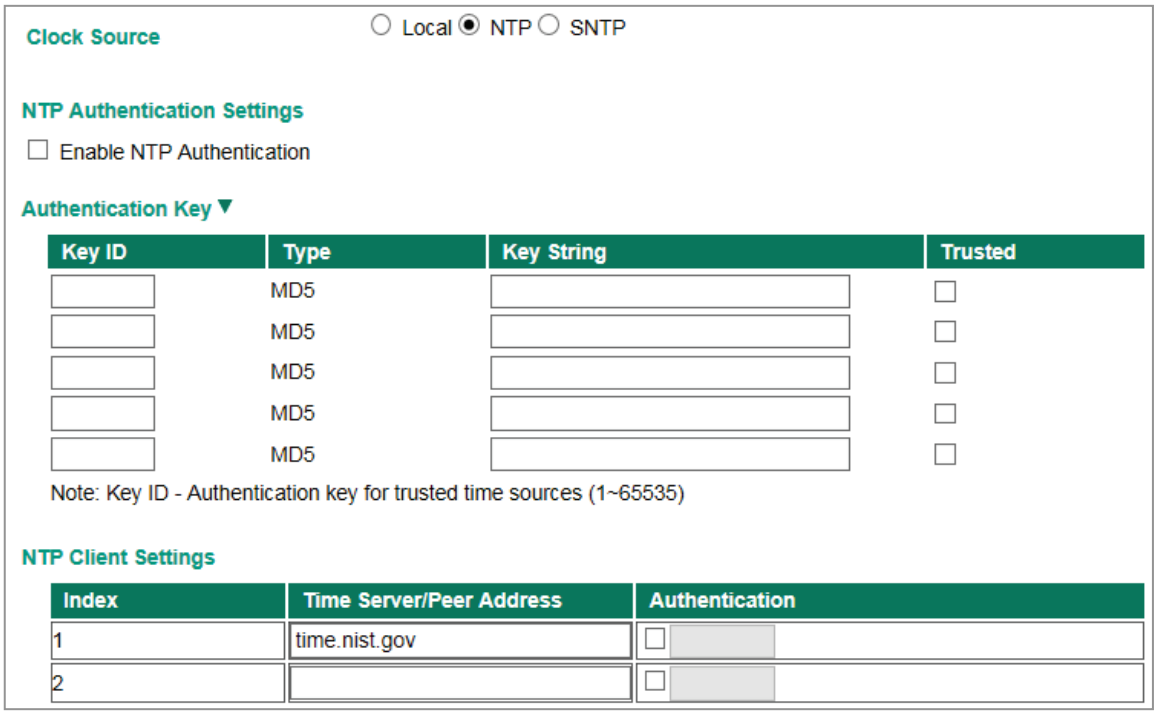


Time Setting

The Time settings are set manually or synced automatically with Moxa's switch time.

Clock Source is from NTP

The Moxa switch can work as an NTP client or NTP server. The user can enable the NTP Authentication function to do authentication with configured Authentication Key between the NTP client and NTP server.



NTP Authentication Settings

Setting	Description	Factory Default
Checked	Enable NTP Authentication	Unchecked
Unchecked	Disable NTP Authentication	

Authentication Key

The user is able to configure up to five Authentication Keys in Moxa's switch database. Those Keys are encrypted by type MD5 and authorized between the NTP server and the NTP client.

Key ID

Setting	Description	Factory Default
Key ID	The ID of Authentication Key	Unchecked

Key String

Setting	Description	Factory Default
Key String	The Password of Authentication Key	Unchecked

Trusted

Setting	Description	Factory Default
Checked	Enable the Authentication Key	Unchecked
Unchecked	Disable the Authentication Key	

NTP Client Settings

The NTP server should be set when the Moxa switch is configured to work as an NTP client.

Setting	Description	Factory Default
Time Server/Peer Address	The domain of Time Server or Peer Address	time.nist.gov

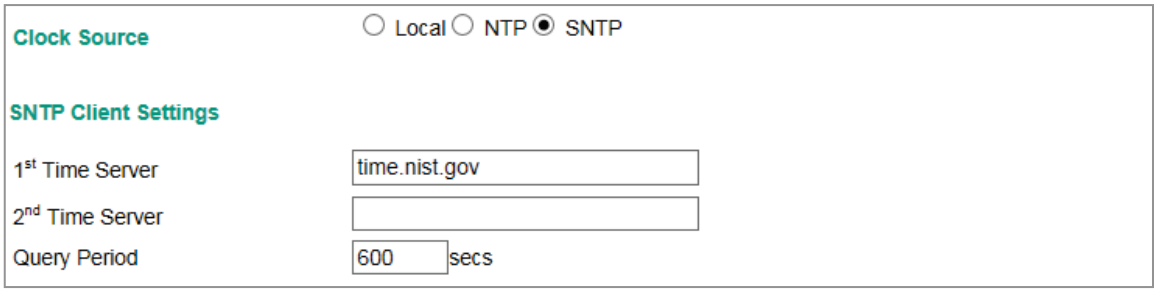
Authentication

Setting	Description	Factory Default
Checked	Enable NTP Authentication	Unchecked
Unchecked	Disable NTP Authentication.	
Key ID	Set Key ID that is used to be authorized	Null

NOTE

To ensure reliable and secure time synchronization, we recommend enabling NTP authentication. By using authentication keys to verify the NTP server, the device can effectively filter out unauthorized or spoofed network data. This helps prevent external interference from causing clock offsets or synchronization failures and ensures an accurate time reference.

Clock Source is from SNTP



SNTP Client Settings

Setting	Description	Factory Default
1st Time Server	The IP or domain address (e.g., 192.168.1.1, time.stdtime.gov.tw, or time.nist.gov).	Time.nist.gov
2nd Time Server	The Moxa switch will try to locate the secondary SNTP server if the first SNTP server fails to connect.	
Query Period	The time period to sync with time server	600secs

NOTE

Changing the time zone will automatically correct the current time. Be sure to set the time zone before setting the time.



The NTP server should be enabled when the Moxa switch is configured to work as an NTP server.

Enable NTP/SNTP Server

Setting	Description	Factory Default
Enable/Disable	Enables SNTP/NTP server functionality for clients	Disabled

IEEE 1588 PTP

The following information is taken from the NIST website at http://ieee1588.nist.gov/intro.htm:

"Time measurement can be accomplished using the IEEE Standard for a Precision Clock Synchronization Protocol for Networked Measurement and Control Systems (IEEE 1588-2008) to synchronize real-time clocks incorporated within each component of the electrical power system for power automation applications.

IEEE 1588, which was published in November 2002, expands the performance capabilities of Ethernet networks to control systems that operate over a communication network. In recent years an increasing number of electrical power systems have been using a more distributed architecture with network technologies that have less stringent timing specifications. IEEE 1588 generates a master-slave relationship between the clocks, and enforces the specific timing requirements in such power systems. All devices ultimately get their time from a clock known as the grandmaster clock. In its basic form, the protocol is intended to be administration free."

How Does an Ethernet Switch Affect 1588 Synchronization?

The following content is taken from the NIST website at http://ieee1588.nist.gov/switch.htm:

"An Ethernet switch potentially introduces multi-microsecond fluctuations in the latency between the 1588 grandmaster clock and a 1588 slave clock. Uncorrected these fluctuations will cause synchronization errors. The magnitude of these fluctuations depends on the design of the Ethernet switch and the details of the communication traffic. Experiments with prototype implementations of IEEE 1588 indicate that with suitable care the effect of these fluctuations can be successfully managed. For example, use of appropriate statistics in the 1588 devices to recognize significant fluctuations and use suitable averaging techniques in the algorithms controlling the correction of the local 1588 clock will be good design means to achieve the highest time accuracy."

Can Ethernet switches be designed to avoid the effects of these fluctuations?

A switch can be designed to support IEEE 1588 while avoiding the effects of queuing. In this case two modifications to the usual design of an Ethernet switch are necessary:



Grandmaster Clock: Determines the time base for the system

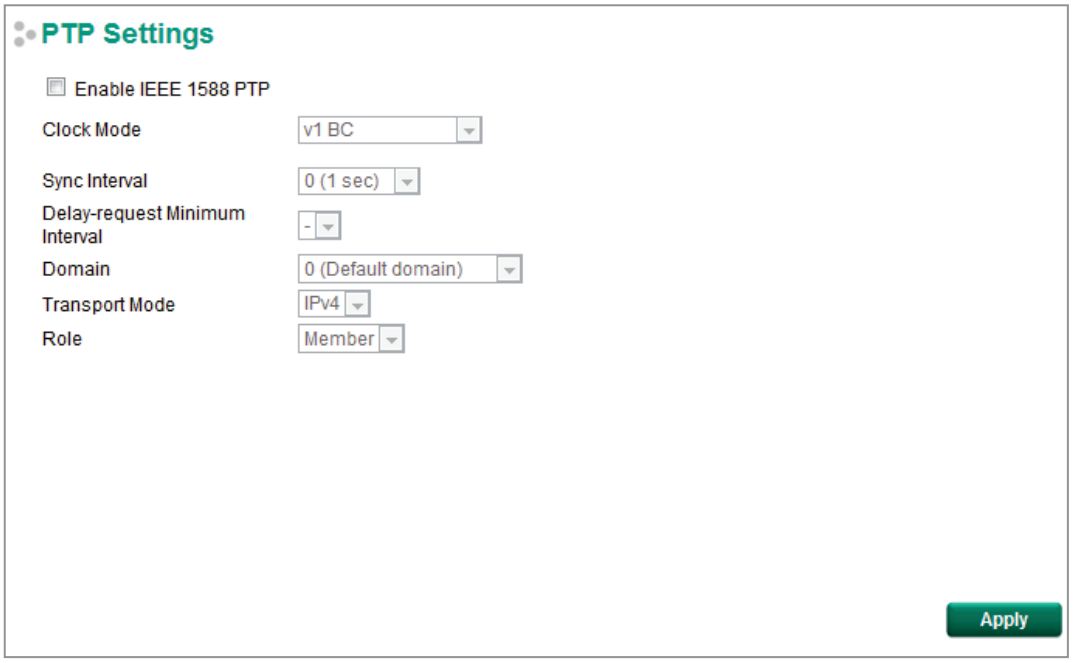
Boundary Clock: Slave to the grandmaster clock and master to its slave

Ordinary Clock: Slave to its master

1. The **Boundary Clock and Transparent Clock** functionalities defined by IEEE 1588 must be implemented in the switch.
2. The switch must be configured so that it does not pass IEEE 1588 message traffic using the normal communication mechanisms of the switch.

Such an Ethernet switch will synchronize clocks directly connected to one of its ports to the highest possible accuracy.

PTP Settings



Operation

Setting	Description	Factory Default
Enable IEEE 1588 PTP	Globally disables or enables IEEE 1588 operation.	Disabled

Clock Mode (sets the switch's clock mode)

Setting	Description	Factory Default
v1 BC	Operates as an IEEE 1588 v1 boundary clock.	v1 BC
v2 E2E 2-step TC	Operates as an edge-to-edge IEEE 1588 v2 transparent clock with 2-step method.	
v2 P2P 2-step TC	Operates as a peer-to-peer IEEE 1588 v2 transparent clock with 2-step method.	
v2 E2E BC	Operates as an edge-to-edge IEEE 1588 v2 boundary clock	
v2 P2P BC	Operates as a peer-to-peer IEEE 1588 v2 boundary clock	

SyncInterval (sets the synchronization message time interval)

Setting	Description	Factory Default
0, 1, 2, 3, or 4	0 (1 s), 1 (2 s), 2 (4 s), 3 (8 s), or 4 (16 s). Supported by IEEE 1588 V1.	0
-3, -2, -1, 0, or 1	-3 (128 ms), -2 (256 ms), -1 (512 ms), 0 (1 s), or 1 (2 s). Supported in IEEE 1588 V2.	

Delay-request Minimum Interval

Setting	Description	Factory Default
0, 1, 2, 3, 4, or 5	Minimum delay request message interval	0 (1 sec.)

Domain

Setting	Description	Factory Default
_DFLT (0), _ALT(1), _ALT(2), or _ALT(3)	Subdomain name (IEEE 1588-2002) or the domain Number (IEEE 1588-2008) fields in PTP messages	0(default domain)

Transport mode

Setting	Description	Factory Default
IPv4 or 802.3/Ethernet	IEEE 1588 PTP V1 supports IPv4 only IEEE 1588 PTP V2 supports both IPv4 and IPv6.	IPv4

NOTE

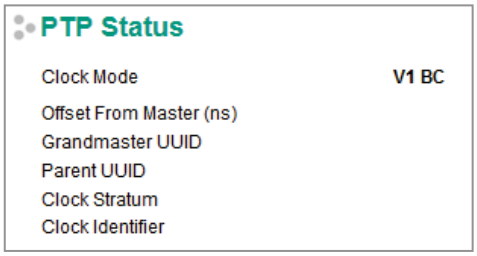
The EDS-510E, IKS-6728A-8PoE, IKS-6700A, and EDS-P506E Series do not support the 802.3 setting.

Role

Setting	Description	Factory Default
Member or Master	Set this switch to be the Member or Grand Master	Member

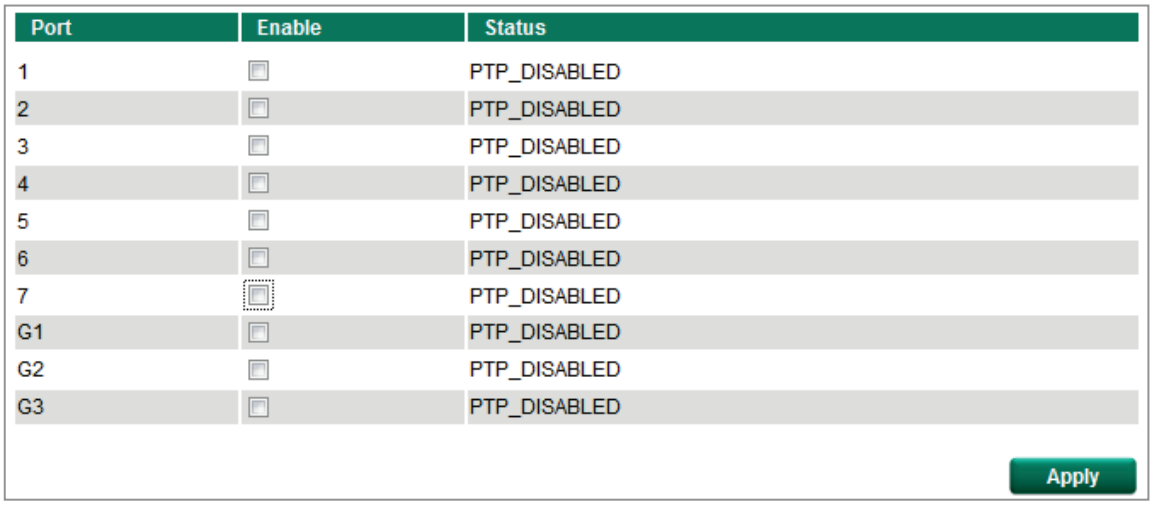
PTP Status

Indicates the current IEEE 1588 PTP status.



PTP Port Settings

Enable/Disable the PTP setting for each port.

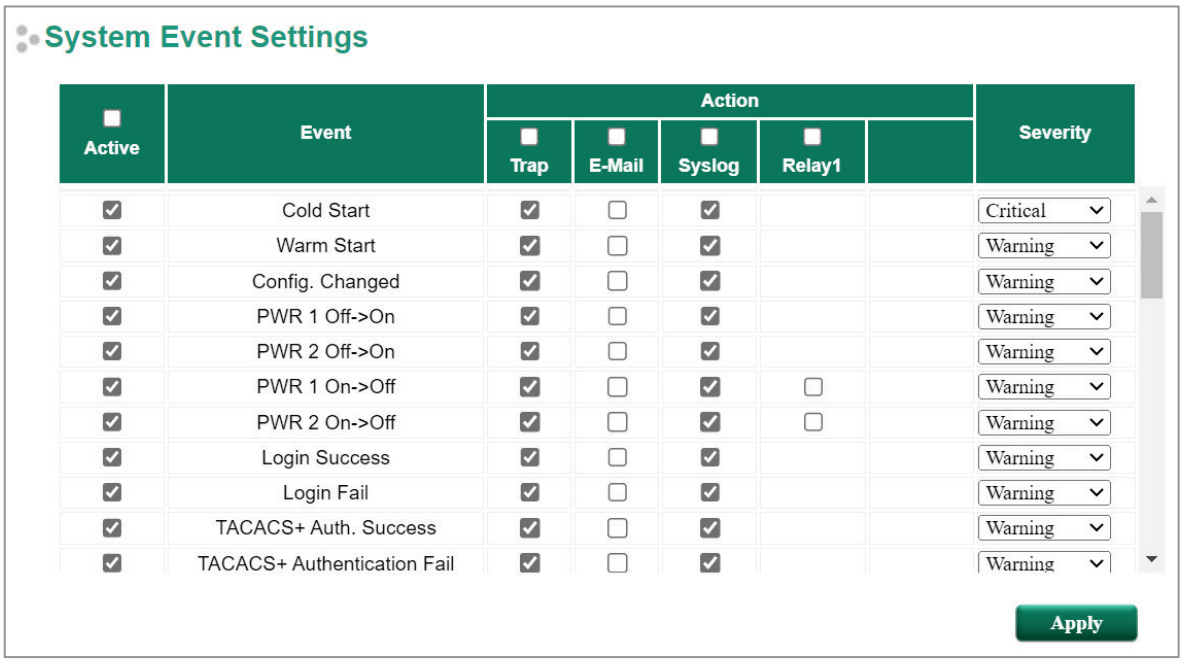


Warning Notification

Since industrial Ethernet devices are often located at the endpoints of a system, these devices will not always know what is happening elsewhere on the network. This means that an industrial Ethernet switch that connects to these devices must provide system maintainers with real-time alarm messages. Even when control engineers are out of the control room for an extended period of time, they can still be informed of the status of devices almost instantaneously when exceptions occur. The Moxa switch supports different approaches to warn engineers automatically, such as email, trap, syslog and relay output. It also supports two digital inputs to integrate sensors into your system to automate alarms by email and relay output.

System Event Settings

System Events are related to the overall function of the switch. Each event can be activated independently with different warning approaches. The Administrator can decide the severity of each system event.



System Events	Description
Cold Start	Power is cut off and then reconnected.
Warm Start	The Moxa switch is rebooted, such as when network parameters are changed (IP address, subnet mask, etc.).
Configuration Change	Any configuration item has been changed.
Power Transition (On→Off)	The Moxa switch is powered down. (The relay will not be triggered when the device is powered up.)
Power Transition (Off→On)	The Moxa switch is powered up.
Login Success	The account logins to the switch
Login Fail	An incorrect password was entered.
TACACS+ Auth. Success	The account is authorized by a TACACS+ server
TACACS Auth. Fail	Incorrect authentication details were entered
RADIUS Auth. Success	The account is authorized by a RADIUS server
RADIUS Authentication Fail	Incorrect authentication details were entered
Password Change	User changes the account password
Topology Changed	• If the Master of the Turbo Ring has changed or the backup path is activated • If the Turbo Ring path is disconnected • If the MSTP topology has changed
Coupling Changed	Backup path is activated
Master Changed	Master of the Turbo Ring has changed
Master Mismatch	When the duplicate master (two or more) or non-master is set up, if any Turbo Ring path/switch fails, the duplicate master switches will automatically renegotiate to determine a new master.

System Events	Description
RSTP Root Changed	If the RSTP root has changed
RSTP Topo. Changed	If any Rapid Spanning Tree Protocol switches have changed their position (applies only to the root of the tree)
Turbo Ring Break	Turbo Ring path is disconnected
DI1 (On→Off)	Digital Input 1 is triggered by an on to off transition
DI1 (Off→On)	Digital Input 1 is triggered by an off to on transition
ABC-02 Status	Detects if the ABC-02-USB-T is connected or disconnected to the switch when the ABC-02-USB-T automatically imports/exports/backs-up the configuration
Rate Limited On (Disable Port)	When the port is disabled due to the ingress throughput exceeding the configured rate limit.
Rate Limited Off (Disable Port)	The port disable function is off because it exceeds the traffic duration or the user changes "Port Disable" mode to "Drop Packet" mode.
Port Looping	Port looping event is triggered
LLDP Table Change	Nearly connected devices are changed and shown in the LLDP table
Login Failure Lockout	The attempt to log in exceeds the threshold
Account Info Changed	The account information has been changed
Configuration is Imported	When the configuration is successfully imported
SSL Certification is Imported	When SSL Certification is successfully imported
Fiber Check Warning*	If the corresponding value of the fiber port status exceeds the threshold defined by the Fiber Check function
MAC Sticky Violation Port Disable	Any port with MAC sticky function is disabled because of a rule violation

***The Fiber Check Warning event is only supported by EDS-P506E-4PoE, EDS-510E, EDS-518E, EDS 528E, and EDS-G500E Series.**

Four response actions are available on the EDS E series when events are triggered.

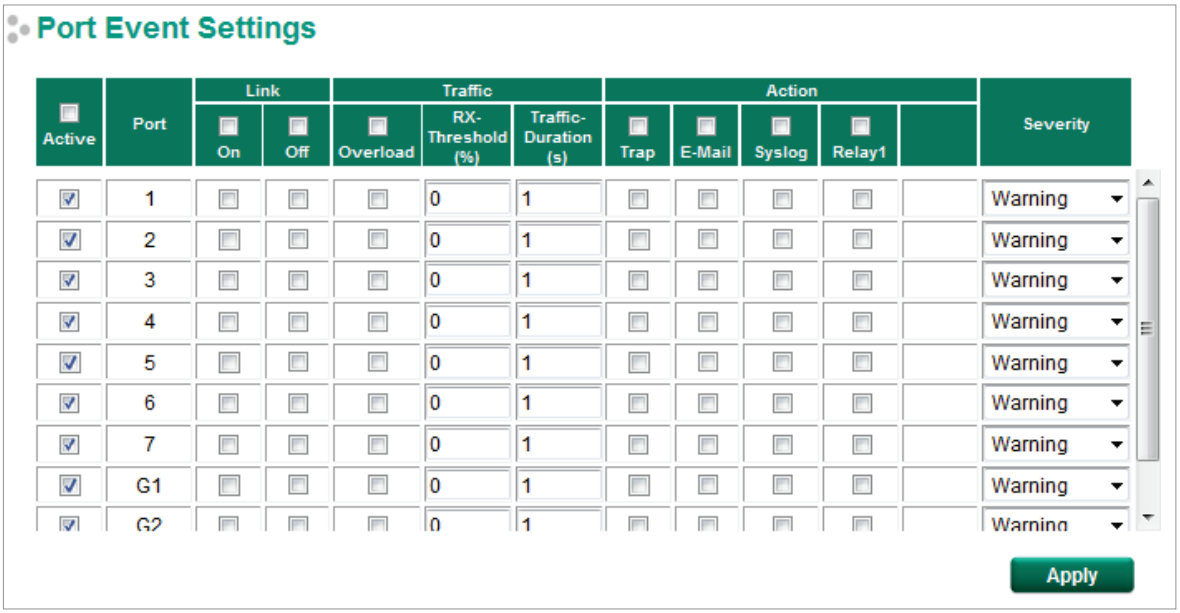
Action	Description
Trap	The EDS E series will send a notification to the trap server when an event is triggered.
E-Mail	The EDS E series will send a notification to the email server defined in the Email Setting.
Syslog	The EDS E series will record a syslog to syslog server defined in Syslog Server Setting.
Relay	The EDS E series supports digital inputs to integrate sensors. When an event is triggered, the device will automate alarms through the relay output.

Severity

Severity	Description
Emergency	System is unusable
Alert	Action must be taken immediately
Critical	Critical conditions
Error	Error conditions
Warning	Warning conditions
Notice	Normal but significant condition
Information	Informational messages
Debug	Debug-level messages

Port Event Settings

Port Events are related to the activity of a specific port.



Port Events	Warning e-mail is sent when…
Link-ON	The port is connected to another device.
Link-OFF	The port is disconnected (e.g., the cable is pulled out, or the opposing device shuts down).
Traffic-Overload	The port's traffic surpasses the Traffic-Threshold for that port (provided this item is Enabled).
Traffic-Threshold (%)	Enter a nonzero number if the port's Traffic-Overload item is Enabled.
Traffic-Duration (sec.)	A Traffic-Overload warning is sent every Traffic-Duration seconds if the average Traffic-Threshold is surpassed during that time period.

Four response actions are available on the EDS E series when events are triggered.

Action	Description
Trap	The EDS E series will send a notification to the trap server when an event is triggered.
E-Mail	The EDS E series will send a notification to the email server defined in the Email Setting.
Syslog	The EDS E series will record a syslog to syslog server defined in Syslog Server Setting.
Relay	The EDS E series supports digital inputs to integrate sensors. When an event is triggered, the device will automate alarms through the relay output.

Severity

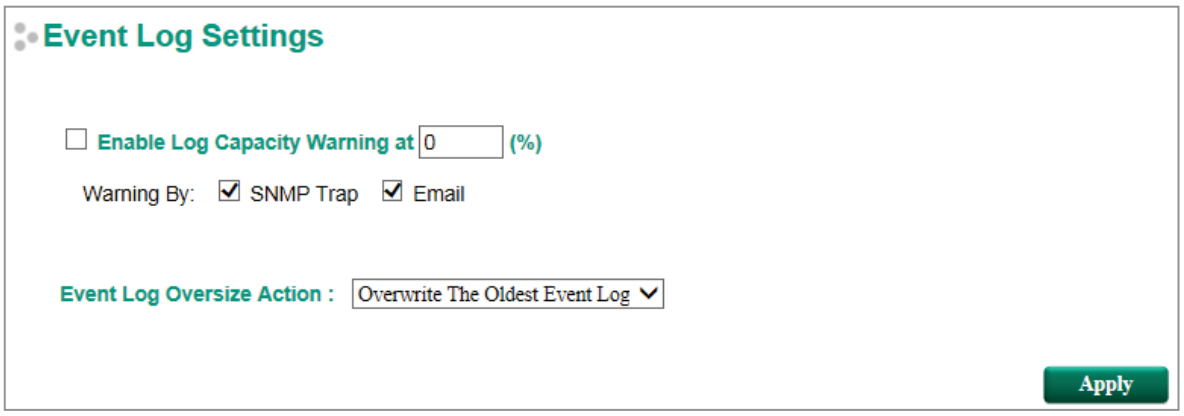
Severity	Description
Emergency	System is unusable
Alert	Action must be taken immediately
Critical	Critical conditions
Error	Error conditions
Warning	Warning conditions
Notice	Normal but significant condition
Information	Informational messages
Debug	Debug-level messages

NOTE

The Traffic-Overload, Traffic-Threshold (%), and Traffic-Duration (sec.) Port Event items are related. If you Enable the Traffic-Overload event, then be sure to enter a nonzero Traffic-Threshold percentage, as well as a Traffic-Duration between 1 and 300 seconds.

Event Log Settings

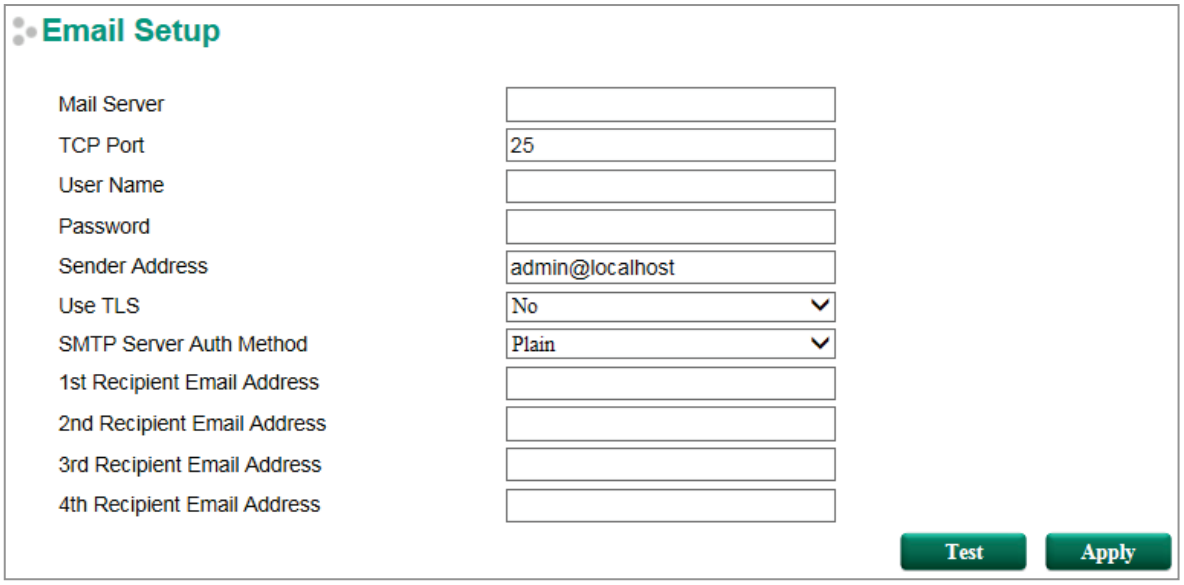
This function is used to inform the user what the event log capacity status is and decide what action to take when an event log is oversized. Select the **Enable Log Capacity Warning** checkbox to set the threshold percentage. When the event log capacity is over the percentage, the switch will send a warning message by SNMP Trap or Email.



Event Log Oversize Action

Setting	Description	Factory Default
Overwrite The Oldest Event Log	The oldest event log will be overwritten when the event log exceeds 1000 records.	Overwrite The Oldest Event Log
Stop Recording Event Log	Additional events will not be recorded when the event log exceeds 1000 records.	

Email Settings



Mail Server

Setting	Description	Factory Default
IP address or url	The IP Address or url of the email server.	None

TCP Port

Setting	Description	Factory Default
TCP Port number	The TCP port number of your email server.	25

User Name

Setting	Description	Factory Default
Max. of 45 characters	Your email account name	None

Password Setting

Setting	Description	Factory Default
Password	The email account password.	None

Email Address

Setting	Description	Factory Default
Max. of 30 characters	You can set up to 4 email addresses to receive alarm emails from the Moxa switch.	None

Sender Address

Setting	Description	Factory Default
Max. 30 characters	Sender Email Address	admin@localhost

User TLS

Setting	Description	Factory Default
Yes/No	Enables TLS(Transport Layer Security)	No

SMTP Server Auth Method

Setting	Description	Factory Default
Plain/Login/ CRAM-MD5	choose an authentication mechanism, PLAIN, LOGIN, and CRAM-MD5, to login SMTP Server	Plain

Sending a Test Email

After you complete the email settings, you should first click **Apply** to activate those settings, and then press the **Test** button to verify that the settings are correct.

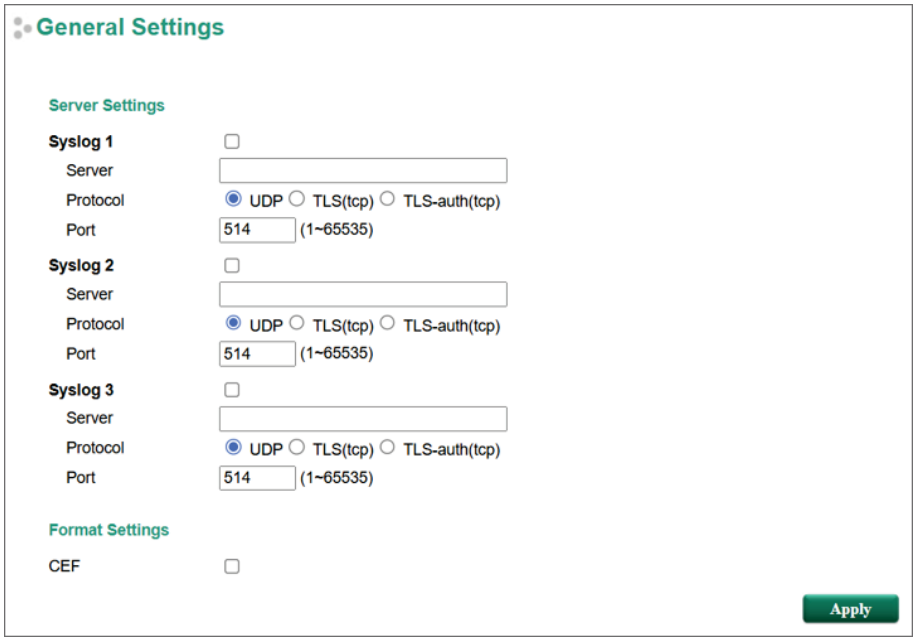
NOTE

Auto warning e-mail messages will be sent through an authentication protected SMTP server that supports the CRAM-MD5, LOGIN, and PAIN methods of SASL (Simple Authentication and Security Layer) authentication mechanism.

We strongly recommend not entering your Account Name and Account Password if auto warning e-mail messages can be delivered without using an authentication mechanism.

Syslog Server Settings

The Syslog function provides the event logs for the syslog server. The function supports 3 configurable syslog servers and syslog server TCP or UDP port numbers. When an event occurs, the event will be sent as a syslog TCP or UDP packet to the specified syslog servers. Each Syslog server can be activated separately by checking the appropriate checkbox to enable it.



Syslog Server 1/2/3

Setting	Description	Factory Default
IP Address	Enter the IP address of Syslog server 1/2/3, used by your network.	None
Protocol	Select the communication protocol of Syslog server 1/2/3.	UDP
Port Destination (1 to 65535)	Enter the TCP or UDP port of Syslog server 1/2/3.	514

Format Settings

Setting	Description	Factory Default
CEF Checkbox	This function is designed to transform the log into CEF format.	Disabled



NOTE

The following table shows the difference between the event logs with the original name and the CEF format revised name.

Event ID	Name (in system notifty-Web)	Revised Name (Syslog CEF)
056(0x00000038)	PWR 1 Off->On	Power Transition
057(0x00000039)	PWR 2 Off->On	Power Transition
058(0x0000003a)	PWR 1 On->Off	Power Transition
059(0x0000003b)	PWR 2 On->Off	Power Transition
082(0x00000052)	TACACS+ Auth. Success	Login Success
098(0x00000062)	TACACS+ Authen Fail	Login Fail
099(0x00000063)	TACACS+ Authen Timeout	TACACS+ authentication server connect timeout
100(0x00000064)	TACACS+ Author Fail	Login Fail
101(0x00000065)	TACACS+ Author Timeout	TACACS+ authorization server connect timeout
102(0x00000066)	TACACS+ Accoun Fail	Login Fail
103(0x00000067)	TACACS+ Accoun Timeout	TACACS+ accounting server connect timeout
083(0x00000053)	RADIUS Auth. Success	Login Success
039(0x00000027)	RADIUS Auth. Fail	Login Fail
052(0x00000034)	DI 1 On	DI Transition
053(0x00000035)	DI 2 On	DI Transition
054(0x00000036)	DI 1 Off	DI Transition
055(0x00000037)	DI 2 Off	DI Transition
033(0x00000021)	Rate Limited On (Disable Port)	Rate Limited Port Disable Mode - Disable Port
034(0x00000022)	Rate Limited Off (Disable Port)	Rate Limited Port Disable Mode - Enable Port
091(0x0000005b)	EPS Off->On	PoE EPS(External Power Supply) transition
092(0x0000005c)	EPS On->Off	PoE EPS(External Power Supply) transition



NOTE

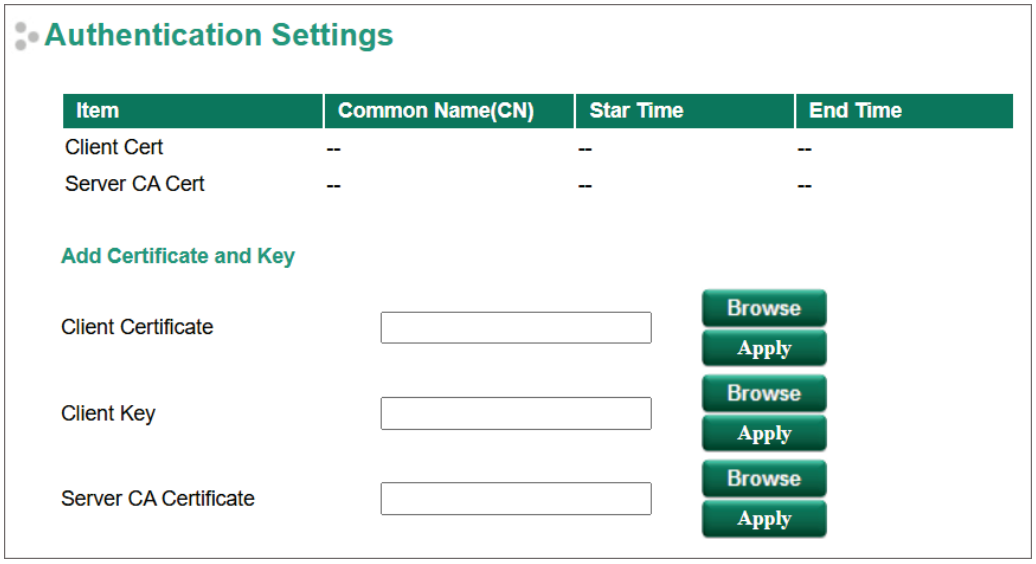
The following events will be recorded into the Moxa switch's Event Log table, and will then be sent to the specified Syslog Server:

- Cold start
- Warm start
- Configuration change activated
- Power 1 or 2 transition: Off to On or On to Off
- Authentication fail
- Password change
- Redundancy protocol/topology change
- Master setting mismatch

- ABC-02 status
- Web log in
- Rate Limit on/off(Disable port)
- Port looping
- Port traffic overload
- dot1x Auth Fail
- Port link off/on

Syslog Authentication Settings

The **Authentication Settings** table shows information about the imported certificate, including the common name, start time, and end time.



To upload a CA certificate, client certificate, or client key, click **Browse** and navigate to the certificate or key file. With the appropriate file selected, click **Apply**.

Relay Warning Status

When a relay warning is triggered by either the system or port events, the administrator can turn off the hardware warning buzzer by clicking the **Apply** button. The event will still be recorded in the event list.



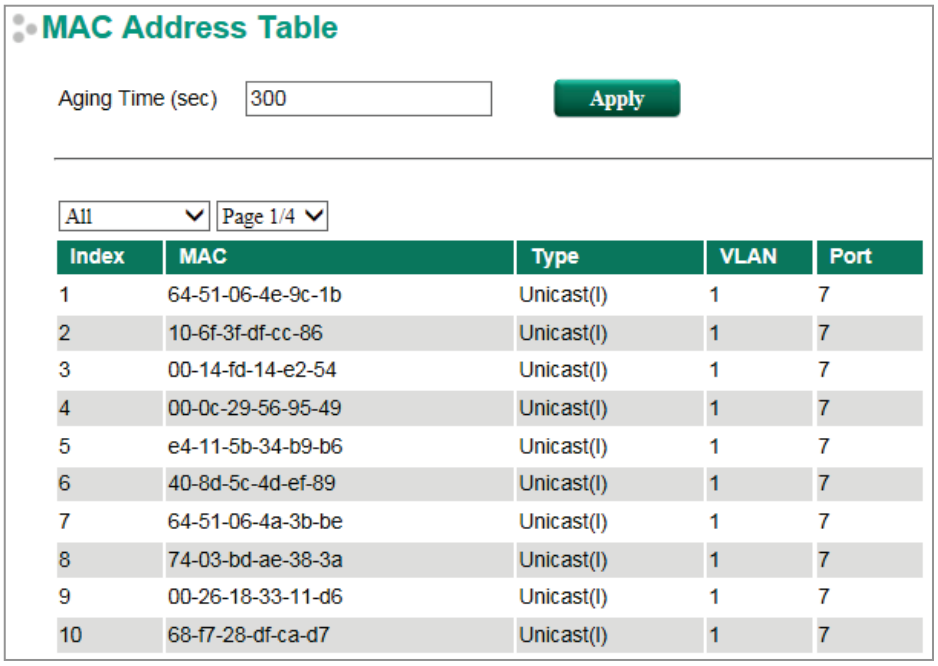
NOTE

Relay 1 Alarm Cut-Off (ACO) setting will not be changed by configuration file import.

MAC Address Table

The MAC address table shows the MAC address list passed through the Moxa switch. The Aging Time (15 to 3825 seconds) defines the length of time that a MAC address entry can remain in the Moxa switch. When an entry reaches its aging time, it "ages out" and is purged from the switch, effectively cancelling frame forwarding to that specific port.

The MAC Address table can be configured to display the following Moxa switch MAC address groups, which are selected from the drop-down list.



Drop Down List

ALL	Select this item to show all of the Moxa switch's MAC addresses.
ALL Learned	Select this item to show all of the Moxa switch's Learned MAC addresses.
ALL Static	Select this item to show all of the Moxa switch's Static, Static Lock, and Static Multicast MAC addresses.
ALL Multicast	Select this item to show all of the Moxa switch's Static Multicast MAC addresses.
Port x	Select this item to show all of the MAC address's dedicated ports.

The table displays the following information:

MAC	This field shows the MAC address.
Type	This field shows the type of this MAC address.
Port	This field shows the port that this MAC address belongs to.

System Files

NOTE

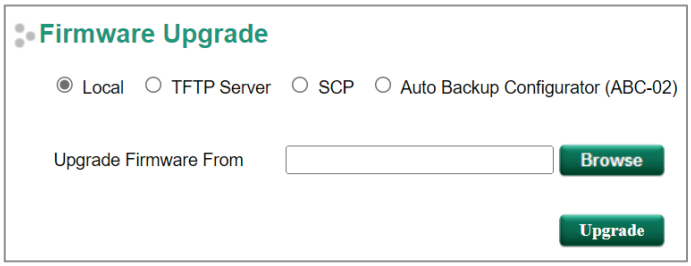
SCP is a secure file transfer protocol used to transfer files between PCs over a network. SCP allows users to securely copy files and directories between hosts, and supports various authentication methods.

Firmware Upgrade

NOTE

Before updating the firmware, verify the integrity of the firmware file using the SHA-512 checksum provided on the product page on the Moxa website to ensure authenticity.

There are three ways to update your Moxa switch's firmware: from a local *.rom file, by remote TFTP server, and with Auto Backup Configurator (ABC-02).



Local

1. Download the updated firmware (*.rom) file from Moxa's website (www.moxa.com).
2. Browse for the (*.rom) file, and then click the **Upgrade** button

TFTP Server

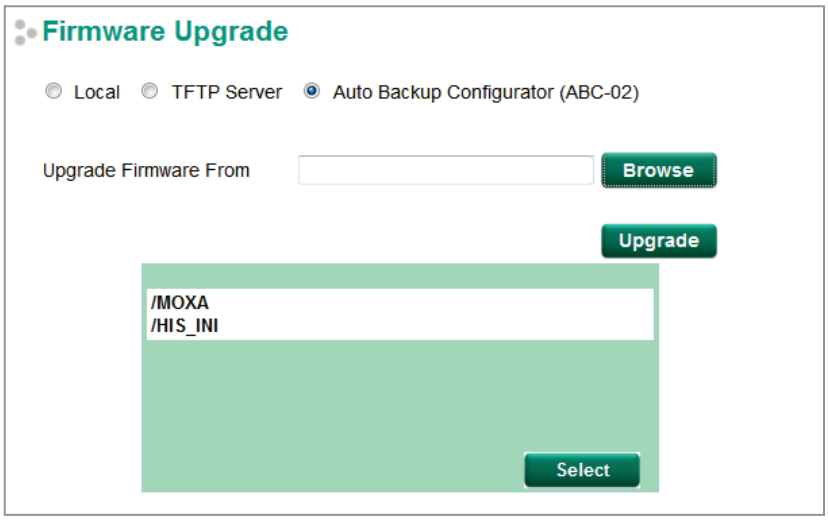
1. Enter the TFTP Server's IP address.
2. Input the firmware file name (*.rom) and click the **Upgrade** button.

SCP

1. Enter the SCP Server's IP address.
2. Input the firmware file name (*.rom).
3. Input the user's account name of the SCP Server.
4. Input the corresponding password for the account, and then click the **Upgrade** button.

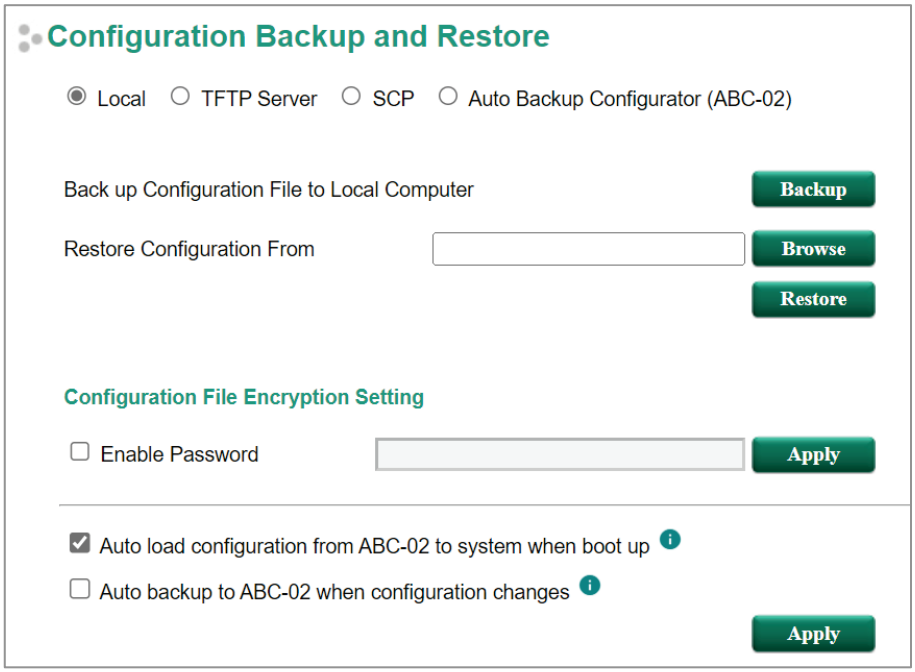
Auto Backup Configurator (ABC-02)

1. Download the updated firmware (*.rom) file from Moxa's website (www.moxa.com).
2. Save the file to the ABC-02's **Moxa** folder. The file name cannot be longer than 8 characters, and the file extension must be **.rom**.
3. Browse for the firmware (*.rom) file from the ABC-02, and then click the **Upgrade** button.



Configuration Backup and Restore

There are four ways to back up and restore your Moxa switch's configuration: from a local configuration file, by remote TFTP server, by remote SCP server, and with Auto Backup Configurator (ABC-02).



Local

1. Click the Backup button to back up the configuration file to a local drive.
2. Browse for a configuration on a local disk, and then click the Restore button.

TFTP Server

1. Enter the TFTP Server's IP address.
2. Input the backup/restore file name (supports up to 54 characters, including the .ini file extension) and then click the Backup/Restore button.

SCP

1. Enter the SCP Server's IP address.
2. Input the backup/restore file name.
3. Input the user's account name of the SCP Server.
4. Input the corresponding password for the account, and then click the **Backup/Restore** button.

Auto Backup Configurator (ABC-02)

1. Click **Backup** to save the configuration file to the ABC-02. The file will be saved in the ABC-02's **Moxa** folder as a *.ini file (e.g., Sys.ini).

   Note that two files will be saved to the ABC-02-USB's **Moxa** folder: **Sys.ini** and **MAC.ini**. The purpose of saving the two files is to identify which file will be used when **Auto load configuration from ABC to system when boot up** is activated.

> **NOTE**
>
> MAC.ini is named using the last 6 digits of the switch's MAC address, without spaces.

2. Click **Browse** to select the configuration file, and then click **Restore** to start loading the configuration into your switch.
3. **Configuration File Encryption Setting**

   Select the **Configuration File Encryption Setting** checkbox, input the password, and then click **Apply**.
4. **Auto load configuration from ABC to system when boot up**

   Select the **Auto load configuration from ABC to system when boot up** checkbox and then click **Apply**. Note that this function is enabled by default.

   Power off your switch first, and then plug in the ABC-02. When you power on your switch, the system will detect the configuration file on the ABC-02 automatically. The switch will recognize the file name, with the following sequence priority:

   First priority: MAC.ini
   Second priority: Sys.ini

   If no matching configuration file is found, the fault LED light will turn on, and the switch will boot up normally.

> **NOTE**
>
> MAC.ini is named using the last 6 digits of the switch's MAC address, without spaces.

5. **Auto backup to ABC-02 when configuration changes**

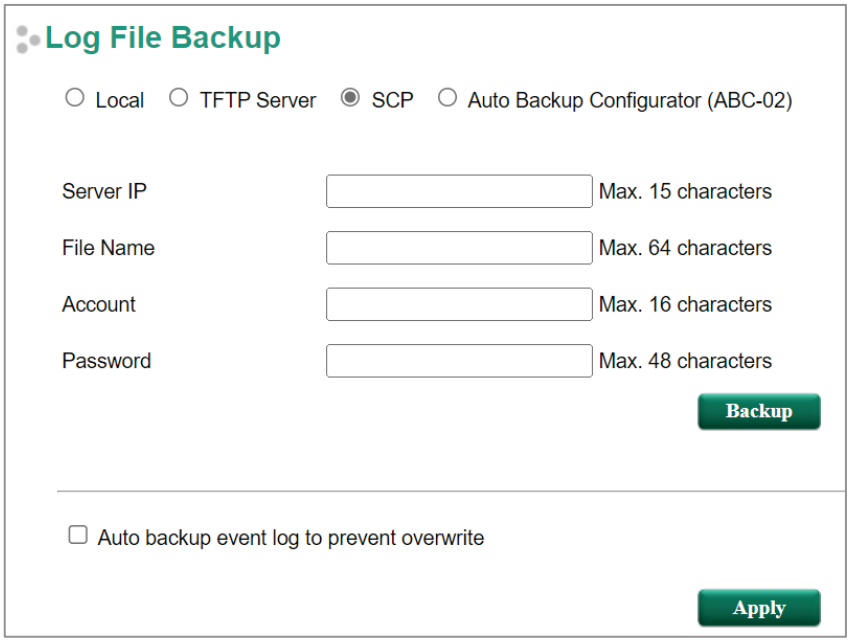
   Select the **Auto backup to ABC-02 when configuration change** checkbox and then click **Apply**. This function is disabled by default.

   The ABC-02 is capable of backing up switch configuration files automatically. While the ABC-02 is plugged into the switch, enable the **Auto backup to ABC-02 when configuration change** option, and then click **Apply**. Once this configuration is modified, the switch will back up the current configuration to the **/His_ini** folder on the ABC-02. The file name will be the system date/time (MMDDHHmm.ini).

> **NOTE**
>
> MM=month, DD=day, HH=hour, mm=minutes, from the system time.

Log File Backup

There are four ways to back up Moxa switch's log files: from a local drive, by remote TFTP server, by remote SCP server, or with Auto Backup Configurator (ABC-02).



Local

Click the **Backup** button to back up the log file to a local drive.

TFTP Server

Enter the TFTP Server's IP address and file name and then click the Backup button.

SCP

Enter the SCP server's IP address, file name, account name, and password, and then click the **Backup** button.

Auto Backup Configurator (ABC-02)

Click **Backup** to save the configuration file to the ABC-02. The file will be saved in the ABC-02's **Moxa** folder with filename **Sys.ini**.

Auto backup of event log to prevent overwrite

This function is designed to maintain a long-term record of the switch's log files. Moxa Ethernet switches are capable of saving 1000 event log entries. When the 1000-entry storage limit is reached, the switch will delete the oldest saved event log. The ABC-02 can be used to back up these event logs. When the number of switch log entries reaches 1000, the ABC-02 will save the oldest 100 entries from the switch.

Enable the **Auto backup of event log to prevent overwrite**, and then click **Apply**. After that, when the ABC-02 is plugged into the switch, the event logs will always be saved to the ABC-02 automatically when the number of switch log entries reaches 1000. Each backup action saves the oldest 100 logs to the ABC-02 in one file, with the filename generated by the current system time as **MMDDHHmm.ini**. The file is saved to the **His_log** folder.



NOTE

MM=month, DD=day, HH=hour, mm=minutes, from the system time.

The log file includes the following information:

Index	An event index assigned to identify the event sequence.
Bootup Number	This field shows how many times the Moxa switch has been rebooted or cold started.
Date	The date is updated based on how the current date is set on the System Settings page.
Time	The time is updated based on how the current time is set on the System Settings page.
System Startup Time	The system startup time related to this event.

Event	Events that have occurred.

Switch Reset Button

The Moxa switch reset button can be used to quickly reset the switch's configuration, and save the current configuration and log files to the ABC-02. Press the Reset button on top of the EDS switch to back up the current system configuration files and event logs to the ABC-02.

NOTE

DO NOT remove the ABC-02 when performing an upgrade, backup, or restore.

NOTE

The Moxa switch reset button can only be used in the first 10 minutes after powering on. If the Moxa switch has been powered on for a longer period, the switch should be restarted before using the reset button.

Turbo Ring DIP Switch

The **Turbo Ring DIP Switch** page allows users to disable the 4th DIP switch located on the EDS's outer casing. The default is enabled with Turbo Ring v2 protocol. Once the user changes the 4th hardware DIP switch configuration to **ON**, the switch will start to initiate the Turbo Ring redundancy protocol based on the configuration. The detailed description is given below:



Setting	Description	Factory Default
Disable the Turbo Ring DIP switch	**Unchecked:** The Turbo Ring protocol will be activated automatically when the 4th DIP switch is moved to the ON position.	unchecked
	Checked: The Turbo Ring protocol will not be activated automatically, regardless of the position of the 4th DIP switch.	
Set DIP switch as Turbo Ring	If the DIP switch is enabled, Turbo Ring protocol will be enabled when the DIP switch is moved to the ON position.	Set DIP switch as Turbo Ring v2
Set DIP switch as Turbo Ring v2	If the DIP switch is enabled, Turbo Ring v2 protocol will be enabled when the DIP switch is moved to the ON position.	

NOTE

If the 4th DIP switch (Turbo Ring) is configured to ON, you will not be able to disable the Turbo Ring DIP switch from the web interface, console, or Telnet.

NOTE

If the 4th DIP switch (Turbo Ring) is configured to ON, and this configuration is saved again in CLI mode, then the redundancy mode will not be able to change to default RSTP by switching the 4th DIP switch (Turbo Ring) to OFF.

NOTE

If you would like to enable VLAN and/or port trunking on any of the last four ports, do not use the fourth DIP switch to activate Turbo Ring. In this case, you should use the Web, Telnet, or Serial console to activate Turbo Ring.

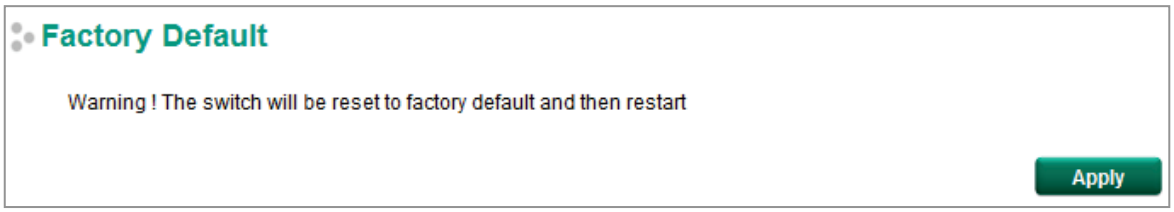
Restart

The **Restart** function provides users with a quick way to restart the switch's operating system.



Factory Default

The **Factory Default** function provides users with a quick way of restoring the Moxa switch's configuration to factory defaults. The function can be activated from the USB serial interface, via Telnet, through the web-based console, or with the hardware reset button.



NOTE

After restoring the factory default configuration, you will need to use the default network settings to re-establish the web or Telnet console connection with the Moxa switch.

NOTE

The Moxa switch's reset button can only be used within the first 10 minutes after powering on. If the switch has been powered on for longer than 10 minutes, the switch must be restarted in order to use the reset button.

PoE (PoE Models Only)

Power over Ethernet has become increasingly popular, due in large part to the reliability provided by PoE Ethernet switches that supply the power to Powered Devices (PD) when AC power is not available, or is too expensive to provide locally.

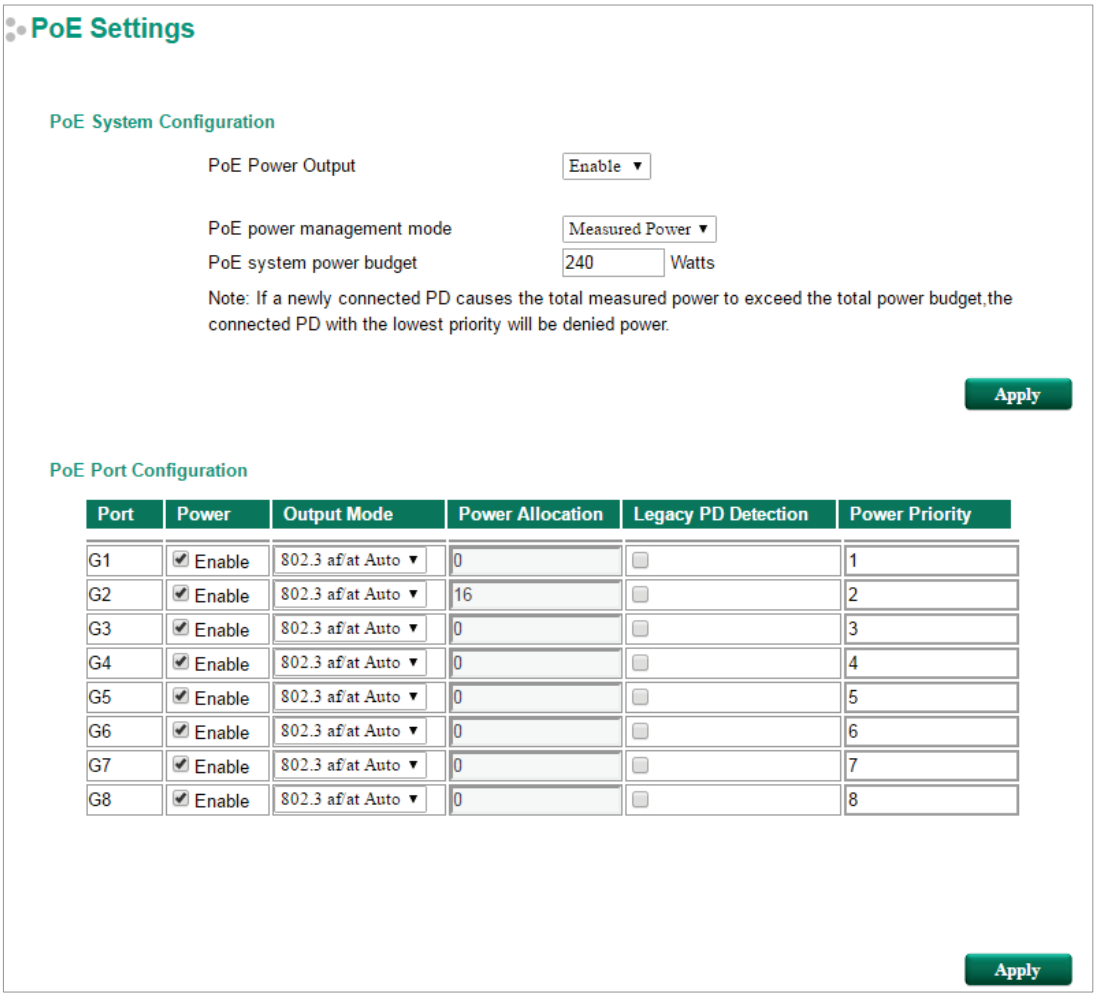
Power over Ethernet can be used with the following types of devices:

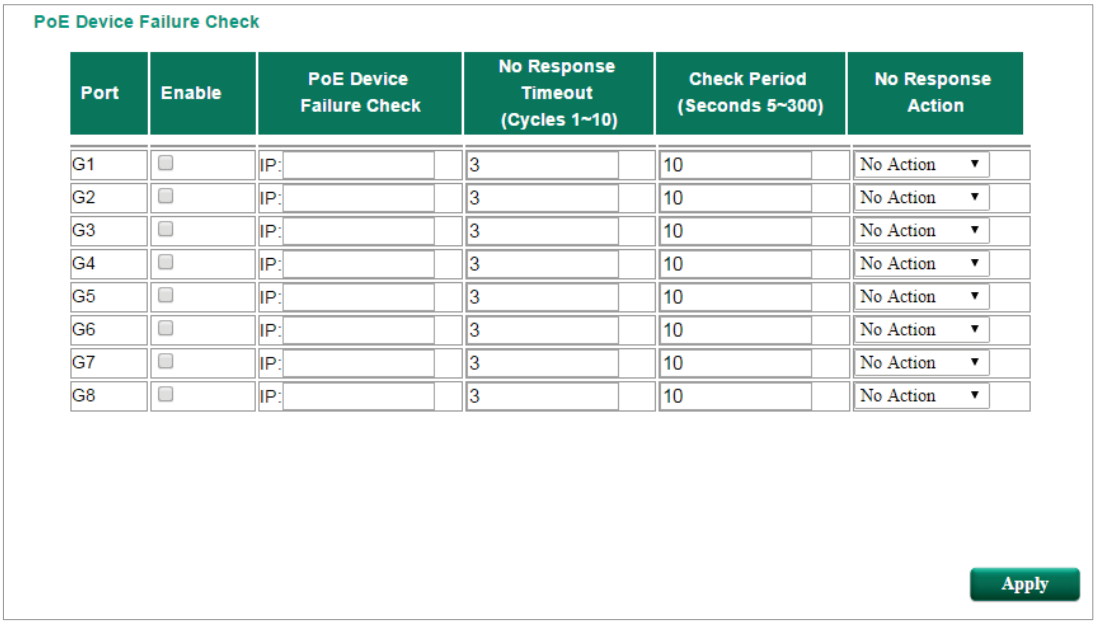
- Surveillance cameras
- Security I/O sensors
- Industrial wireless access points
- Emergency IP phones

In fact, it's not uncommon for video, voice, and high-rate industrial application data transfers to be integrated onto one network. Moxa's PoE switches are equipped with many advanced PoE management functions, providing vital security systems with a convenient and reliable Ethernet network. Moreover, Moxa's advanced PoE switches support the high power PoE+ standard, a 24 VDC direct power input, and 20 ms fast recovery redundancy with Turbo Ring and Turbo Chain.

PoE Settings

The PoE settings interface gives users control over the system's PoE power output, PoE power threshold, PoE port configuration, and PD failure check. The PoE settings page is divided into three parts: **PoE System Configuration, PoE Port Configuration**, and **PoE Device Failure Check**. Each part is discussed separately below.



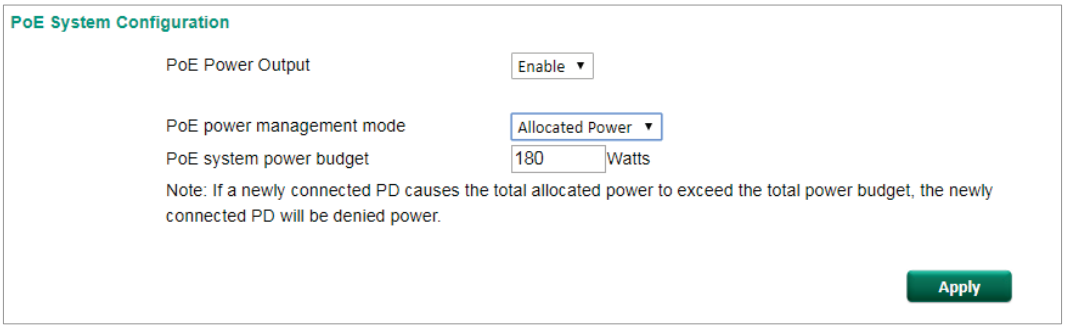


PoE System Configuration

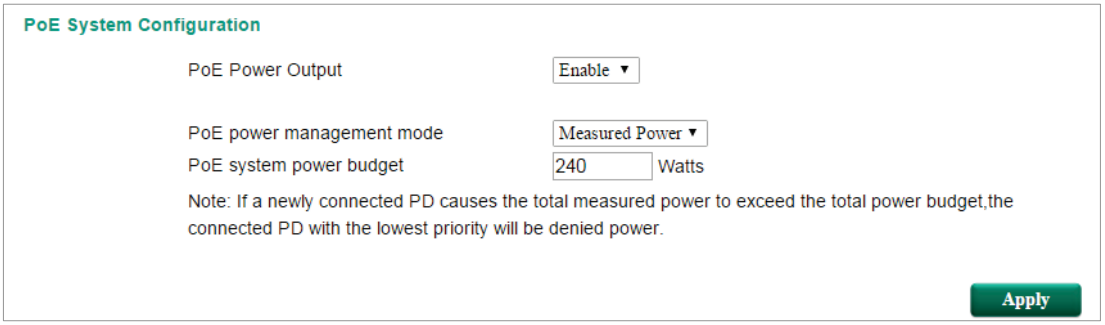
NOTE

The configuration is different, depending on whether the "PoE power output managed by" item is set to "Allocated Power" or "Measured Power."

PoE Power Management by Allocated Power



PoE Power Management by Measured Power



PoE System Configuration Settings

PoE Power Output

Setting	Description	Factory Default
Enable	Enables PoE power transmission to a PD	Enable
Disable	Disables PoE power transmission to a PD	

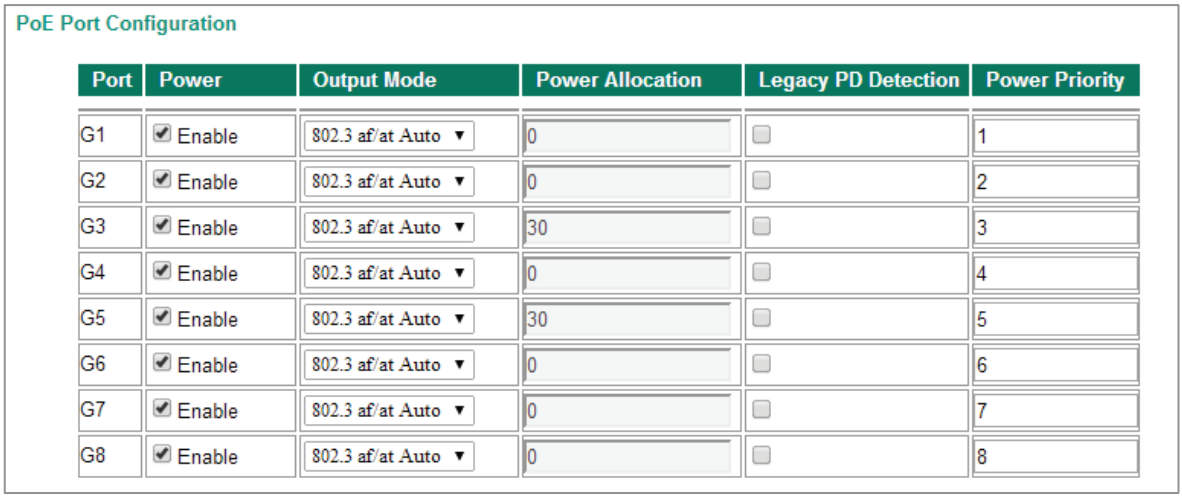
PoE power management Mode

Setting	Description	Factory Default
Allocated Power	If a powered device is connected that would cause the total amount of power needed by all connected devices to exceed the total allocated power limit, the switch will not power up the device.	Disable
Measured Power	If a powered device is connected that would cause the total amount of power needed by all connected devices to exceed the total measured power limit, the switch with will deny power to the device with the lowest priority.	Enable

PoE system power budget

Setting	Description	Factory Default
wattage	Assigns the "Total measured power" limit for all PoE ports combined.	IKS-6728A-8PoE and EDS-G512E-8PoE: 240W EDS-P506E-4PoE: depend on input voltage (12VDC: 62W, 24VDC: 150W, 48VDC: 180W)

PoE Port Configuration



Power

Setting	Description	Factory Default
Checked	Allows data and power to be transmitted through the port.	Checked
Unchecked	Immediately shuts off power to that port	

Output Mode

Setting	Description
802.3 af/at Auto	Power transmission follows the IEEE 802.3 af/at protocols. The acceptable PD resistance range is 17 kΩ to 29 kΩ.
High Power / 2-Pair High Power 36W (only for EDS-P506E-4PoE)	Provides a higher power output to the 2-Pair PD. The acceptable PD resistance range is 17 kΩ to 29 kΩ and the power allocation of the port is automatically set to 36 W.
Force / 2-Pair Force - 36W (only for EDS-P506E-4PoE)	Provides power output to non-802.3 af/at PDs. The acceptable PD resistance is over 2.4 kΩ and the range of power allocation is 0 to 36 W.
4-Pair High Power 60W	Provides a higher power output to the 4-Pair PDs. The acceptable PD resistance range is 17 kΩ to 29 kΩ and the power allocation of the port is automatically set to 60 W.
4-Pair Force - 60W	Provides a higher power output to the 4-Pair PDs. The acceptable PD resistance range is over 2.4 kΩ and the range of power allocation is 0 to 60 W.

Power Allocation

Setting	Description	Factory Default
0 to 60	When the Output Mode is set to 2-Pair Force, the Power Allocation can be set from 0 to 36 W. When the Output Mode is set to 4-Pair Force, the Power Allocation can be set from 0 to 60 W.	2-Pair Force: 36W 4-Pair Force: 60W

NOTE

Only the EDS-P506E-4PoE can support PoE output over 36W and 4-Pair PD.

Legacy PD Detection

The PoE Ethernet Switch provides a **Legacy PD Detection** function. When the capacitance of the PD is higher than 2.7 μF, checking the **Legacy PD Detection** checkbox enables the system to output power to the PD. In this case, it will take 10 to 15 seconds for PoE power to be output through this port after the switch is turned on.

Setting	Description	Factory Default
Checked	Enables legacy PD detection	Unchecked
Unchecked	Disables legacy PD detection	

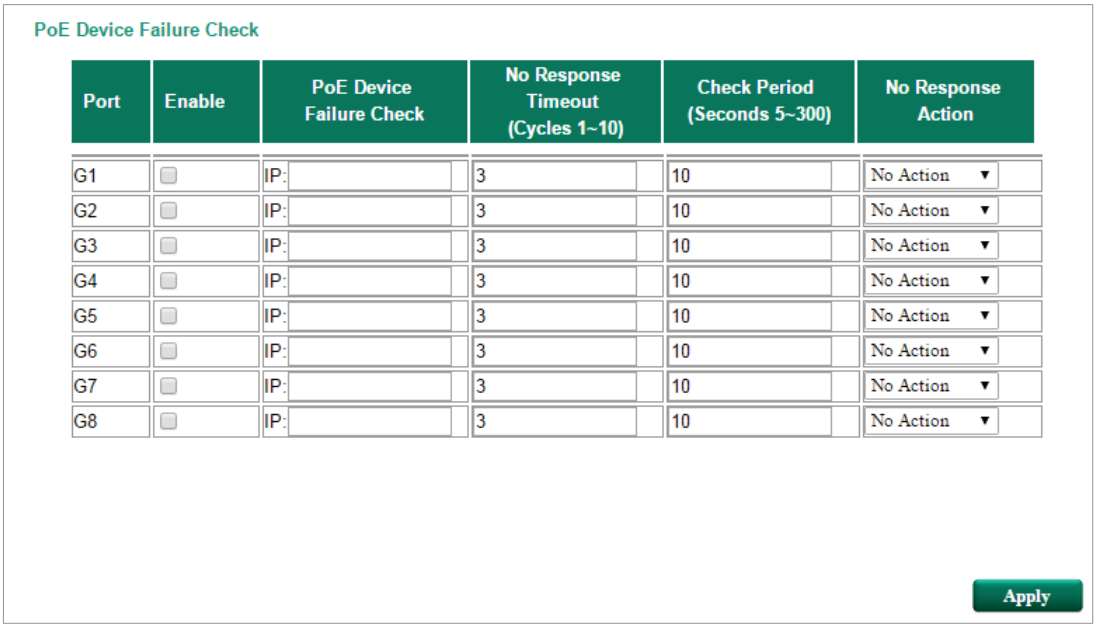
Power Priority

Use **Power Priority** when managing PoE power with measured power mode. The smaller the number, the higher the priority. You may set the same priority for different PoE ports, but if you configure two ports with the same priority, then the port with the lower port number has the higher priority. The setting can range from 1 up to the total number of ports. When the PoE measured power exceeds the assigned limit, the switch will disable the PoE port with the lowest priority.

Setting	Description	Factory Default
1 to "number of PoE ports"	The smaller the number, the higher the PoE port priority. When the PoE measured power exceeds the assigned limit, the switch will disable the PoE port with the lowest priority.	The PoE port index number

PoE Device Failure Check

The PoE Ethernet switch can monitor the status of a PD via its IP address. If the PD fails, the switch will not receive a PD response after the defined period, and the authentication process will be restarted. This function is extremely useful for ensuring your network's reliability and reducing your management burden.



Enable

Setting	Description	Factory Default
Checked	Enables the PD Failure Check function	Unchecked
Unchecked	Disables the PD Failure Check function	

PoE Device IP Address

Setting	Description	Factory Default
Max. 15 Characters	Enter the PD's IP address	None

No Response Timeout

Setting	Description	Factory Default
1 to 10	The maximum number of IP checking cycles.	3

Check Period

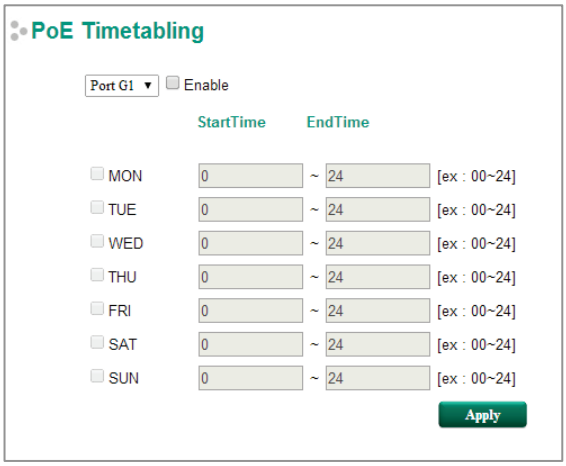
Setting	Description	Factory Default
5 to 300	Enter maximum time allowed for each IP checking cycle.	10

No Response Action

Setting	Description	Factory Default
No Action	The PSE has no action on the PD	No Action
Reboot PD	The PSE reboots the PD after the PD Failure Check	
Power Off PD	The PSE powers off the PD after the PD Failure Check	

PoE Timetabling

Powered devices usually do not need to be running 24 hours a day, 7 days a week. The PoE Ethernet switch provides a PoE timetabling mechanism that lets users economize the system's power burden by setting a flexible working schedule for each PoE port.



Port

Setting	Description	Factory Default
Port	Select which port you would like to configure.	Port 1

Enable

Setting	Description	Factory Default
Checked	Enables the PoE function of the port for the defined time period.	Unchecked
Unchecked	Enables the PoE function of the port all the time.	

MON, TUE, WED, THU, FRI, SAT, SUN

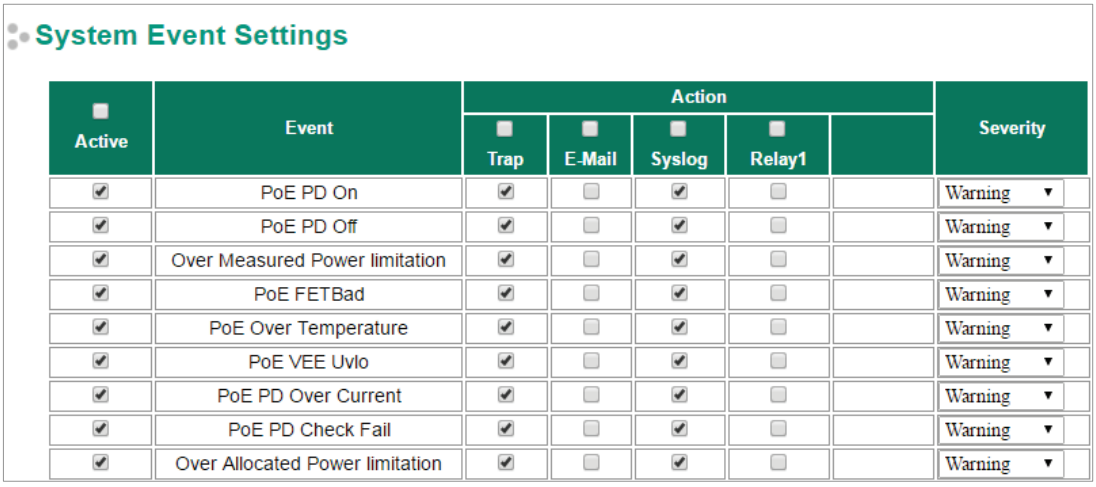
Setting	Description	Factory Default
Checked	Select those days on which you would like the port to be enabled (you will then be able to modify the StartTime and EndTime)	Disable
Unchecked	The port will not provide PoE power on days that are not check marked.	

Start/End Time

Setting	Description	Factory Default
Configured time period	Enter the hour of the day the configuration will be enabled, and the hour of the day the configuration will be disabled.	0 to 24

PoE Warning Event Settings

Since industrial Ethernet devices are often located at the endpoints of a system, these devices do not always know what is happening elsewhere on the network. This means that a PoE port connected to a PD must provide system administrators with real-time alarm messages. Even when control engineers are out of the control room for an extended period of time, they can still be informed of the status of the PD almost instantaneously when exceptions occur. The PoE Ethernet switch supports different methods for warning engineers automatically, including SNMP trap, email, and relay output. It also supports two digital inputs to integrate sensors into your system to automate alarms using email and relay output. The PoE warning event settings are on the System Event Settings page.



Warning Type

Action	Description
Trap	The EDS E series will send a notification to the trap server when an event is triggered.
E-Mail	The EDS E series will send a notification to the email server defined in Email Settings.
Syslog	The EDS E series will record a syslog to a syslog server defined in Syslog Server Settings.
Relay1	The EDS E series supports digital inputs to integrate sensors. When an event is triggered, the device will automatically activate an alarm through the relay output.

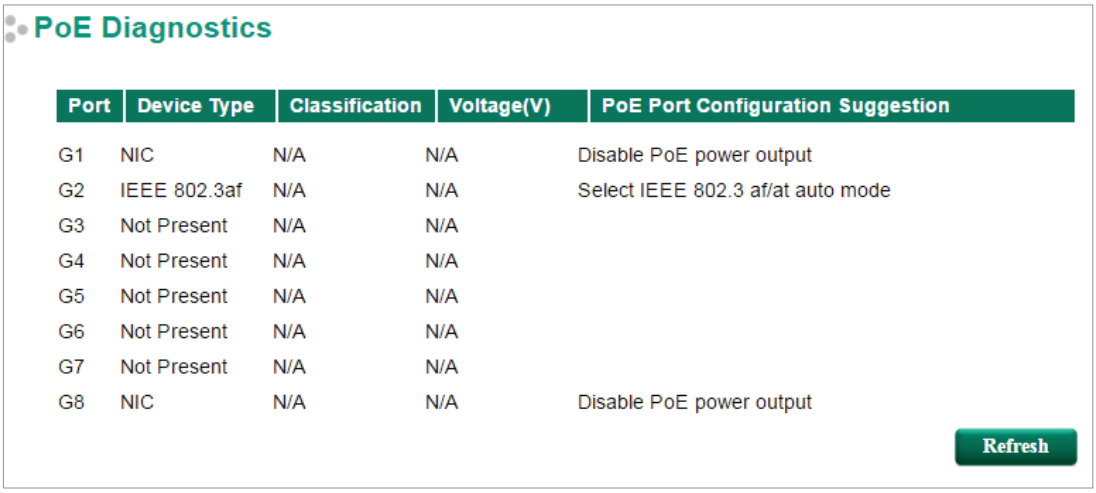
Event Type

Port Events	Description
PoE PD power on	Power is being output to the PD.
PoE PD power off	The PoE power output is cut off.
PoE over current	When the current of the port exceeds the following limits: 802.3 af: 350 mA 802.3 at: 600 mA High Power: 720 mA Force: 600 mA
PoE PD Failure Check	When the switch does not receive a PD response after the defined period.
Over Measured Power Limitation	When the total PD power consumption exceeds the total measured power limit.
PoE FETBad	When the MOSFET of the port is out of order (please apply for the RMA service)
PoE over Temperature	Check the temperature of the environment. If you cannot keep the temperature under 75°C, contact Moxa for technical support.
PoE VEE Uvlo - VEE (PoE input voltage) under Voltage Lockout	The voltage of the power supply has dropped below 44 VDC. Adjust the voltage to between 46 and 57 VDC to eliminate this issue.
Over Allocated Power Limitation	When the total PD power consumption exceeds the total allocated power.

NOTE

The Relay Output does not support three Event Types: **External FET has failed, PSE chip is over temperature**, and **V_{EE} (PoE input voltage) under voltage lockout**.

PoE Diagnostic



PoE Diagnostic helps users determine the PD conditions. The system provides the user with configuration options; select the best option for your PDs. It will automatically detect and suggest the configurations when users click on this page and the status will be refreshed when you click the refresh button.

Diagnose Configuration

Device Type

Item	Description
Not Present	No connection to the port
NIC	A NIC is connected to the port
IEEE 802.3af	An IEEE 802.3af PD is connected to the port
IEEE 802.3 at	An IEEE 802.3at PD is connected to the port
Legacy PoE Device	A legacy PD is connected to the port, and the PD's detected voltage is too high or low, or the PD's detected capacitance is too high.
Unknown	Unknown PD connected to the port
2-Pair PD	A 802.af, 802.3 at, or legacy 2-pair PD
4-Pair 60W	A 4-Pair PD that uses all 8 pins of the RJ-45 connector to receive PoE output

Classification

Item	Description
N/A	The port is not classified
0 to 4	Class 0 to 4
Unknown	Unknown class for the port; in this case it will usually be higher than class 4

Voltage (V)

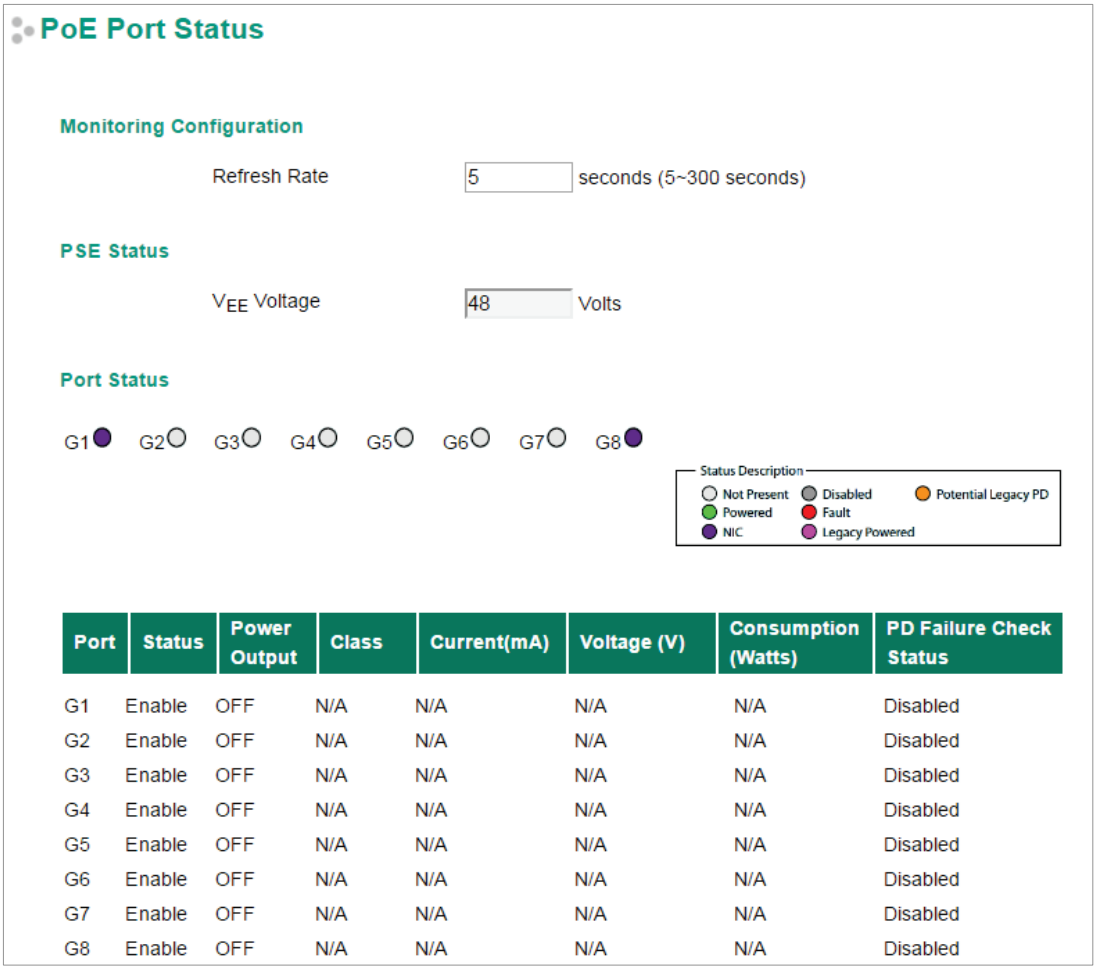
Item	Description
N/A	No voltage output on the port
Voltage	Display the voltage of the port

PoE Port Configuration Suggestion

Item	Description
Disable PoE power output	When detecting a NIC or unknown PD, the system suggests disabling PoE power output.
Enable "Legacy PD Detection"	When detecting a higher capacitance of PD, the system suggests enabling Legacy PD Detection.
Select Force Mode	When detecting higher/lower resistance or higher capacitance, the system suggests selecting Force Mode.
Select IEEE 802.3af/at auto mode	When detecting an IEEE 802.3 af/at PD, the system suggests selecting 802.3 af/at Auto mode.
Select high power output	When detecting an unknown classification, the system suggests selecting High Power output.

Item	Description
Raise the external power supply voltage to greater than 46 VDC	When the external supply voltage is detected at under 46 V, the system suggests raising the voltage.
Enable PoE function for detection	The system suggests enabling the PoE function.
Select 4-Pair High Power 60W mode	When detecting 4-Pair PD, the system suggests selecting 4-Pair High Power 60W mode.
Select 2-Pair Force Mode or 4-Pair Force Mode	When configuring at 4-Pair PoE Mode and detecting higher/lower resistance or higher capacitance, the system suggests selecting 2-Pair Force Mode or 4-Pair Force Mode.

PoE Port Status



Port	Status	Power Output	Class	Current(mA)	Voltage (V)	Consumption (Watts)	PD Failure Check Status
G1	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G2	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G3	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G4	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G5	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G6	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G7	Enable	OFF	N/A	N/A	N/A	N/A	Disabled
G8	Enable	OFF	N/A	N/A	N/A	N/A	Disabled

Monitoring Configuration

Refresh Rate

Setting	Description	Factory Default
5 to 300	The period of time for the system to refresh the PoE Port Status (in seconds)	5

PSE Status

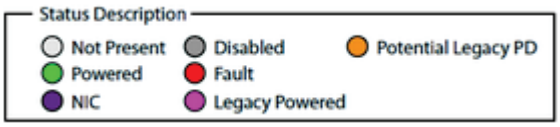
V_{EE} Voltage

Setting	Description	Factory Default
Read-only	The V_{EE} voltage supplied by the PSE.	None

NOTE

ICS-G7748A, G7750A, G7752A, ICS-G7848A, G7850A, G7852A, EDS-P506E-4PoE do not support to show V_{EE} Voltage.

Port Status



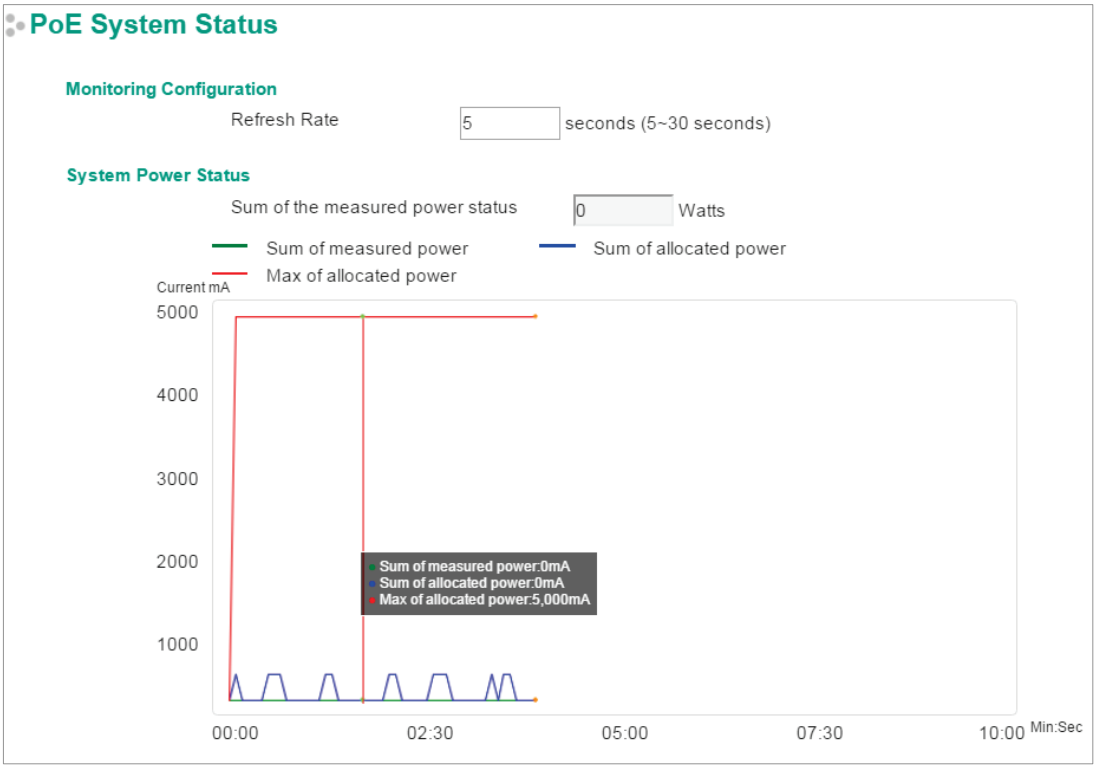
Status Description

Item	Description
Not Present	No connection to the port. PoE power is not being provided.
Powered	PoE power is being provided by the PSE.
NIC	System has detected a NIC connected to the port. PoE power is not being provided.
Disabled	The PoE function of the port is disabled. PoE power is not being provided.
Fault	In Force mode; the system has detected an out-of-range PD.
Legacy Powered	In Force mode; the system has detected a legacy PD.
Potential Legacy PD	In 802.3af/at or High Power mode; the system has detected a potential legacy PD. PoE power is not being provided.

Port Description

Item	Description
Status	Indicates if the PoE function is enabled or disabled.
Power Output	Indicates the power output of each PoE port.
Class	Indicates the classification of each PoE port.
Current (mA)	Indicates the actual current consumed by each PoE port.
Voltage (V)	Indicates the actual voltage consumed by each PoE port.
Consumption (Watts)	Indicates the actual Power consumed by each PoE port.
PD Failure Check Status	Indicates the PD Failure Check status of each PoE port. Alive: The system receives a response from all pings to the PD. Not Alive: The system receives no response from pings to the PD. Disabled: The PD Failure Check function is not activated.

PoE System Status



Monitoring Configuration

Refresh Rate

Setting	Description	Factory Default
5 to 300	If the Refresh Rate = T, then the PoE Port Status will be refreshed every T seconds.	5

System Power Status

System Power Status shows a graph of **Sum of measured power, Sum of allocated power,** and **Max of allocated power**. "Sum of measured power" (in green) shows the total measured power of all PDs, "Sum of allocated power" (in blue) shows the total allocated power, and "Max of allocated power" (in red) shows the threshold of total PoE power output. The graphs show **Current (mA)** versus **Sec. (second)**, and are refreshed at the configured Refresh Rate.

Patent http://www.moxa.com/doc/operations/Moxa_Patent_Marking.pdf

VLAN

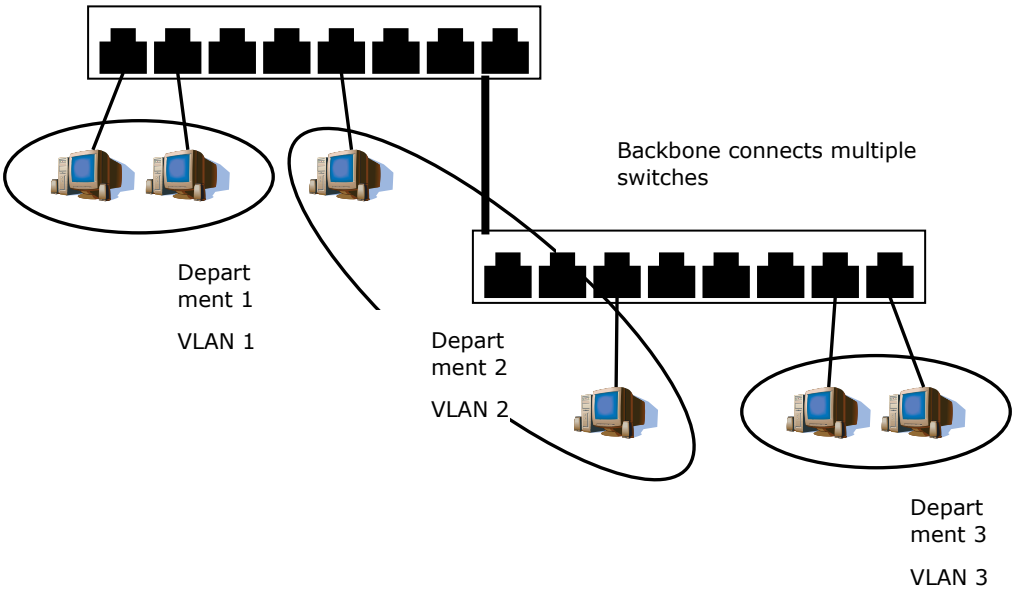
Setting up Virtual LANs (VLANs) on your Moxa switch increases the efficiency of your network by dividing the LAN into logical segments, as opposed to physical segments. In general, VLANs are easier to manage.

The Virtual LAN (VLAN) Concept

What is a VLAN?

A VLAN is a group of devices that can be located anywhere on a network, but which communicate as if they are on the same physical segment. With VLANs, you can segment your network without being restricted by physical connections—a limitation of traditional network design. With VLANs you can segment your network into:

- **Departmental groups**—You could have one VLAN for the marketing department, another for the finance department, and another for the product development department.
- **Hierarchical groups**—You could have one VLAN for directors, another for managers, and another for general staff.
- **Usage groups**—You could have one VLAN for email users and another for multimedia users.



Benefits of VLANs

The main benefit of VLANs is that they provide a network segmentation system that is far more flexible than traditional networks. Using VLANs also provides you with three other benefits:

- **VLANs ease the relocation of devices on networks:** With traditional networks, network administrators spend much of their time dealing with moves and changes. If users move to a different subnetwork, the addresses of each host must be updated manually. With a VLAN setup, if a host originally on the Marketing VLAN, is moved to a port on another part of the network, and retains its original subnet membership, you only need to specify that the new port is on the Marketing VLAN. You do not need to do any re-cabling.
- **VLANs provide extra security:** Devices within each VLAN can only communicate with other devices on the same VLAN. If a device on the Marketing VLAN needs to communicate with devices on the Finance VLAN, the traffic must pass through a routing device or Layer 3 switch.
- **VLANs help control traffic:** With traditional networks, congestion can be caused by broadcast traffic that is directed to all network devices, regardless of whether or not they need it. VLANs increase the efficiency of your network because each VLAN can be set up to contain only those devices that need to communicate with each other.

VLANs and the Rackmount switch

Your Moxa switch provides support for VLANs using IEEE Std 802.1Q-1998. This standard allows traffic from multiple VLANs to be carried across one physical link. The IEEE Std 802.1Q-1998 standard allows each port on your Moxa switch to be placed as follows:

- On a single VLAN defined in the Moxa switch
- On several VLANs simultaneously using 802.1Q tagging

The standard requires that you define the 802.1Q VLAN ID for each VLAN on your Moxa switch before the switch can use it to forward traffic:

Managing a VLAN

A new or initialized Moxa switch contains a single VLAN—the Default VLAN. This VLAN has the following definition:

- *VLAN Name*—Management VLAN
- *802.1Q VLAN ID*—1 (if tagging is required)

All the ports are initially placed on this VLAN, and it is the only VLAN that allows you to access the management software of the Moxa switch over the network.

Communication Between VLANs

If devices connected to a VLAN need to communicate with devices on a different VLAN, a router or Layer 3 switching device with connections to both VLANs needs to be installed. Communication between VLANs can only take place if they are all connected to a routing or Layer 3 switching device.

VLANs: Tagged and Untagged Membership

The Moxa switch supports 802.1Q VLAN tagging, a system that allows traffic for multiple VLANs to be carried on a single physical link (backbone, trunk). When setting up VLANs you need to understand when to use untagged or tagged membership of VLANs. Simply put, if a port is on a single VLAN it can be an untagged member, but if the port needs to be a member of multiple VLANs, a tagged membership must be defined.

A typical host (e.g., clients) will be an untagged member of one VLAN, defined as an **Access Port** in a Moxa switch, while an inter-switch connection will be a tagged member of all VLANs, defined as a **Trunk Port** in a Moxa switch.

The IEEE Std 802.1Q-1998 defines how VLANs operate within an open packet-switched network. An 802.1Q compliant packet carries additional information that allows a switch to determine which VLAN the port belongs to. If a frame is carrying the additional information, it is known as a tagged frame.

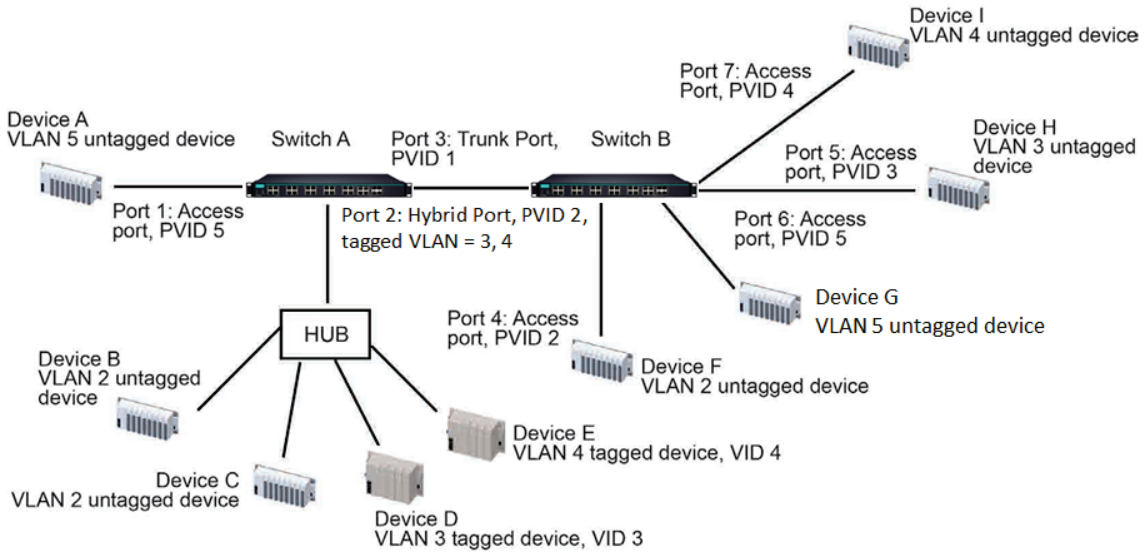
To carry multiple VLANs across a single physical link (backbone, trunk), each packet must be tagged with a VLAN identifier so that the switches can identify which packets belong in which VLAN. To communicate between VLANs, a router must be used.

The Moxa switch supports three types of VLAN port settings:

- **Access Port:** The port connects to a single device that is not tagged. The user must define the default port PVID that assigns which VLAN the device belongs to. Once the ingress packet of this Access Port egresses to another Trunk Port (the port needs all packets to carry tag information), the Moxa switch will insert this PVID into this packet so the next 802.1Q VLAN switch can recognize it.
- **Trunk Port:** The port connects to a LAN that consists of untagged devices, tagged devices, and/or switches and hubs. In general, the traffic of the Trunk Port must have a Tag. Users can also assign a PVID to a Trunk Port. The untagged packet on the Trunk Port will be assigned the default port PVID as its VID.
- **Hybrid Port:** The port is similar to a Trunk port, except users can explicitly assign tags to be removed from egress packets.

The following section illustrates how to use these ports to set up different applications.

Sample Applications of VLANs Using Moxa Switches



In this application:

- Port 1 connects a single untagged device and assigns it to VLAN 5; it should be configured as an **Access Port** with PVID 5.
- Port 2 connects a LAN with two untagged devices belonging to VLAN 2. One tagged device with VID 3 and one tagged device with VID 4. It should be configured as a **Hybrid Port** with PVID 2 for untagged device and Fixed VLAN (Tagged) with 3 and 4 for tagged device. Since each port can only have one unique PVID, all untagged devices on the same port must belong to the same VLAN.
- Port 3 connects with another switch. It should be configured as a **Trunk Port**. GVRP protocol will be used through the Trunk Port.
- Port 4 connects a single untagged device and assigns it to VLAN 2; it should be configured as an **Access Port** with PVID 2.
- Port 5 connects a single untagged device and assigns it to VLAN 3; it should be configured as an **Access Port** with PVID 3.
- Port 6 connects a single untagged device and assigns it to VLAN 5; it should be configured as an **Access Port** with PVID 5.
- Port 7 connects a single untagged device and assigns it to VLAN 4; it should be configured as an **Access Port** with PVID 4.

After the application is properly configured:

- Packets from Device A will travel through **Trunk Port 3** with tagged VID 5. Switch B will recognize its VLAN, pass it to port 6, and then remove tags received successfully by Device G, and vice versa.
- Packets from Devices B and C will travel through **Hybrid Port 2** with tagged VID 2. Switch B recognizes its VLAN, passes it to port 4, and then removes tags received successfully by Device F, and vice versa.
- Packets from Device D will travel through **Trunk Port 3** with tagged VID 3. Switch B will recognize its VLAN, pass to port 5, and then remove tags received successfully by Device H. Packets from Device H will travel through **Trunk Port 3** with PVID 3. Switch A will recognize its VLAN and pass it to port 2, but will not remove tags received successfully by Device D.
- Packets from Device E will travel through **Trunk Port 3** with tagged VID 4. Switch B will recognize its VLAN, pass it to port 7, and then remove tags received successfully by Device I. Packets from Device I will travel through **Trunk Port 3** with tagged VID 4. iSwitch A will recognize its VLAN and pass it to port 2, but will not remove tags received successfully by Device E.

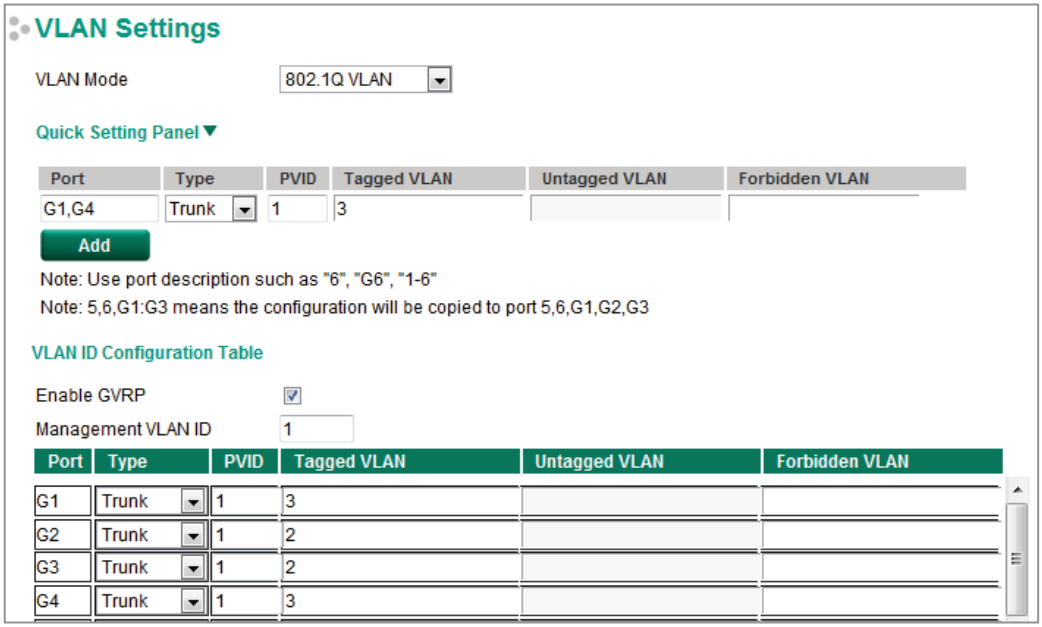
Configuring a Virtual LAN

To configure 802.1Q VLAN and port-based VLANs on the Moxa switch, use the **VLAN Settings** page to configure the ports for either an **802.1Q VLAN** or **Port-based VLAN**.

VLAN Mode

Setting	Description	Factory Default
802.1Q VLAN	Sets VLAN mode to 802.1Q VLAN	802.1Q VLAN
Port-based VLAN	Sets VLAN mode to Port-based VLAN	

VLAN Settings: 802.1Q



When VLAN Mode is set to 802.1Q VLAN, the configuration options will be divided into the **Quick Setting Panel** and **VLAN ID Configuration Table**. The Quick Setting Panel is generally used to configure VLAN settings for groups of ports, with the settings pushed down to the VLAN ID Configuration Panel when the user clicks the Add button. The VLAN ID Configuration Table can be used to configure the settings for individual ports.

Quick Setting Panel

The EDS E series provides a **Quick Setting Panel** that administrators can use to quickly configure VLAN settings for single ports or groups of ports. To configure a group of ports, type the port names in the **Port** column, separated commas (,) for individual port names, or colons (:) to indicate a range of ports. For example, typing "G1,G3" applies the settings to ports G1 and G3, whereas typing "G1:G3" applies the settings to ports G1, G2, and G3. Next, if necessary configure **Type, PVID, Tagged VLAN, Untagged VLAN,** and **Forbidden VLAN**, and then click the **Add** button to move the settings down to the table at the bottom of the window.

VLAN ID Configuration Table

Enable GVRP

Setting	Description	Factory Default
Checked/Unchecked	Check the checkbox to enable the GVRP function. Remove the checkmark to disable the GVRP function.	Disabled

Management VLAN ID

Setting	Description	Factory Default
1 to 4094	Assigns the VLAN ID to this Moxa switch.	1

NOTE

Some of the following settings can be modified in the Quick Setting Panel.

Port

Setting	Description	Factory Default
Port name	Read only	N/A

Type

Setting	Description	Factory Default
Access	When this port is connected to a single device, without tags.	Access
Trunk	When this port is connected to another 802.1Q VLAN aware switch.	
Hybrid	When this port is connected to another Access 802.1Q VLAN aware switch or another LAN that combines tagged and/or untagged devices and/or other switches/hubs.	

ATTENTION

For communication redundancy in the VLAN environment, set Redundant Port Coupling Ports and Coupling Control Ports to Trunk Port, since these ports act as the backbone for transmitting packets from different VLANs to different Moxa switch units.

PVID

Setting	Description	Factory Default
1 to 4094	Sets the default VLAN ID for untagged devices connected to the port.	1

Tagged VLAN

Setting	Description	Factory Default
1 to 4094	This field will be active only when selecting the Trunk or Hybrid port type. Set the other VLAN ID for tagged devices that connect to the port. Use commas to separate different VIDs.	None

Untagged VLAN

Setting	Description	Factory Default
VID range from 1 to 4094	This field is only active when the Hybrid port type is selected. Set the other VLAN ID for tagged devices that connect to the port and tags that need to be removed in egress packets. Use commas to separate different VIDs.	None

Forbidden VLAN

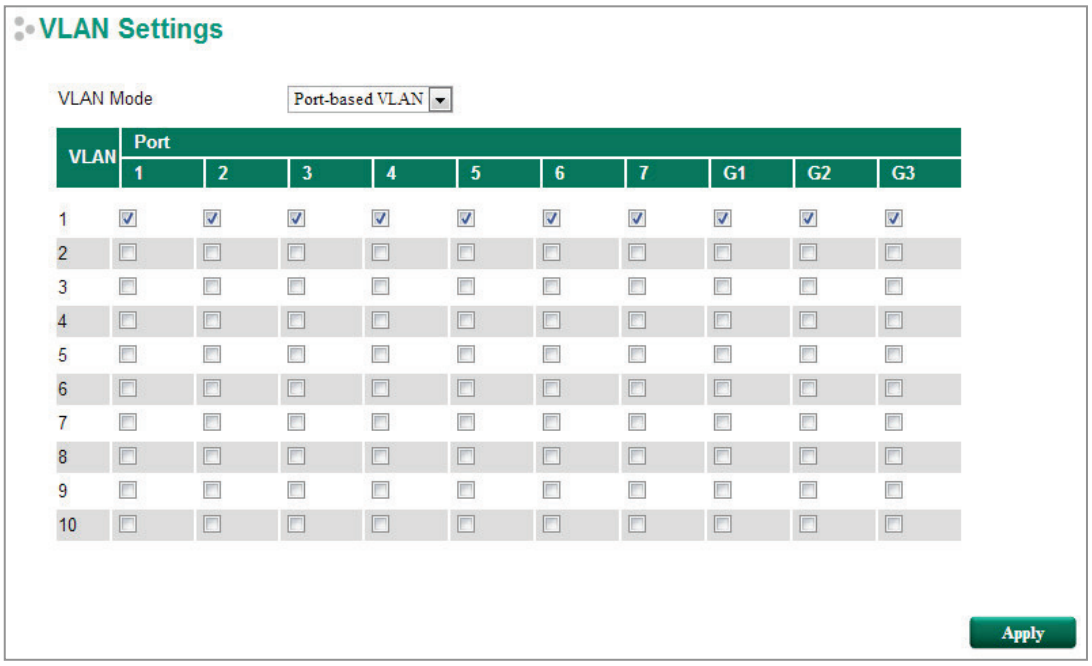
Setting	Description	Factory Default
1 to 4094	This field is only active when Trunk or Hybrid port type is selected. Set the other VLAN IDs that will not be supported by this port. Use commas to separate different VIDs.	None

NOTE

The **Quick Setting Panel** provides a quick way of configuring multiple VLAN ports with the same setting.

VLAN Settings: Port-based

When **VLAN Mode** is set to **Port-based VLAN**, the VLAN Settings window will appear as shown below. Select the appropriate checkbox under a port to assign the port to a VLAN. The maximum VLAN ID equals the number of switch ports. In the following example, all of the ports are assigned to VLAN 1.



NOTE

Port-Based VLAN is supported by:

- EDS series switches (not including the EDS-728/828)
- IKS-6726A/6728A

Port-Based VLAN is NOT supported by:

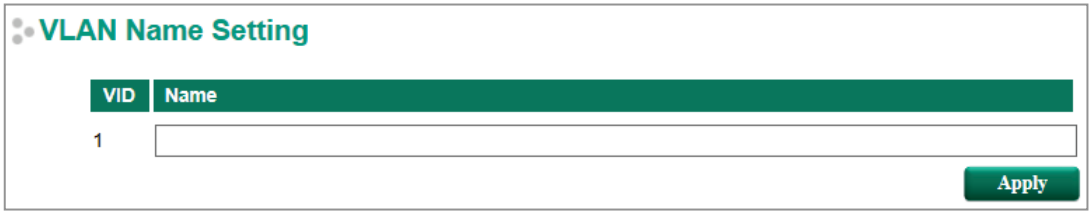
- EDS-728/828
- IKS-G6524A/G6824A
- ICS series switches

NOTE

When Port-based VLAN is configured, IGMP will be disabled.

VLAN Name Setting

For the **802.1Q VLAN**, **the user is able to set VLAN name of each VLAN ID (VID)**.



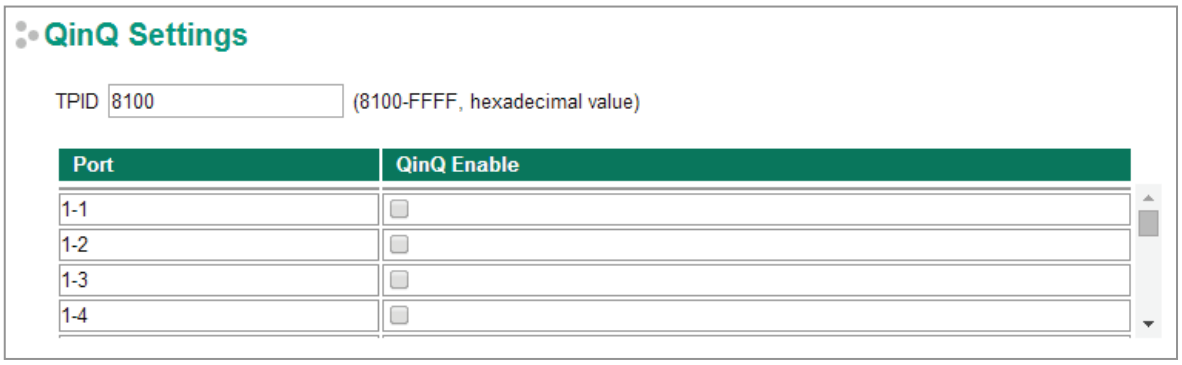
VLAN Name Setting

Setting	Description	Factory Default
Name	The VLAN name can only include these characters, a-z/A-Z/0-9/-/_/	Null

QinQ Settings

NOTE

Moxa's layer 3 switches support the IEEE 802.1ad QinQ function, which allows users to tag double VLAN headers into a single Ethernet frame.



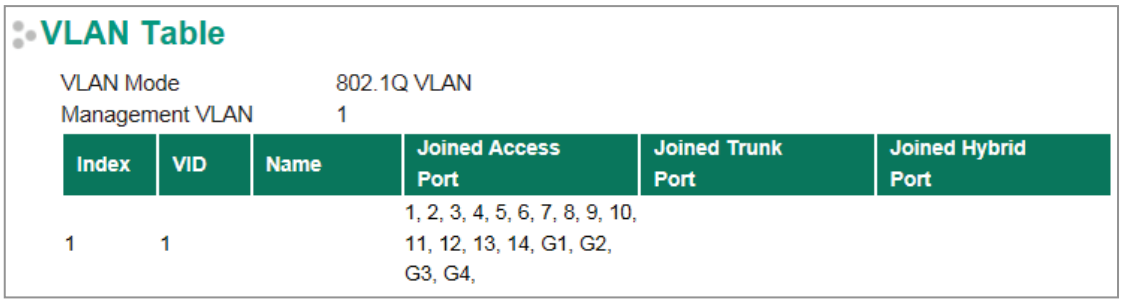
TPID

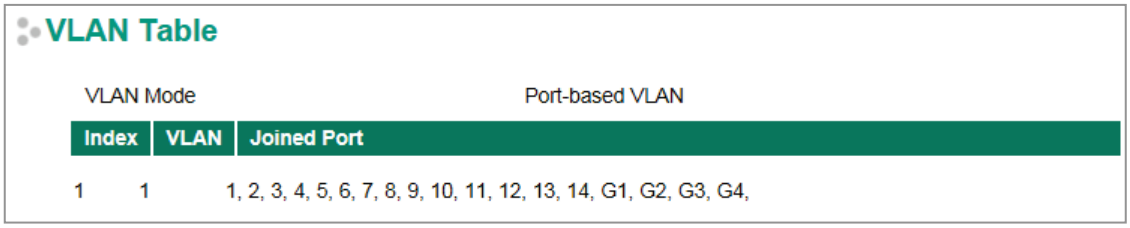
Setting	Description	Factory Default
8100 to FFFF	Assign the TPID of the second VLAN tag	8100

QinQ Enable

Setting	Description	Factory Default
Enable/Disable	Enable VLAN QinQ function	Disable

VLAN Table



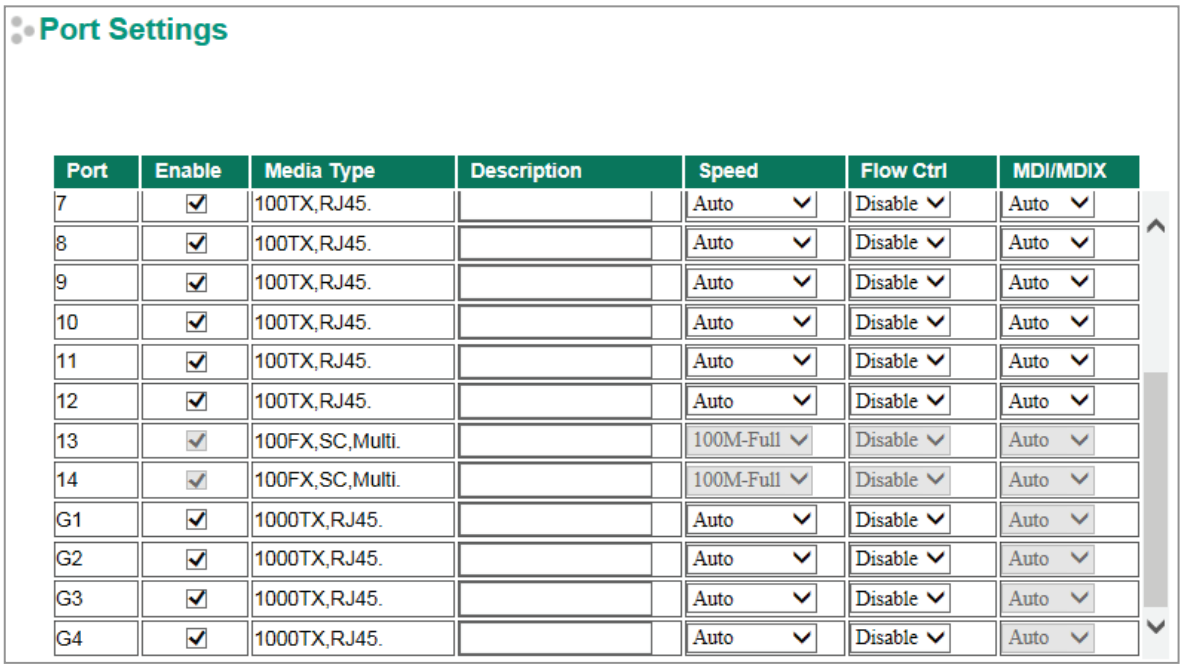


Use the **802.1Q VLAN** table to review the VLAN groups that were created, VLAN Name, **Joined Access Ports, Trunk Ports,** and **Hybrid Ports**, and use the **Port-based VLAN table** to review the **VLAN groups** and **Joined Ports**.

Port

Port Settings

Port settings are included to give the user control over port access, port transmission speed, flow control, and port type (MDI or MDIX).



Enable

Setting	Description	Factory Default
Checked	Allows data transmission through the port.	Checked
Unchecked	Immediately shuts off port access.	

Media Type

Setting	Description	Factory Default
Media type	Displays the media type for each module's port	N/A

Description

Setting	Description	Factory Default
Max. 63 characters	Specifies an alias for the port to help administrators differentiate between different ports. Example: PLC 1	None

Speed

Setting	Description	Factory Default
Auto	Allows the port to use the IEEE 802.3u protocol to negotiate with connected devices. The port and connected devices will determine the best speed for that connection.	Auto
100M-Full	Choose one of these fixed speed options if the connected Ethernet device has trouble auto-negotiating for line speed.	
100M-Half		
10M-Full		
10M-Half		

FDX Flow Ctrl

This setting enables or disables flow control for the port when the port's Speed is set to Auto. The final result will be determined by the Auto process between the Moxa switch and connected devices. Flow control should be enabled on both the ingress and egress ports of the Moxa switch as well as being enabled between both ends of the Moxa switch and the connected devices.

Setting	Description	Factory Default
Enable	Enables flow control for this port when the port's Speed is set to Auto.	Disabled
Disable	Disables flow control for this port when the port's Speed is set to Auto.	

MDI/MDIX

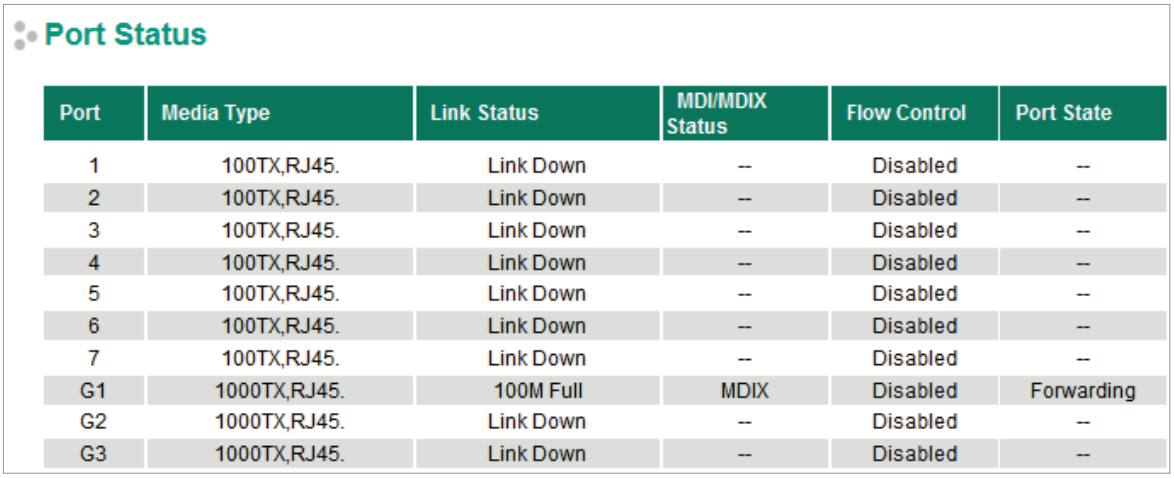
Setting	Description	Factory Default
Auto	Allows the port to auto-detect the port type of the connected Ethernet device and change the port type accordingly.	Auto
MDI	Choose MDI or MDIX if the connected Ethernet device has trouble auto-negotiating for port type.	
MDIX		

NOTE

For the Gigabit ports, MDI/MDIX is only Auto mode.

Port Status

The following table shows the status of each port, including the media type, link status, flow control, and port state.



Link Aggregation

Link aggregation involves grouping links into a link aggregation group. A MAC client can treat link aggregation groups as if they were a single link.

The Moxa switch's port trunking feature allows devices to communicate by aggregating up to 4 trunk groups, with a maximum of 8 ports for each group. If one of the 8 ports fails, the other seven ports will automatically provide backup and share the traffic.

Port trunking can be used to combine up to 8 ports between two Moxa switches. If all ports on both switches are configured as 100BaseTX and they are operating in full duplex, the potential bandwidth of the connection will be 1600 Mbps.

The Port Trunking Concept

Moxa has developed a port trunking protocol that provides the following benefits:

- Greater flexibility in setting up your network connections, since the bandwidth of a link can be doubled, tripled, or quadrupled.
- Redundancy—if one link is broken, the remaining trunked ports share the traffic within this trunk group.
- Load sharing—MAC client traffic can be distributed across multiple links.

To avoid broadcast storms or loops in your network while configuring a trunk, first disable or disconnect all ports that you want to add to the trunk or remove from the trunk. After you finish configuring the trunk, enable or re-connect the ports.

If all ports on both switch units are configured as 100BaseTX and they are operating in full duplex mode, the potential bandwidth of the connection will be up to 1.6 Gbps. This means that users can double, triple, or quadruple the bandwidth of the connection by port trunking between two Moxa switches.

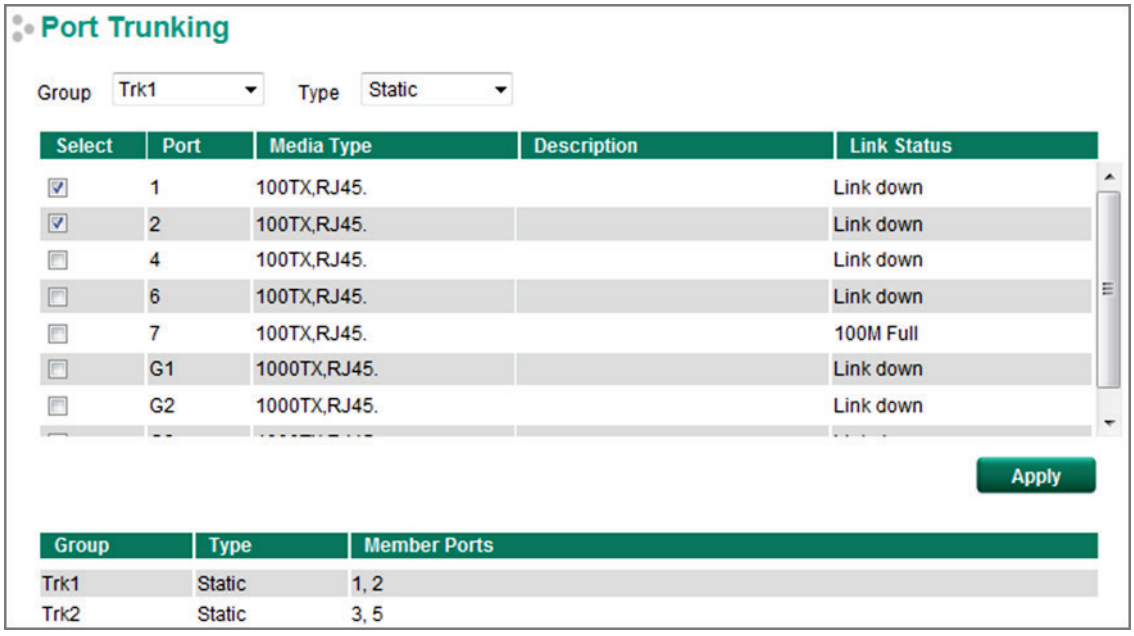
Each Moxa switch can set a maximum of 3 port trunking groups. When you activate port trunking, certain settings on each port will be reset to factory default values or disabled:

- Communication redundancy will be reset.
- 802.1Q VLAN will be reset.
- Multicast Filtering will be reset.
- Port Lock will be reset and disabled.
- Set Device IP will be reset.
- Mirror will be reset.

After port trunking has been activated, you can configure these items again for each trunking port.

Port Trunking

The **Port Trunking Settings** page is where ports are assigned to a trunk group.



Step 1: Select the desired **Trunk Group**

Step 2: Select the **Trunk Type** (Static or LACP).

Step 3: Select the Trunk Group to modify the desired ports if necessary

Trunk Group (maximum of 4 trunk groups)

Setting	Description	Factory Default
Trk1, Trk2, Trk3, Trk4 (depends on switching chip capability; some Moxa switches only support 3 trunk groups)	Specifies the current trunk group.	Trk1

The EDS 400A series does not support Port Trunking. The number of Trunk Groups for other models are listed in the following table:

No. of Trunk Groups	Model
2	EDS-505A, EDS-P506A-4PoE, EDS-516A
3	EDS-518A
4	For other models

Trunk Type

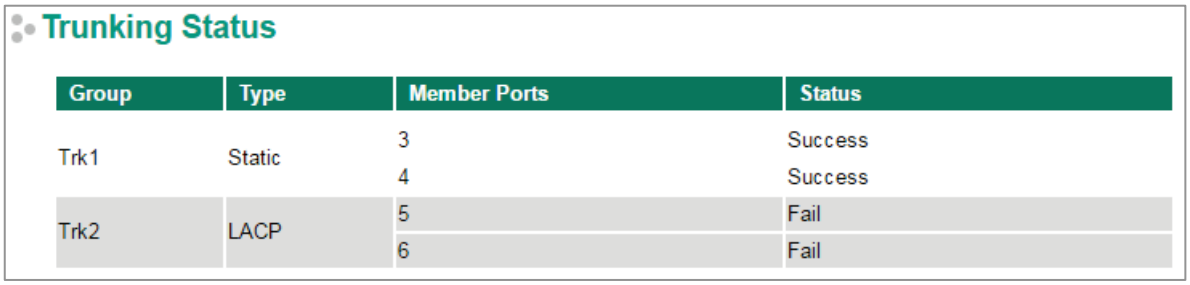
Setting	Description	Factory Default
Static	Selects Moxa's static trunking protocol.	Static
LACP	Selects LACP (IEEE 802.3ad, Link Aggregation Control Protocol).	Static

NOTE

Trunk groups could also be selected as the redundant ports for Turbo Ring V2 or Turbo Chain.

Trunking Status

The **Trunking Status table** shows the Trunk Group configuration status.



Link-Swap Fast Recovery

The Link-Swap Fast Recovery function, which is enabled by default, allows the Moxa switch to return to normal operation extremely quickly after devices are unplugged and then re-plugged into different ports. The recovery time is on the order of a few milliseconds (compare this with standard commercial switches for which the recovery time could be on the order of several minutes). To disable the Link-Swap Fast Recovery function, or to re-enable the function after it has already been disabled, access either the Console utility's **Link-Swap recovery** page, or the Web Browser interface's **Link-Swap fast recovery** page, as shown below.



Link-Swap-Fast-Recovery

Setting	Description	Factory Default
Enable/Disable	Select the checkbox to enable the Link-Swap-Fast-Recovery function	Enable

Multicast

Multicast filtering improves the performance of networks that carry multicast traffic. This section explains multicasts, multicast filtering, and how multicast filtering can be implemented on your Moxa switch.

The Concept of Multicast Filtering

What is an IP Multicast?

A multicast is a packet sent by one host to multiple hosts. Only those hosts that belong to a specific multicast group will receive the multicast. If the network is set up correctly, a multicast can only be sent to an end-station or a subset of end-stations on a LAN or VLAN that belong to the multicast group. Multicast group members can be distributed across multiple subnets, so that multicast transmissions can occur within a campus LAN or over a WAN. In addition, networks that support IP multicast send only one copy of the desired information across the network until the delivery path that reaches group members diverges. To make more efficient use of network bandwidth, it is only at these points that multicast packets are duplicated and forwarded. A multicast packet has a multicast group address in the destination address field of the packet's IP header.

Benefits of Multicast

The benefits of using IP multicast are:

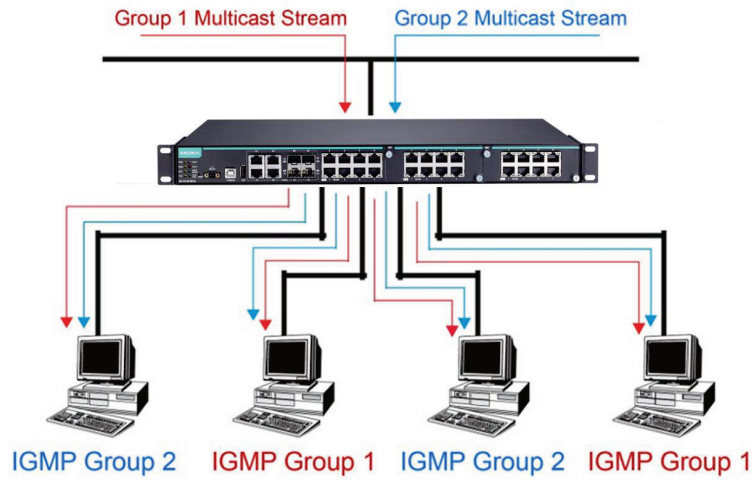
- It uses the most efficient, sensible method to deliver the same information to many receivers with only one transmission.
- It reduces the load on the source (for example, a server) since it will not need to produce several copies of the same data.
- It makes efficient use of network bandwidth and scales well as the number of multicast group members increases.
- Works with other IP protocols and services, such as Quality of Service (QoS).

Multicast transmission makes more sense and is more efficient than unicast transmission for some applications. For example, multicasts are often used for video-conferencing, since high volumes of traffic must be sent to several end-stations at the same time, but where broadcasting the traffic to all end-stations would cause a substantial reduction in network performance. Furthermore, several industrial automation protocols, such as Allen-Bradley, EtherNet/IP, Siemens Profibus, and Foundation Fieldbus HSE (High Speed Ethernet), use multicast. These industrial Ethernet protocols use publisher/subscriber communications models by multicasting packets that could flood a network with heavy traffic. IGMP Snooping is used to prune multicast traffic so that it travels only to those end destinations that require the traffic, reducing the amount of traffic on the Ethernet LAN.

Multicast Filtering

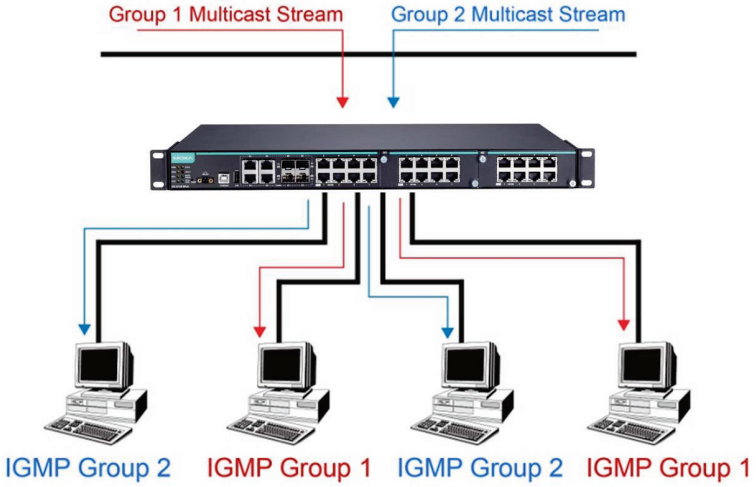
Multicast filtering ensures that only end-stations that have joined certain groups receive multicast traffic. With multicast filtering, network devices only forward multicast traffic to the ports that are connected to registered end-stations. The following two figures illustrate how a network behaves without multicast filtering, and with multicast filtering.

Network without multicast filtering



All hosts receive the multicast traffic, even if they don't need it.

Network with multicast filtering



Hosts only receive dedicated traffic from other hosts belonging to the same group.

Multicast Filtering and Moxa's Industrial Rackmount Switches

There are three ways to achieve multicast filtering with a Moxa switch: IGMP (Internet Group Management Protocol) Snooping, GMRP (GARP Multicast Registration Protocol), and adding a static multicast MAC manually to filter multicast traffic automatically.

Snooping Mode

Snooping Mode allows your switch to forward multicast packets only to the appropriate ports. The switch snoops on exchanges between hosts and an IGMP device, such as a router, to find those ports that want to join a multicast group, and then configures its filters accordingly.

Query Mode

Query mode allows the Moxa switch to work as the Querier if it has the lowest IP address on the subnetwork to which it belongs.

NOTE

IGMP Snooping Enhanced mode is only provided in Layer 2 switches.

IGMP querying is enabled by default on the Moxa switch to ensure that query election is activated. Enable query mode to run multicast sessions on a network that does not contain IGMP routers (or queriers). Query mode allows users to enable IGMP snooping by VLAN ID. Moxa switches support IGMP snooping version 1, version 2, and version 3. Version 2 is compatible with version 1.The default setting is IGMP V1/V2.



NOTE

Moxa Layer 3 switches are compatible with any device that conforms to the IGMP v2 and IGMP v3 device protocols. Layer 2 switches only support IGMP v1/v2.

IGMP Multicast Filtering

IGMP is used by IP-supporting network devices to register hosts with multicast groups. It can be used on all LANs and VLANs that contain a multicast capable IP router, and on other network devices that support multicast filtering. Moxa switches support IGMP version 1, 2 and 3. IGMP version 1 and 2 work as follows:

- The IP router (or querier) periodically sends query packets to all end-stations on the LANs or VLANs that are connected to it. For networks with more than one IP router, the router with the lowest IP address is the querier. A switch with IP address lower than the IP address of any other IGMP queriers connected to the LAN or VLAN can become the IGMP querier.
- When an IP host receives a query packet, it sends a report packet back that identifies the multicast group that the end-station would like to join.
- When the report packet arrives at a port on a switch with IGMP Snooping enabled, the switch knows that the port should forward traffic for the multicast group, and then proceeds to forward the packet to the router.
- When the router receives the report packet, it registers that the LAN or VLAN requires traffic for the multicast groups.
- When the router forwards traffic for the multicast group to the LAN or VLAN, the switches only forward the traffic to ports that received a report packet.

IGMP version 3 supports "source filtering," which allows the system to define how to treat packets from specified source addresses. The system can either white-list or black-list specified sources.

IGMP version comparison

IGMP Version	Main Features	Reference
V1	Periodic query	RFC-1112
V2	Compatible with V1 and adds: 1. Group-specific query 2. Leave group messages 3. Resends specific queries to verify leave message was the last one in the group 4. Querier election	RFC-2236
V3	Compatible with V1, V2, and adds: Source filtering • accept multicast traffic from specified source • accept multicast traffic from any source except the specified source	RFC-3376

GMRP (GARP Multicast Registration Protocol)

Moxa switches support IEEE 802.1D-1998 GMRP (GARP Multicast Registration Protocol), which is different from IGMP (Internet Group Management Protocol). GMRP is a MAC-based multicast management protocol, whereas IGMP is IP-based. GMRP provides a mechanism that allows bridges and end stations to register or de-register Group membership information dynamically. GMRP functions similarly to GVRP, except that GMRP registers multicast addresses on ports. When a port receives a ***GMRP-join*** message, it will register the multicast address to its database if the multicast address is not registered, and all the multicast packets with that multicast address are able to be forwarded from this port. When a port receives a ***GMRP-leave*** message, it will de-register the multicast address from its database, and all the multicast packets with this multicast address will not be able to be forwarded from this port.

Static Multicast MAC

Some devices may only support multicast packets, but not support either IGMP Snooping or GMRP. The Moxa switch supports adding multicast groups manually to enable multicast filtering.

Enabling Multicast Filtering

Use the USB console or web interface to enable or disable IGMP Snooping and IGMP querying. If IGMP Snooping is not enabled, then IP multicast traffic is always forwarded, flooding the network.

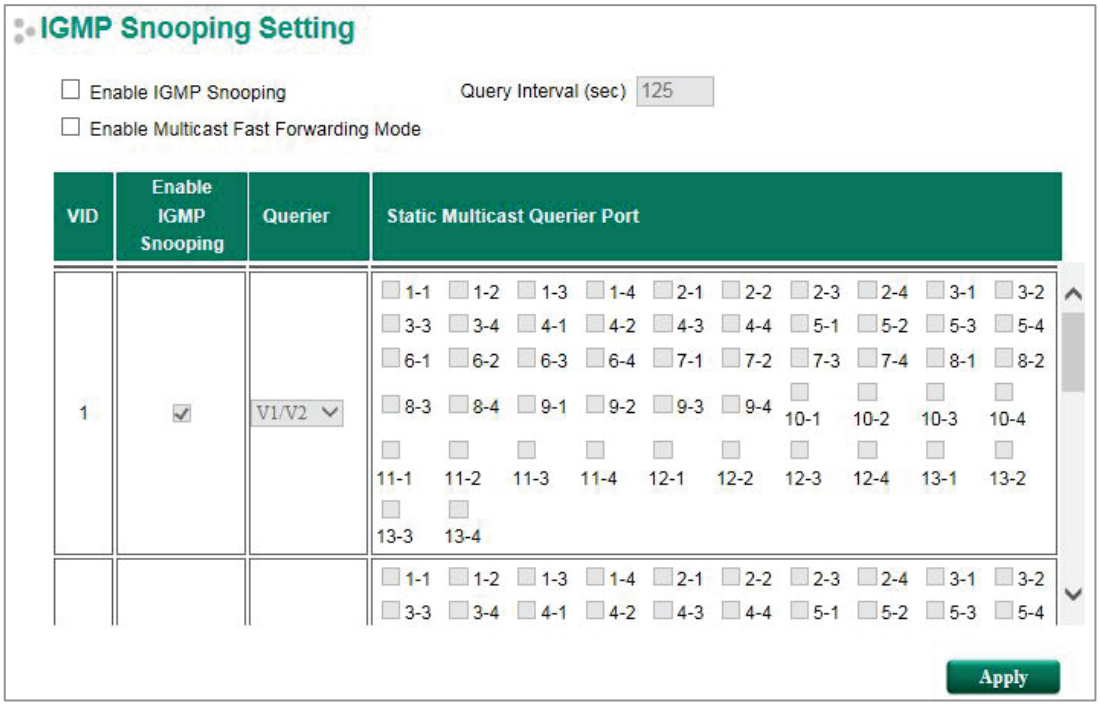
IGMP Snooping

IGMP Snooping provides the ability to prune multicast traffic so that it travels only to those end destinations that require that traffic, thereby reducing the amount of traffic on the Ethernet LAN.

NOTE

IGMP Snooping will be disabled when Port-Based VLAN is enabled.

IGMP Snooping Setting



Enable IGMP Snooping (Global)

Setting	Description	Factory Default
Enable/Disable	Select the Enable IGMP Snooping checkbox near the top of the window to enable the IGMP Snooping function globally.	Disabled

Query Interval (sec)

Setting	Description	Factory Default
Numerical value, input by the user	Sets the query interval of the Querier function globally. Valid settings are from 20 to 600 seconds.	125 seconds

Enable Multicast Fast Forwarding Mode

Setting	Description	Factory Default
Enable/Disable	Select the Enable Multicast Fast Forwarding Mode checkbox to achieve fast multicast forwarding path re-learning while the ring redundant network is down. Note: Turbo Ring V2 or Turbo Chain must be enabled.	Disabled

Enable IGMP Snooping

Setting	Description	Factory Default
Enable/Disable	Enables or disables the IGMP Snooping function on that particular VLAN.	Enabled if IGMP Snooping is enabled globally

Querier

Setting	Description	Factory Default
Disable	Disables the Moxa switch's querier function.	V1/V2
V1/V2 and V3 checkbox	V1/V2: Enables the switch to send IGMP queries that are compatible for both V1 and V2. V3: Enables the switch to send IGMP snooping version 3 queries	

Static Multicast Querier Port

Setting	Description	Factory Default
Select/Deselect	Select the ports that will connect to the multicast routers. These ports will receive all multicast packets from the source. This option is only active when IGMP Snooping is enabled.	Disabled

NOTE

If a router or layer 3 switch is connected to the network, it will act as the Querier, and consequently this Querier option will be disabled on all Moxa layer 2 switches.

If all switches on the network are Moxa layer 2 switches, then only one layer 2 switch will act as Querier.

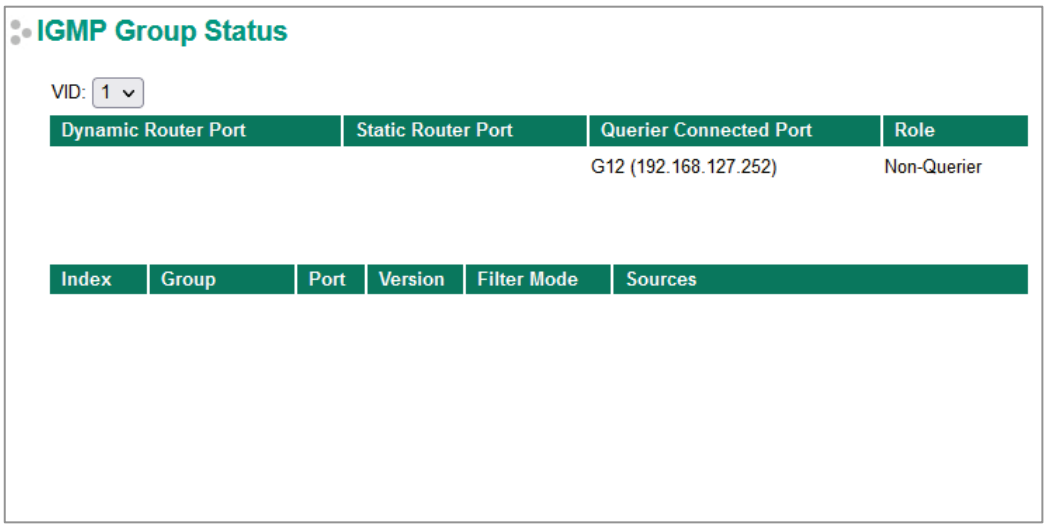
NOTE

Multicast Fast Forwarding Mode is one function of V-ON technology that should be enabled in layer 2 and layer 3 switches. For a detailed introduction, refer to M*oxa Managed Ethernet Switch Redundancy Protocol (UI 2.0) User Manual*.

Do not enable Multicast Fast Forwarding Mode if you do not intend to use V-ON technology.

IGMP Group Status

The Moxa switch displays the current active IGMP groups that were detected. On this page, you can view IGMP group settings by VLAN ID.



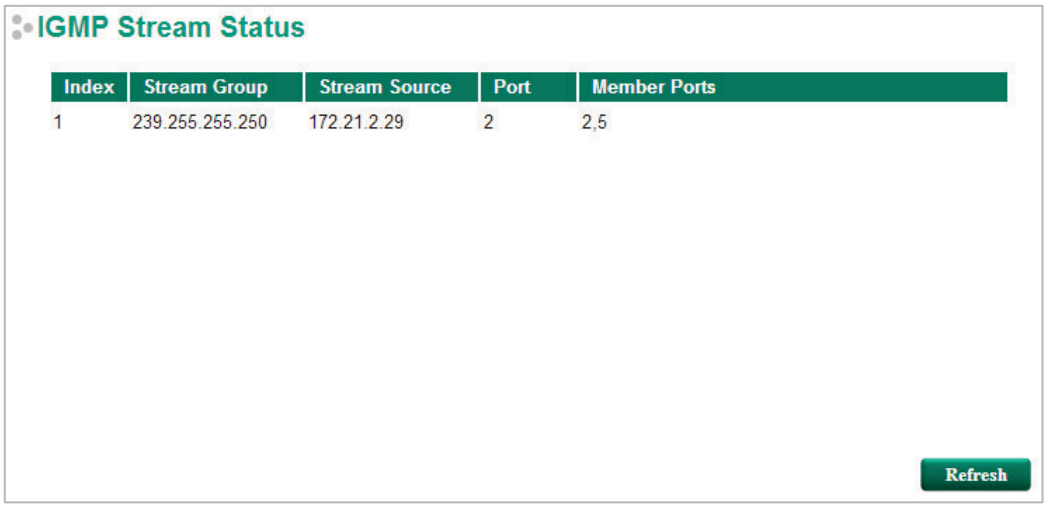
The information shown in the table includes:

- Dynamic Router Port: Indicates that a multicast router connects to or sends packets from these port(s).

- Static Router Port: Displays the static multicast querier port(s).
- Querier Connected Port: Displays the port that is connected to the querier and the connected querier IP address.
- Role: Indicates if the switch is a querier. Displays Querier or Non-Querier.
- Group: Displays the multicast group addresses.
- Port: Displays the port that receives the multicast stream or the port the multicast stream is forwarded to.
- Version: Displays the IGMP Snooping version.
- Filter Mode: Indicates that the multicast source address is included or excluded. Displays Include or Exclude when IGMP v3 is enabled.
- Sources: Displays the multicast source address when IGMP v3 is enabled.

Stream Table

This page displays the multicast stream forwarding status. It allows you to view the status by VLAN ID.



Stream Group: Multicast group IP address

Stream Source: Multicast source IP address

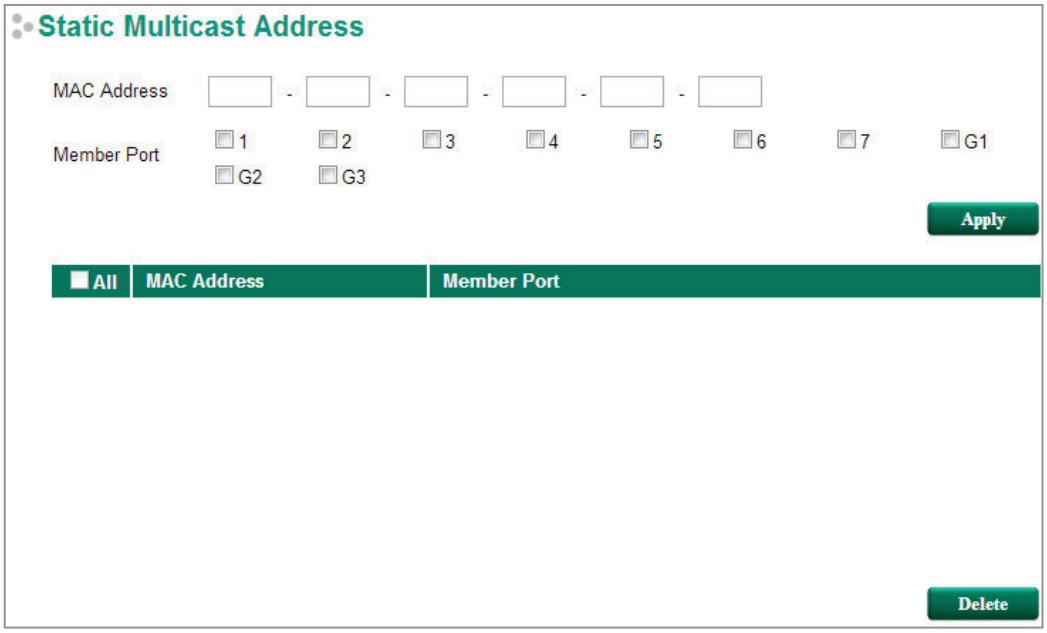
Port: The port that receives the multicast stream

Member Ports: Ports the multicast stream is forwarded to

NOTE

IGMP Stream Status is only supported by Moxa's Layer 3 switches.

Static Multicast Address



NOTE

The MAC address (01:00:5E:XX:XX:XX) will appear on the Static Multicast Address page. Activate IGMP Snooping to implement automatic classification.

MAC Address

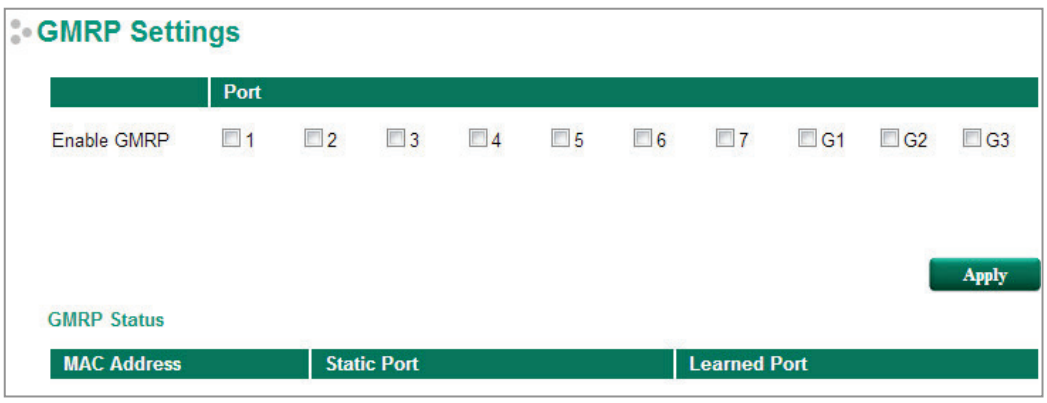
Setting	Description	Factory Default
Integer	Type the MAC address in the MAC Address field to specify a static multicast address.	None

Member Port

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to define the join ports for this multicast group.	None

GMRP

GMRP is a MAC-based multicast management protocol, whereas IGMP is IP-based. GMRP provides a mechanism that allows bridges and end stations to register or un-register Group membership information dynamically.



Enable GMRP

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to define which ports are to be GMRP enabled.	None

GMRP Status

The Moxa switch displays the current active GMRP groups that were detected.

MAC Address: The Multicast MAC address

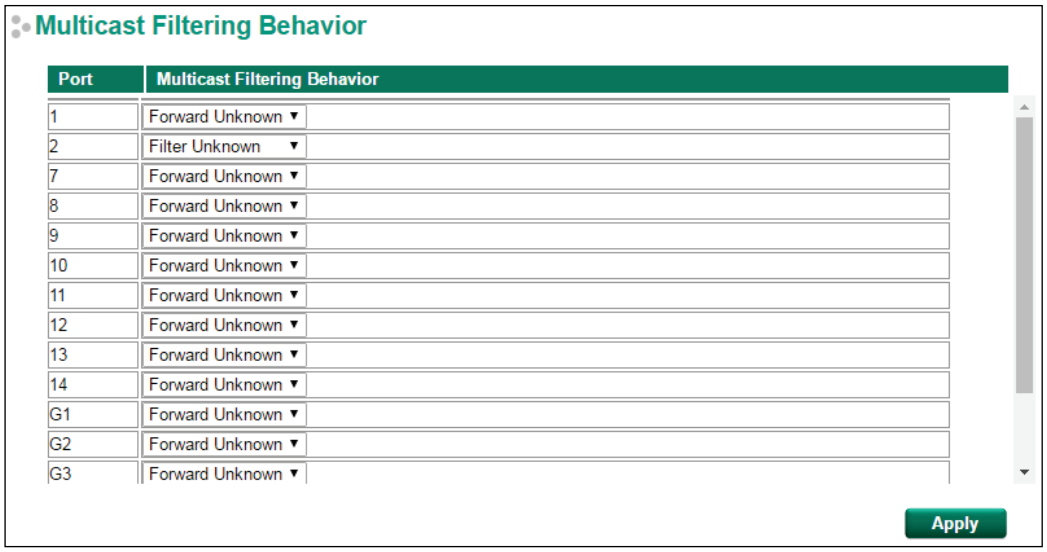
Static Port: This multicast address is defined by static multicast

Learned Port: This multicast address is learned by GMRP

Multicast Filtering Behavior

Multicast Filtering Behavior supports two options: **Forward Unknown** and **Filter Unknown**.

Note: Only supported by the EDS-518E, EDS-528E, IKS-6726A, IKS-6728A, IKS-6728A-8PoE,IKS-G6524A, IKS-G6824A, ICS-G7526A, ICS-G7826A, ICS-G7528A, ICS-G7828A, ICS-G7748A, ICS-G7848A, ICS-G7750A, ICS-G7850A, ICS-G7752A, and ICS-G7852A Series.



Multicast Filtering Behavior

Setting	Description	Factory Default
Forward Unknown	Allows the switch to forward all unknown Multicast streams	Forward Unknown
Filter Unknown	Allows the switch to drop all unknown Multicast steams	

QoS

The Moxa switch's traffic prioritization capability provides Quality of Service (QoS) to your network by making data delivery more reliable. You can prioritize traffic on your network to ensure that high priority data is transmitted with minimum delay. Traffic can be controlled by a set of rules to obtain the required Quality of Service for your network. The rules define different types of traffic and specify how each type should be treated as it passes through the switch. The Moxa switch can inspect both IEEE 802.1p/1Q layer 2 CoS tags, and even layer 3 TOS information to provide consistent classification of the entire network. The Moxa switch's QoS capability improves the performance and determinism of industrial networks for mission-critical applications.

There are two types of QoS settings, depending on which model of switch you are using.

Type	Models
Type 1	EDS-510E, EDS-518E, EDS-528E, EDS-G512E-8PoE, EDS-G508E, EDS-G512E-4GSFP, EDS-G516E-4GSFP, IKS-6726A, IKS-6728A, IKS-6728A-8PoE
Type 2	IKS-G6524A, IKS-G6824A, ICS-G7526A, ICS-G7826A, ICS-G7528A, ICS-G7828A, ICS-G7748A, ICS-G7848A, ICS-G7750A, ICS-G7850A, ICS-G7752A, ICS-G7852A

The Traffic Prioritization Concept

Traffic prioritization allows you to prioritize data so that time-sensitive and system-critical data can be transferred smoothly and with minimal delay over a network. The benefits of using traffic prioritization are:

- Improve network performance by controlling a wide variety of traffic and by managing congestion.
- Assign priorities to different categories of traffic. For example, set higher priorities for time-critical or business-critical applications.
- Provide predictable throughput for multimedia applications, such as video conferencing or voice over IP, and minimize traffic delay and jitter.
- Improve network performance as the amount of traffic grows. Doing so will reduce costs since it will not be necessary to keep adding bandwidth to the network.

Traffic prioritization uses the four traffic queues that are present in your Moxa switch to ensure that high priority traffic is forwarded on a different queue from lower priority traffic. Traffic prioritization provides Quality of Service (QoS) to your network.

Moxa switch traffic prioritization depends on two industry-standard methods:

- *IEEE 802.1D*—a layer 2 marking scheme.
- *Differentiated Services (DiffServ)*—a layer 3 marking scheme.

IEEE 802.1D Traffic Marking

The IEEE Std 802.1D, 1998 Edition marking scheme, which is an enhancement to IEEE Std 802.1D, enables Quality of Service on the LAN. Traffic service levels are defined in the IEEE 802.1Q 4-byte tag, which is used to carry VLAN identification as well as IEEE 802.1p priority information. The 4-byte tag immediately follows the destination MAC address and Source MAC address.

The IEEE Std 802.1D, 1998 Edition priority marking scheme assigns an IEEE 802.1p priority level between 0 and 7 to each frame. The priority marking scheme determines the level of service that this type of traffic should receive. Refer to the table below for an example of how different traffic types can be mapped to the eight IEEE 802.1p priority levels.

IEEE 802.1p Priority Level	IEEE 802.1D Traffic Type
0	Best Effort (default)
1	Background
2	Standard (spare)
3	Excellent Effort (business critical)
4	Controlled Load (streaming multimedia)
5	Video (interactive media); less than 100 milliseconds of latency and jitter
6	Voice (interactive voice); less than 10 milliseconds of latency and jitter
7	Network Control Reserved traffic

Even though the IEEE 802.1D standard is the most widely used prioritization scheme for LAN environments, it still has some restrictions:

- It requires an additional 4-byte tag in the frame, which is normally optional for Ethernet networks. Without this tag, the scheme cannot work.
- The tag is part of the IEEE 802.1Q header, so to implement QoS at layer 2, the entire network must implement IEEE 802.1Q VLAN tagging.
- It is only supported on a LAN and not across routed WAN links, since the IEEE 802.1Q tags are removed when the packets pass through a router.

Differentiated Services (DiffServ) Traffic Marking

DiffServ is a Layer 3 marking scheme that uses the DiffServ Code Point (DSCP) field in the IP header to store the packet priority information. DSCP is an advanced intelligent method of traffic marking that allows you to choose how your network prioritizes different types of traffic. DSCP uses 64 values that map to user-defined service levels, allowing you to establish more control over network traffic.

The advantages of DiffServ over IEEE 802.1D are:

- You can configure how you want your switch to treat selected applications and types of traffic by assigning various grades of network service to them.
- No extra tags are required in the packet.
- DSCP uses the IP header of a packet to preserve priority across the Internet.
- DSCP is backwards compatible with IPV4 TOS, which allows operation with existing devices that use a layer 3 TOS enabled prioritization scheme.

Traffic Prioritization

Moxa switches classify traffic based on layer 2 of the OSI 7 layer model, and the switch prioritizes received traffic according to the priority information defined in the received packet. Incoming traffic is classified based upon the IEEE 802.1D frame and is assigned to the appropriate priority queue based on the IEEE 802.1p service level value defined in that packet. Service level markings (values) are defined in the IEEE 802.1Q 4-byte tag, and consequently traffic will only contain 802.1p priority markings if the network is configured with VLANs and VLAN tagging. The traffic flow through the switch is as follows:

- A packet received by the Moxa switch may or may not have an 802.1p tag associated with it. If it does not, then it is given a default 802.1p tag (which is usually 0). Alternatively, the packet may be marked with a new 802.1p value, which will result in all knowledge of the old 802.1p tag being lost.
- Because the 802.1p priority levels are fixed to the traffic queues, the packet will be placed in the appropriate priority queue, ready for transmission through the appropriate egress port. When the packet reaches the head of its queue and is about to be transmitted, the device determines whether or not the egress port is tagged for that VLAN. If it is, then the new 802.1p tag is used in the extended 802.1D header.
- The Moxa switch will check a packet received at the ingress port for IEEE 802.1D traffic classification, and then prioritize it based on the IEEE 802.1p value (service levels) in that tag. It is this 802.1p value that determines which traffic queue the packet is mapped to.

Traffic Queues

The hardware of Moxa switches has multiple traffic queues that allow packet prioritization to occur. Higher priority traffic can pass through the Moxa switch without being delayed by lower priority traffic. As each packet arrives in the Moxa switch, it passes through any ingress processing (which includes classification, marking/re-marking), and is then sorted into the appropriate queue. The switch then forwards packets from each queue.

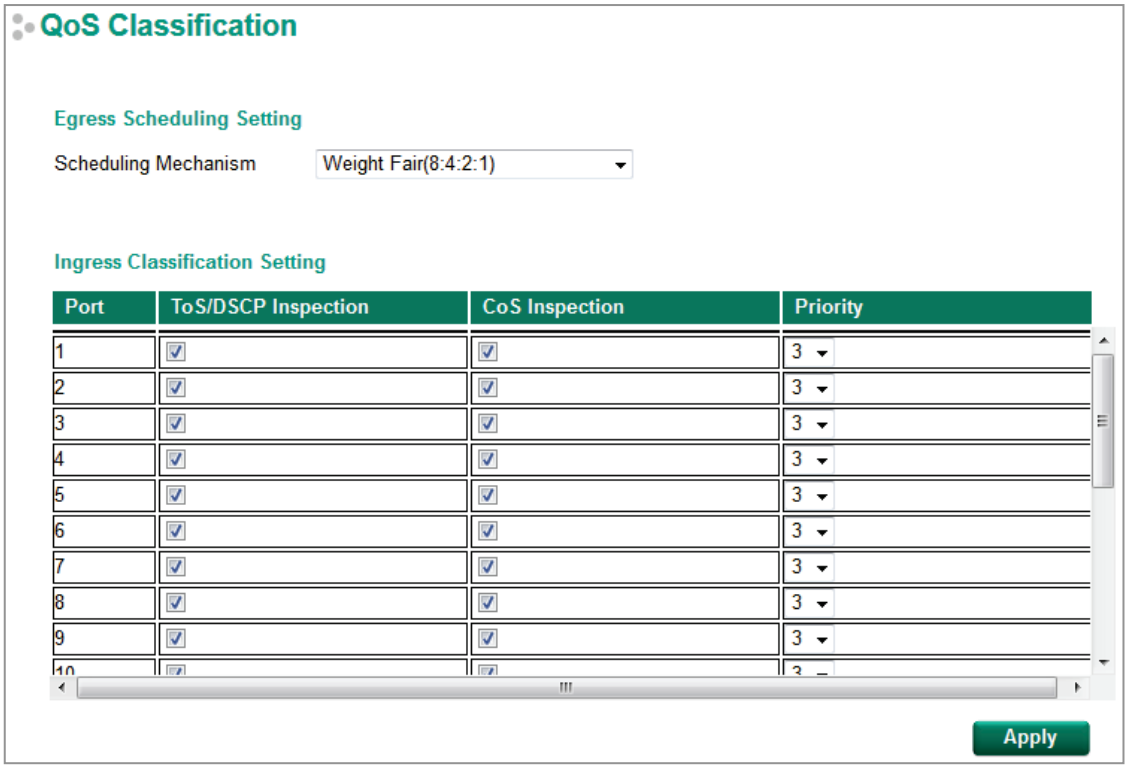
Moxa switches support two different queuing mechanisms:

- **Weight Fair:** This method services all the traffic queues, giving priority to the higher priority queues. Under most circumstances, the Weight Fair method gives high priority precedence over low priority, but in the event that high priority traffic does not reach the link capacity, lower priority traffic is not blocked.
- **Strict:** This method services high traffic queues first; low priority queues are delayed until no more high priority data needs to be sent. The Strict method always gives precedence to high priority over low priority.

Configuring Traffic Prioritization

Quality of Service (QoS) provides a traffic prioritization capability to ensure that important data is delivered consistently and predictably. The Moxa switch can inspect IEEE 802.1p/1Q layer 2 CoS tags, and even layer 3 TOS information, to provide a consistent classification of the entire network. The Moxa switch's QoS capability improves your industrial network's performance and determinism for mission critical applications.

CoS Classification



Scheduling Mechanism

Setting	Description	Factory Default
Weight Fair	The Moxa switch has 4 priority queues. In the weight fair scheme, an 8, 4, 2, 1 weighting is applied to the four priorities. This approach prevents the lower priority frames from being starved of opportunity for transmission with only a slight delay to the higher priority frames	Weight Fair
Strict	In the Strict-priority scheme, all top-priority frames egress a port until that priority's frames egress. This approach can cause the lower priorities to be starved of opportunity for transmitting frames but ensures that all high priority frames will egress the switch as soon as possible.	

TOS/DSCP Inspection

Setting	Description	Factory Default
Enable/Disable	Enables or disables the Moxa switch for inspecting Type of Server (TOS) bits in the IPV4 frame to determine the priority of each frame.	Enable

COS Inspection

Setting	Description	Factory Default
Enable/Disable	Enables or disables the Moxa switch for inspecting 802.1p COS tags in the MAC frame to determine the priority of each frame.	Enable

Priority

Setting	Description	Factory Default
0 to 7	The port priority has 8 priority queues: from 0 (lowest) to 7 (highest)	3

NOTE

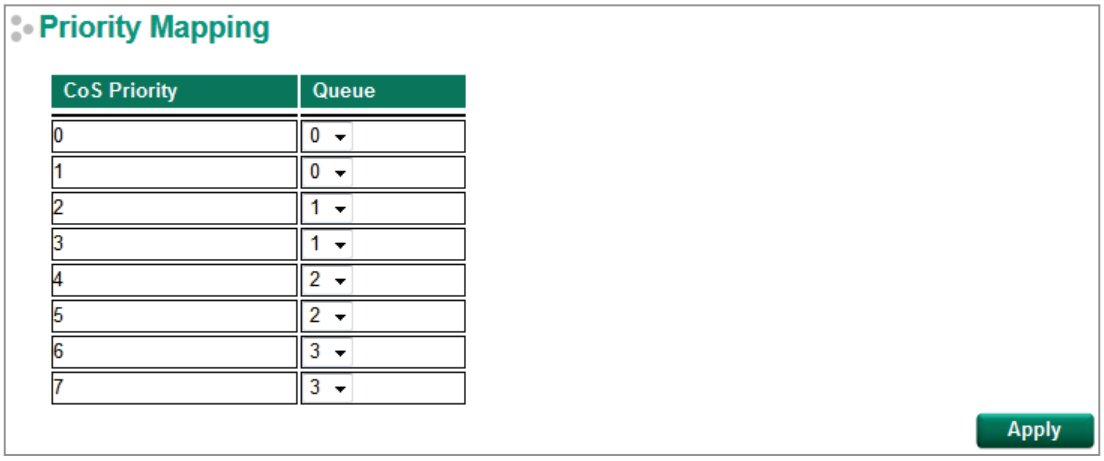
The priority of an ingress frame is determined in the following order:

1. ToS/DSCP Inspection
2. CoS Inspection
3. Priority

NOTE

The designer can enable these classifications individually or in combination. For instance, if a "hot" higher priority port is required for a network design, **TOS/DSCP Inspection** and **Cos Inspection** can be disabled. This setting leaves only port default priority active, which results in all ingress frames being assigned the same priority on that port.

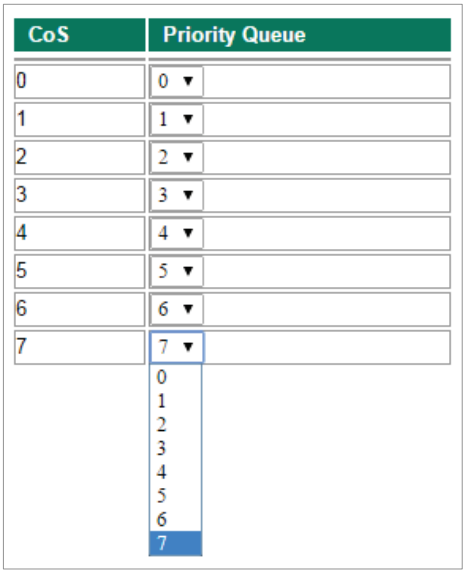
Priority Mapping (Type 1)



CoS Priority and Queues

Setting	Description	Factory Default
0 to 3	Maps different CoS values to 4 different egress queues.	CoS 0, 1: 0 CoS 2, 3: 1 CoS 4, 5: 2 CoS 6, 7: 3

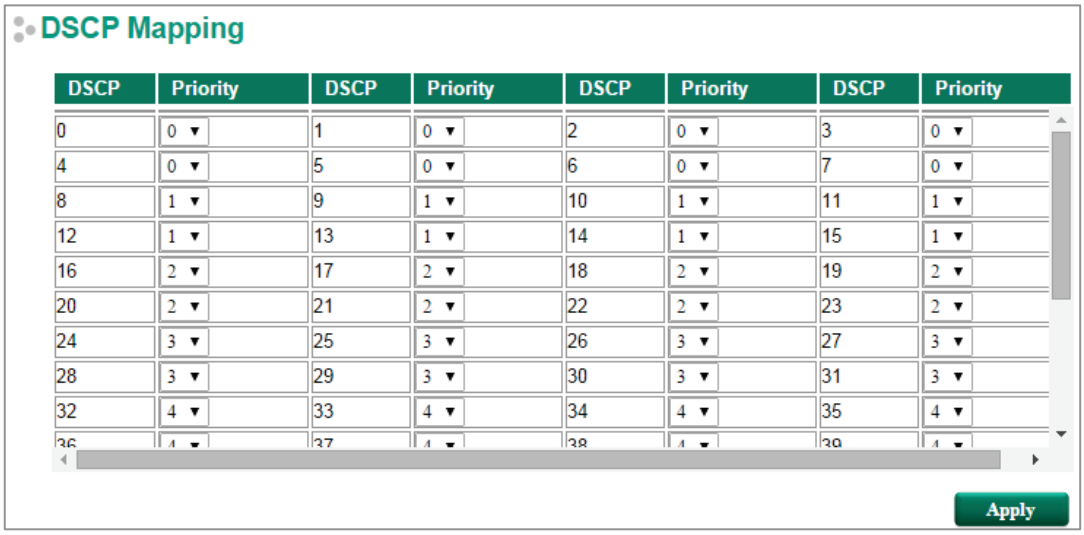
Priority Mapping (Type 2)



CoS Value and Priority Queues

Setting	Description	Factory Default
0 to 7	Maps different CoS values to 8 different egress queues.	CoS 0: 0 CoS 1: 1 CoS 2: 2 CoS 3: 3 CoS 4: 4 CoS 5: 5 CoS 6: 6 CoS 7: 7

DSCP Mapping



DSCP Value and Priority

Setting	Description	Factory Default
0 to 7	Different DSCP values map to one of 8 different priorities.	0
8 to 15		1
16 to 23		2
24 to 31		3
32 to 39		4
40 to 47		5
48 to 55		6
56 to 63		7

Rate Limiting

In general, one host should not be allowed to occupy unlimited bandwidth, particularly when the device malfunctions. For example, so-called "broadcast storms" could be caused by an incorrectly configured topology, or a malfunctioning device. Moxa industrial Ethernet switches not only prevent broadcast storms, but can also be configured to a different ingress rate for all packets, giving administrators full control of their limited bandwidth to prevent undesirable effects caused by unpredictable faults.

Traffic Rate Limiting Settings

There are four types of bandwidth management settings, depending on which model of switch you are using.

Type	Model
Type 1	EDS-510E
Type 2	EDS-G508E, EDS-G512E-4GSFP, EDS-G516E-4GSFP, EDS-G512E-8PoE
Type 3	EDS-518E, EDS-528E, IKS-6726A, IKS-6728A, IKS-6728A-8PoE, EDS-P506E-4PoE
Type 4	IKS-G6524A, IKS-G6824A, ICS-G7526A, ICS-G7826A, ICS-G7528A, ICS-G7828A, ICS-G7748A, ICS-G7848A, ICS-G7750A, ICS-G7850A, ICS-G7752A, ICS-G7852A, PT-G7728, PT-G7828

Type 1

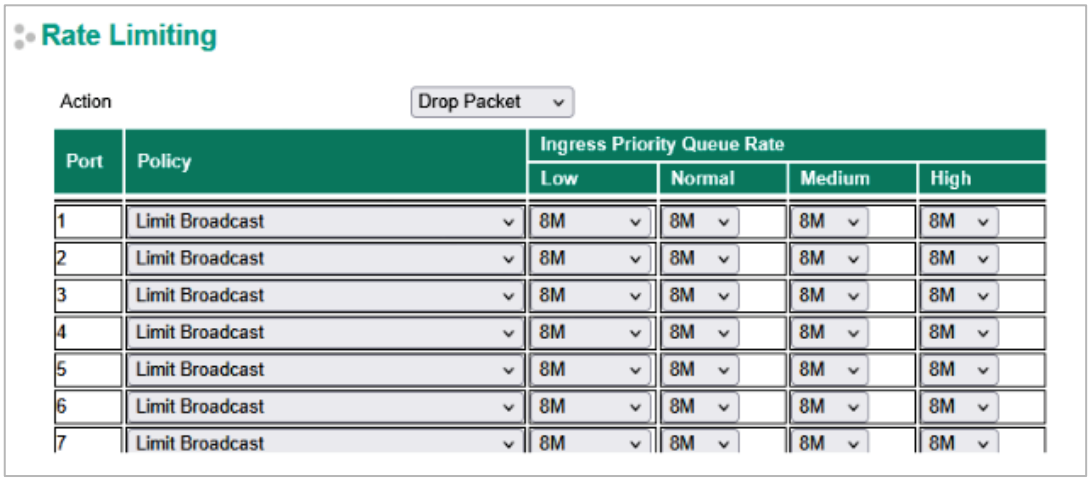
For Type 1, the **Action** setting on the **Rate Limiting** page can be set to **Normal** or **Port Shutdown**.

Action

Setting	Description	Factory Default
Normal	Set the max. ingress rate limit for different packet types	Normal
Port Shutdown	When the ingress multicast and broadcast packets exceed the ingress rate limit, the port will be shut down for a certain period. During this period, all packets from this port will be discarded.	

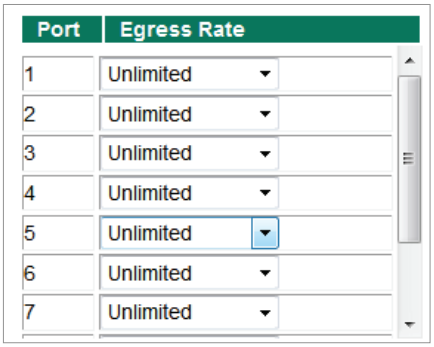
Rate Limiting: Normal

Ingress Rate Limit



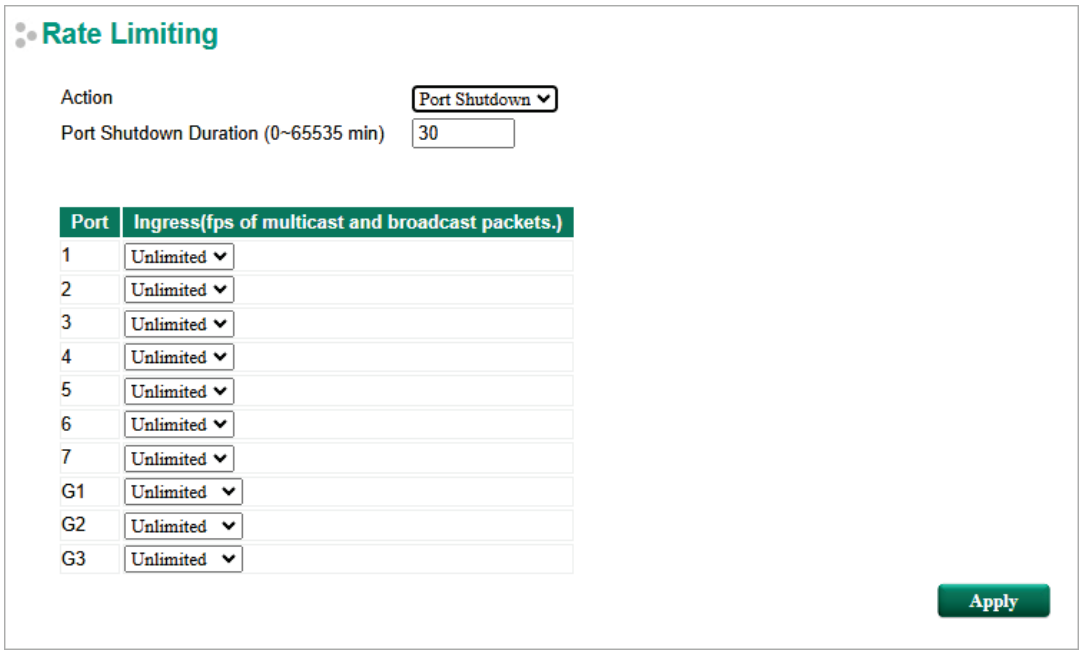
Policy	Description	Factory Default
Limit All	Select the ingress rate limit for different packet types from the following options: Unlimited, 128K, 256K, 512K, 1M, 2M, 4M, 8M	Limit Broadcast 8M
Limit Broadcast, Multicast, Flooded Unicast		
Limit Broadcast, Multicast		
Limit Broadcast		

Egress Rate Limit



Setting	Description	Factory Default
Egress rate (% of max. throughput)	Select the egress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Unlimited

Rate Limiting: Port Shutdown



Setting	Description	Factory Default
Port shutdown duration (0-65535 minutes)	When the ingress multicast and broadcast packets exceed the ingress rate limit, the port will be shut down for this period of time. During this time, all packets from this port will be discarded. If set to 0, the port will remain shut down until manually re-enabled.	30 minutes
Ingress (frames per second)	Select the ingress rate (fps) limit for all packets from the following options: Not Limited, 4464, 7441, 14881, 22322, 37203, 52084, 74405	Unlimited

NOTE

To ensure stability, redundancy ports should not be configured for Port Shutdown in the Rate Limiting feature.

NOTE

The **Rate Limiting** function is for multicast and broadcast packets only.

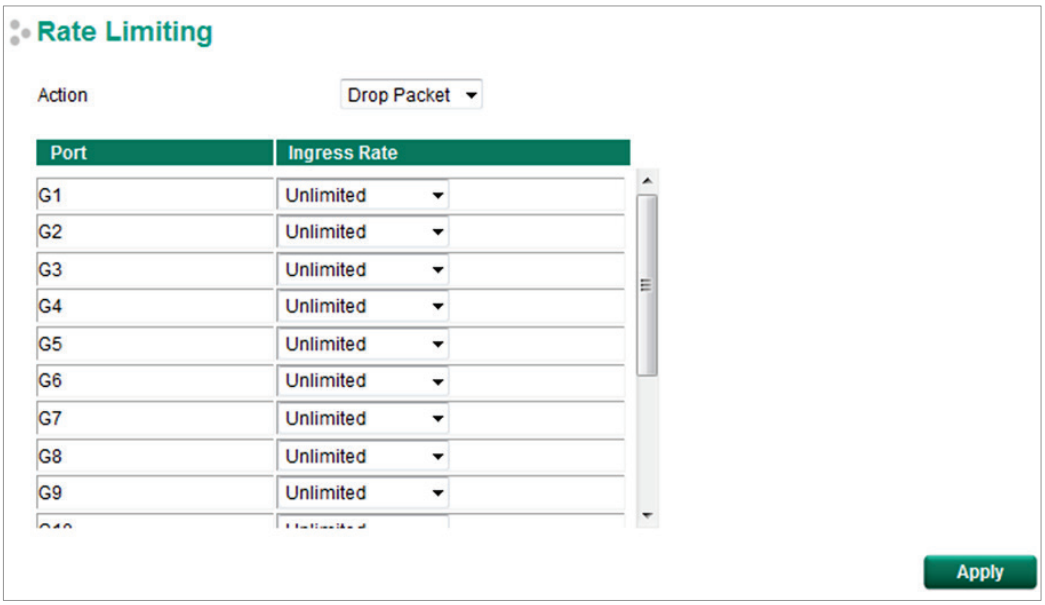
Type 2

For Type 2, the **Action** setting on the **Rate Limiting** page can be set to **Drop Packet** or **Port Shutdown**.

Action

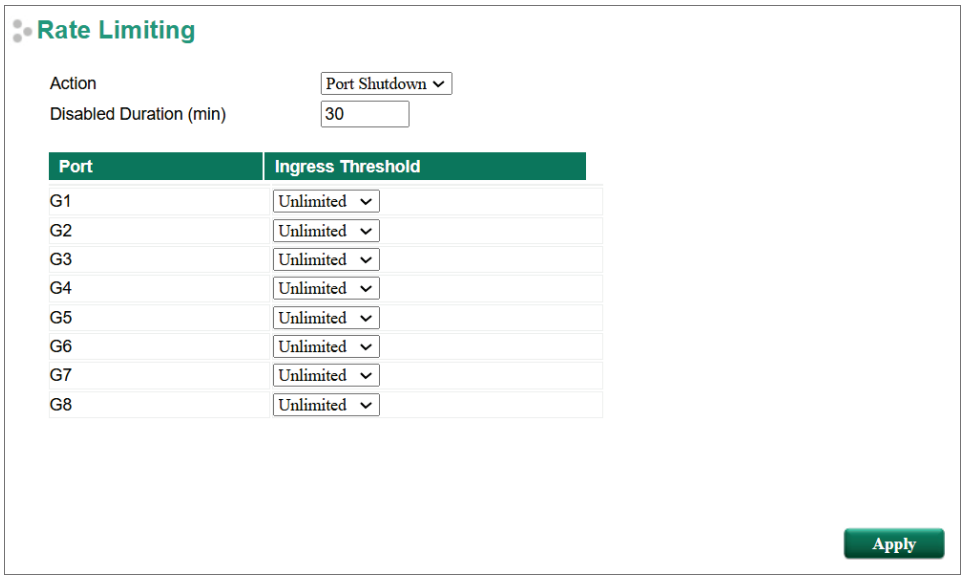
Setting	Description	Factory Default
Drop Packet	Set the max. ingress rate limit for ingress packets	Drop Packet
Port Shutdown	When the ingress packets exceed the ingress rate limit, the port will be shut down for a certain period. During this period, all packets from this port will be discarded.	

Rate Limiting: Drop Packet



Setting	Description	Factory Default
Ingress rate (% of max. throughput)	Select the ingress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Unlimited

Rate Limiting: Port Shutdown



NOTE

To ensure stability, redundancy ports should not be configured for Port Shutdown in the Rate Limiting feature.

Setting	Description	Factory Default
Duration (0-65535 minutes)	When the ingress packets exceed the ingress rate limit, the port will be shut down for a certain period. If set to 0, the port will remain shut down until manually re-enabled.	30 minutes

Setting	Description	Factory Default
Ingress (frame per second)	Select the ingress rate (fps) limit for all packets from the following options: Not Limited, 4464, 7441, 14881, 22322, 37203, 52084, 74405	Unlimited

NOTE

The **Port Shutdown** function of Rate Limiting is for broadcast and multicast packets only.

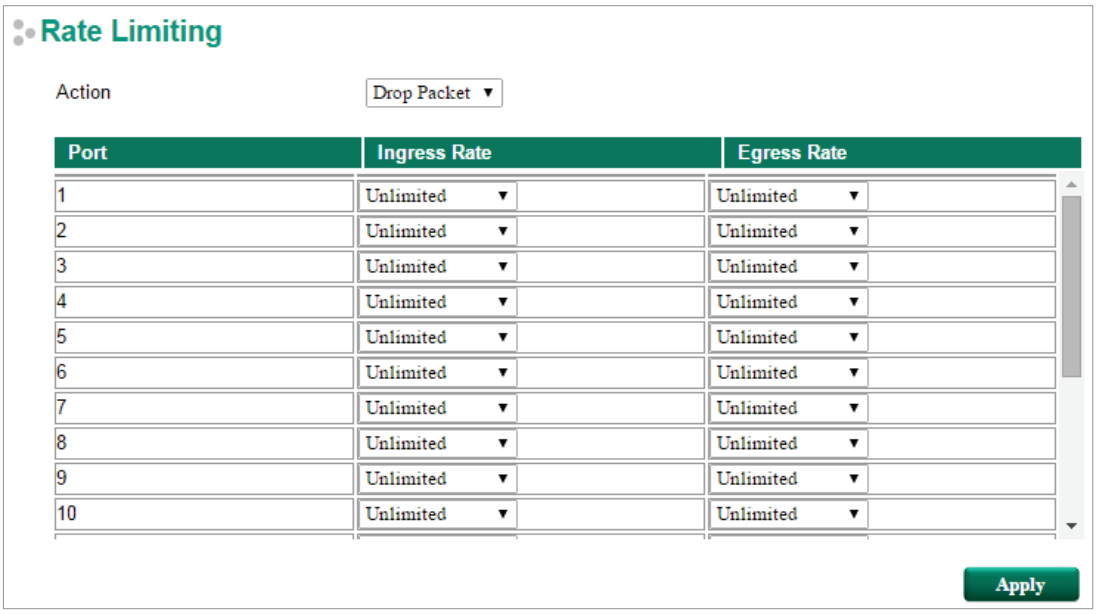
Type 3

For Type 3, the **Action** setting on the **Rate Limiting** page can be set to **Drop Packet** or **Port Shutdown**.

Action

Setting	Description	Factory Default
Drop Packet	Set the max. ingress/egress rate limit for ingress/egress packets	Drop Packet
Port Shutdown	When the ingress packets exceed the ingress rate limit, the port will be shut down for a certain period. During this period, all packets from this port will be discarded.	

Rate Limiting: Drop Packet

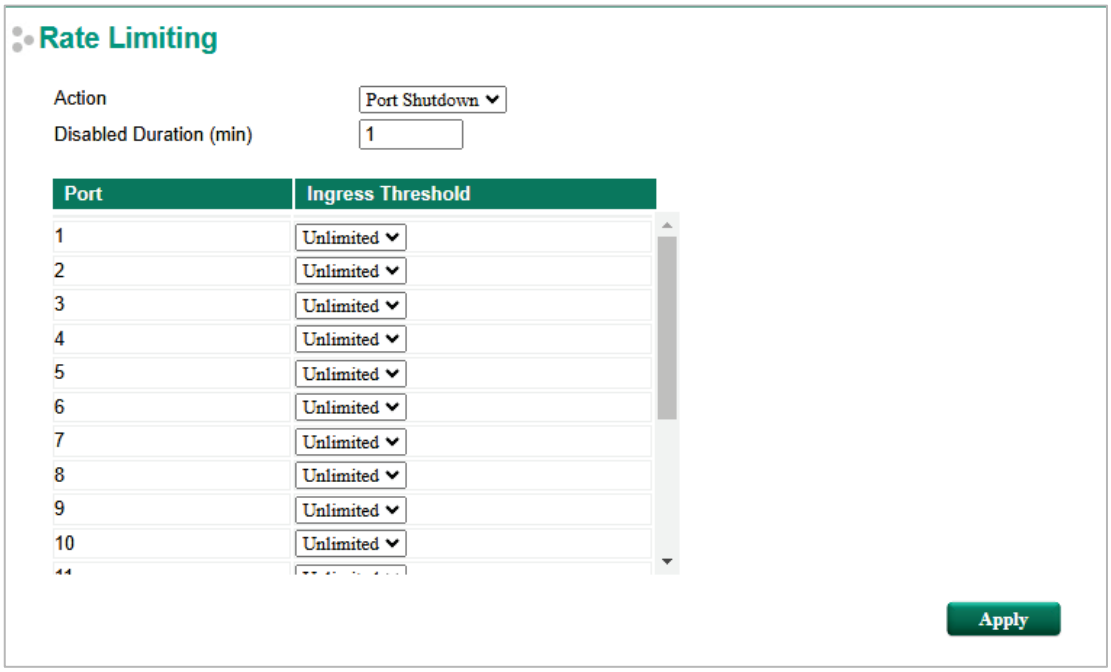


Setting	Description	Factory Default
Ingress rate (% of max. throughput)	Select the ingress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Unlimited
Egress rate (% of max. throughput)	Select the egress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Unlimited

NOTE

The **Drop Packet** function of Rate Limiting is for multicast packets and broadcast packets.

Rate Limiting: Port Shutdown



NOTE

To ensure stability, redundancy ports should not be configured for Port Shutdown in the Rate Limiting feature.

Setting	Description	Factory Default
Port shutdown duration (0-65535 minutes)	When the ingress packets exceed the ingress rate limit, the port will be shut down for a certain period. If set to 0, the port will remain shut down until manually re-enabled.	30 minutes
Ingress (frame per second)	Select the ingress rate (fps) limit for all packets from the following options: Not Limited, 4464, 7441, 14881, 22322, 37203, 52084, 74405	Unlimited

NOTE

The **Port Shutdown** function of Rate Limiting is for multicast and broadcast packets.

Type 4

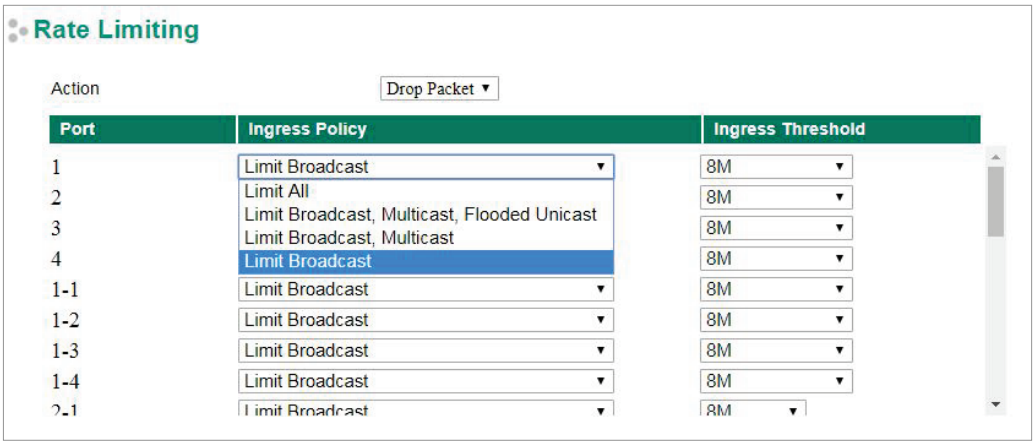
For Type 4, the **Action** setting on the **Rate Limiting** page can be set to **Drop Packet** or **Port Shutdown**.

Action

Setting	Description	Factory Default
Drop Packet	Set the max. ingress rate limit for different packet types	Drop Packet
Port Shutdown	When the ingress multicast and broadcast packets exceed the ingress rate limit, the port will be disabled for a certain period. During this period, all packets from this port will be discarded.	

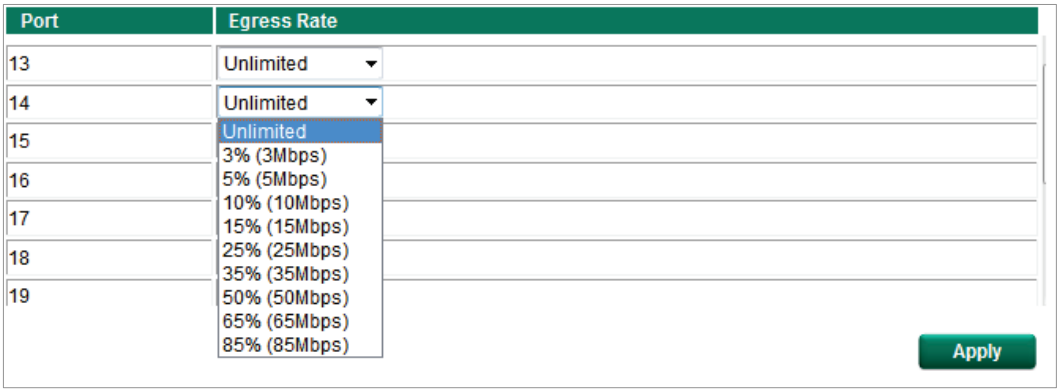
Rate Limiting: Drop Packet

Ingress Rate Limit



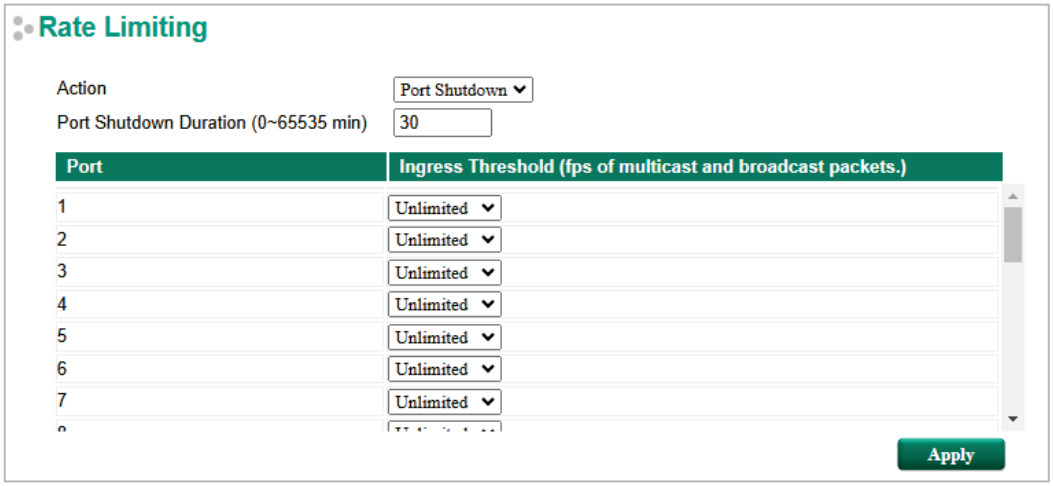
Policy	Description	Factory Default
Limit All Limit Broadcast, Multicast, Flooded Unicast Limit Broadcast, Multicast Limit Broadcast	Select the ingress rate limit for different packet types from the following options: Unlimited, 128K, 256K, 512K, 1M, 2M, 4M, 8M, 10%(100Mbps), 15%(150Mbps), 25%(250Mbps), 35%(350Mbps), 50%(500Mbps), 65%(650Mbps), 85%(850Mbps).	Limit Broadcast 8M

Egress Rate Limit



Setting	Description	Factory Default
Egress rate	Select the egress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Unlimited

Rate Limiting: Port Shutdown



NOTE

To ensure stability, redundancy ports should not be configured for Port Shutdown in the Rate Limiting feature.

Setting	Description	Factory Default
Port shutdown duration (0-65535 minutes)	When the ingress packets exceed the ingress rate limit, the port will be shut down for a certain period. If set to 0, the port will remain shut down until manually re-enabled.	30 minutes
Ingress (frames per second)	Select the ingress rate (fps) limit for all packets from the following options: Not Limited, 4464, 7441, 14881, 22322, 37203, 52084, 74405	Unlimited

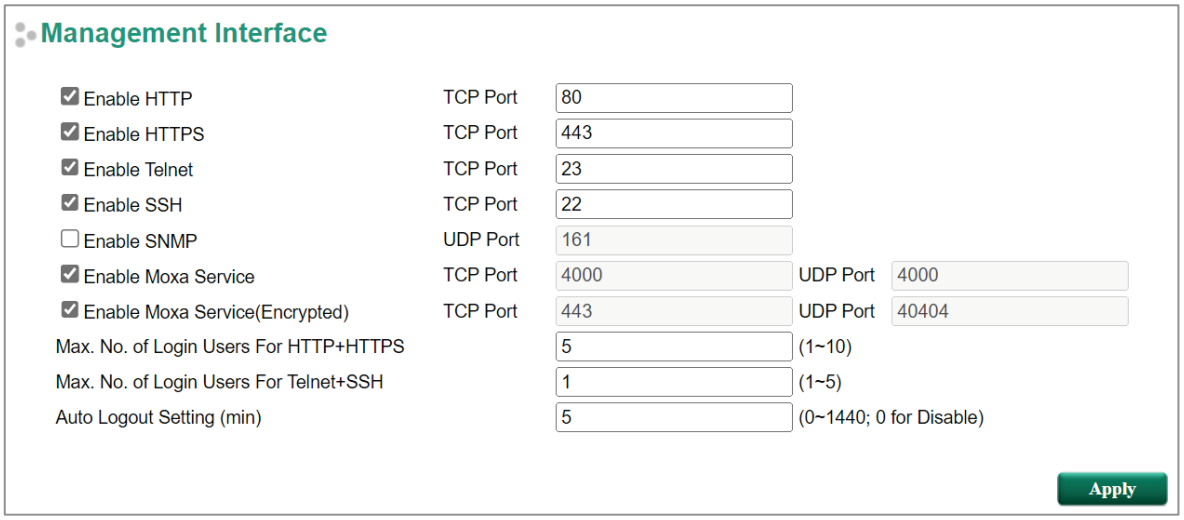
NOTE

The **Port Shutdown** function of Rate Limiting is for multicast and broadcast packets only.

Security

Security can be categorized into two levels: the username/password level, and the port access level. Moxa switches provide many kinds of security functions, including Management Interface, Trusted Access, SSL/SSH Authentication certificate, Login Authentication, IEEE 802.1X, MAC Authentication Bypass, Port Security, Broadcast Storm Protection, Loop Protection, and Access Control List.

Management Interface



Enable HTTP

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable HTTP.	TCP Port: 80

Enable HTTPS

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable HTTPS.	TCP Port: 443

Enable Telnet

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable Telnet.	TCP Port: 23

Enable SSH

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable SSH.	TCP Port: 22

Enable SNMP

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable SNMP.	UDP Port: 161

Enable Moxa Service

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable Moxa Service. NOTE: Moxa Service is only for Moxa network management software suite.	TCP Port: 4000 UDP Port: 4000

Enable Moxa Service (Encrypted)

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable Moxa Service (Encrypted). NOTE: Moxa Service (Encrypted) is only for Moxa network management software suite.	TCP Port: 443 UDP Port: 40404

Maximum Login Users for HTTP+HTTPS

Setting	Description	Factory Default
Integer (1 to 10)	Sets the maximum number of login users for HTTP and HTTPS	5

Maximum Login Users for Telnet+SSH

Setting	Description	Factory Default
Integer (1 to 5)	Sets the maximum number of login users for Telnet and SSH	1

Auto Logout Setting (min)

Setting	Description	Factory Default
Integer (0 to 1440)	Sets the web auto logout period. (Enter 0 to disable this function.)	5

NOTE

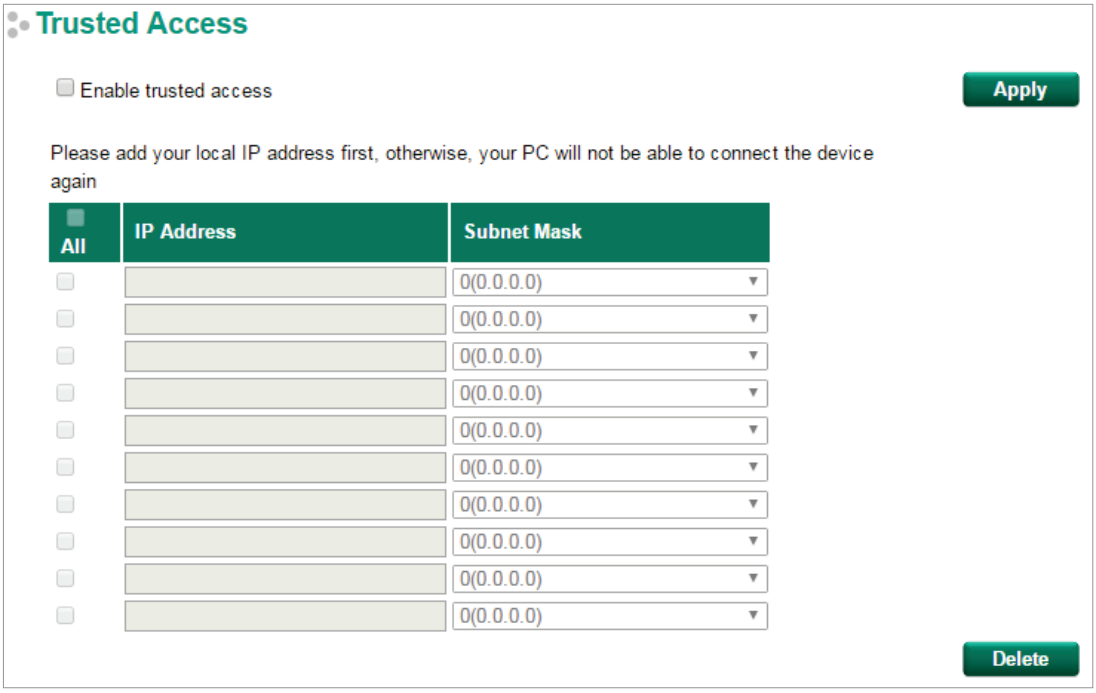
The SNMP function is turned off by default. When using management software, the SNMP function should be manually turned on. Otherwise, the management software will not be able to detect the switch and access any data.

NOTE

We strongly recommend using SSH for secure, encrypted data transmissions. Using Telnet with an unencrypted session will result in information being transferred in cleartext, allowing attackers to intercept and modify sensitive data between the client and server.

Trusted Access

The Moxa switch uses an IP address-based filtering method to control access.



You may add or remove IP addresses to limit access to the Moxa switch. When the Trusted Access list is enabled, only addresses on the list will be allowed access to the Moxa switch. Each IP address and netmask entry can be tailored for different situations:

- **Grant access to one host with a specific IP address**

  For example, enter IP address 192.168.1.1 with netmask 255.255.255.255 to allow access to 192.168.1.1 only.

- **Grant access to any host on a specific subnetwork**

  For example, enter IP address 192.168.1.0 with netmask 255.255.255.0 to allow access to all IPs on the subnet defined by this IP address/subnet mask combination.

- **Grant access to all hosts**

  Make sure the Trusted Access list is not enabled by removing the checkmark from Enable trusted access.

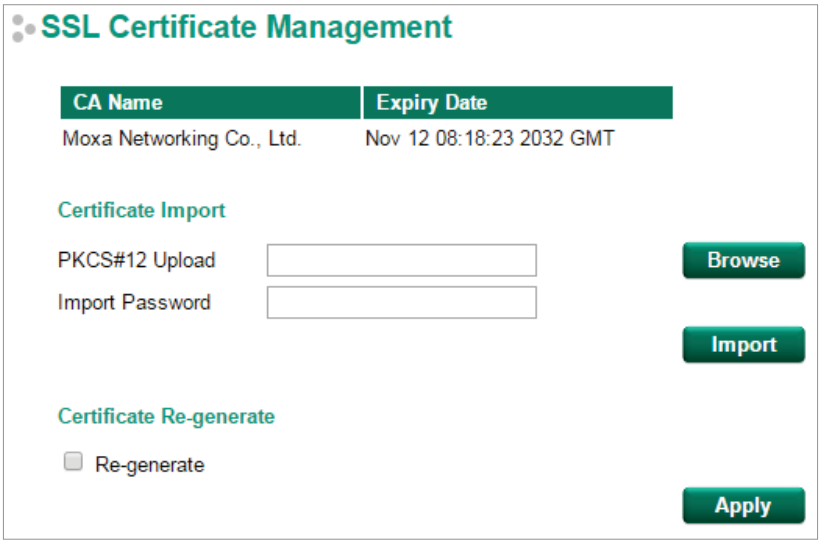
The following table shows additional configuration examples:

Hosts That Need Access	Input Format
Any host	Disable
192.168.1.120	192.168.1.120 / 255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

SSL Certificate Management

NOTE

By default, the device uses an RSA-1024 private key embedded in Moxa's publicly available firmware to issue a self-signed X.509 certificate. To ensure optimal security, we strongly recommend regenerating the SSL certificate and SSH key before commissioning the device and frequently renewing the SSH key and SSL certificate.



Certificate Import

1. Click **Browse** and select Public-Key Cryptography Standard (PKCS) #12 certificate file
2. Enter the **Import Password** and click **Import**
3. The SSL certificate is updated

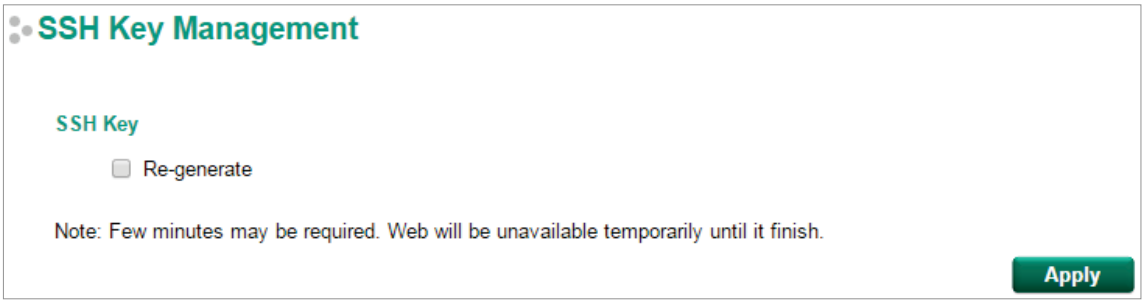
Regenerate SSL Certificate

Setting	Description	Factory Default
Select/Deselect	Enable the SSL Certificate Regeneration	Deselect

SSH Key Management

NOTE

By default, the device uses an RSA-1024 private key embedded in Moxa's publicly available firmware to issue a self-signed X.509 certificate. To ensure optimal security, we strongly recommend regenerating the SSL certificate and SSH key before commissioning the device and frequently renewing the SSH key and SSL certificate.



SSH Key Re-generate

Setting	Description	Factory Default
Select/Deselect	Enable SSH Key Re-generate	Deselect

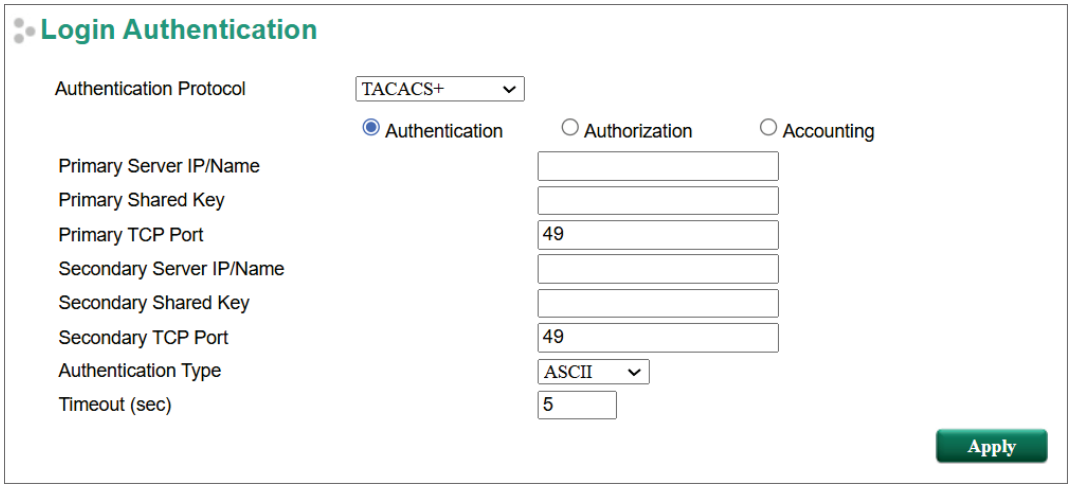
Authentication

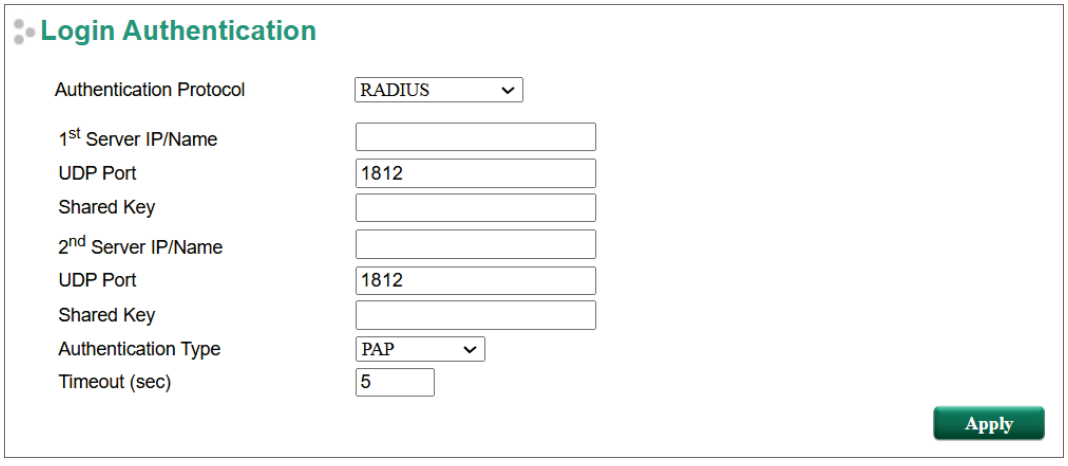
Login Authentication

Moxa switches provide three different user login authentications: TACACS+ (Terminal Access Controller Access-Control System Plus), RADIUS (Remote Authentication Dial In User Service), and Local. The TACACS+ and RADIUS mechanisms are centralized "AAA" (Authentication, Authorization and Accounting) systems for connecting to network services. The fundamental purpose of both TACACS+ and RADIUS is to provide an efficient and secure mechanism for user account management.

There are five combinations for users:

1. **TACACS+, Local:** Check TACACS+ database first. If the TACACS+ server is not reachable, then the switch will check the local database.
2. **RADIUS, Local:** Check RADIUS database first. If the RADIUS server is not reachable, then the switch will check the local database.
3. **TACACS+:** Only check TACACS+ database
4. **RADIUS:** Only check the RADIUS database
5. **Local:** Only check the Local database







Setting	Description	Factory Default
Authentication Protocol	Authentication protocol selection.	Local
Authentication/ Authorization/ Accounting	Select the AAA service you want to configure if **TACACS+** or **TACSCS+, Local** is selected as the Authentication Protocol.	Authentication
Server IP/Name	Sets the IP address of an external TACACS+/RADIUS server as the authentication database.	None
TCP/UDP Port	Sets the communication port of an external TACACS+/RADIUS server as the authentication database.	TACACS+: 49 RADIUS: 1812
Shared Key	Sets specific characters for server authentication verification.	None
Authentication Type	Authentication mechanism selection. ASCII, PAP, CHAP, and MSCHAP are for TACACS+; PAP, CHAP, and MSCHAPv2 are for RADIUS.	ASCII for TACACS+ PAP for RADIUS
Timeout (sec)	The timeout period for waiting for a server response.	5

NOTE

The account privilege level is authorized under service type settings in RADIUS, and the privilege level is under TACACS+.

RADIUS Server

- RADIUS Service type = 6 = read/write = administrator
- RADIUS Service type = 1 = read only = user

TACACS+ Server

- TACACS+ privilege level= 15 = read/write = administrator
- TACACS+ privilege level= 1 to 14 = read only = user

NOTE

When switching to a different login authentication method, the original shared key setting of RADIUS and TACACS+ will be cleared. Therefore, when setting the RADIUS and TACACS+ login authentication method, users must enter the shared key setting again.

IEEE 802.1X Settings

The IEEE 802.1X standard defines a protocol for client/server-based access control and authentication. The protocol restricts unauthorized clients from connecting to a LAN through ports that are open to the Internet, and which otherwise would be readily accessible. The purpose of the authentication server is to check each client that requests access to the port. The client is only allowed access to the port if the client's permission is authenticated.

Three components are used to create an authentication mechanism based on 802.1X standards: Client/Supplicant, Authentication Server, and Authenticator.

Client/Supplicant: The end station that requests access to the LAN and switch services and responds to the requests from the switch.

Authentication Server: The server that performs the actual authentication of the supplicant.

Authenticator: Edge switch or wireless access point that acts as a proxy between the supplicant and the authentication server, requesting identity information from the supplicant, verifying the information with the authentication server, and relaying a response to the supplicant.

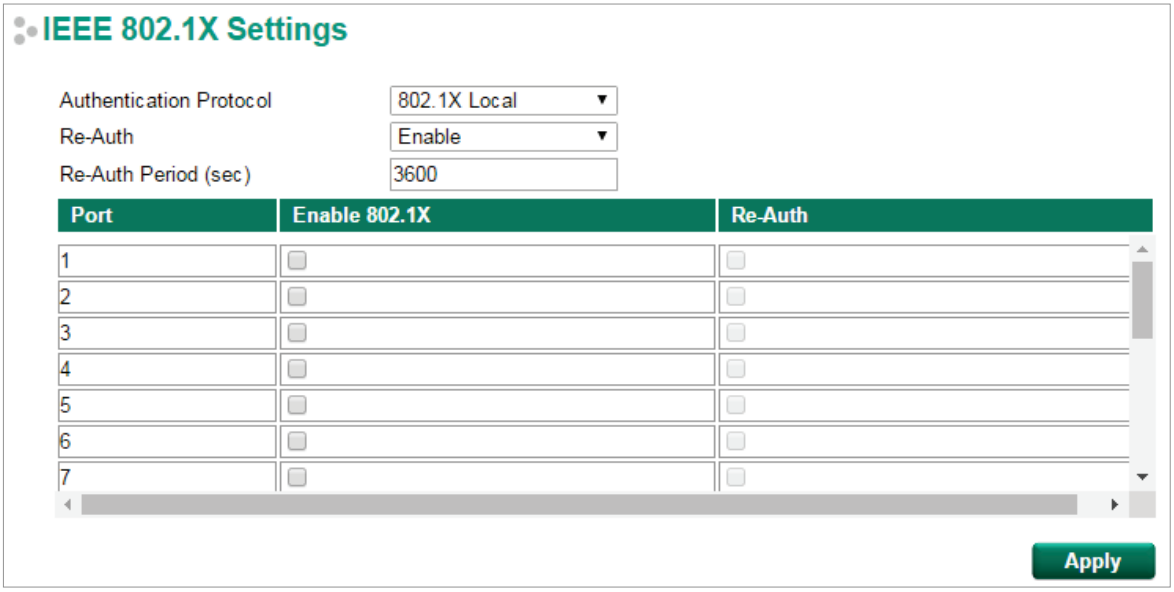
The Moxa switch acts as an authenticator in the 802.1X environment. A supplicant and an authenticator exchange EAPOL (Extensible Authentication Protocol over LAN) frames with each other. We can either use an external RADIUS server as the authentication server, or implement the authentication server in the Moxa switch by using a Local User Database as the authentication look-up table. When we use an external RADIUS server as the authentication server, the authenticator and the authentication server exchange EAP frames.

Authentication can be initiated either by the supplicant or the authenticator. When the supplicant initiates the authentication process, it sends an **EAPOL-Start** frame to the authenticator. When the authenticator

initiates the authentication process or when it receives an **EAPOL Start** frame, it sends an **EAP Request/Identity** frame to ask for the username of the supplicant.

NOTE

The IEEE 802.1X VLAN Assignment feature is automatically enabled when IEEE 802.1X authentication is configured, which allows the RADIUS server to send a VLAN assignment to the device port.



Authentication Protocol

Setting	Description	Factory Default
802.1X Local (Max. of 32 users)	Select this option when setting the 802.1X Local User Database as the authentication database.	802.1X Local
RADIUS	Select this option to set an external RADIUS server as the authentication database. The authentication mechanism includes EAP-TLS, and PEAP-MSCHAPv2.	
RADIUS, 802.1X Local	Select this option to make using an external RADIUS server as the authentication database the first priority. The authentication mechanism is EAP-MD5. The second priority is to set the 802.1X Local User Database as the authentication database.	

Re-Auth (Global)

Setting	Description	Factory Default
Enable/Disable	Select enable to require re-authentication of the client after a preset time period of no activity has elapsed.	Enable

Re-Auth Period (sec)

Setting	Description	Factory Default
60 to 65535	Sets the Re-Auth period	3600

Enable 802.1X

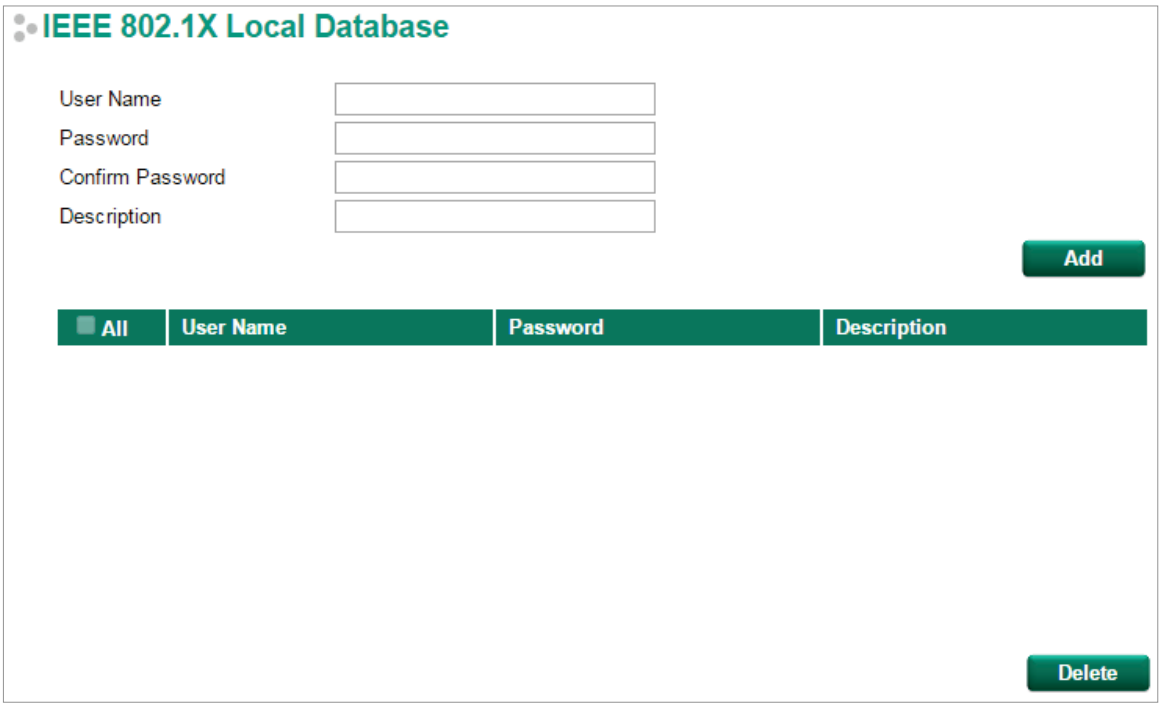
Setting	Description	Factory Default
Select/Deselect	Select the checkbox under the 802.1X column to enable IEEE 802.1X for one or more ports. All end stations must enter usernames and passwords before access to these ports is allowed.	Deselect

Re-Auth

Setting	Description	Factory Default
Select/Deselect	Select enable to require re-authentication of the client by port	Deselect

IEEE 802.1X Local Database

When selecting the 802.1X Local as the authentication protocol, set the IEEE 802.1X Local Database first.



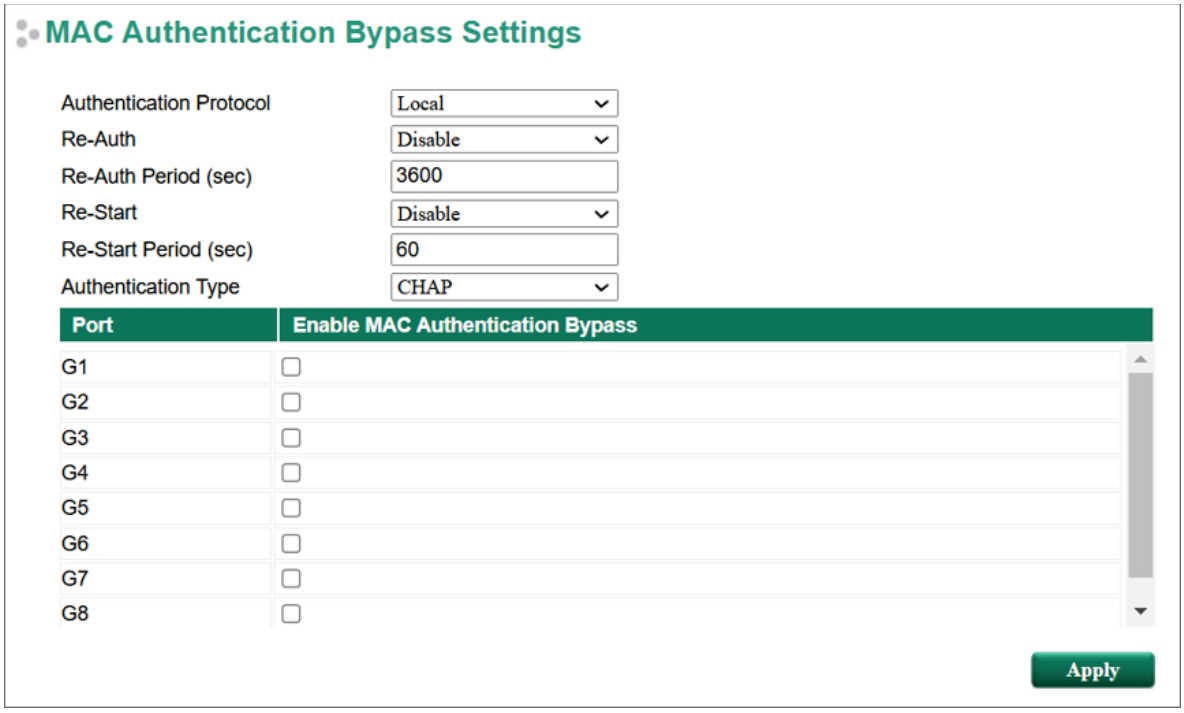
IEEE 802.1X Local Database Setup

Setting	Description	Factory Default
User Name (Max. of 30 characters)	User Name for the Local User Database	None
Password (Max. of 16 characters)	Password for the Local User Database. Input the MAC address without ":", while using MAC Authentication Bypass with the Local database.	None
Confirm Password (Max. of 16 characters)	Confirm Password for the Local User Database. Input the MAC address without ":", while using MAC Authentication Bypass with the Local database.	None
Description (Max. of 30 characters)	Description for the Local User Database	None

NOTE

The user name for the IEEE 802.1X Local Database is not case sensitive.

MAC Authentication Bypass Settings



Authentication Protocol

Setting	Description	Factory Default
RADIUS	Authenticated by the RADIUS protocol.	RADIUS
Local	Input authorized MAC address in IEEE802.1X Local Database	

Re-Auth

Setting	Description	Factory Default
Enable/Disable	Select enable to require re-authentication of the client after a preset time period of no activity has elapsed	Disable

Re-Auth Period (sec)

Setting	Description	Factory Default
60 to 65535	Sets the Re-Auth period	3600

Re-Start

Setting	Description	Factory Default
Enable/Disable	Select enable to require a present time period to re-start authentication after failure of authentication	Disable

Re-Start Period (sec)

Setting	Description	Factory Default
5 to 300	Sets the Re-Start period	60

Authentication Type

Setting	Description	Factory Default
PAP	Select PAP as the authentication mechanism.	CHAP
CHAP	Select CHAP as the authentication mechanism.	
MS-CHAPv2	Select MS-CHAPv2 as the authentication mechanism.	

Enable MAC Authentication Bypass

Setting	Description	Factory Default
Select/Deselect	Check the checkbox under the MAC Authentication Bypass column to enable MAC Authentication Bypass for one or more ports	Deselect

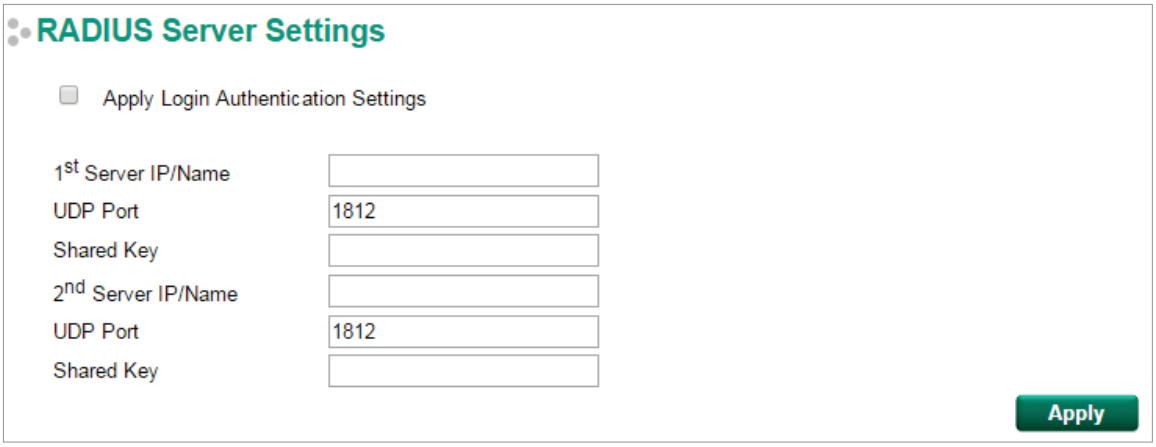
NOTE

If RADIUS Server is case sensitive, use lower-case characters for the username and password.

NOTE

MAC Authentication Bypass is not available on the EDS-510E Series.

RADIUS Server Settings



Apply Login Authentication Setting

Setting	Description	Factory Default
Select/Deselect	Enables using the same setting as Auth Server.	Deselect

Server Setting

Setting	Description	Factory Default
Server IP/Name	Specifies the IP/name of the server	None
Server Port	Specifies the port of the server	1812
Server Shared Key	Specifies the shared key of the server	None

Port Security

Moxa switches provide a Port Security function that lets packets with allowed MAC Addresses access the switch's ports. Two Port Security modes are supported: **Static Port Lock** and **MAC Address Sticky**.

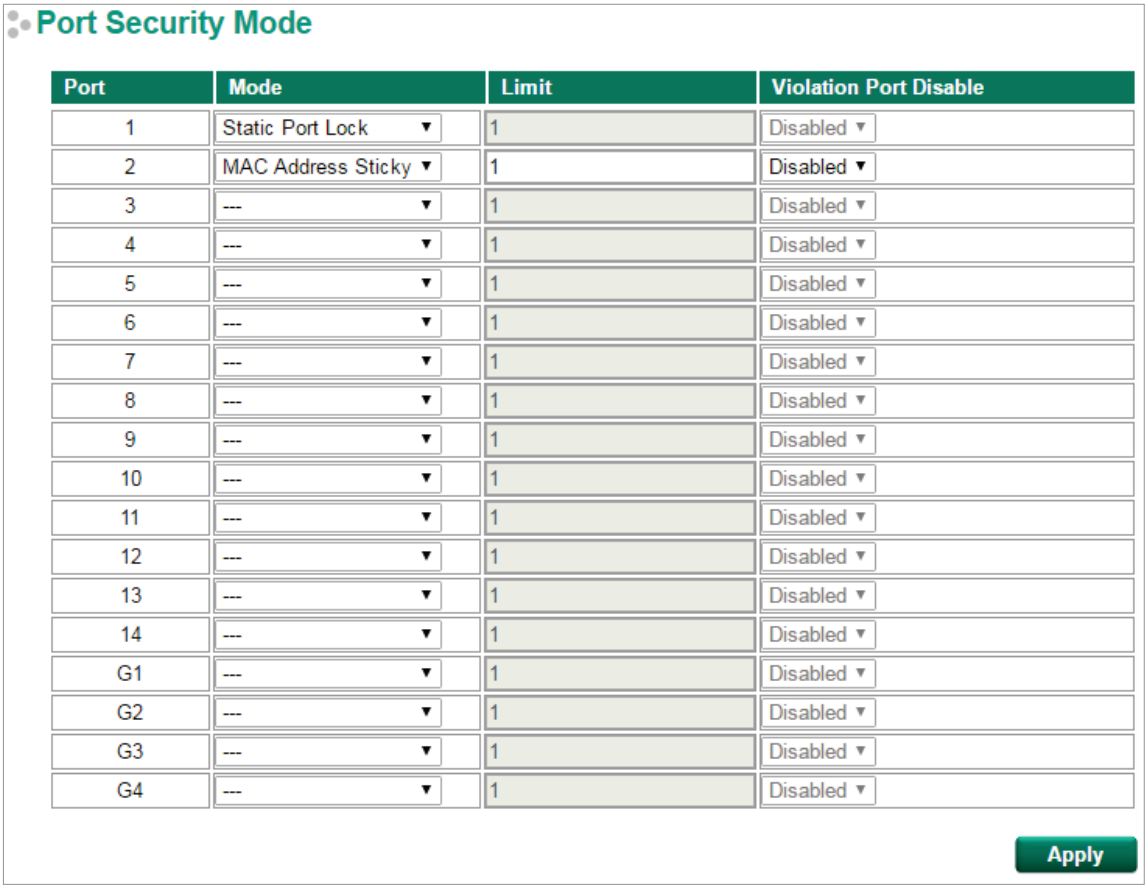
Static Port Lock: Allows users to configure specific MAC addresses that are allowed to access the port.

MAC Address Sticky: Allows users to configure the maximum number of MAC addresses (the Limit) that a port can "learn." Users can configure what action should be taken (under Violation Port Disable) when a new MAC address tries to access a port after the maximum number of MAC addresses have already been learned. The total number of allowed MAC addresses cannot exceed 1024.

NOTE

The whitelist (or blacklist) of the EDS-G500E Series, including EDS-G508E Series, EDS-G512E(-8PoE) Series, and EDS-G516E Series, cannot regulate the traffic from the target host through the specified port to the CPU because of a chipset limitation.

Port Security Mode



Mode

Setting	Description	Factory Default
Static Port Lock	The switch will block unauthorized MAC addresses and allow access to packets with a MAC address defined in the Static Unicast MAC Address Table.	None
MAC Address Sticky	If Limit is set to n, the switch will learn the first n MAC addresses that access the port, and automatically store them in the MAC Address Control Table.	

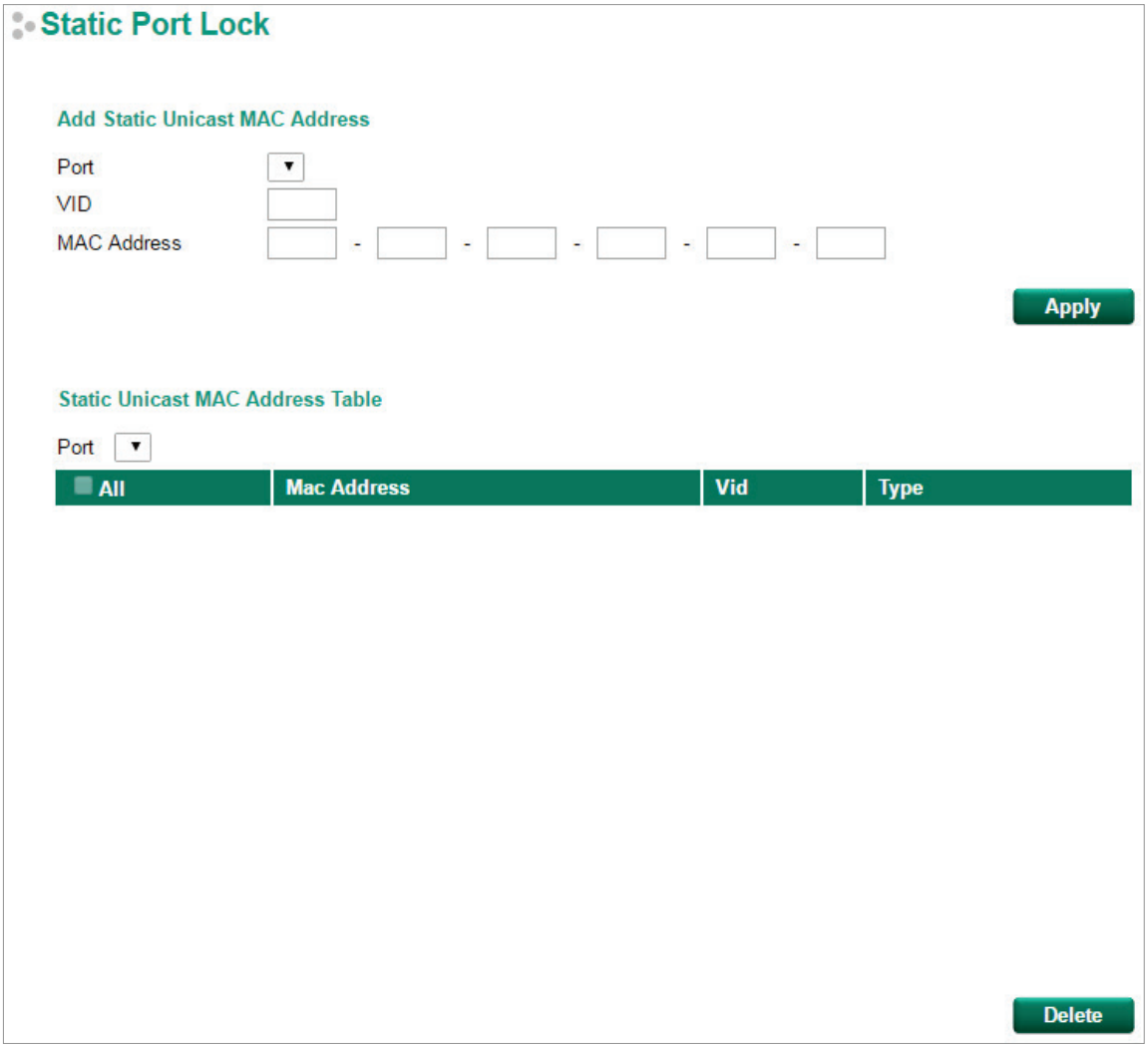
Limit (only active for MAC Address Sticky)

Setting	Description	Factory Default
1 to 1024	The maximum number of learned MAC addresses allowed for that port.	1

Violation Port Disable (only active for MAC Address Sticky)

Setting	Description	Factory Default
Disable	When the port limit is reached and the port receives a packet with an unknown MAC address (unlearned by the port), the packet will be discarded.	Disable
Enable	When the port limit is reached and the port receives a packet with an unknown MAC address (unlearned by the port), the port will be disabled.	

Static Port Lock



Port Number

Setting	Description	Factory Default
Port Number	Associates the static address to a dedicated port	None

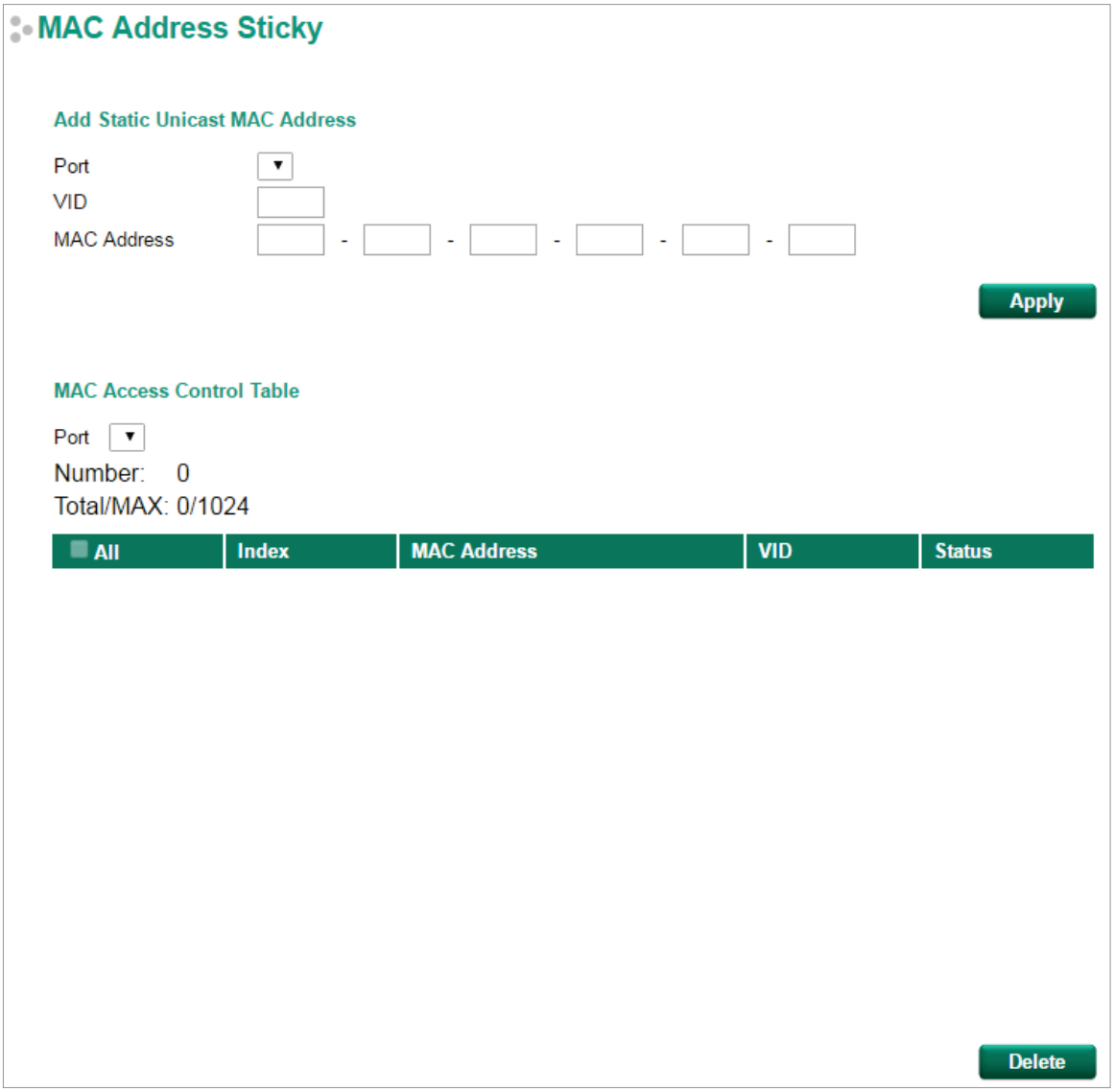
VID

Setting	Description	Factory Default
VLAN ID	Associates the static address to a dedicated VLAN on the port	None

MAC Address

Setting	Description	Factory Default
MAC Address	Adds the static unicast MAC address into the address table	None

MAC Address Sticky



Port Number

Setting	Description	Factory Default
Port Number	Associates the static address to a dedicated port	None

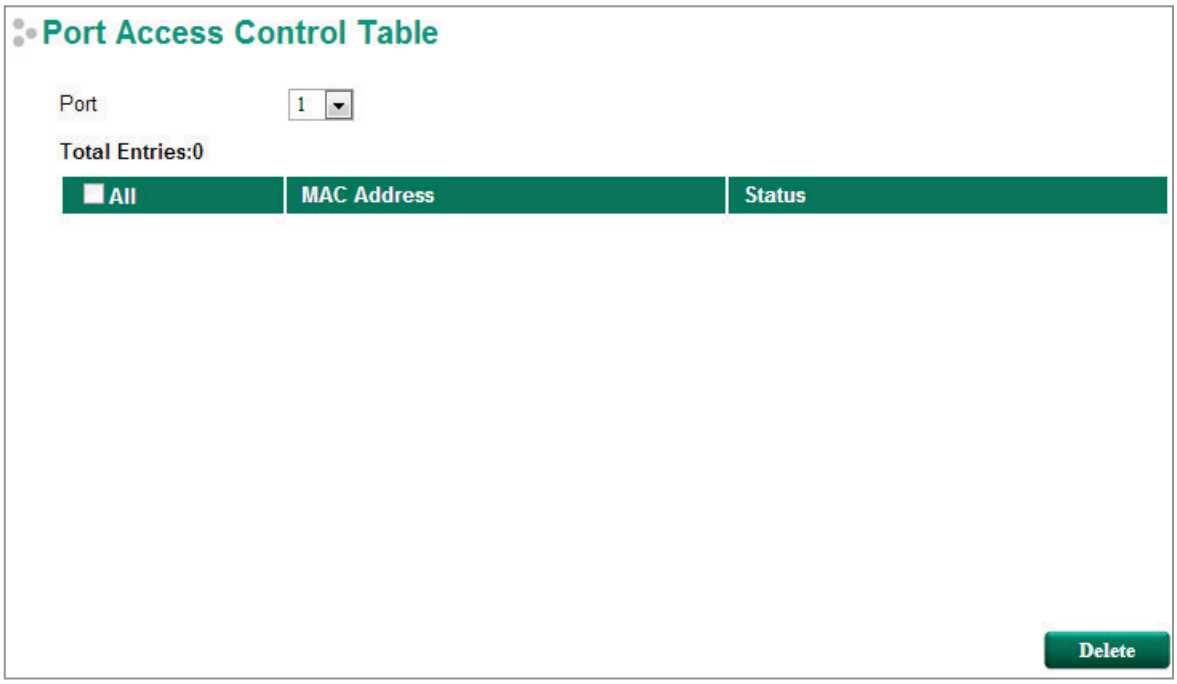
VID

Setting	Description	Factory Default
VLAN ID	Associates the static address to a dedicated VLAN on the port	None

MAC Address

Setting	Description	Factory Default
MAC Address	Adds the static unicast MAC address into the address table	None

Port Access Control Table



The port status will be indicated as **authorized** or **unauthorized**.

Broadcast Storm Protection

Broadcast Storm Protection is only supported by the EDS-G508E, EDS-G512E-4GSFP, EDS-G516E-4GSFP, IKS-6726A/6728A/6728A-8PoE, EDS-G512E-8PoE, EDS-518E, EDS-528E, and EDS-P506E Series.



Broadcast Storm Protection

Setting	Description	Factory Default
Unchecked	Broadcast storm protection is not activated.	Checked
Checked	Broadcast storm protection is activated. In this case, you may check either one or both of Include Multicast Packet and Include Unknown Unicast Packet.	

Include Multicast Packet

When checked, the switch will discard Multicast packets if the Multicast traffic is over the Multicast packet limit.

NOTE

For IKS-6726A/6728A/6728A-8PoE, EDS-518E, EDS-528E, and EDS-P506E Series, only 'Known Multicast Packet' can be discarded if the 'Include Multicast Packet' feature is checked and traffic exceeds the limit.

Include Unknown Unicast Packet

When checked, the switch will discard Unknown Unicast packets if the Unknown Unicast packet traffic is over the limit.

NOTE

For the EDS-510E, IKS-G6000A, and ICS-G7000A Series, you can use "Rate Limiting" to limit the broadcast traffic in order to prevent traffic storm. Please refer to the "Rate Limiting" section for further details.

Loop Protection

The switch is designed with a loop checking mechanism whereby it sends a control BPDU from the Ethernet port and check if this control PBDU will be sent back to the switch again. If the looping occurs, the switch will automatically block the Ethernet port to prevent looping.



Enable Loop Protection

Setting	Description	Factory Default
Enable	Select the Enable checkbox to enable the loop protection function.	Disable
Disable	Deselect the Enable checkbox to disable the loop protection function.	

Access Control List

NOTE

Access Control Lists are available in Moxa Layer 3 switches and the following layer 2 switches: EDS-518E, EDS-528E, EDS-G508E, EDS-G512E, EDS-G516E, EDS-G512E-8PoE, the IKS Series, and the ICS Series. Layer 2 switches only support Ingress ACL.

Access control lists (ACLs) increase the flexibility and security of networking management. ACLs provide traffic filtering capabilities for ingress and egress packets. Moxa ACLs can manage filter criteria for a diverse range of protocols and allow users to configure customized filter criteria. For example, users can deny access to specific source or destination IP/MAC addresses. The Moxa ACL configuration interface is easy to use. Users can quickly establish filtering rules, manage rule priorities, and view overall settings on the display page.

The ACL Concept

What is ACL?

An access control list is a basic traffic filter for ingress and egress packets. The ACL can examine each Ethernet packet's information and take the necessary action. Moxa Layer 3 switches provide complete filtering capabilities. Access list criteria could include the source or destination IP address of the packets, the source or destination MAC address of the packets, IP protocols, or other information. The ACL can check these criteria to decide whether to permit or deny access to a packet.

Benefits of ACL

ACLs support per interface, per packet direction, and per protocol filtering capability. These features can provide basic protection by filtering specific packets. The main benefits of an ACL are:

- **Manage authority of hosts:** An ACL can restrict specific devices through MAC address filtering. The user can deny all packets or only permit packets that come from specific devices.
- **Subnet authority management:** Configure filtering rules for specific subnet IP addresses. An ACL can restrict packets from or to specific subnets.
- **Network security:** The demand for networking security is growing. An ACL can provide basic protection that works in a similar manner to an Ethernet firewall device.
- **Control traffic flow by filtering specific protocols:** An ACL can filter specific IP protocols such as TCP or UDP packets.

How an ACL Works

The ACL working structure is based on access lists. Each access list is a filter. When a packet enters into or exits from a switch, the ACL will compare the packet to the rules in the access lists, starting from the first rule. If a packet is rejected or accepted by the first rule, the switch will drop or pass this packet directly without checking the rest of the lower-priority rules. In other words, Access Control Lists have "Priority Index" as an attribute to define the priority in the web configuration console.

There are two types of settings for an ACL: list settings and rule settings. In order to be created, an Access Control List needs the following list settings: Name, Priority Index, Filter Type, and Ports to Apply. Once created, each Access Control List has its own set of rule settings. Priority Index represents the priority of the names in the access list. Names at Priority Index 1 have first priority in packet filtering. The Priority Index is adjustable whenever users need to change the priority. Two types of packet filtering can be used:

- IP based
- MAC Based

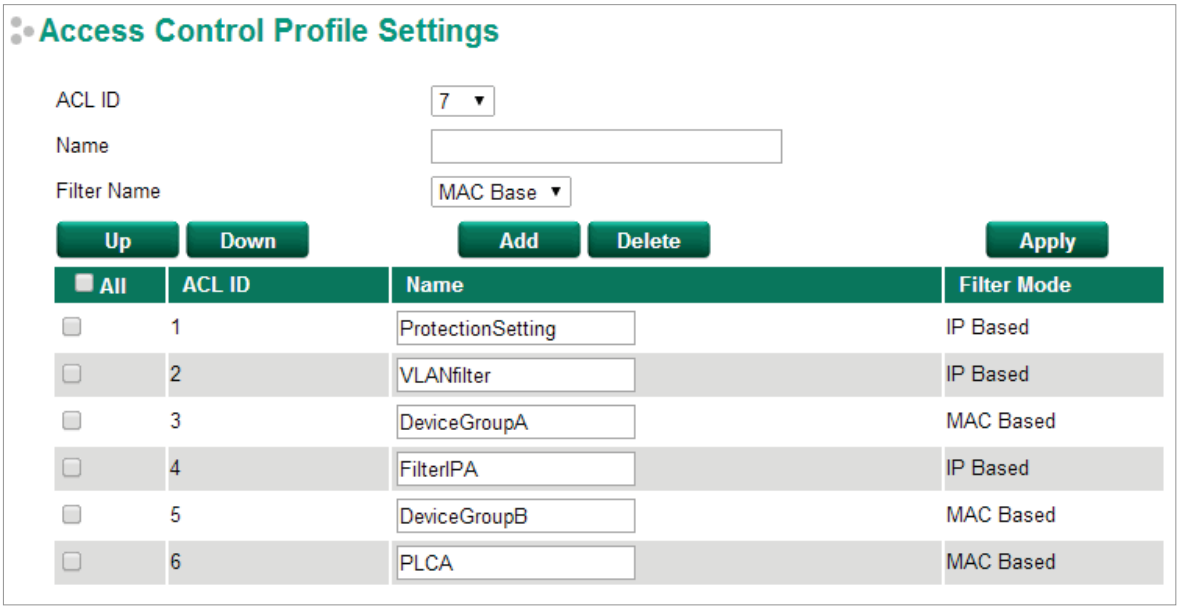
MAC Based ACL rules will only apply for non-IP (or pure Ethernet without IP headers) packets, while IP Based ACL rules will apply for the other IP packets. The type affects what detailed rules can be edited. You can then assign the ports you would like to apply the list to. You can also define Ingress and Egress per port.

After adding a new access control list, you can also create new rules for the access control list. Each ACL group accepts 10 rules. Rules can filter packets by source and destination IP/MAC address, IP protocol, TCP/UDP Port, Ethernet Type, and VLAN ID.

After all rules are set, the ACL starts to filter the packets by the rule with the highest Priority Index (smaller number, higher priority). Once a rule denies or accepts its access, the packet will be dropped or passed.

Access Control List Configuration and Setup

Access Control Profile Settings



On this page, you can configure two settings: (1) Add/Modify Access Control list, and (2) Adjust ACL ID.

Add/Modify Access Control List

This function lets you add a new access control profile or modify an existing access control profile. The operation depends on the ACL ID you select. If the selected ACL ID is still empty, you can start by creating a new access control profile. Parameters for editing are as follows:

- **ACL ID:** The ACL checking sequence is based on these IDs. Smaller ID numbers have a higher priority for packet filtering. If a packet is filtered by an access control profile with a higher priority, those access control profiles with a lower priority will not be executed.

  Note that the ACL ID is not unique with respect to the profile name. The ID changes when swapping the priority of different access control profiles.

  The maximum Priority Index number is 16.
- **Name:** You can name the access control profile in this field.
- **Filter Name:** Select filtering by either IP or MAC address. Detailed settings can be configured in the Access Control Rule Settings page.

If a selected ACL ID is already in the access control list, then you can modify the parameters listed above. After the configuration is complete, click Apply to confirm the settings. A new list will appear in the Access Control List Table.

Adjust ACL ID

Changing an established access control profile's priority is easy. Moxa provides a simple interface to let you easily adjust the priority. Follow the three steps below to adjust the priority:

Step 1: Select the profile

Step 2: Click the **Up/Down** button to adjust the sequence. The ACL ID will change with the profile's position.

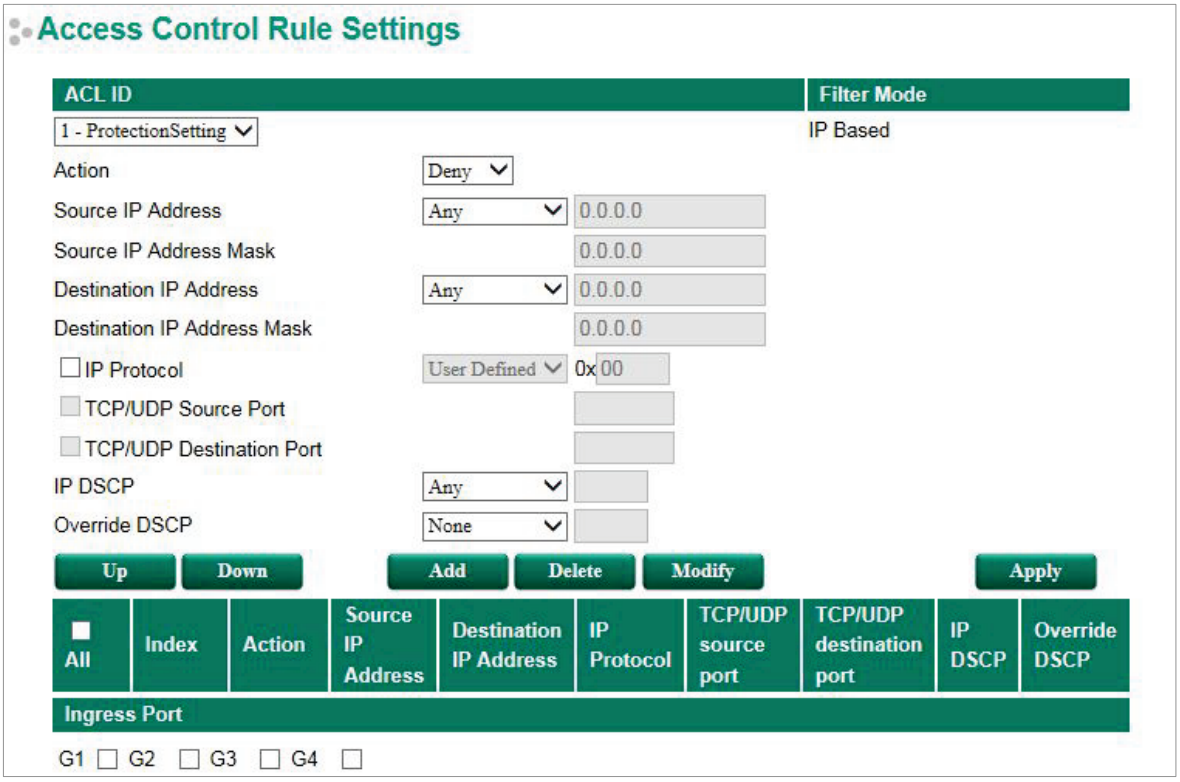
Step 3: Click the **Apply** button to confirm the settings.

Access Control Rule Settings

You can edit access control rules on this page. Each ACL includes up to 10 rules. First, select the access control profile you would like to edit based on the ACL ID, and then set up the rule content and ingress/egress ports. After configuring, click the Add button to add the rule to the list. Finally, click Apply to activate the settings.

An access control rule displays setting options based on the filtering type used:

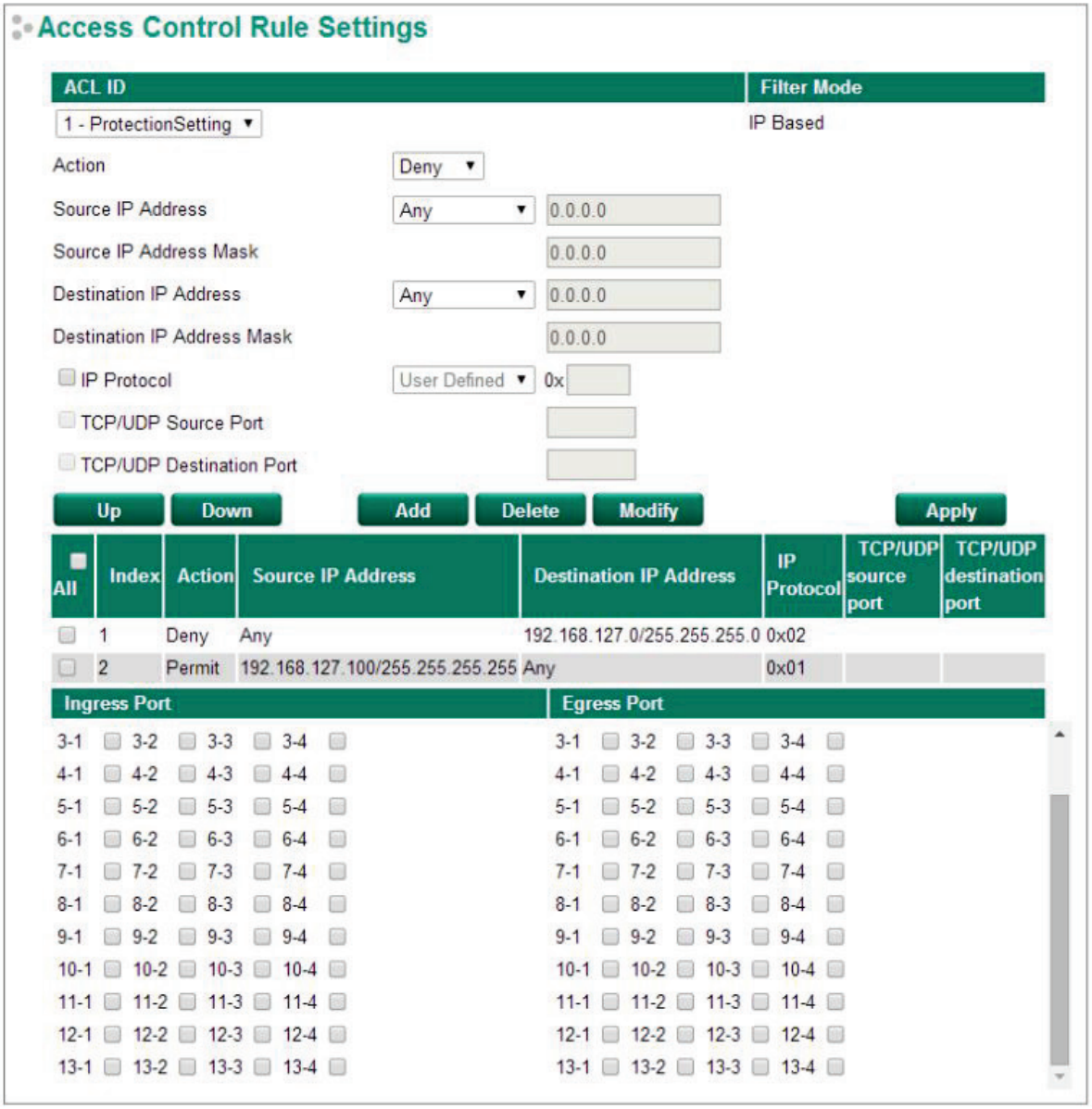
IP Based (Layer 2 Device)



NOTE

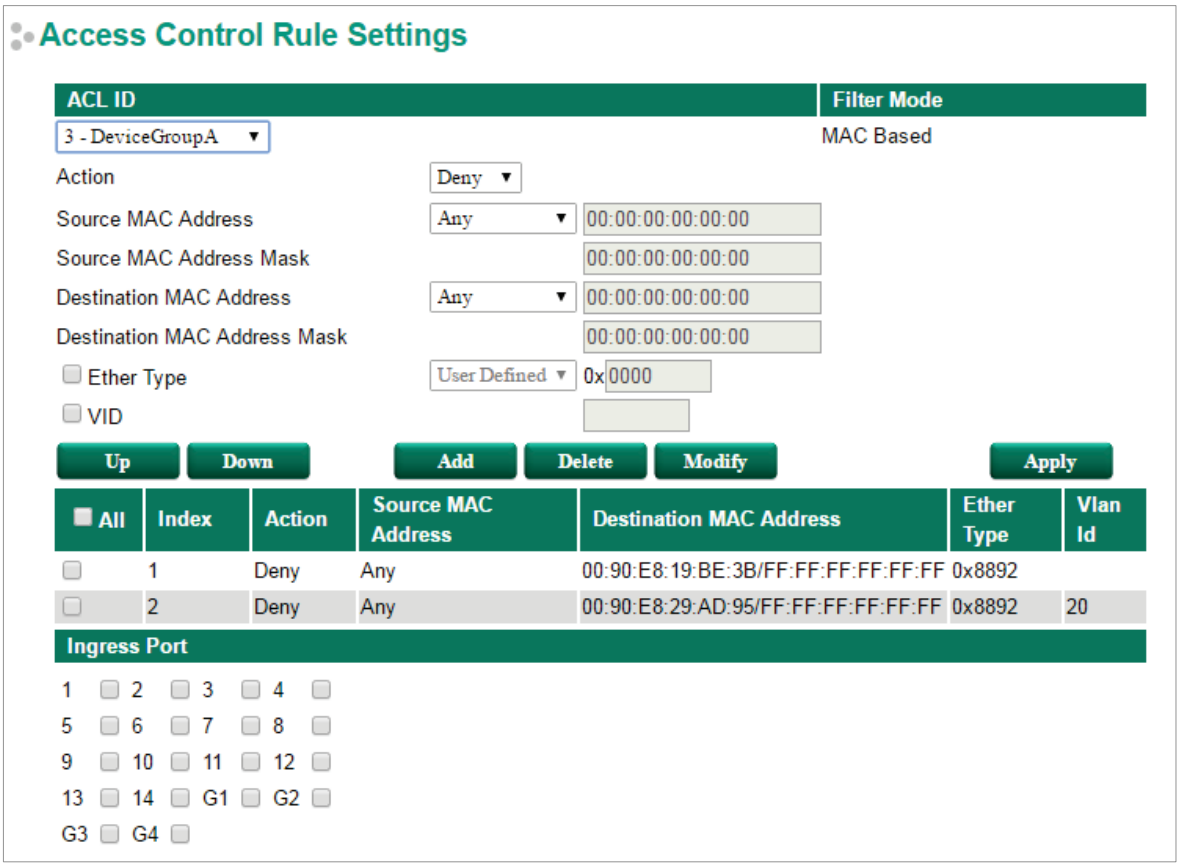
The DSCP override rule will only be executed when permitted by the rules in the ACL.

IP Based (Layer 3 Device)



- **Action:** Whether to deny or permit access if the rule criterion is met.
- **Source (Destination) IP Address / IP Address Mask:** Defines the IP address rule. By using the mask, you can assign specific subnet ranges to filter. It allows checking the source or destination of the packet. Choose **Any** if you do not need to use this criteria.
- **IP Protocol:** Select the type of protocols to be filtered. Moxa provides ICMP, IGMP, IP over IP, TCP, and UDP as options in this field.
- **TCP/UDP Source (Destination) Port:** If TCP or UDP are selected as the filtering protocol, these fields will allow you to enter port numbers for filtering.
- **IP DSCP / Override DSCP:** Defines the rules of IP DSCP and Override DSCP.

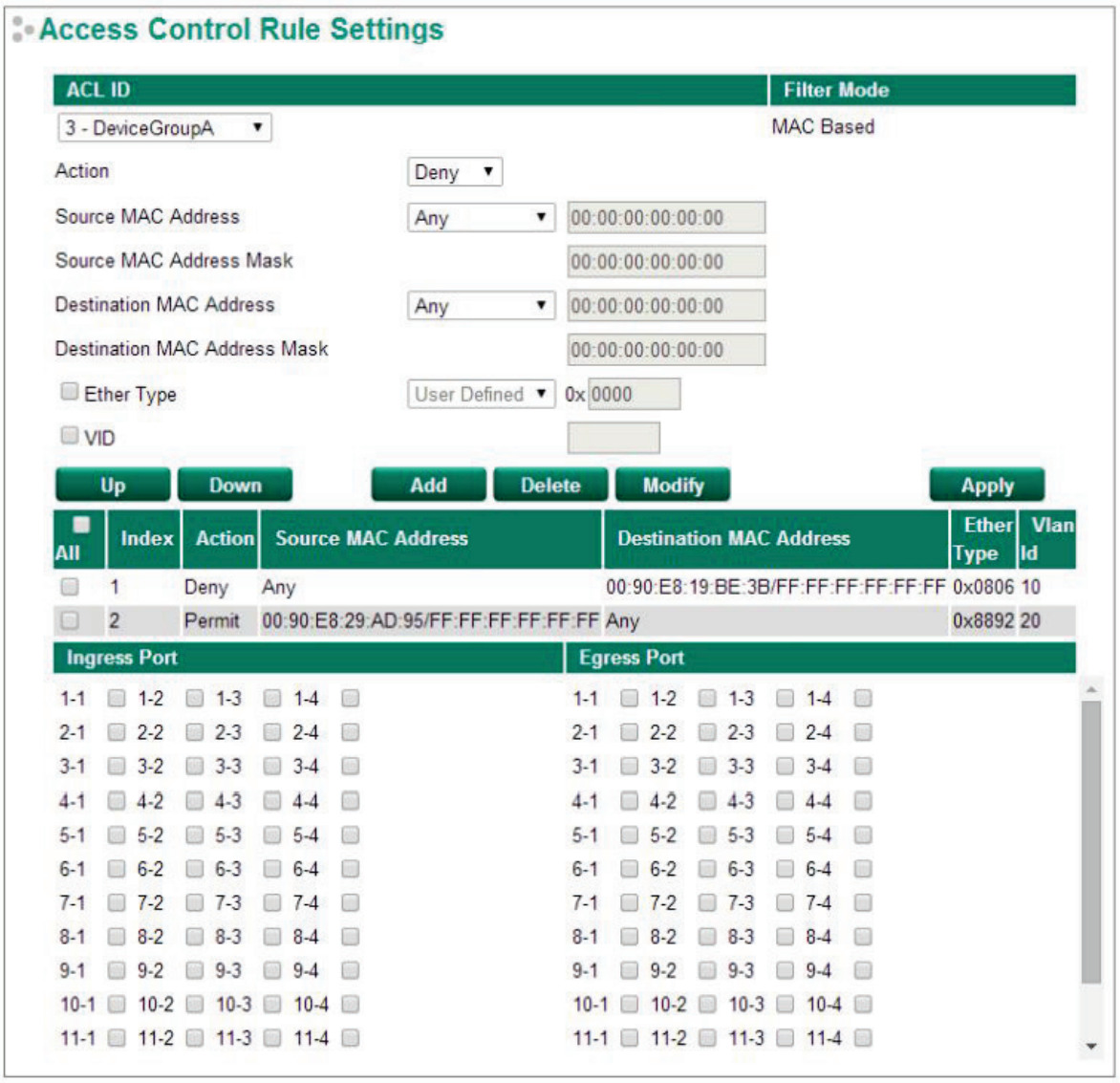
MAC Based (Layer 2 Device)



NOTE

MAC-based ACL is not available on the EDS-510E Series.

MAC Based (Layer 3 Device)

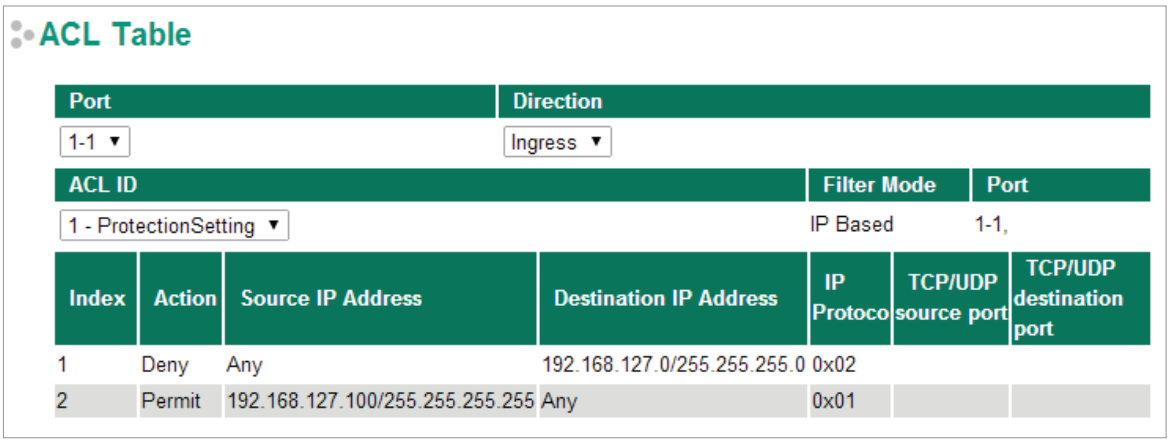


- **Action:** Whether to deny or permit access if the rule criterion is met.
- **Source (Destination) MAC Address / MAC Address Mask:** Defines the MAC address rule. By using the mask, you can assign specific MAC address ranges to filter. It allows checking the source or destination of the packet. Choose **Any** if you do not need to use this criterion.
- **Ethernet Type:** Select the type of Ethernet protocol to filter. Options are IPv4, ARP, RARP, IPv6, IEE802.3, PROFIENT, LLDP, and IEEE1588.
- **VLAN ID:** Enter a VLAN ID you would like to filter by.

Once ready, click the **Add** button to add the rule to the list and set up the ingress/egress ports, and then click **Apply** to activate the settings.

Access Control List Table

The Access Control List Table page provides a complete view of all ACL settings. On this page, you can view the rules by Ingress port, Egress port, or ACL ID. Click the drop-down menu to select Port or ACL ID, and all the rules will be displayed in the table.



DHCP

IP-Port Binding

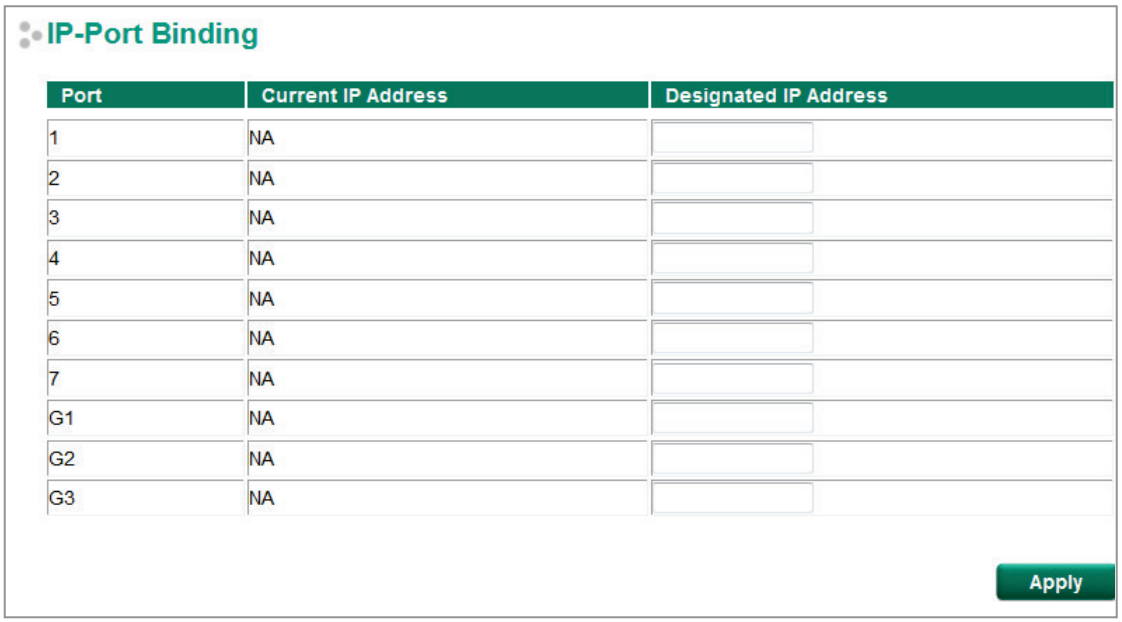
With IP-Port Binding, the Moxa switch will act as a server that always assigns the same IP address to any device that connects to a specific port, even if the device is replaced with another. Each port can only designate an IP address to one device at a time. If there are several devices connecting to the same port, the IP address will be assigned to the device whose request was received first by the server while the other devices connecting to the port will retain their original IP address.

After the device is assigned the specific IP address, the subnet mask of the device will automatically be changed to the default value 255.255.255.0. Please make sure that before configuring IP-Port Binding settings, the Moxa switch and the connected device are configured to be in VLAN(s) that are able to communicate with each other, otherwise the system will be unable to designate the IP address.

To configure IP-Port Binding entries, do the following:

1. In the Designated IP Address field, enter the IP address that will be assigned to the device connecting to the corresponding port.
2. Click **Apply**.
3. Configure the connected device to receive its IP address through DHCP.
4. Connect the device to the Moxa switch.

If successful, the IP address of the connected device will be shown in the Current IP Address field.



Designated IP Address

Setting	Description	Factory Default
IP Address	Set the desired IP of connected devices.	None

DHCP Relay Agent

The DHCP Relay Agent makes it possible for DHCP broadcast messages to be sent over routers. The DHCP Relay Agent enables DHCP clients to obtain IP addresses from a DHCP server on a remote subnet, or those that are not located on the local subnet.

DHCP Relay Agent (Option 82)

Option 82 is used by the relay agent to insert additional information into the client's DHCP request. The Relay Agent Information option is inserted by the DHCP relay agent when forwarding client-originated DHCP packets to a DHCP server. Servers can recognize the Relay Agent Information option and use the information to implement IP addresses to Clients.

When Option 82 is enabled on the switch, a subscriber device is identified by the switch port through which it connects to the network (in addition to its MAC address). Multiple hosts on the subscriber LAN can be connected to the same port on the access switch and are uniquely identified.

The Option 82 information contains 2 sub-options, Circuit ID and Remote ID, which define the relationship between the end device IP and the DHCP Option 82 server. The **Circuit ID** is a 4-byte number generated by the Ethernet switch—a combination of physical port number and VLAN ID. The format of the **Circuit ID** is shown below:

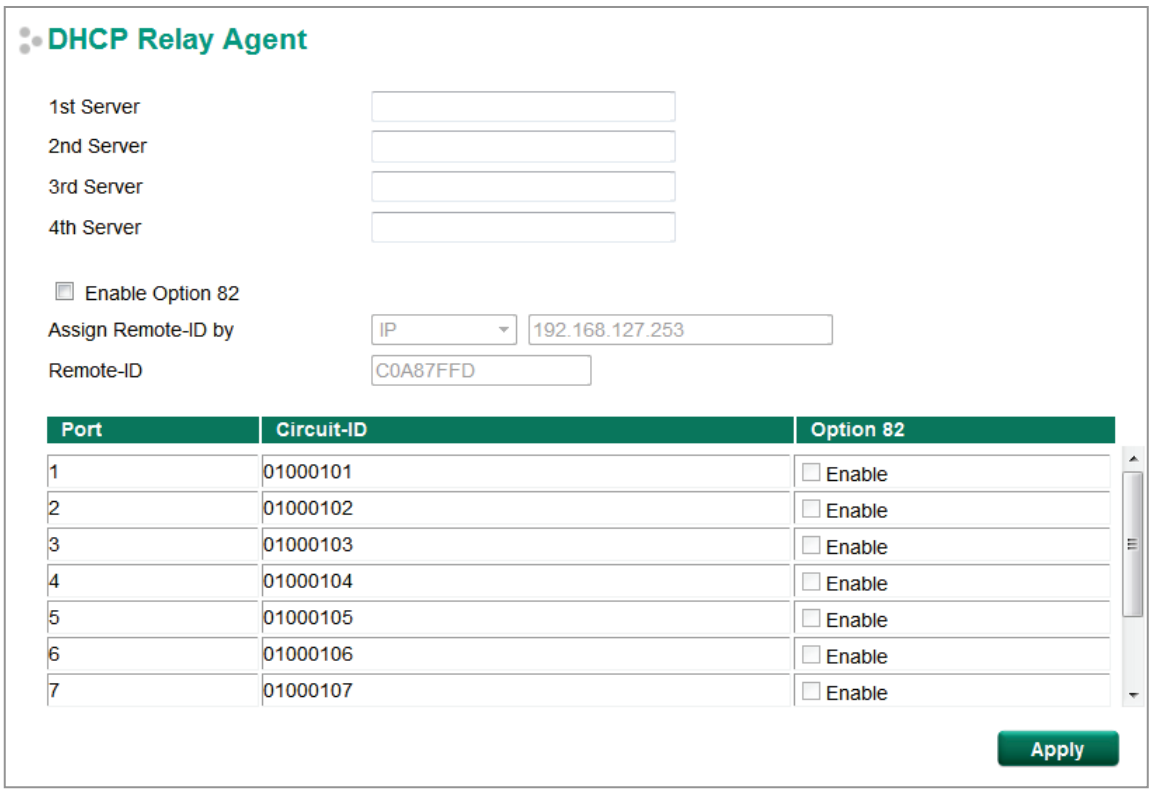
FF–VV–VV–PP

This is where the first byte "FF" is fixed to "01", the second and the third byte "VV-VV" is formed by the port VLAN ID in hex, and the last byte "PP" is formed by the port number in hex. For example:

01–00–0F–03 is the "Circuit ID" of port number 3 with port VLAN ID 15.

The "Remote ID" identifies the relay agent itself and can be one of the following:

1. The IP address of the relay agent.
2. The MAC address of the relay agent.
3. A combination of IP address and MAC address of the relay agent.
4. A user-defined string.



Server IP Address

1st Server

Setting	Description	Factory Default
IP address for the 1st DHCP server	Assigns the IP address of the 1st DHCP server that the switch tries to access.	None

2nd Server

Setting	Description	Factory Default
IP address for the 2nd DHCP server	Assigns the IP address of the 2nd DHCP server that the switch tries to access.	None

3rd Server

Setting	Description	Factory Default
IP address for the 3rd DHCP server	Assigns the IP address of the 3rd DHCP server that the switch tries to access.	None

4th Server

Setting	Description	Factory Default
IP address for the 4th DHCP server	Assigns the IP address of the 4th DHCP server that the switch tries to access.	None

DHCP Option 82

Enable Option 82

Setting	Description	Factory Default
Enable or Disable	Enable or disable the DHCP Option 82 function.	Disable

Assign Remote-ID by

Setting	Description	Factory Default
IP	Uses the switch's IP address as the remote ID sub.	IP
MAC	Uses the switch's MAC address as the remote ID sub.	IP
Client-ID	Uses a combination of the switch's MAC address and IP address as the remote ID sub.	IP
Other	Uses the user-designated ID sub.	IP

Value

Setting	Description	Factory Default
Max. of 12 characters	Displays the value that was set. Complete this field if type is set to Other.	Switch IP address

Remote-ID

Setting	Description	Factory Default
read-only	The actual hexadecimal value configured in the DHCP server for the Remote-ID. This value is automatically generated according to the Value field. Users cannot modify it.	COA87FFD

DHCP Function Table

Enable

Setting	Description	Factory Default
Enable or Disable	Enable or disable the DHCP Option 82 function for this port.	Disable

SNMP

The Moxa switch supports SNMP V1, V2c, and V3. SNMP V1 and SNMP V2c use a community string match for authentication, which means that SNMP servers access all objects with read-only or read/write permissions using the community strings public and private by default. SNMP V3 requires that you select an authentication level of MD5 or SHA, and is the most secure protocol. You can also enable data encryption to enhance data security.

Supported SNMP security modes and levels are shown in the following table. Select the security mode and level that will be used to communicate between the SNMP agent and manager.

Protocol Version	UI Setting	Authentication	Encryption	Method
SNMP V1, V2c	V1, V2c Read Community	Community string	No	Uses a community string match for authentication.
	V1, V2c Write/Read Community	Community string	No	Uses a community string match for authentication.
SNMP V3	No-Auth	No	No	Uses an account with admin or user to access objects
	MD5 or SHA	Authentication based on MD5 or SHA	No	Provides authentication based on HMAC-MD5, or HMAC-SHA algorithms. The login password should be at least 8 characters to meet the minimum requirement for authentication.
	MD5 or SHA	Authentication based on MD5 or SHA	DES or AES Data encryption key	Provides authentication based on HMAC-MD5 or HMAC-SHA algorithms, and DES or AES data encryption key. In addition to a minimum password length of 8 characters, a data encryption key must be set.



NOTE

The username and password of SNMP V3 are the same as the username and password of User Account. Accounts with admin privilege have read/write access to all configuration parameters. Accounts with user authority only have read access to configuration parameters.



NOTE

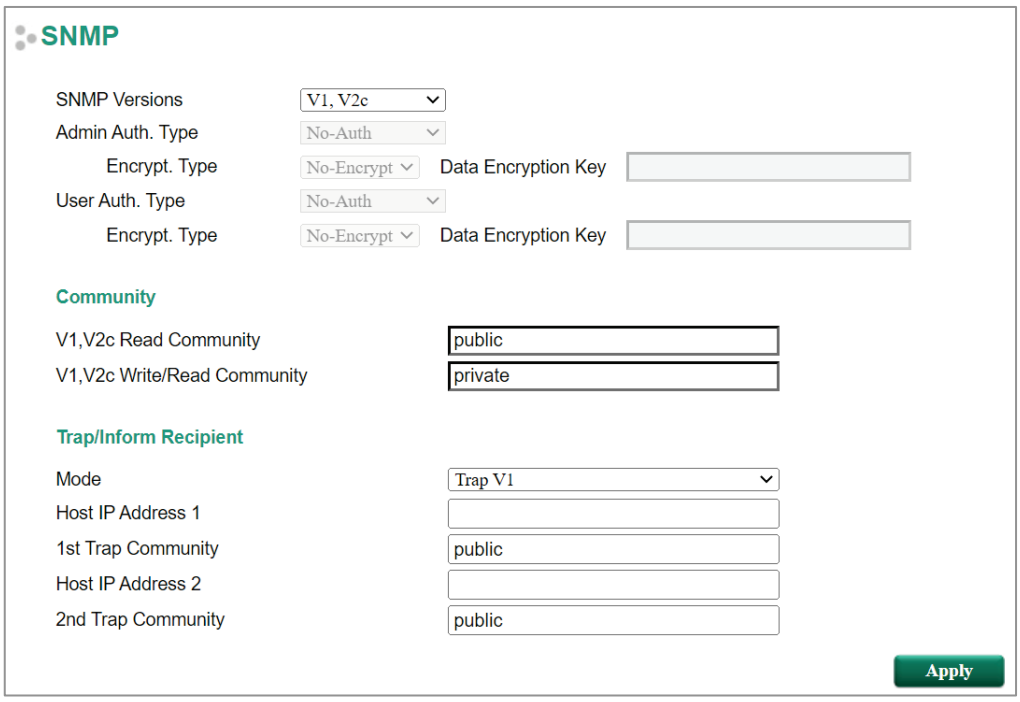
When changing the SNMP version, the settings of the data encryption key will be cleared. Therefore, when changing to v3 settings, the data encryption key should be entered again.



NOTE

The minimum length for the DES encryption key is 8 characters. The minimum length for the AES encryption key is 16 characters.

These parameters are configured on the SNMP page. A more detailed explanation of each parameter is given below the figure.



SNMP Read/Write Settings

SNMP Versions

Setting	Description	Factory Default
V1, V2c, V3, or V1, V2c, or V3 only	Specifies the SNMP protocol version used to manage the switch.	V1, V2c

V1, V2c Read Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to authenticate the SNMP agent for read-only access. The SNMP agent will access all objects with read-only permissions using this community string.	Public

V1, V2c Write/Read Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to authenticate the SNMP agent for read/write access. The SNMP server will access all objects with read/write permissions using this community string.	Private

For SNMP V3, two levels of privilege are available for accessing the Moxa switch. **Admin** privilege provides access and authorization to read and write the MIB file. **User** privilege only allows reading the MIB file.

Admin Auth. Type (for SNMP V1, V2c, V3, and V3 only)

Setting	Description	Factory Default
No-Auth	Allows the admin account to access objects without authentication.	No
MD5-Auth	Authentication will be based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	No
SHA-Auth	Authentication will be based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	No

Enable Admin Data Encryption Key (for SNMP V1, V2c, V3, and V3 only)

Setting	Description	Factory Default
Enable	Enables data encryption (via the DES algorithm) using the specified data encryption key (between 8 and 30 characters).	No
Disable	Specifies that data will not be encrypted.	No

User Auth. Type (for SNMP V1, V2c, V3 and V3 only)

Setting	Description	Factory Default
No-Auth	Allows the admin account and user account to access objects without authentication.	No
MD5-Auth	Authentication will be based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	No
SHA-Auth	Authentication will be based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	No

Enable User Data Encryption Key (for SNMP V1, V2c, V3 and V3 only)

Setting	Description	Factory Default
Enable	Enables data encryption using the specified data encryption key (between 8 and 30 characters).	No
Disable	No data encryption	No

Trap Settings

SNMP traps allow an SNMP agent to notify the NMS of a significant event. The switch supports two SNMP modes: Trap mode and Inform mode.

SNMP Trap Mode—Trap

In Trap mode, the SNMP agent sends an SNMP trap PDU to the NMS. No acknowledgment is sent back from the NMS so the agent has no way of knowing if the trap reached the NMS.

SNMP Trap V1, Trap V2c





Host IP Address 1

Setting	Description	Factory Default
IP or name	Specifies the IP address or name of the primary trap server used by your network.	None

1st Trap Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to use for authentication.	Public

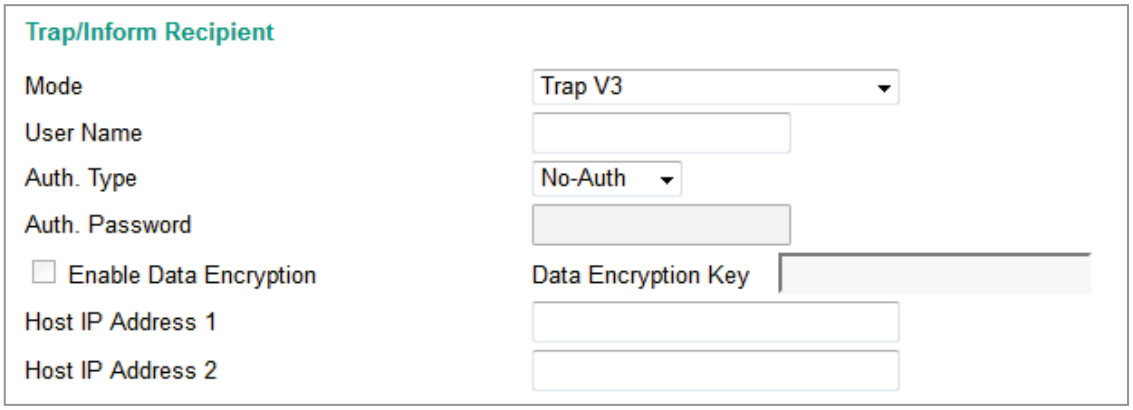
Host IP Address 2

Setting	Description	Factory Default
IP or name	Specifies the IP address or name of the secondary trap server used by your network.	None

2nd Trap Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to use for authentication.	Public

SNMP Trap V3



User Name

Setting	Description	Factory Default
Max. 30 characters	Specifies the user name for authentication.	NA

Auth. Type

Setting	Description	Factory Default
No-Auth	Allows the admin account to access objects without authentication.	No-Auth
MD5-Auth	Authentication will be based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	
SHA-Auth	Authentication will be based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	

Enable Data Encryption Key

Setting	Description	Factory Default
Enable	Enables data encryption using the specified data encryption key (between 8 and 30 characters).	NA
Disable	No data encryption	NA

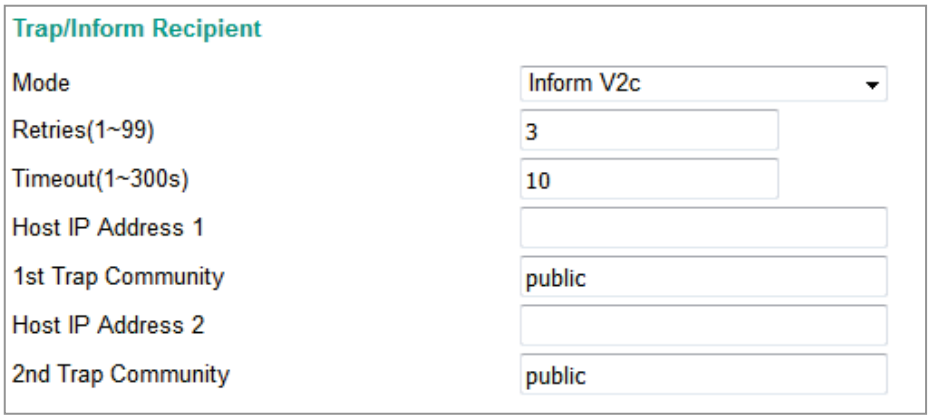
Data Encryption Key

Setting	Description	Factory Default
Max. 30 characters	Specifies the string to use for authentication.	NA

SNMP Trap Mode—Inform

SNMPv2c, SNMPv3 provides an inform mechanism. When an inform message is sent from the SNMP agent to the NMS, the receiver sends a response to the sender acknowledging receipt of the event. This behavior is similar to that of the get and set requests. If the SNMP agent does not receive a response from the NMS for a set period of time, the agent will resend the trap to the NMS agent. The maximum timeout time is 300 sec (default is 10 sec), and the maximum number of retries is 99 times (default is 3 times). When the SNMP agent receives acknowledgement from the NMS, it will stop resending the inform messages.

SNMPv2C Inform



Host IP Address 1

Setting	Description	Factory Default
IP or name	Specifies the IP address or name of the primary trap server used by your network.	NA

1st Trap Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to use for authentication.	Public

Host IP Address 2

Setting	Description	Factory Default
IP or name	Specifies the IP address or name of the secondary trap server used by your network.	None

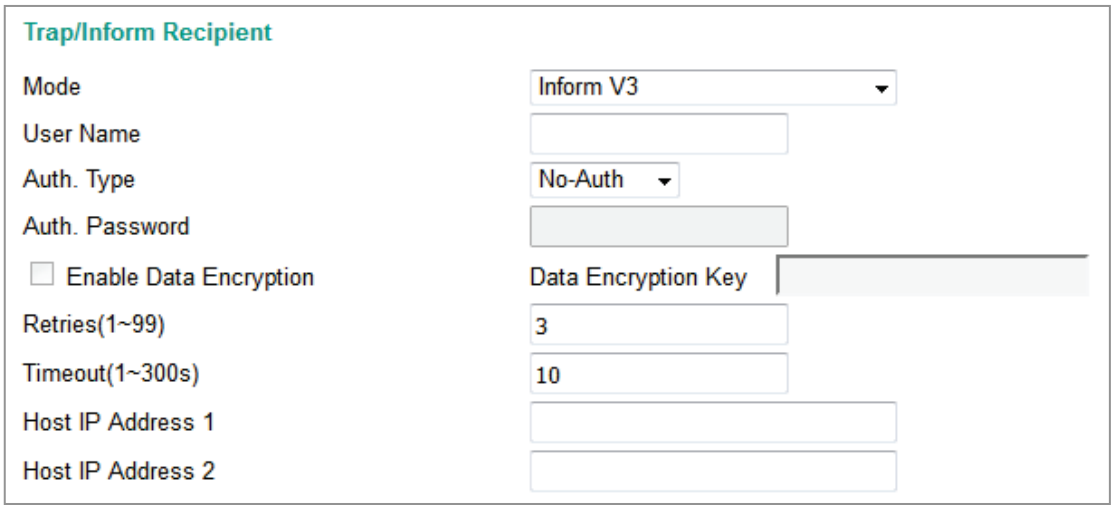
2nd Trap Community

Setting	Description	Factory Default
Max. 30 characters	Specifies the community string to use for authentication.	Public

SNMP V3 version is based on SNMP V2c enhance security features, through the identification and encryption of data, providing the following security features:

1. Ensure that the information must be sent from a legal source.
2. Encrypt the transmitted data to ensure the confidentiality of the data.
3. Use the password principle to ensure that the data of transmission process will not be tampered with.

SNMPv3 Inform



User Name

Setting	Description	Factory Default
Max. 30 characters	Specifies the user name for authentication.	NA

Auth. Type

Setting	Description	Factory Default
No-Auth	Allows the admin account to access objects without authentication.	No-Auth
MD5-Auth	Authentication will be based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	
SHA-Auth	Authentication will be based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	

Enable Data Encryption Key

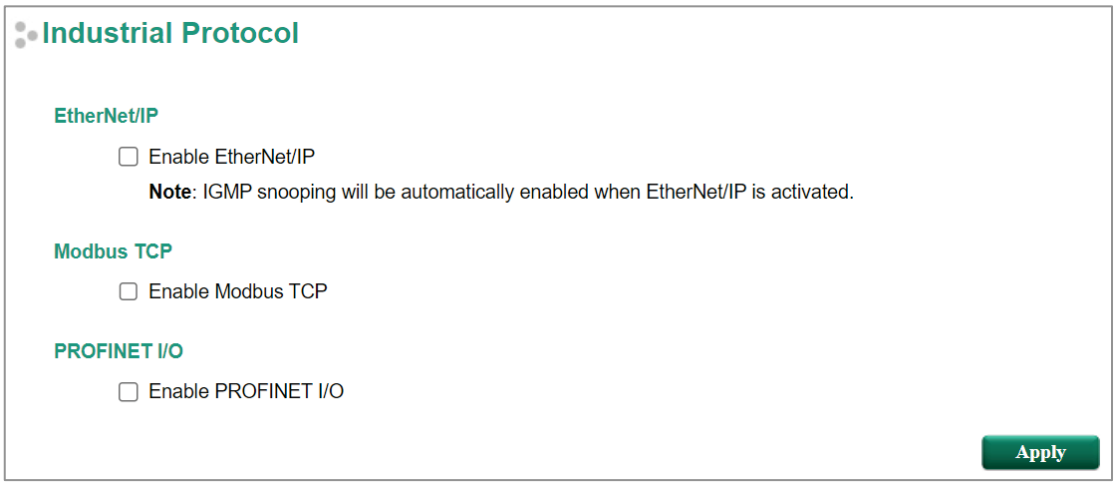
Setting	Description	Factory Default
Enable	Enables data encryption using the specified data encryption key (between 8 and 30 characters).	NA
Disable	No data encryption	NA

Data Encryption Key

Setting	Description	Factory Default
Max. 30 characters	Specifies the string to use for authentication.	NA

Industrial Protocols

The Moxa switch supports 3 industrial protocols, EtherNet/IP, Modbus TCP, and PROFITNET I/O. All three protocols can be enabled or disabled by checking the appropriate checkbox. All three protocols are disabled by default.



NOTE

1. IGMP Snooping and IGMP Query functions will be enabled automatically to be properly integrated in Rockwell systems for multicast Implicit (I/O) Messaging for efficient EtherNet/IP communication.
2. EtherNet/IP can't be enabled while IGMP snooping is disabled due to VLAN setting.
3. The ICS-G7700A series and ICS-G7800A series only support EtherNet/IP and Modbus TCP.

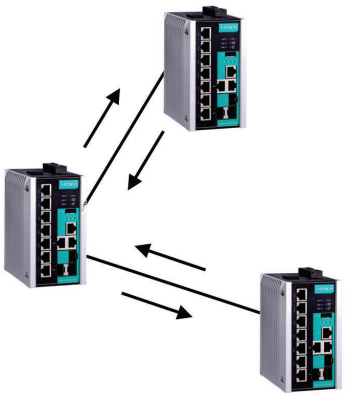
Diagnostics

The Moxa switch provides three important tools for administrators to diagnose network systems: LLDP, Ping, and Port Mirror.

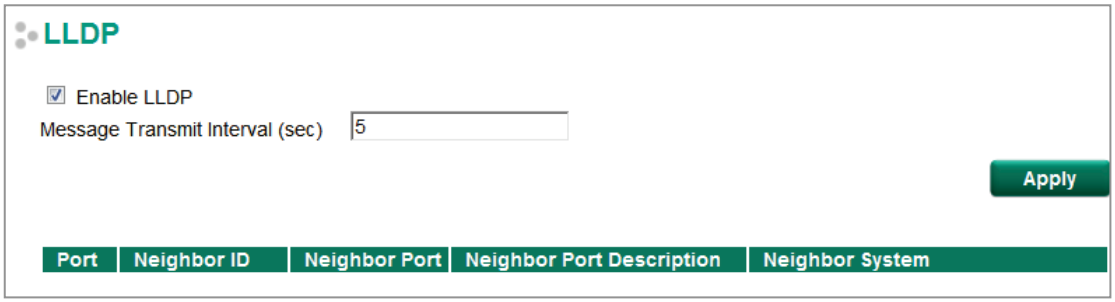
LLDP

Overview

LLDP is an OSI Layer 2 protocol defined by IEEE 802.11AB. LLDP standardizes the self-identification advertisement method, and allows each networking device, such as a Moxa managed switch, to periodically send its system and configuration information to its neighbors. Because of this, all LLDP devices are kept informed of each other's status and configuration, and with SNMP, this information can be transferred to Moxa's MXview for auto-topology and network visualization.
From the switch's web interface, you can enable or disable LLDP, and set the LLDP transmit interval. In addition, you can view each switch's neighbor-list, which is reported by its network neighbors. Most importantly, enabling the LLDP function allows Moxa's MXview to automatically display the network's topology and system setup details, such as VLAN and Trunking, for the entire network.



Configuring LLDP Settings



General Settings

LLDP

Setting	Description	Factory Default
Enable or Disable	Enables or disables the LLDP function.	Enable

Message Transmit Interval

Setting	Description	Factory Default
5 to 32768 sec.	Sets the transmit interval of LLDP messages, in seconds.	5 (seconds)

LLDP Table

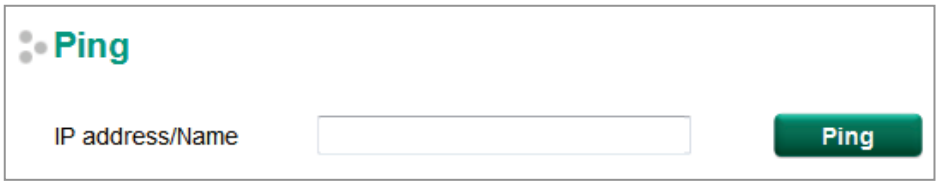
The LLDP Table displays the following information:

Port	The port number that connects to the neighbor device.
Neighbor ID	A unique entity (typically the MAC address) that identifies a neighbor device.
Neighbor Port	The port number of the neighbor device.
Neighbor Port Description	A textual description of the neighbor device's interface.
Neighbor System	Hostname of the neighbor device.

Ping

The Ping function uses the ping command to give users a simple but powerful tool for troubleshooting network problems. The function's most unique feature is that even though the ping command is entered from the user's PC keyboard, the actual ping command originates from the Moxa switch itself. In this way, the user can essentially sit on top of the Moxa switch and send ping commands out through its ports.

To use the Ping function, type in the desired IP address, and then press Enter from the Console utility, or click Ping when using the Web Browser interface.



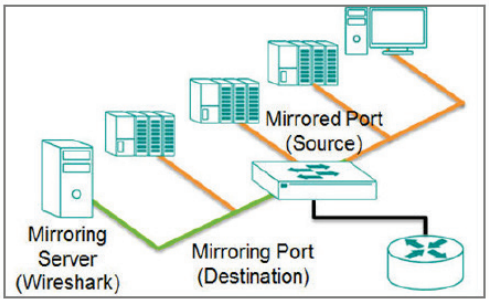
Port Mirroring

Port Mirroring is used to monitor data being transmitted through specific ports. This is done by setting up mirror ports to receive the same data being transmitted to, from, or both to and from the ports being monitored. Using mirror ports allows network administrators to sniff the observed ports to keep tabs on network activity.

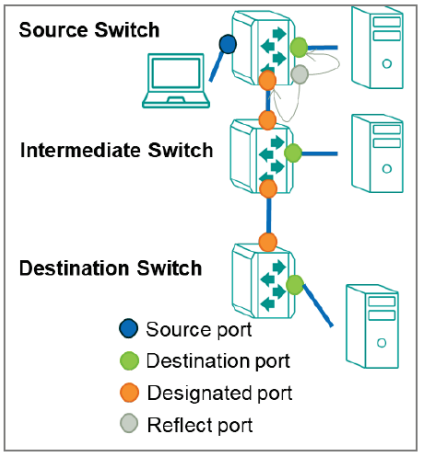
The Concept of Port Mirroring

There are two applications of Port Mirroring: SPAN (Switched Port Analyzer) and RSPAN (Remote Switched Port Analyzer).

SPAN is used to copy packets from monitored ports to a single or multiple terminal ports on the same switch. For example, the following figure demonstrates how packets transmitted through the four mirrored ports (marked in orange) are copied (mirrored) to a single mirroring port (marked in green). These packets will be sent to a monitoring computer where software is used to check for issues with the packets. This is useful for troubleshooting or monitoring network data transmissions for debugging or security purposes.



RSPAN is an extension of SPAN. RSPAN extends SPAN by enabling monitoring of multiple switches across your network and allowing the mirror port to be defined on a remote switch, which is helpful in centralizing network monitoring. RSPAN works by mirroring the traffic from the source port onto a user-specified RSPAN VLAN through reflect port. This VLAN is trunked to other switches so that RSPAN traffic can be forwarded over trunk ports on the intermediate switches to the destination port on the final switch. For example, the following figure demonstrates how packets transmitted to a source port (marked in blue) are copied through an intermediate switch to one or more destination ports (marked in green).

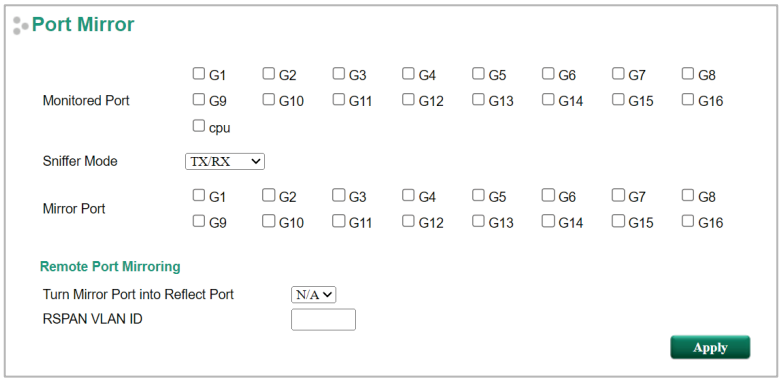


Configuring Port Mirroring

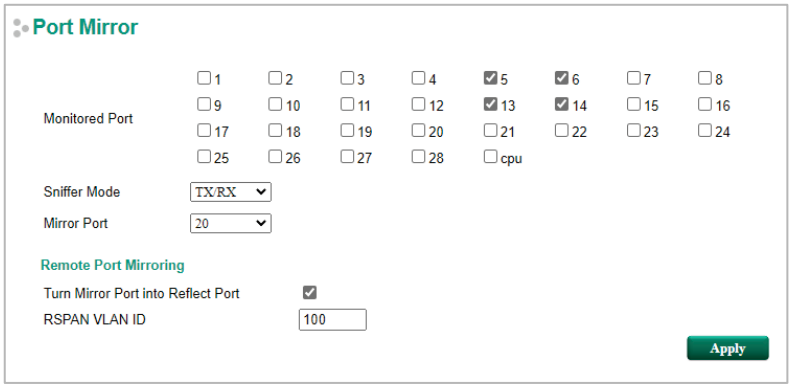
There are two types of interfaces for Port Mirroring, depending on the model series you are using.

Type	Series
Type 1	EDS-G508E, EDS-G512E-4GSFP, EDS-G516E-4GSFP, EDS-G512E-8PoE
Type 2	EDS-510E, EDS-518E, EDS-528E, EDS-P506E-4PoE, IKS-6726A, IKS-6728A, IKS-6728A-8PoE, IKS-G6524A, IKS-G6824A, ICS-G7526A, ICS-G7826A, ICS-G7528A, ICS-G7828A, ICS-G7748A, ICS-G7848A, ICS-G7750A, ICS-G7850A, ICS-G7752A, ICS-G7852A, PT-G7728, PT-G7828

Type 1



Type 2



Settings	Description
Monitored Port (s)	Select which ports will be monitored.
Sniffer Mode	Select one of the following options: • RX: Select this option to monitor only those data packets coming into Moxa's switch. • TX: Select this option to monitor only those data packets being sent out through Moxa's switch. • TX/RX: Select this option to monitor data packets both coming in, and being sent out through, Moxa's switch.
Mirror Port	Select the number of the port(s) that will be used to monitor the activity of the monitored port.
Turn Mirror Port into Reflect Port	Check to turn the specified mirror port into reflect port.
RSPAN VLAN ID	Specify the VLAN ID to use as the RSPAN VLAN ID. Only existing VLAN IDs can be selected.

To configure RSPAN, follow the steps below:

1. Create the VLAN ID to act as the RSPAN VLAN.
2. Select the ports to mirror, Sniffer mode, and the mirror port on the source switch.
3. For Type 2, select the reflect port on the source switch.
4. Specify the RSPAN VLAN ID. All the trunk ports of the source switch, intermediate switch, and destination switch must be in the RSPAN VLAN.
5. Add the destination port(s) to the RSPAN VLAN.

NOTE

The Reflect port will be reserved for RSPAN. Once a port is set as a Reflect port, connectivity on that port will be unavailable until RSPAN is disabled.

NOTE

Using the management VLAN or IEEE 802.1X VLAN assignment for RSPAN is not recommended.

NOTE

GVRP cannot be enabled when RSPAN is enabled.

NOTE

When a Gigabit copper port on the EDS-P506E Series is set as reflect port, do not connect any RJ45 connectors to this port.

NOTE

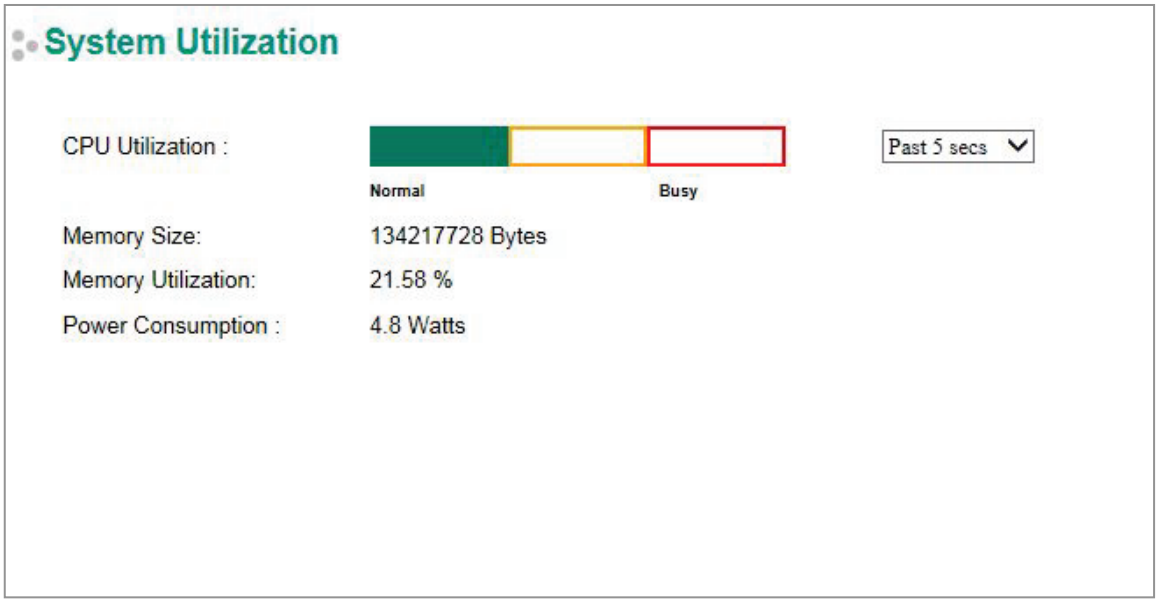
The EDS-510E Series does not support RSPAN.

Monitoring

You can monitor statistics in real time from the Moxa switch's web console and USB console.

CPU/Memory Utilization

The CPU/Memory Utilization page displays the status of system resources. Monitor this information to quickly and easily understand the working status of the switch.



CPU Utilization

Setting	Description	Factory Default
Read-only	The CPU usage volume in the past 5 seconds, 30 seconds, and 5 minutes. When the system is using less than 50% of CPU usage, the first green bar will fill up. When the CPU usage is between 51% and 75%, the green and yellow bars will be filled. When it exceeds 75%, the system will be considered busy and all green, yellow, and red bars will be filled.	Past 5 secs

Free Memory

Setting	Description	Factory Default
Read-only	The switch's current free memory	None

Power Consumption

Setting	Description	Factory Default
Read-only	The current system power consumption information. The measurement tolerance is 7% (Unit: watts.)	None

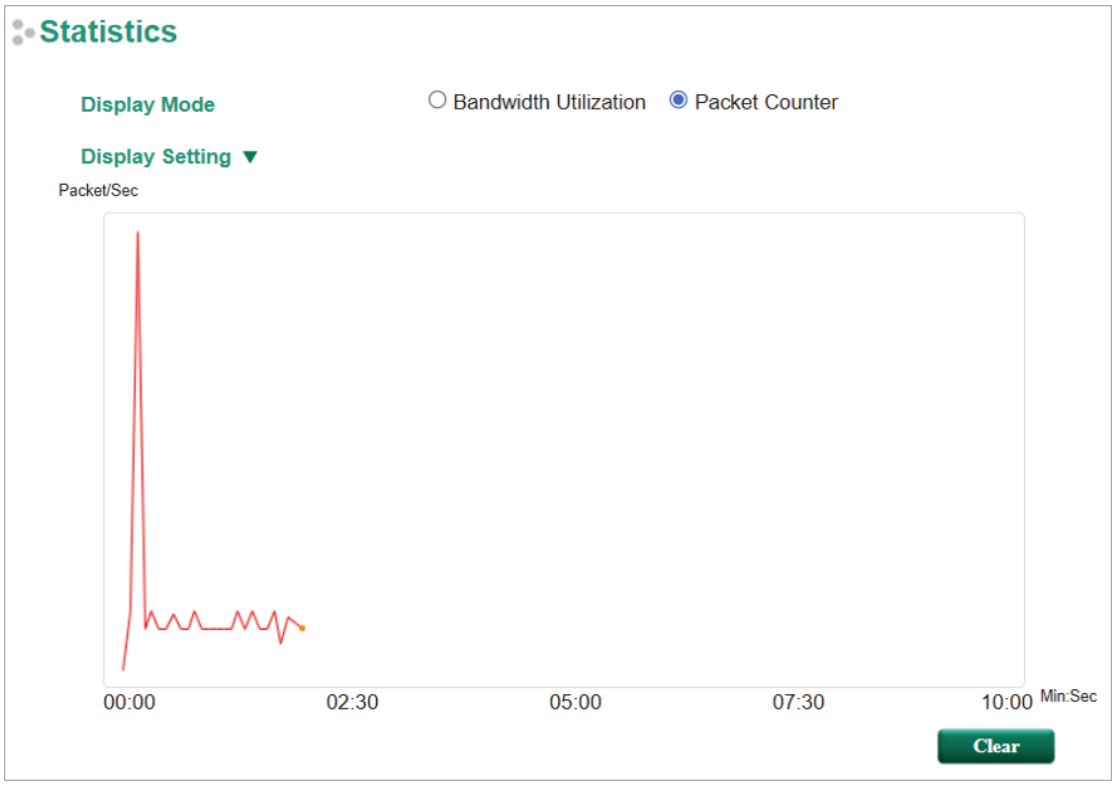
Statistics

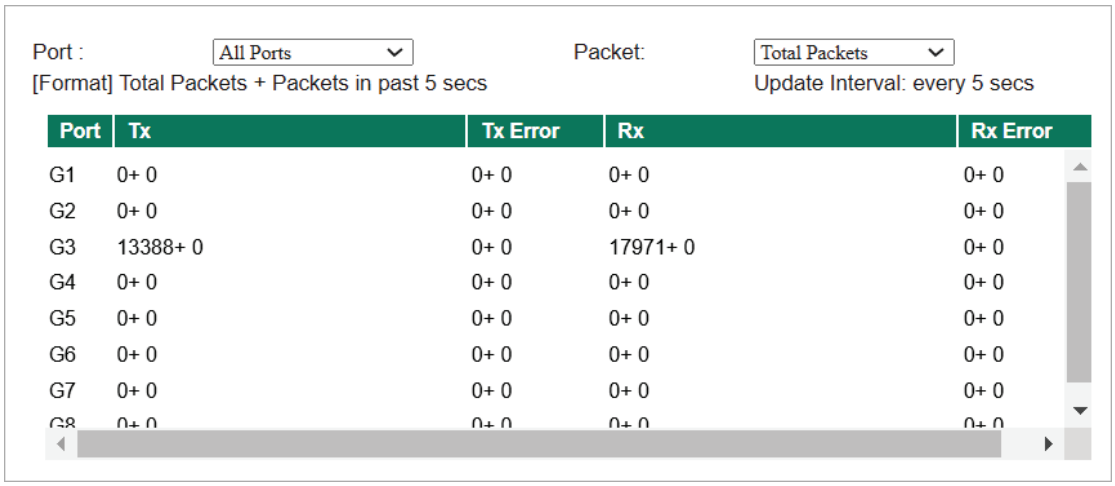
Access the Monitor by selecting **Monitoring** from the left selection bar. Monitor by System allows the user to view a graph that shows the combined data transmission activity of all of the Moxa switch's 18 ports. Click one of the four options—**Total Packets, TX Packets, RX Packets,** or **Error Packets**—to view transmission activity of specific types of packets. Recall that TX Packets are packets sent out from the Moxa switch, RX Packets are packets received from connected devices, and Error Packets are packets that did not pass TCP/IP's error checking algorithm. The Total Packets option displays a graph that combines TX, RX, and TX Error, RX Error Packet activity. The graph displays data transmission activity by showing **Packets/s** (i.e., packets per second, or pps) versus sec. (seconds). In fact, three curves are displayed on the same graph: **Uni-cast** packets (in red color), **Multi-cast** packets (in green color), and **Broad-cast** packets (in blue color). The graph is updated every few seconds, allowing the user to analyze data transmission activity in real-time.



NOTE

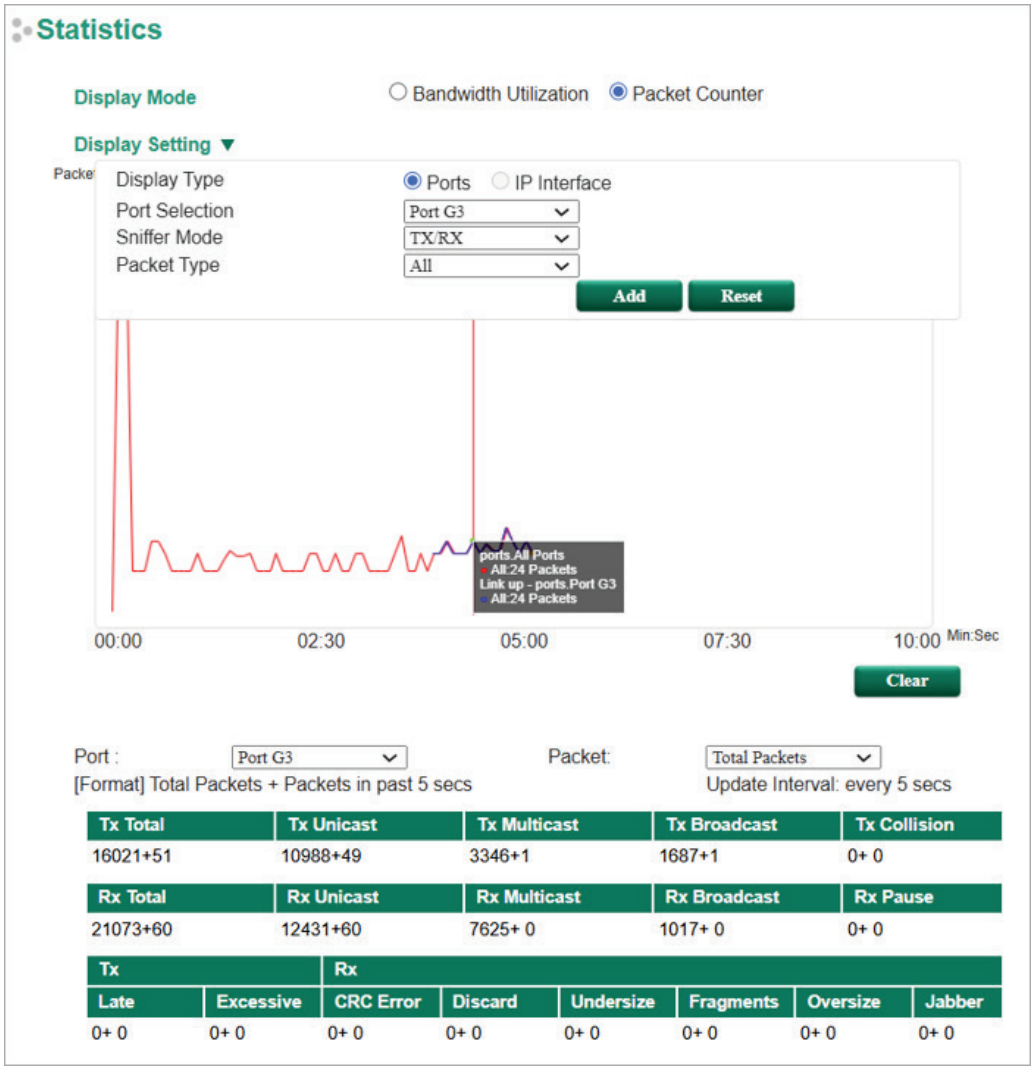
All the statistics are extracted from main chip's registers sequentially. Therefore, for a few time stamps the total packet count may not align accurately (e.g. Total ≠ sum of Tx + Rx).





Monitor by Port

Access the Monitor by Port function by selecting **FE** or **GE Ports** or **Port *i***, in which **i = 1, 2, ..., G2**, from the left pull-down list. The **Port *i*** options are identical to the Monitor by System function discussed above, in that users can view graphs that show All Packets, TX Packets, RX Packets, or Error Packets activity, but in this case, only for an individual port. The **All Ports** option is essentially a graphical display of the individual port activity that can be viewed with the Console Monitor function discussed above. The All Ports option shows three vertical bars for each port. The height of the bar represents **Packets/s** for the type of packet, at the instant the bar is being viewed. That is, as time progresses, the height of the bar moves up or down so that the user can view the change in the rate of packet transmission. The blue colored bar shows **Uni-cast** packets, the red colored bar shows **Multi-cast** packets, and the orange colored bar shows **Broad-cast** packets. The graph is updated every few seconds, allowing the user to analyze data transmission activity in real-time.

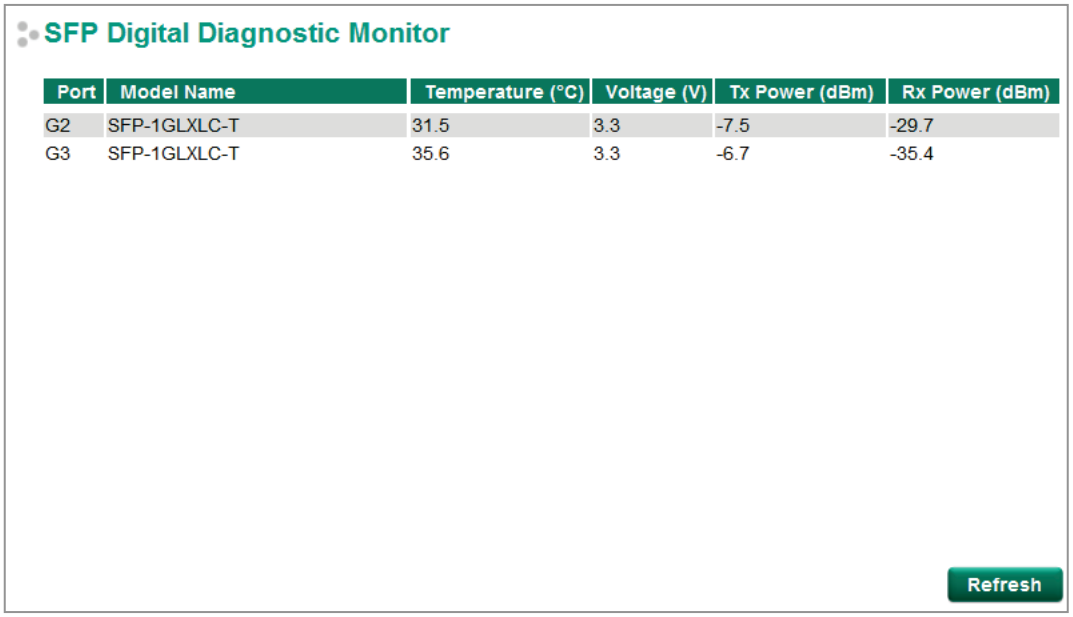

Statistics
Display Mode
Bandwidth Utilization
Packet Counter
Display Setting
Display Type
Ports
IP Interface
Port Selection
Port G3
Sniffer Mode
TX/RX
Packet Type
All
Add
Reset
ports.All Ports
All:24 Packets
Link up - ports.Port G3
All:24 Packets
00:00
02:30
05:00
07:30
10:00
Min:Sec
Clear
Port :
Port G3
Packet:
Total Packets
[Format] Total Packets + Packets in past 5 secs
Update Interval: every 5 secs
Tx Total
Tx Unicast
Tx Multicast
Tx Broadcast
Tx Collision
16021+51
10988+49
3346+1
1687+1
0+ 0
Rx Total
Rx Unicast
Rx Multicast
Rx Broadcast
Rx Pause
21073+60
12431+60
7625+ 0
1017+ 0
0+ 0
Tx
Rx
Late
Excessive
CRC Error
Discard
Undersize
Fragments
Oversize
Jabber
0+ 0
0+ 0
0+ 0
0+ 0
0+ 0
0+ 0
0+ 0
0+ 0

Fiber Digital Diagnostics Monitoring (SFP DDM and Fiber Check)

Optical fiber is commonly used for long distance data transmission. However, when link issues occur, it is very costly to troubleshoot fiber cables and fiber transceivers at remote sites. To solve this problem, Moxa industrial Ethernet switches provide digital diagnostics and monitoring (DDM) functions on Moxa SFP's and/or fixed type (multi-mode SC/ST and single-mode SC connectors) optical fiber links and allow users to measure optical parameters and its performance from a central site. This function can greatly facilitate the troubleshooting process for optical fiber links and reduce costs for onsite debugging. Two different categories of Moxa switches support Fiber Digital Diagnostics Monitoring functions: SFP DDM and Fiber Check.

Type	Models Supported
SFP DDM	IKS-6726A, IKS-6728A, IKS-6728A-8PoE, IKS-G6524A, IKS-G6824A, ICS-G7526A, ICS-G7826A, ICS-G7528A, ICS-G7828A, ICS-G7748A, ICS-G7848A, ICS-G7750A, ICS-G7850A, ICS-G7752A, ICS-G7852A Series
Fiber Check	EDS-510E, EDS-518E, EDS-528E, EDS-G508E, EDS-G512E, EDS-G516E

SFP Digital Diagnostic Monitor



Parameter	Description
Port	Switch port number that the SFP is plugged into
Model Name	Moxa SFP model name
Temperature (°C)	SFP casing temperature
Voltage (V)	Voltage supplied to the SFP
Tx power (dBm)	The amount of light being transmitted into the fiber optic cable
Rx power (dBm)	The amount of light being received from the fiber optic cable

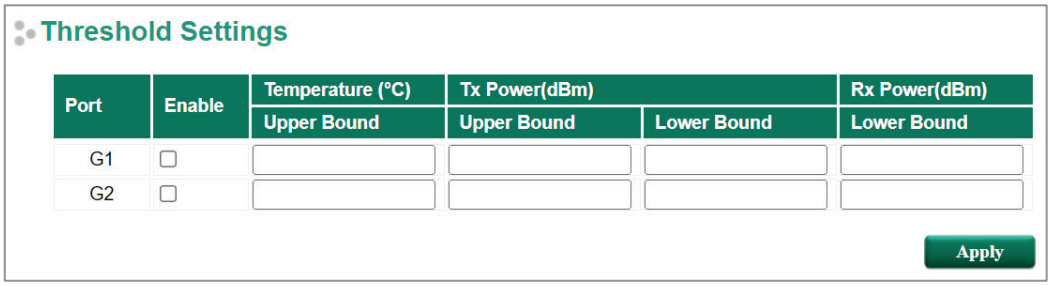
NOTE

Certain tolerances exist between real data and measured data.

Parameters	Tolerance
Temperature (°C)	±3°C
Voltage (V)	±0.1 V
Tx power (dBm)	±3 dB
Rx power (dBm)	±3 dB

Threshold Settings

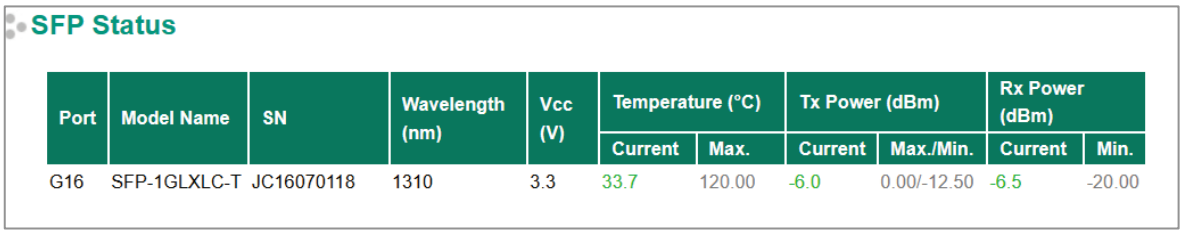
Manually set the upper and lower bounds of each parameter, including temperature, Tx power, and Rx power, according to specific application needs.



Parameter	Description
Port	Switch port number with a fiber connection.
Enable	Enable the setting into the SFP status table.
Temperature (˚C) – Upper Bound	The maximum temperature of the fiber connection.
Tx Power(dBm) – Upper Bound	The maximum threshold of light being transmitted into the fiber optic cable.
Tx Power(dBm) – Lower Bound	The minimum threshold of light being transmitted into the fiber optic cable.
Rx Power(dBm) – Lower Bound	The maximum threshold of light being received from the fiber optic cable.

SFP Status

SFP Status is used to diagnose the link status of fiber connectors, including SFP and fixed type (Multi-mode SC/ST & Single-mode SC) connectors. Monitor the temperature, TX/RX power, and other parameters on fiber ports to determine if the ports are working properly. Enable the trap, email warning, and/or relay warning functions on the System Event Settings page to receive an alarm or relay if one of the fiber ports exceeds the threshold for that port.



Parameter	Description
Port	Switch port number with a fiber connection.
Model Name	Moxa SFP/fixed type fiber model name.
SN	Fiber connector production serial number
Wavelength (nm)	Wavelength of the fiber connection.
Vcc (V)	Voltage supply to the fiber connection.
Temperature (°C) – Current	Fiber connection current temperature.
Temperature (°C) – Max.	Fiber connection Max. temperature threshold.
Tx power (dBm) – Current	The current amount of light being transmitted into the fiber optic cable.
Tx power (dBm) – Max.	The Max. threshold of light being transmitted into the fiber optic cable.
Tx power (dBm) - Min.	The Min. threshold of light being transmitted into the fiber optic cable.
Rx power (dBm) – Current	The current amount of light being received from the fiber optic cable.
Rx power (dBm) – Max.	The Max. threshold of light being received from the fiber optic cable.

SFP Status Threshold Values

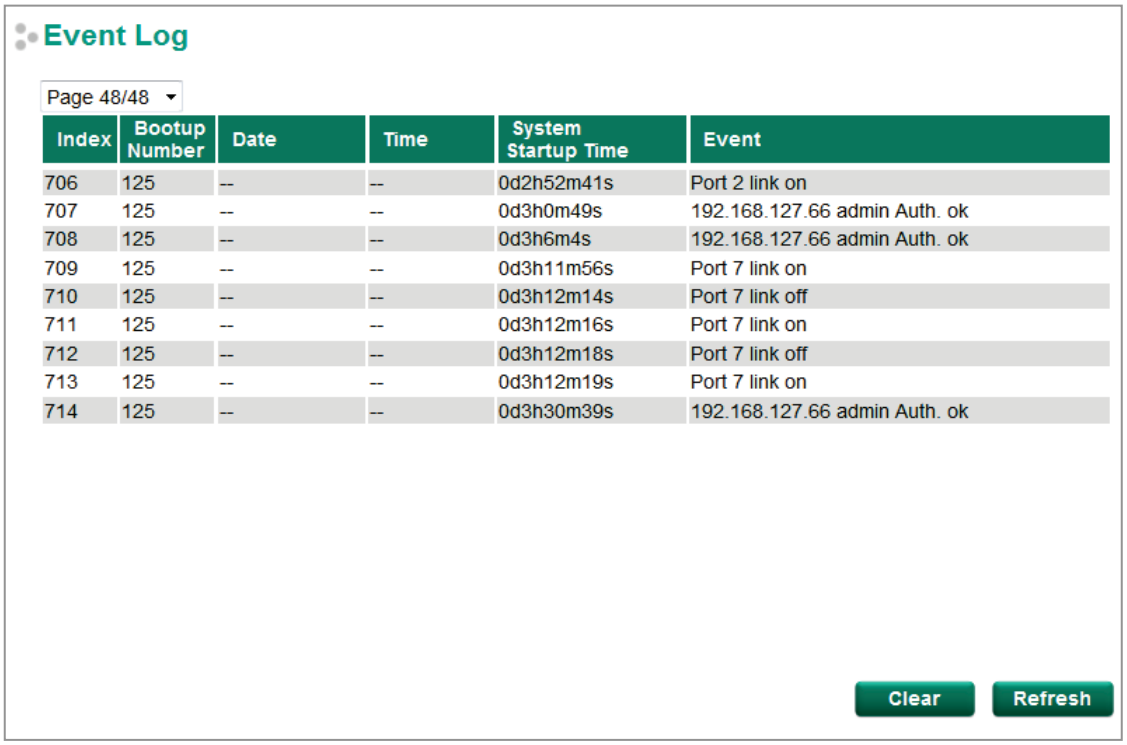
Model Name	Temperature Threshold (°C)	Tx Power (Max./Min.) (dBm)	Rx Power (Min.) (dBm)
FEMST	120	-11.0/-23.0	-31.0
FEMSC	120	-11.0/-23.0	-31.0
FESSC	120	3.0/-8.0	-34.0
SFP-1FEMLC-T	85	-8.0/-18.0	-32.0
SFP-1FESLC-T	85	0.0/-5.0	-34.0
SFP-1FELLC-T	85	0.0/-5.0	-34.0
SFP-1GSXLC-T	85	-4.0/-9.5	-18.0
SFP-1GLSXLC-T	85	-1.0/-9.0	-19.0
SFP-1GLXLC-T	85	-3.0/-9.0	-21.0
SFP-1GLHLC-T	85	-3.0/-8.0	-23.0
SFP-1GLHXLC-T	85	3.0/-4.0	-24.0
SFP-1GZXLC-T	85	5.0/0.0	-24.0
SFP-1G10ALC-T	85	-3.0/-9.0	-21.0
SFP-1G10BLC-T	85	-3.0/-9.0	-21.0
SFP-1G20ALC-T	85	-2.0/-8.0	-23.0
SFP-1G20BLC-T	85	-2.0/-8.0	-23.0
SFP-1G40ALC-T	85	2.0/-3.0	-23.0
SFP-1G40BLC-T	85	2.0/-3.0	-23.0
SFP-1GSXLC	70	-4.0/-9.5	-18.0
SFP-1GLSXLC	70	-1.0/-9.0	-19.0
SFP-1GLXLC	70	-3.0/-9.0	-21.0
SFP-1GLHLC	70	-3.0/-8.0	-23.0
SFP-1GLHXLC	70	3.0/-4.0	-24.0
SFP-1GZXLC	70	5.0/0.0	-24.0
SFP-1GEZXLC	85	5.0/0.0	-30.0
SFP-1GEZXLC-120	90	3.0/-2.0	-33.0
SFP-1G10ALC	70	-3.0/-9.0	-21.0
SFP-1G10BLC	70	-3.0/-9.0	-21.0
SFP-1G20ALC	70	-2.0/-8.0	-23.0
SFP-1G20BLC	70	-2.0/-8.0	-23.0
SFP-1G40ALC	70	2.0/-3.0	-23.0
SFP-1G40BLC	70	2.0/-3.0	-23.0



NOTE

Certain tolerances exist between real data and measured data.

Event Log



The Event Log Table displays the following information:

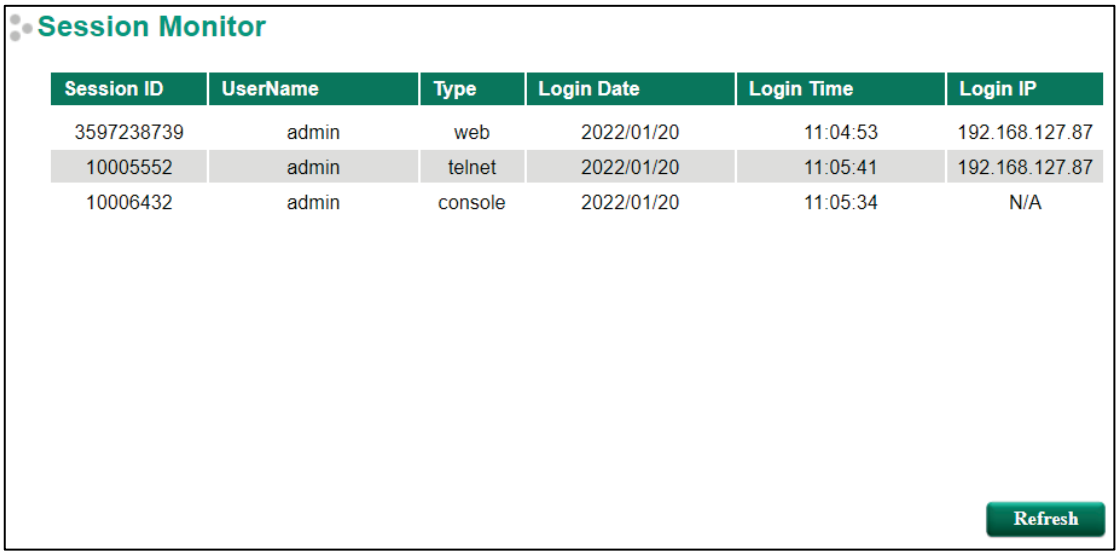
Index	Event index assigned to identify the event sequence.
Bootup Number	This field shows how many times the Moxa switch has been rebooted or cold started.
Date	The date is updated based on how the current date is set in the Basic Setting page.
Time	The time is updated based on how the current time is set in the Basic Setting page.
System Startup Time	The system startup time related to this event.
Event	Events that have occurred.

NOTE

The following events will be recorded into the Moxa switch's Event Log Table:

- Cold start
- Warm start
- Configuration change activated
- Power 1/2 transition (Off (On), Power 1/2 transition (On (Off))
- Authentication fail
- Topology changed
- Master setting is mismatched
- Port traffic overload
- dot1x Auth Fail
- Port link off/on

Session Monitor



The Session Monitor page displays current connected management session. The Table contains the following information:

Parameter	Description
Session ID	To identify different login session.
Username	The user account that is used to login by the management session.
Type	This field shows the type of management session, including web and console such as Telnet, serial and SSH.
Login Date	The date is updated based on how the current date is set in the Basic Setting page.
Login Time	The time is updated based on how the current date is set in the Basic Setting page.
Login IP	The IP address of the device used to login web console.

Tracking

The tracking function can monitor the status of a port, the status of an interface, and the availability of a host by pinging it. The status of tracking (up/down) is the result of the monitored target. The tracking function can bind a tracking entry and perform a specific action according to the status of the tracking entry.

Tracking Function

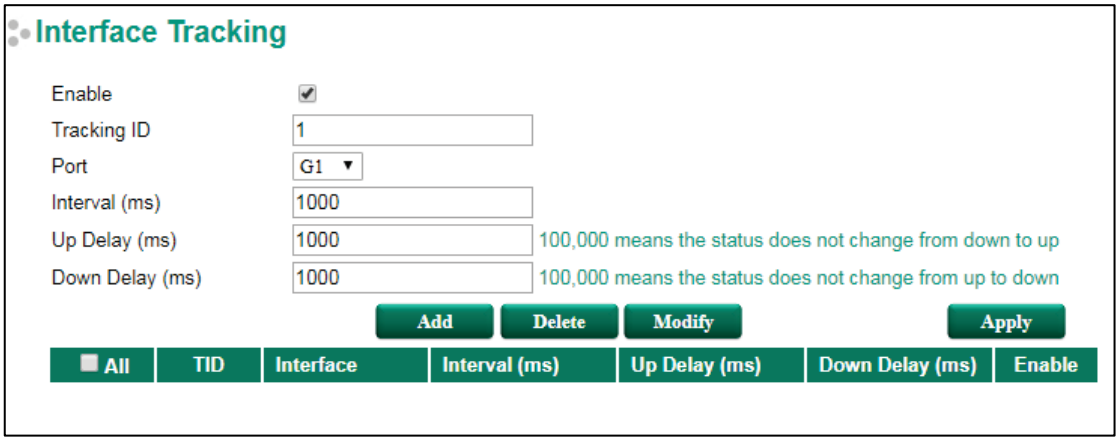


Enable Tracking Function

Setting	Description	Factory Default
Enable	Select the Enable checkbox to enable the Tracking Function.	Disabled
Disable	Deselect the Enable checkbox to disable the Tracking Function.	

Interface Tracking

Monitor a port interface. If the status of interface tracking entry is down, it means that the port interface is down. Alternatively, the status of the interface tracking entry is up.



Enable Interface Tracking

Setting	Description	Factory Default
Enable	Select the Enable checkbox to enable the interface tracking entry.	Enabled
Disable	Deselect the Enable checkbox to disable the interface tracking entry.	

Tracking ID

Setting	Description	Factory Default
1 to 64	The tracking ID of the interface tracking entry.	No

NOTE

The tracking ID has to be unique.

Interface Type

Setting	Description	Factory Default
Port	The type of the monitored interface.	Port

NOTE

The port cannot be modified if the configuration is applied.

Port / VID

Setting	Description	Factory Default
All the existing ports / All the existing layer 3 interfaces	The monitored interface.	The first port

Interval (ms)

Setting	Description	Factory Default
100 to 100,000 ms	The interval that the interface tracking checks the status of the monitored port or layer 3 interface.	1,000 ms

Up Delay (ms)

Setting	Description	Factory Default
0 to 100,000 ms	The threshold that the status of interface tracking changes from down to up when the status of the monitored port or layer 3 interface is greater than or equal to the up delay.	1,000 ms

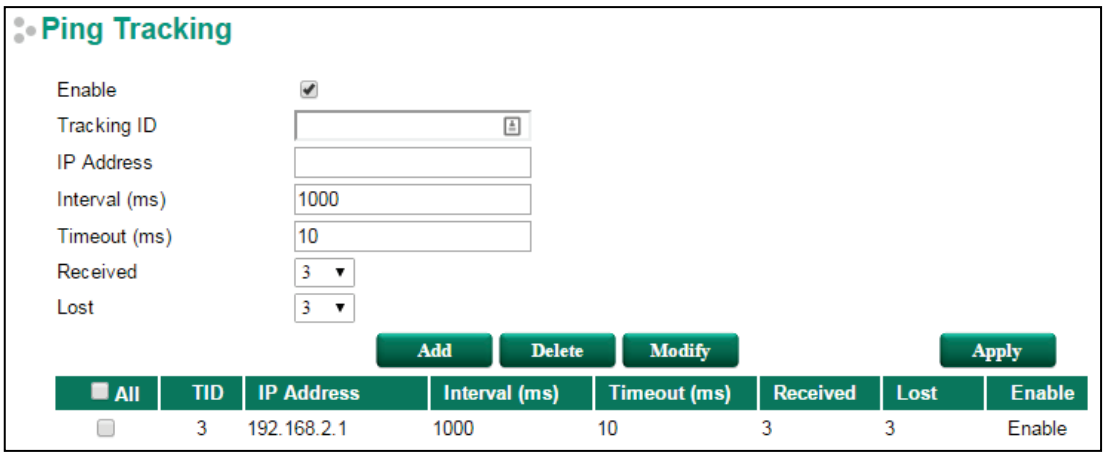
If the **Up Delay** is 0 ms, then the status of the interface tracking changes immediately when the status of a monitored interface changes from down to up. On the other hand, if the Up Delay is 100,000 ms, then the status of the interface tracking entry would never change from down to up.

Down Delay (ms)

Setting	Description	Factory Default
0 to 100,000 ms	The threshold that the status of interface tracking changes from up to down when the status of the monitored port or layer 3 interface is down greater than or equal to the down delay.	1,000 ms

If the **Down Delay** is 0 ms, then the status of interface tracking changes immediately when the status of a monitored interface changes from up to down. On the other hand, if the **Down Delay** is 100,000 ms, then the status of the interface tracking entry never changes from up to down.

Ping Tracking



Monitor an IP address. If the status of ping tracking is down, it means that the IP address is disconnected. Otherwise, the status of ping tracking is up.

Enable Ping Tracking

Setting	Description	Factory Default
Enable	Select the Enable checkbox to enable ping tracking.	Enable
Disable	Deselect the Enable checkbox to disable ping tracking.	

Tracking ID

Setting	Description	Factory Default
1 to 64	The tracking ID of ping tracking.	No



NOTE

The tracking ID has to be unique.

IP Address

Setting	Description	Factory Default
Valid IP address	The monitored IP address.	No

Interval (ms)

Setting	Description	Factory Default
100 to 100,000 ms	The interval that ping tracking pings the monitored IP address.	1,000 ms

Timeout (ms)

Setting	Description	Factory Default
1 to 100,000 ms	The interval that ping tracking pings the monitored IP address before timing out.	100 ms

Received

Setting	Description	Factory Default
1 to 100	The threshold that the status of ping tracking changes from down to up when the switch continuously receives ping replies greater than or equal to the received value.	3



NOTE

If the Received is equal to or greater than 100 (times), then the status of ping tracking never changes from down to up.

Lost

Setting	Description	Factory Default
1 to 100	The threshold that the status of ping tracking changes from up to down when the switch continuously loses the ping replies greater than or equal to the lost value.	3

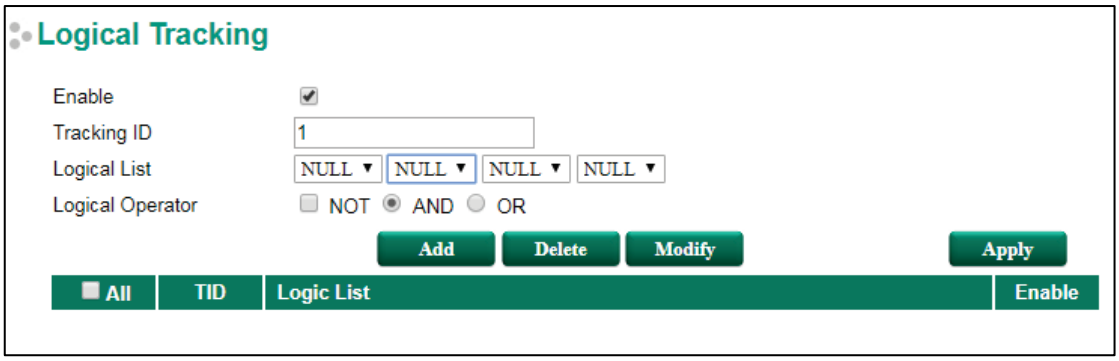


NOTE

If the Lost value is 100 (times), then the status of the Ping Tracking entry never changes from down to up.

Logic Tracking

Logic Tracking can monitor all of the tracking entries. There are three operator modes: NOT, AND, and OR. With operator AND, if all the statuses of the entries in the Logical List are up, then the status of the logic tracking entry is up. Otherwise, the status of the logic tracking entry is down. With operator OR, if all the statuses of the entries in the Logical List are down, the status of the logic tracking entry is down. Otherwise, the status of the logic tracking entry is up. Operator NOT means the status of the logic tracking entry will be reversed after AND or OR logic operator.



Enable Logic Tracking

Setting	Description	Factory Default
Enable	Select the Enable checkbox to enable logic tracking.	Enable
Disable	Deselect the Enable checkbox to disable logic tracking.	

Tracking ID

Setting	Description	Factory Default
1 to 64	The tracking ID of the logic tracking feature	No

NOTE

The Tracking ID has to be unique.

Logic List

Setting	Description	Factory Default
NULL	Two to four monitored tracking entries, and the logic tracking ID must be bigger than all monitored tracking entries.	NULL
All of the existing tracking entries		

NOTE

Select at least two monitored tracking entries in the Logical List.

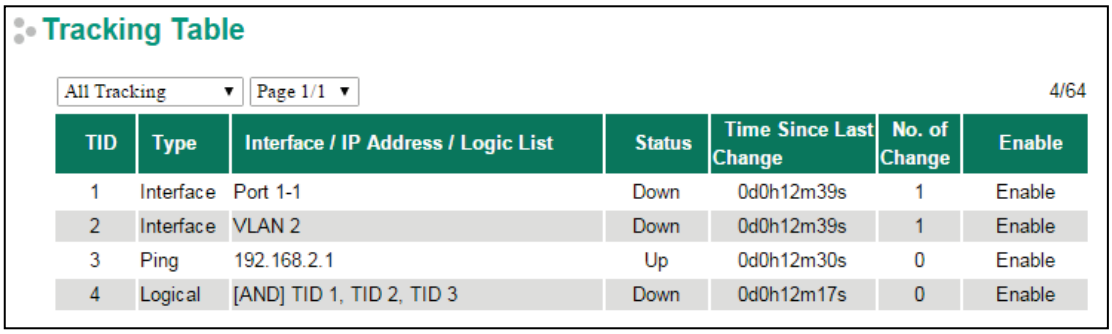
Logic Operator

Setting	Description	Factory Default
AND	The logic operator is used to operate the status of the logic tracking.	AND
OR		
NOT		

NOTE

The Logic Operator cannot be modified if the configuration is applied.

Tracking Table



The Tracking Table shows all the information of the different types of tracking.

Drop Down List

All Tracking	Select this item to show all of the tracking information.
Interface Tracking	Select this item to show all the interface tracking information.
Ping Tracking	Select this item to show the ping tracking information.
Logical Tracking	Select this item to show the logical tracking information.

The table displays the following information:

TID	This field shows the Tracking ID.
Type	This field shows the tracking entry type.
Interface / IP Address / Logic List	This field shows the monitored target.
Status	This field shows the status of the tracking entry.
Time Since Last Change	This field shows the time that has passed since the last status change.
No. of Change	This field shows the number of changes that have happened under the tracking feature.
Enable	This field shows whether the tracking entry is enabled or disabled.

A. MIB Groups

The Moxa switch comes with built-in SNMP (Simple Network Management Protocol) agent software that supports cold/warm start trap, line up/down trap, and RFC 1213 MIB-II.

The standard MIB groups that the Moxa switch supports are as follows:

MIB II.1—System Group

sysORTable

MIB II.2—Interfaces Group

ifTable

MIB II.4 – IP Group

ipAddrTable

ipNetToMediaTable

IpGroup

IpBasicStatsGroup

IpStatsGroup

MIB II.5—ICMP Group

IcmpGroup

IcmpInputStatus

IcmpOutputStats

MIB II.6—TCP Group

tcpConnTable

TcpGroup

TcpStats

MIB II.7—UDP Group

udpTable

UdpStats

MIB II.10—Transmission Group

dot3

dot3StatsTable

MIB II.11—SNMP Group

SnmpBasicGroup

SnmpInputStats

SnmpOutputStats

MIB II.17—dot1dBridge Group

dot1dBase

dot1dBasePortTable

dot1dStp

dot1dStpPortTable

dot1dTp

dot1dTpFdbTable

dot1dTpPortTable

dot1dTpHCPortTable

dot1dTpPortOverflowTable

pBridgeMIB

dot1dExtBase

dot1dPriority

dot1dGarp

qBridgeMIB

dot1qBase

dot1qTp

dot1qFdbTable

dot1qTpPortTable

dot1qTpGroupTable

dot1qForwardUnregisteredTable

dot1qStatic

dot1qStaticUnicastTable

dot1qStaticMulticastTable

dot1qVlan

dot1qVlanCurrentTable

dot1qVlanStaticTable

dot1qPortVlanTable

The private MIB file can be downloaded from Moxa's website: www.moxa.com.

Public Traps

- Cold Start
- Link Up
- Link Down
- Authentication Failure
- dot1dBridge New Root
- dot1dBridge Topology Changed

Private Traps

- Configuration Changed
- Power On
- Power Off
- Traffic Overloaded
- Turbo Ring Topology Changed
- Turbo Ring Coupling Port Changed
- Turbo Ring Master Mismatch
- PortLoopDetectedTrap
- RateLimitedOnTrap
- LLDPChgTrap